

SuperKEKB injection status and issues

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IJCLab

N. Iida (KEK)

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Injection limits luminosity

BEAM INJECTION ISSUES AT SuperKEKB

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IPAC2023, N. Iida et. al., MOPL120

Table 1: Beam Parameters for a Luminosity of $1 \times 10^{35}/\text{cm}^2\text{s}$;

* denotes the values at the interaction point.

| Parameters | LER | HER | LER | HER |
|--|--------------------|------|--------------------|------|
| bunches/ring | 2345+1 | | 2345+1 | |
| Luminosity [$/\text{cm}^2\text{s}$] | 1×10^{35} | | 1×10^{35} | |
| I_{total} [A] | 2.08 | 1.48 | 2.78 | 1.65 |
| β_y^* [mm] | 0.8 | 0.8 | 1 | 1 |
| σ_z [mm] | 6.49 | 6.35 | 7.26 | 6.51 |
| τ_{beam} [min.] | 3.4 | 14.8 | 4.7 | 16.9 |
| ϵ_{inj}^a [%] | 68 | 17 | 66 | 16 |
| $Q_e^{\text{inj}} \times n_{\text{bi}}^a$ [nC] | 3×2 | 2×2 | 3×2 | 2×2 |
| r_{inj}^a [nC/pulse] | 4.1 | 0.68 | 4.0 | 0.64 |
| r_{inj}^b [nC/pulse] | | | 2.6 | 0.69 |

^a Requirement for injection for 25 Hz, $r_{\text{inj}} \equiv \epsilon_{\text{inj}} Q_e n_{\text{bi}}$.

^b Parameters when maximum luminosity was achieved in 2024 autumn run.

Even achieved value looks higher than the required,
the ϵ_{inj} at 1×10^{35} can be degraded due to higher current, higher
bunch current, higher collimation, stronger beam-beam.

We can not relax.

An injection efficiency is expressed by,

$$\epsilon_{\text{inj}} = \frac{R_{\text{inj}} + R_{\text{loss}}}{Q_e f_{\text{rep}} f_{\text{rev}} n_{\text{bi}}},$$

where R_{inj} , R_{loss} , Q_e , f_{rep} , f_{rev} , and n_{bi} denote the injection rate [A/s], loss rate [A/s], bunch charge of the injected beam [C], repetition rate of the injection [Hz], revolution frequency of the ring (~ 100 kHz), and number of bunches per a pulse of the LINAC (2 bunches in maximum). The $R_{\text{inj}}/R_{\text{loss}}$ are measured with a DCCT every second during the injection/decay time. Table 1 summarizes required parameters to achieve the target luminosity. Table 1 also shows the maximum injection rates when the new luminosity record was achieved. For the LER, $r_{\text{inj}}^b = 2.3$ nC/pulse was much lower than the requirement, $r_{\text{inj}}^a = 4.0$ nC/pulse. For the HER, $r_{\text{inj}}^b = 0.65$ nC/pulse was achieved, which satisfies the requirement of $r_{\text{inj}}^a = 0.64$ nC/pulse, but it may drop $r_{\text{inj}}^b = 0.34$ nC/pulse due to unstableness in a few days or hours. This can be recovered by tuning, but it is difficult to maintain the maximum efficiency. This section discusses

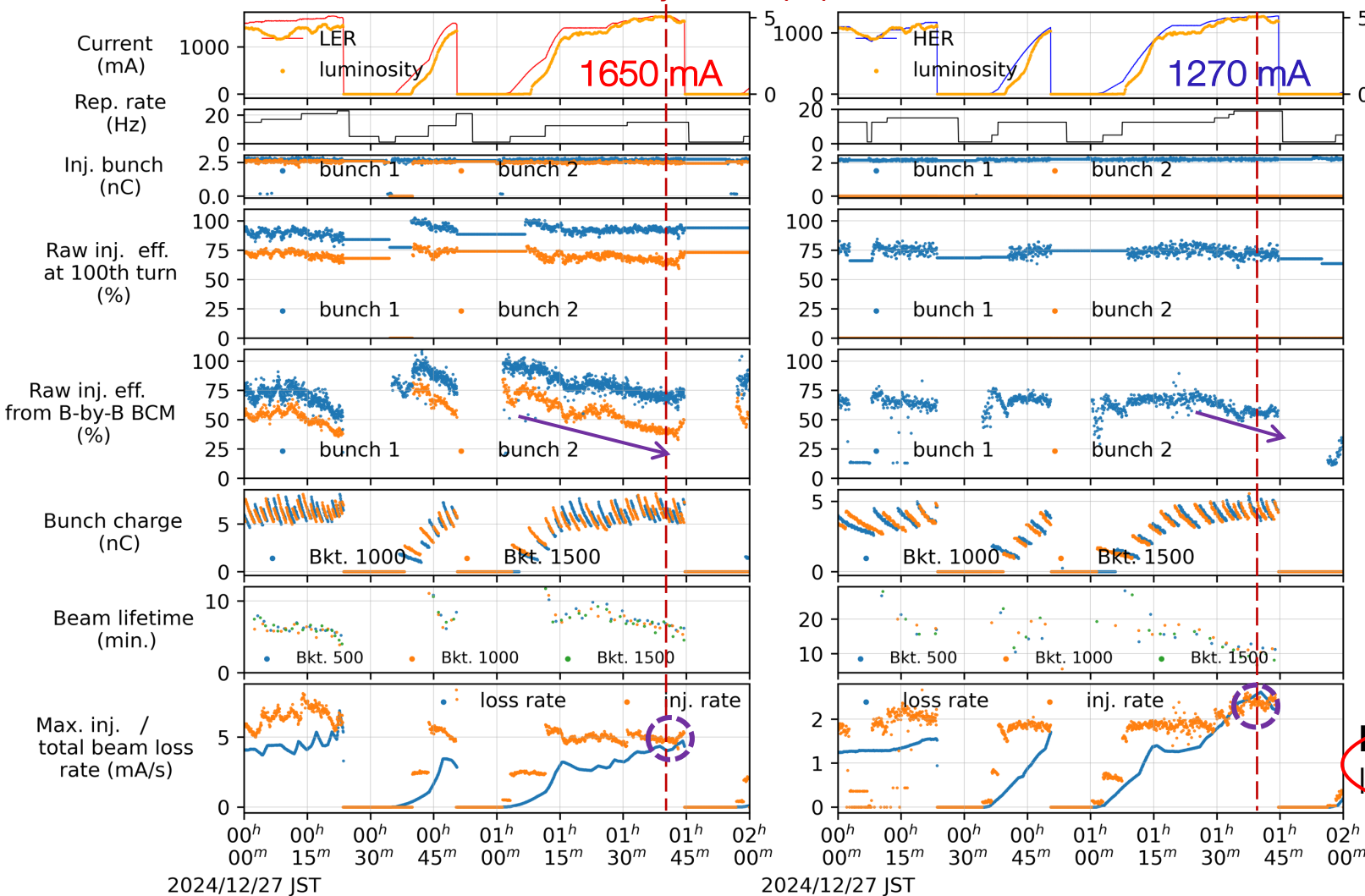
Two-bunch operation(two bunches in one linac pulse) has been done at LER in 2024 autumn run.

SuperKEKB injection

- Currently, the highest luminosity achieved by SuperKEKB is only 0.51×10^{34} [/cm²/s], and the HV of Belle II is off.
- It will not be easy to achieve the design luminosity of 6.5×10^{35} [/cm²/s], even the next milestone of 1×10^{35} [/cm²/s].
- There are many reasons why luminosity may not be produced, but **poor injection** is one of the biggest factors that hinders luminosity growth.
- The causes of low injection efficiency are also varied:
 - **The emittance growth of the injection beam (all for e-, e+, horizontal, vertical)**
 - Lower injection efficiency at high bunch current
 - A narrower dynamic aperture of the ring than the design
 - Reduced dynamic aperture (especially for the injection beam) due to QCS cancel coil error

Detailed Analysis at Peak Luminosity

LER Luminosity Record (LR): $5.1 \times 10^{34} \text{ cm}^{-2}\text{s}^{-1}$ HER



B-by-B BCM system: H. Kaji

HER:
single-bunch inj. due to the LINAC RF cavity issue.

LER/HER: raw injection efficiency calc. based on the data 1 msec (100 turns) after injection is overestimated.

LER/HER: raw injection efficiencies (based on the data a few seconds after injection) depend on each stored current.

LER/HER lifetimes: ~7/10 min. at LR

LER/HER: Injection power are not sufficient. Inj. and beam loss rates were even at LR.

Potential solutions for higher inj. power:

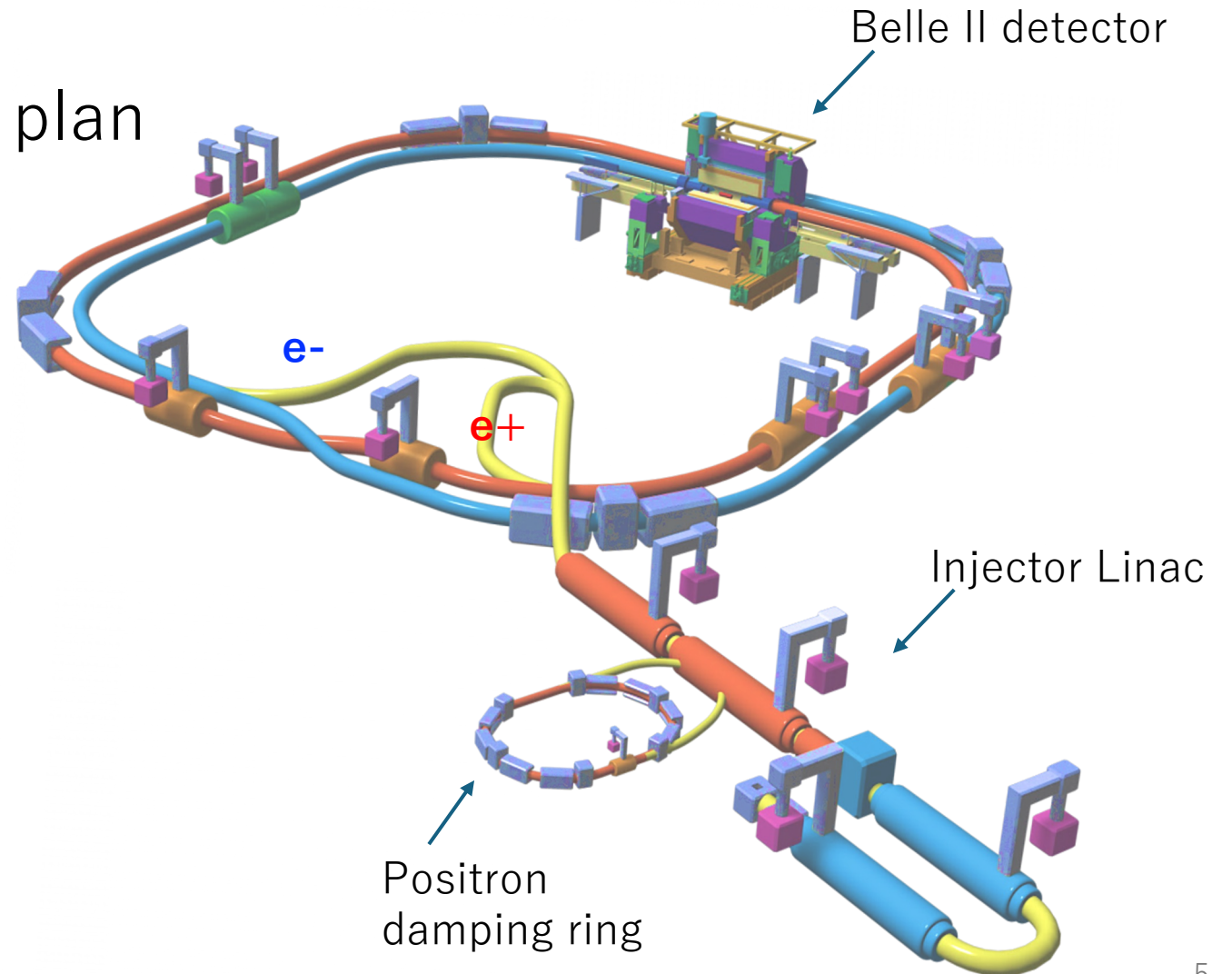
- LER:** 1) higher raw inj. efficiencies (**Max.: ~1.6x**), 2) higher bunch charge 3 nC -> 4 nC, 3) higher. rep. rate: 15 => 23Hz (**Max.: ~1.53x**)
HER: 1) stable two-bunch injection (**Max.: ~2x**), 2) higher raw inj. efficiency (**Max.: ~1.8x**), 3) higher bunch charge > 2 nC (?)

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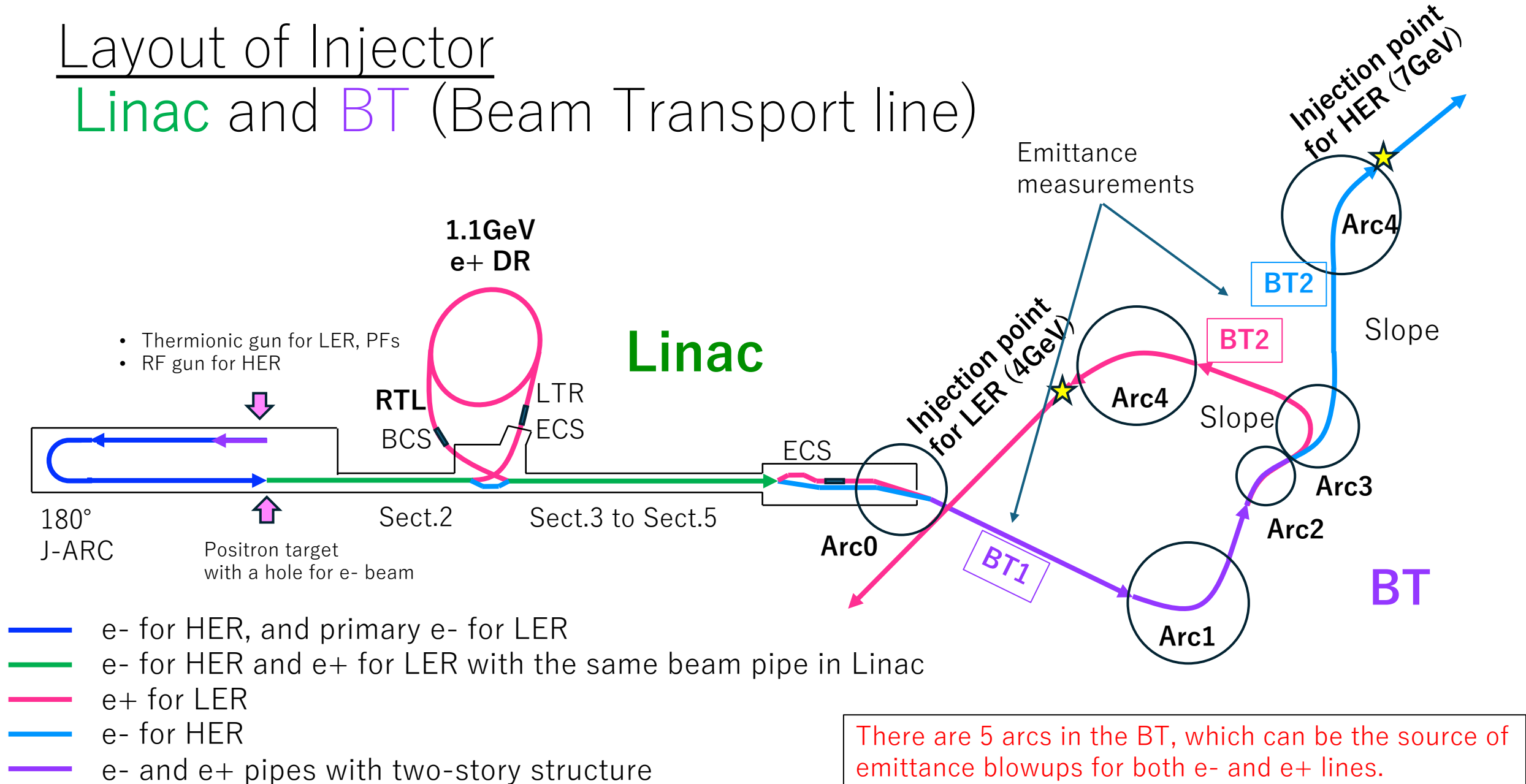
- e⁻ injection issues and plan
- e⁺ injection
- collider rings

Schematic layout of SuperKEKB



Layout of Injector

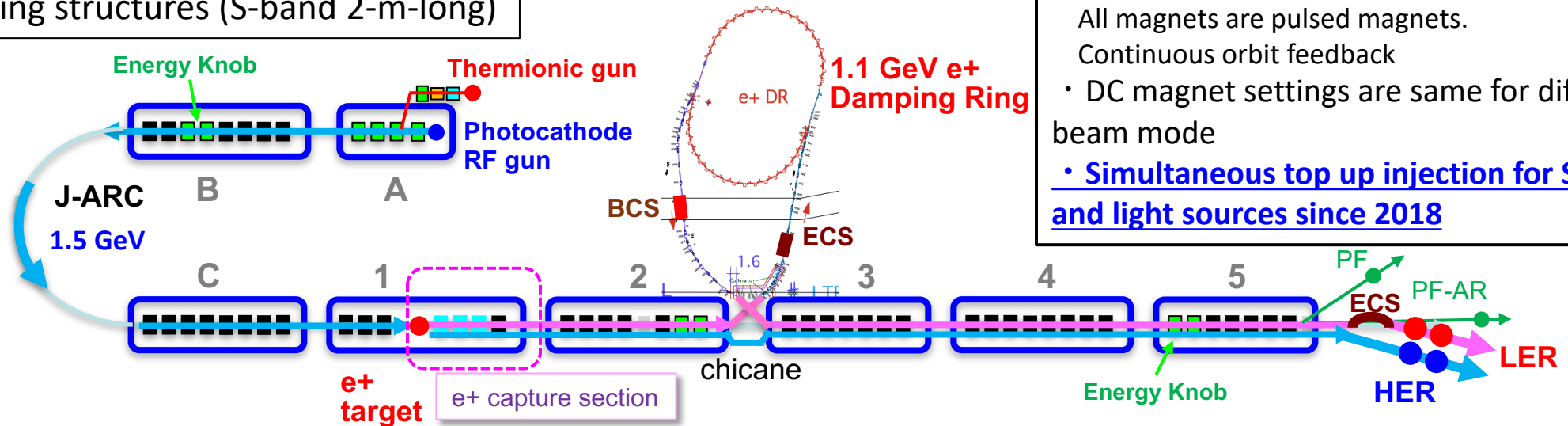
Linac and BT (Beam Transport line)



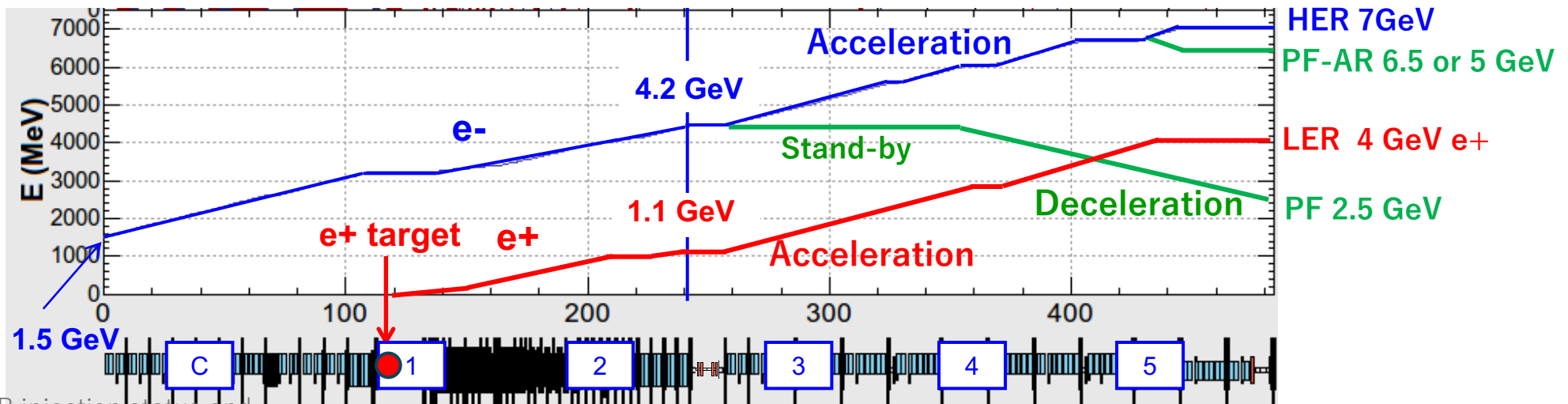
There are 5 arcs in the BT, which can be the source of emittance blowups for both e⁻ and e⁺ lines.

Linac Layout

Four rings share 50 Hz beam from injector
60 klystron units
240 accelerating structures (S-band 2-m-long)



- Two electron sources:
RF gun: HER injection
Thermionic DC gun: LER, PF, PF-AR
- Sector 3-5:
All magnets are pulsed magnets.
Continuous orbit feedback
- DC magnet settings are same for different beam mode
- Simultaneous top up injection for SuperKEKB and light sources since 2018



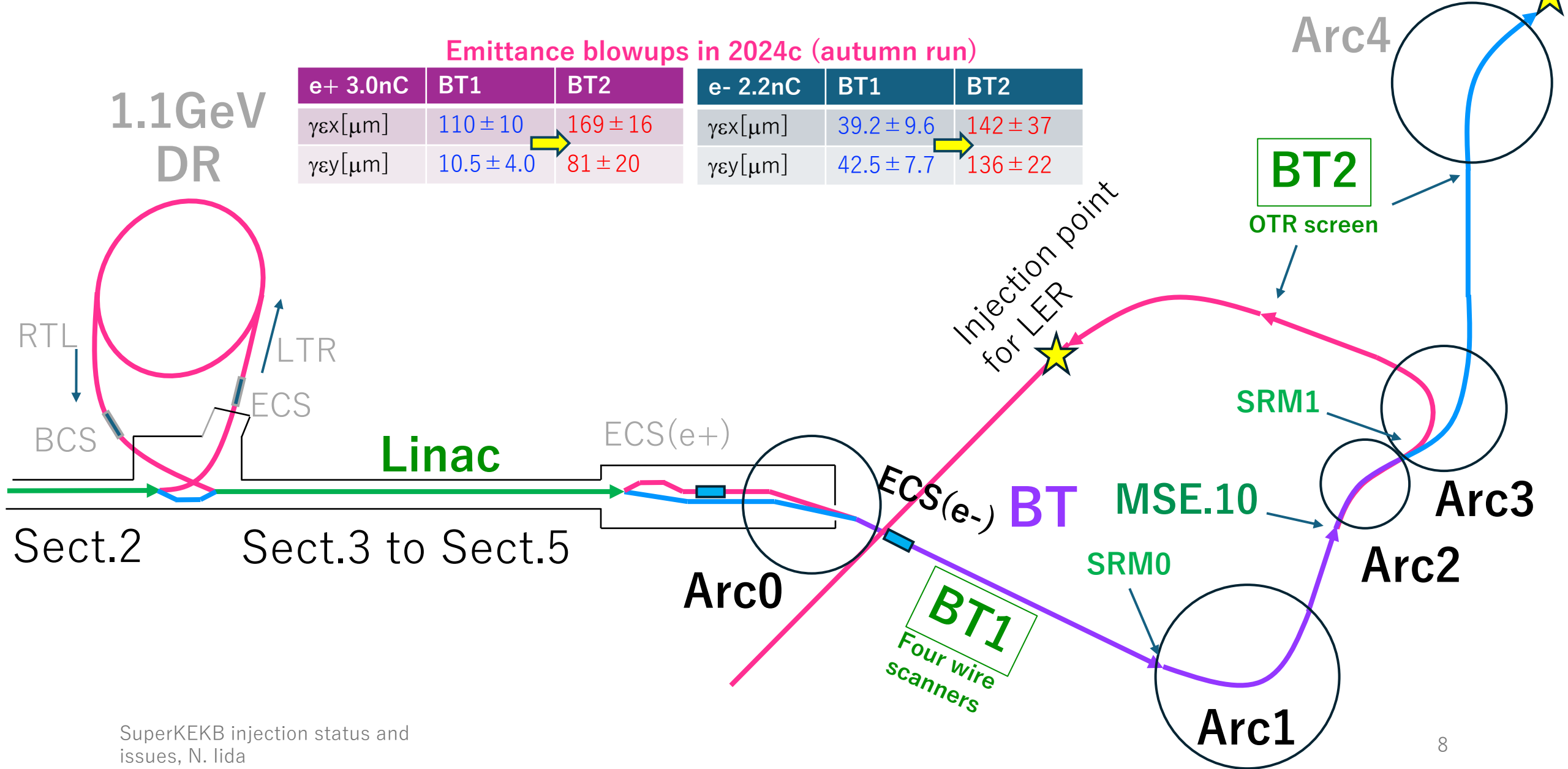
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Beam energy variation for each beam mode along the beam line after J-ARC

Emittance measurements in BT

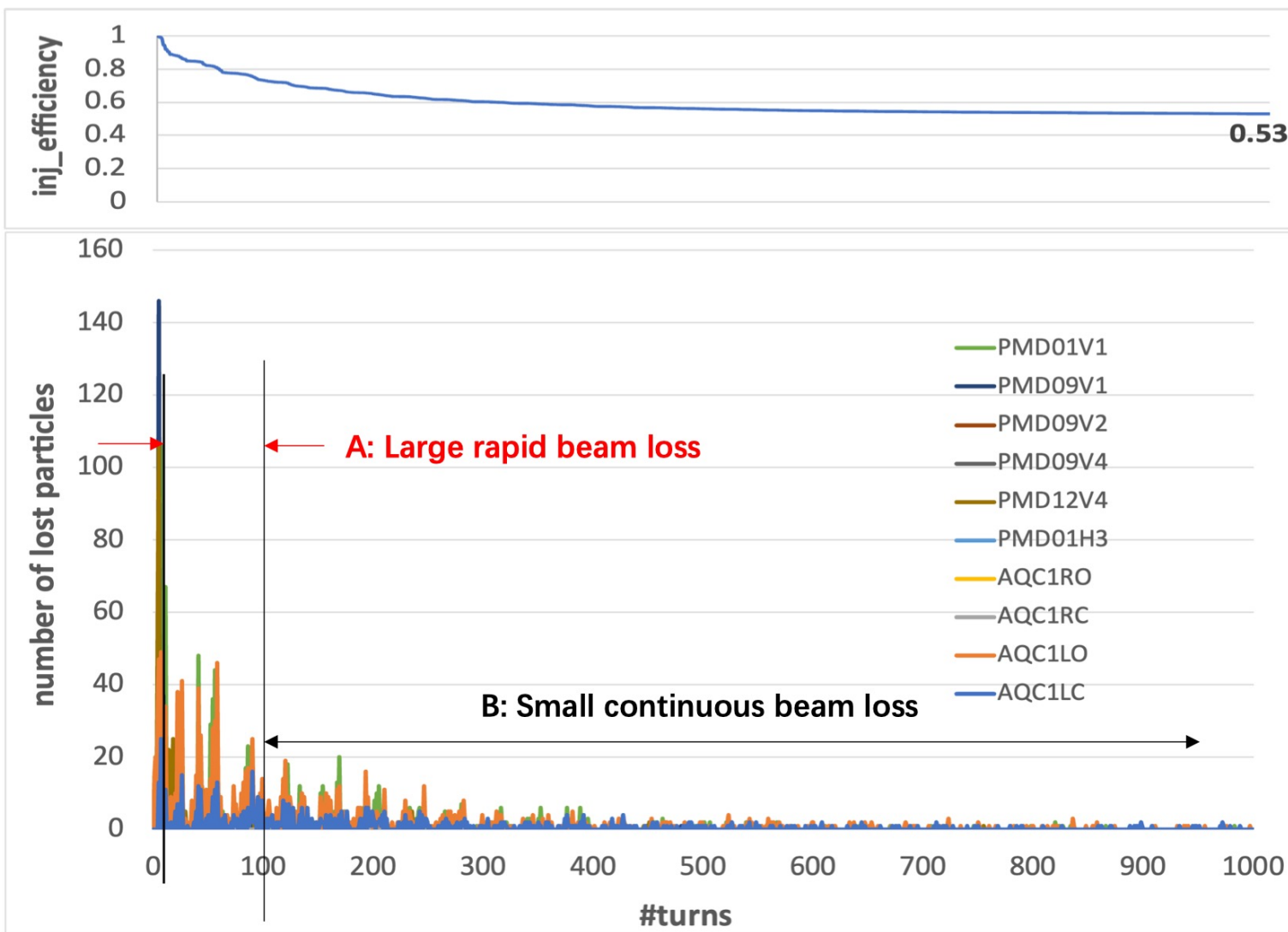
Emittance blowups in 2024c (autumn run)

| e+ 3.0nC | BT1 | BT2 | e- 2.2nC | BT1 | BT2 |
|---------------------------------|----------------|--------------|---------------------------------|----------------|--------------|
| $\gamma\epsilon_x[\mu\text{m}]$ | 110 ± 10 | 169 ± 16 | $\gamma\epsilon_x[\mu\text{m}]$ | 39.2 ± 9.6 | 142 ± 37 |
| $\gamma\epsilon_y[\mu\text{m}]$ | 10.5 ± 4.0 | 81 ± 20 | $\gamma\epsilon_y[\mu\text{m}]$ | 42.5 ± 7.7 | 136 ± 22 |

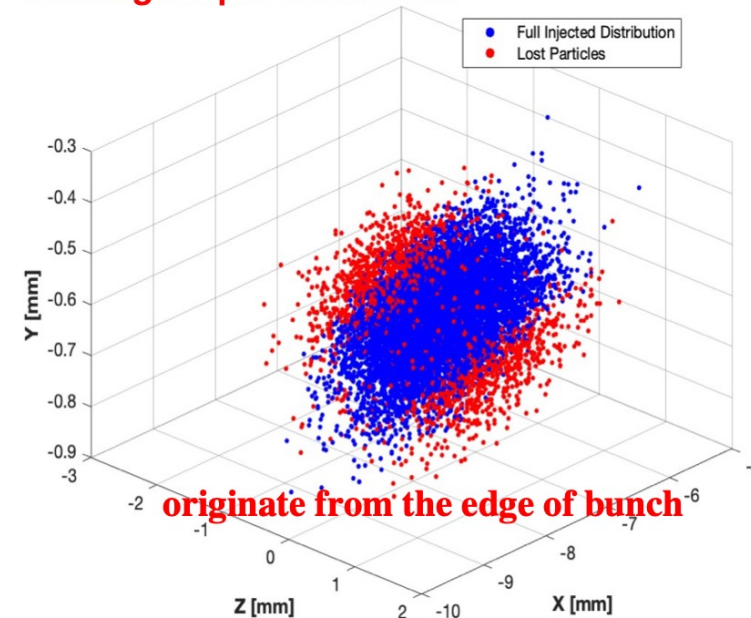


e- injection issues and plan

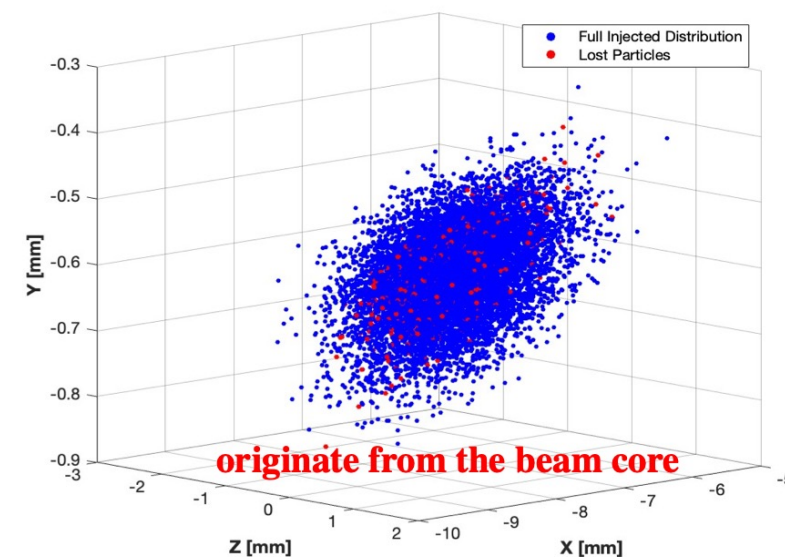
1. Emittance growth in the BT
2. Newly installed ECS in the BT
3. Synchrotron injection
4. Correction of QCS cancel coil error in the HER



A: Large rapid beam loss



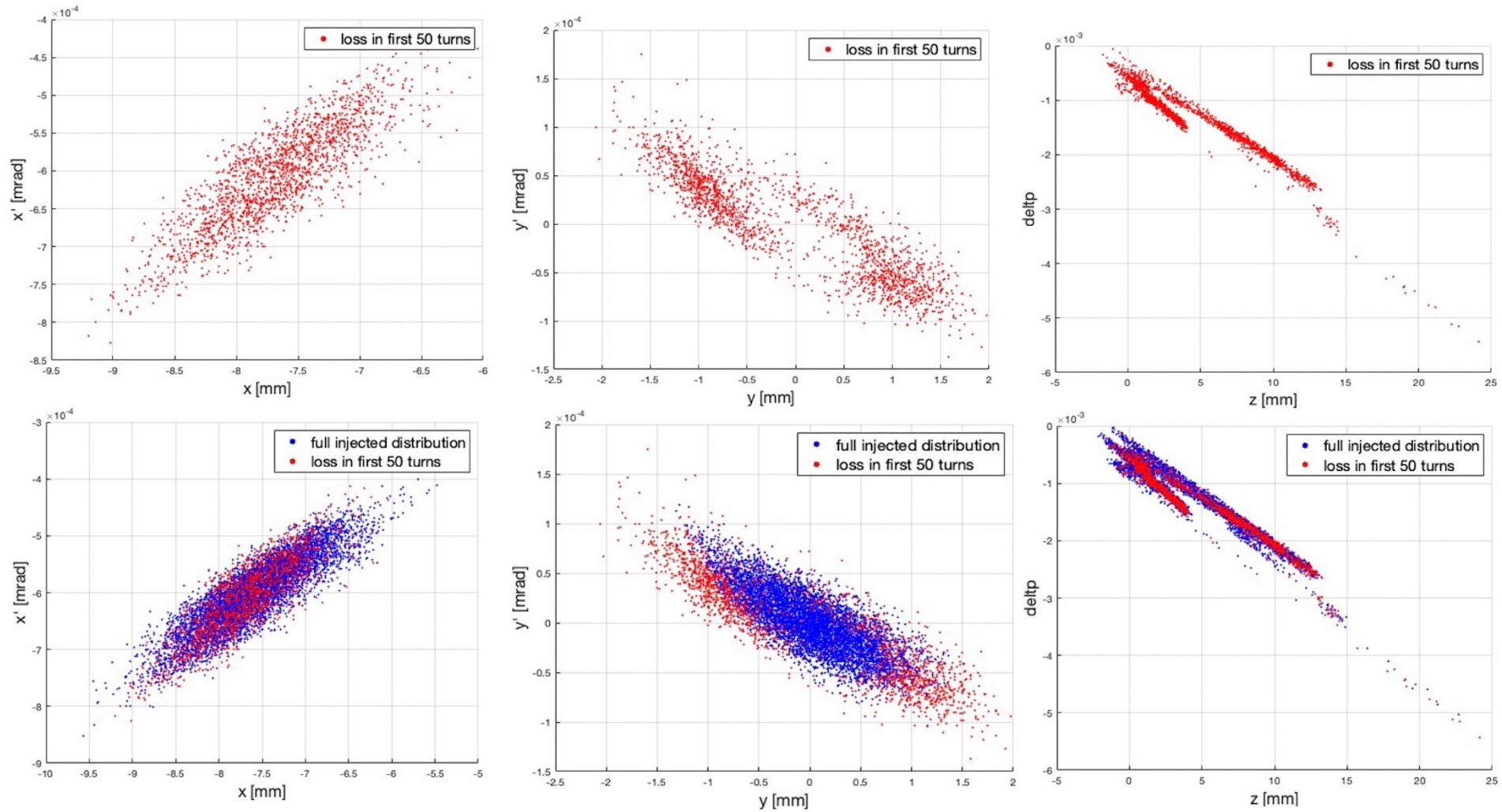
B: Small continuous beam loss



➤ There are 2 different types of beam loss:

- 1) large and fast beam loss in the first 100 turns(30%) → injection efficiency
- 2) small and continuous beam loss until 1000 turns(10%) → injection BG duration

Initial coordinate of lost injection particles (lost in first 50 turns)

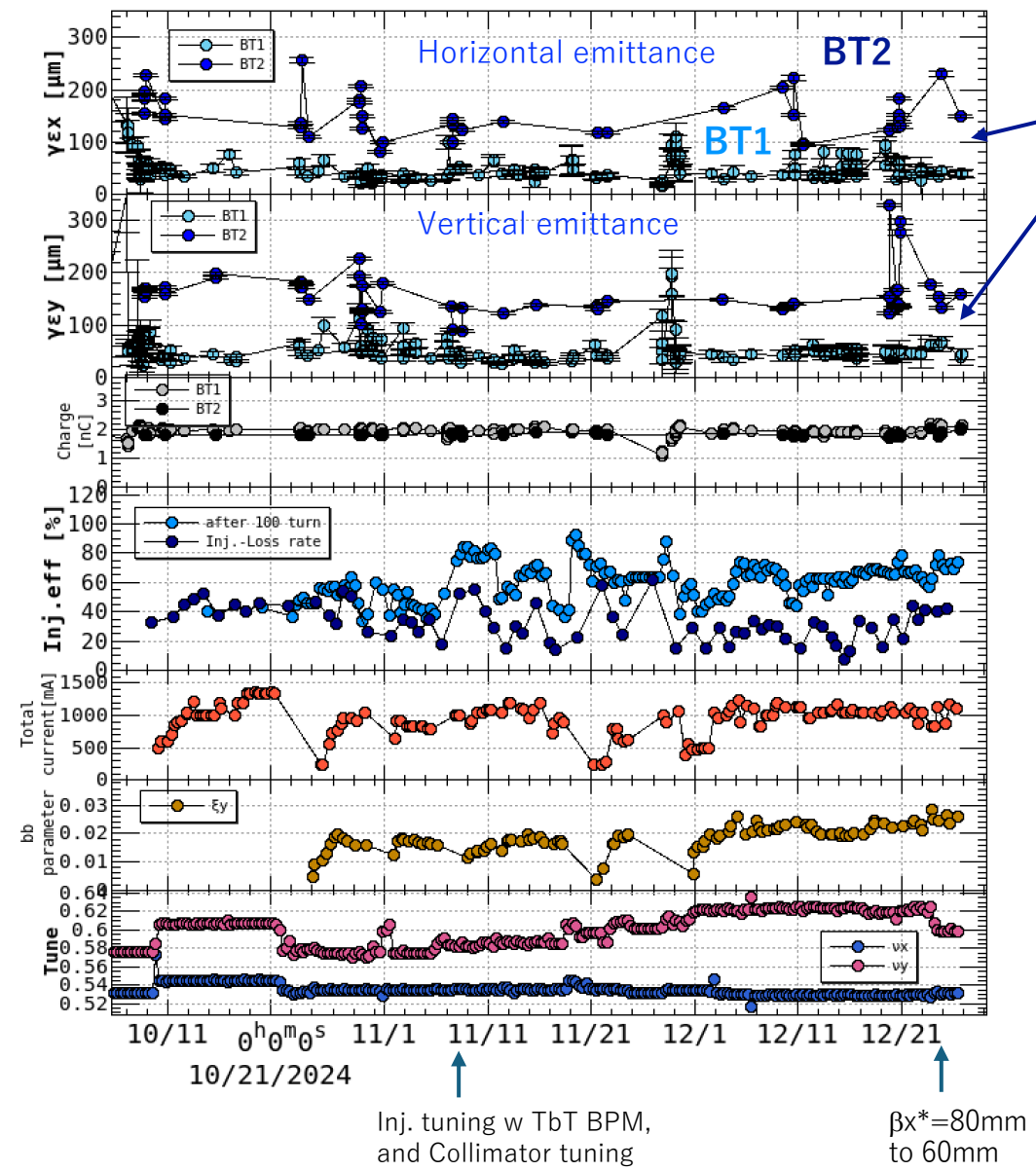


The injection particles **lost in first 50 turns** originate from the edges of the transverse bunch distributions → related to the **injection efficiency**

1. emittance growth in e- BT

HER

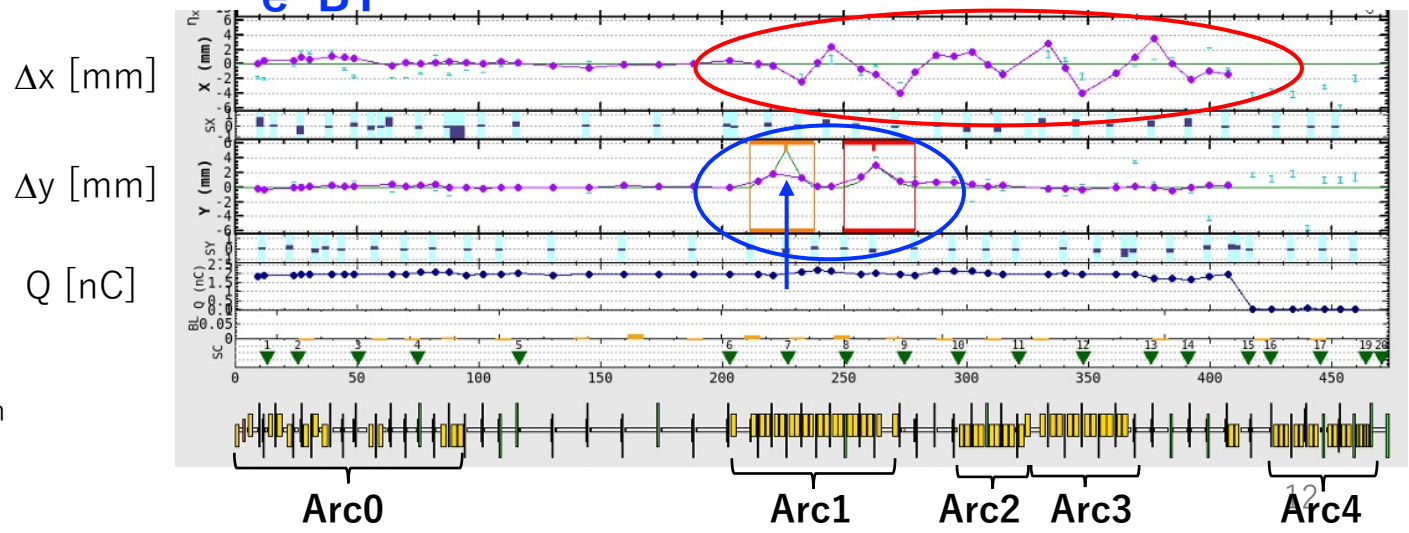
e- Measured emittance in BT, Bunch charge, Injection efficiency, and parameters in HER



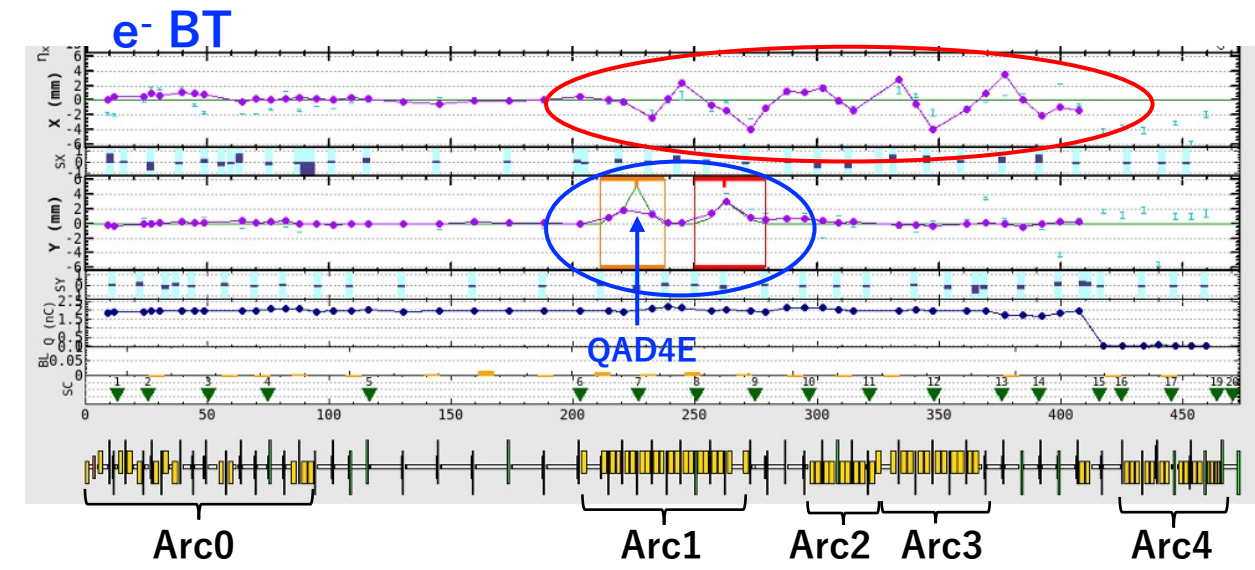
| e- 2.2nC | BT1 | BT2 |
|-----------------------|----------------|--------------|
| $\gamma_{ex} [\mu m]$ | 39.2 ± 9.6 | 142 ± 37 |
| $\gamma_{ey} [\mu m]$ | 42.5 ± 7.7 | 136 ± 22 |

- There are large emittance growth through the BT line in the horizontal and vertical planes.
 - The sources of horizontal emittance blowup in BT are estimated as:
 - ISR(Incoherent Synchrotron Radiation): $\sim 50 \mu m$
 - CSR(Coherent Synchrotron Radiation): $\sim 20 \mu m$ (2 nC)
 - $\gamma_{ex} = 40 \mu m$ (BT1) to $110 \mu m$ (BT2) has been understood.
- However, the vertical blowup has been still mystery.
 - Unexpected multipole magnetic fields exist, which might be the blowup source.
(The vertical bump orbit makes the horizontal orbit in the Arc1 of e- BT.)

e- BT

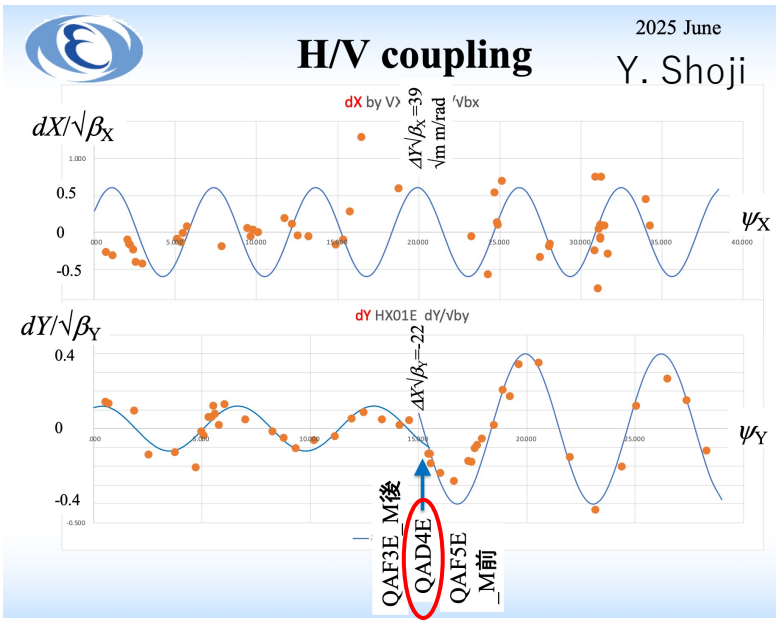


Measured unexpected X-Y couplings in BT Arcs



Horizontal beam position kicked by the vertical steering

Vertical beam position kicked by the horizontal steering

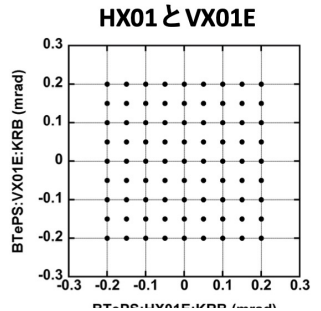


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Raster scan

Y. Shimosaki

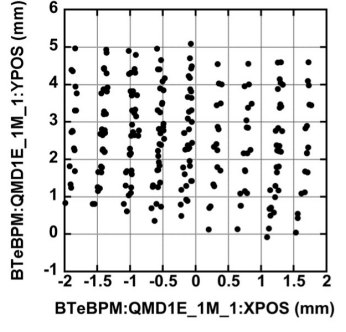
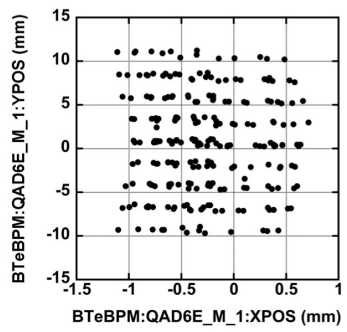
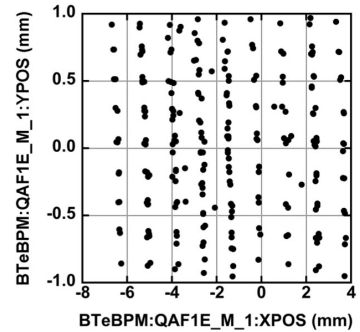
Example of the response
Beam response when kicked with horizontal and vertical steering at the top of the BT



X and Y positions at the top of Arc1

X and Y positions at the middle of Arc1

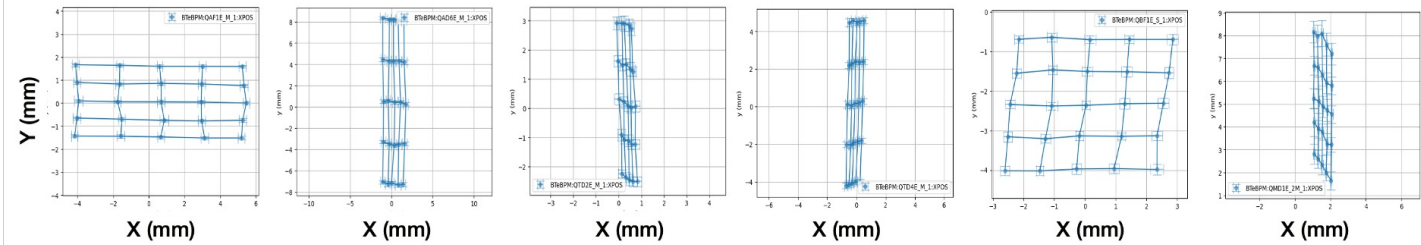
X and Y positions after Arc3



New Findings

1) X-Y couplings^[1]

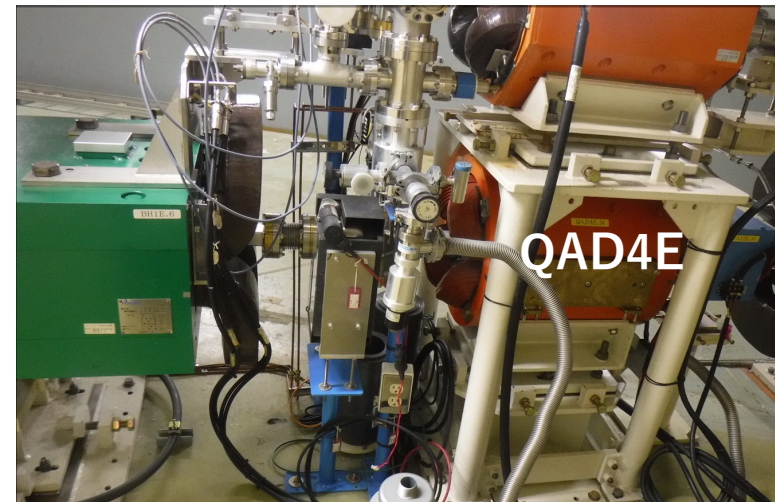
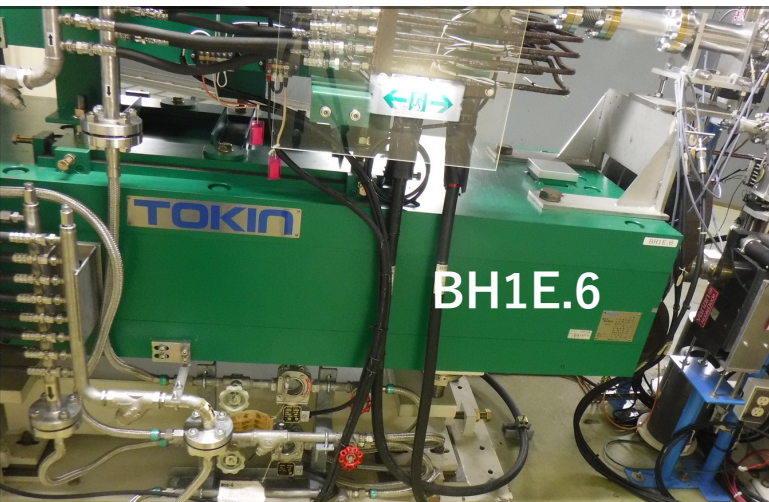
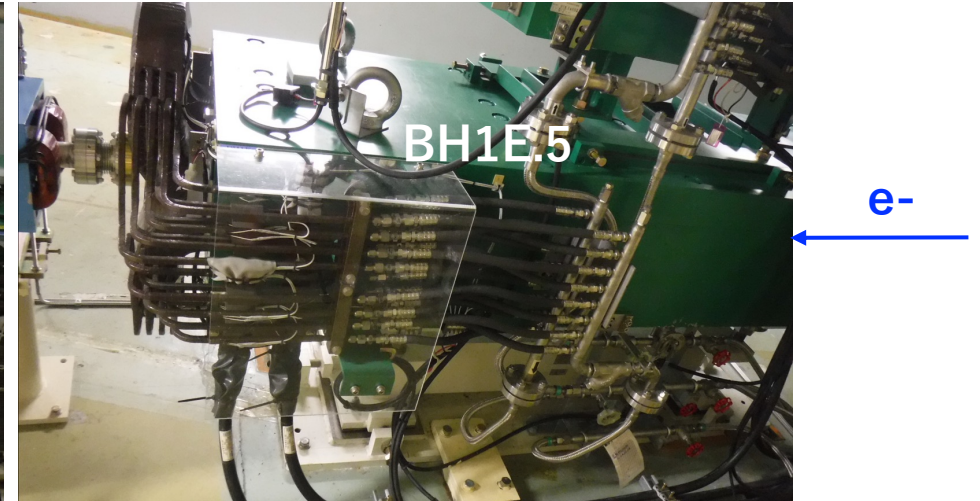
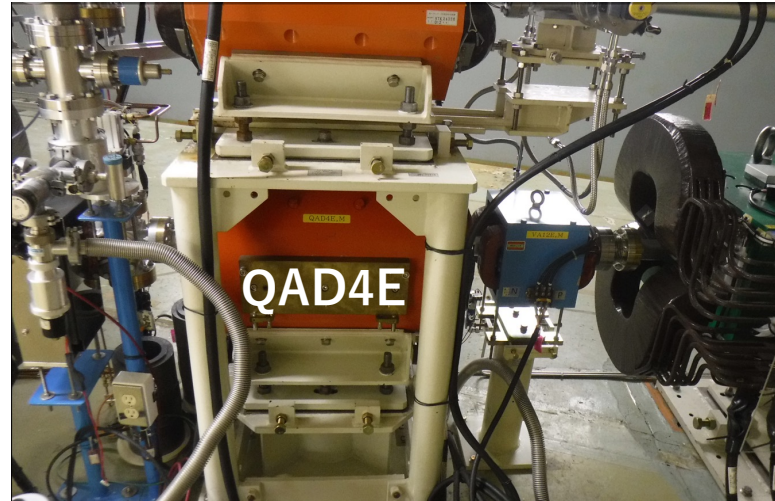
Strong X-Y (undesigned) magnetic couplings at BT-arcs1&3 were observed with raster scan^[2]. The sources remains unaddressed. => It likely causes ver. emittance blowup between BT1 and BT2.



There might exist something wrong near QAD4E...

Arrangement around QAD4E

- But now QAD4E is OFF !!
- Who makes the X-Y coupling??



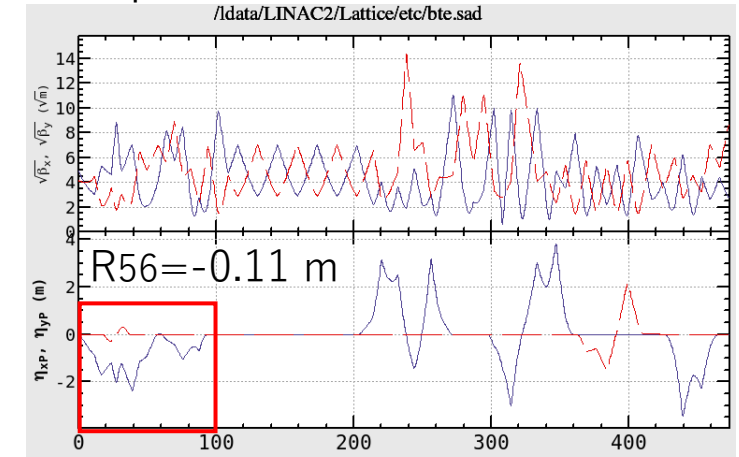
e^-

We need to simulate about this.

More emittance blowup with ECS optics, or 3nC

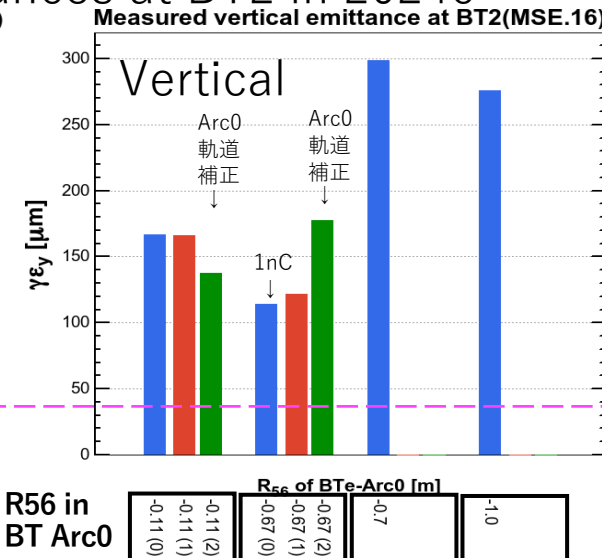
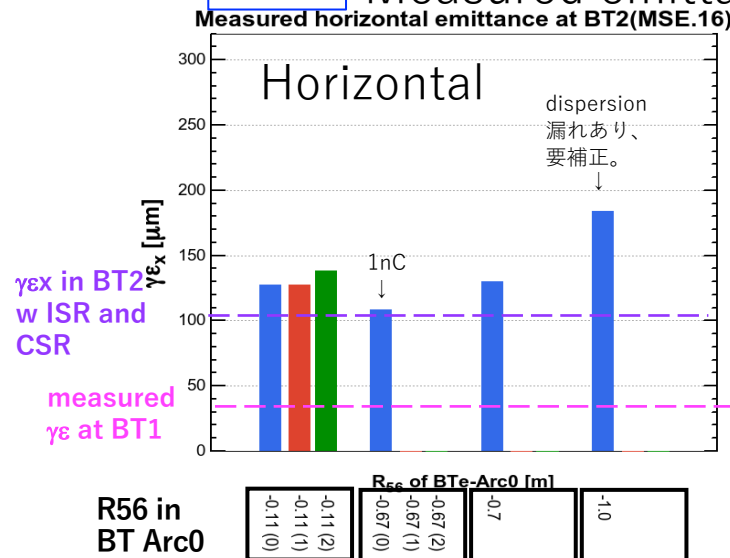
- Setting ECS optics (R56~-0.7m in BT Arc0) without RF often enlarges the horizontal and vertical emittances.
- Increasing e- charge from 2.2 nC to 3 nC also enlarges the emittances as well, probably due to transverse wake.
- However, the measured emittances in BT1 don't increase at all for the both cases, which is very mysterious.

Optics before ECS

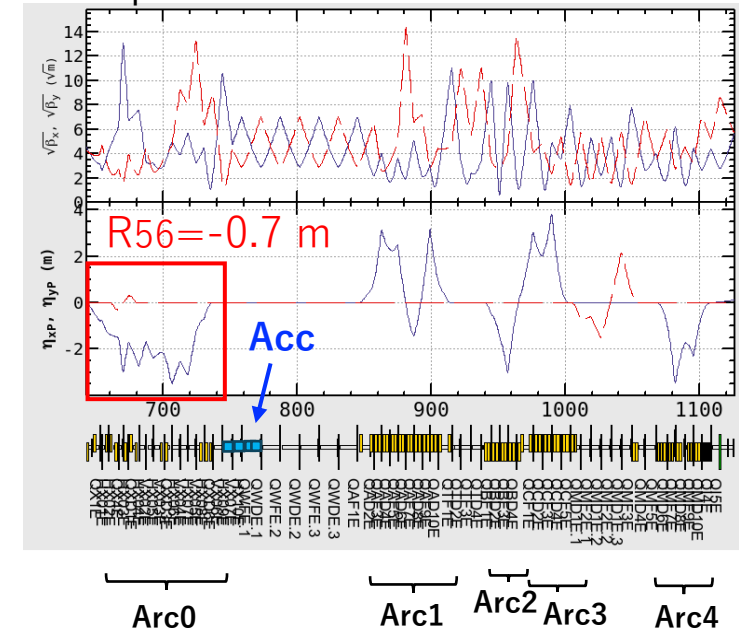


2.2nC

Measured emittances at BT2 in 2024c



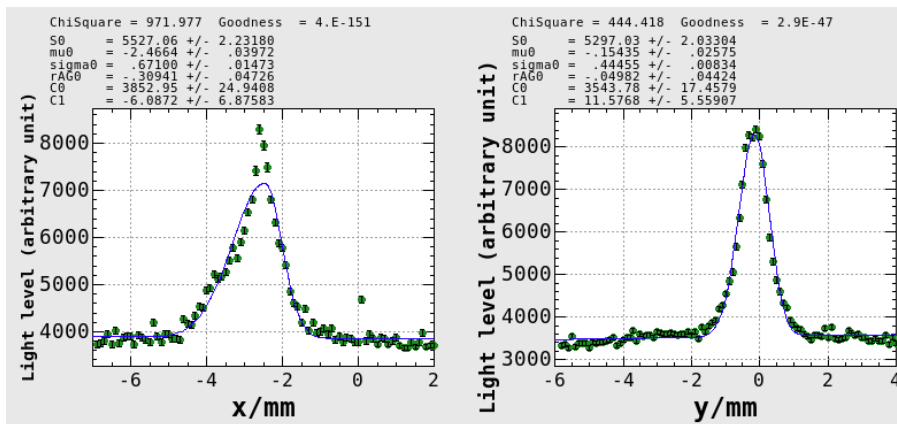
Optics after ECS



SRM profiles change

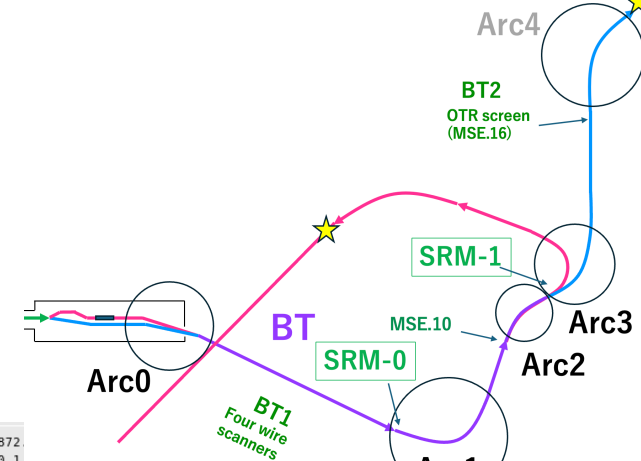
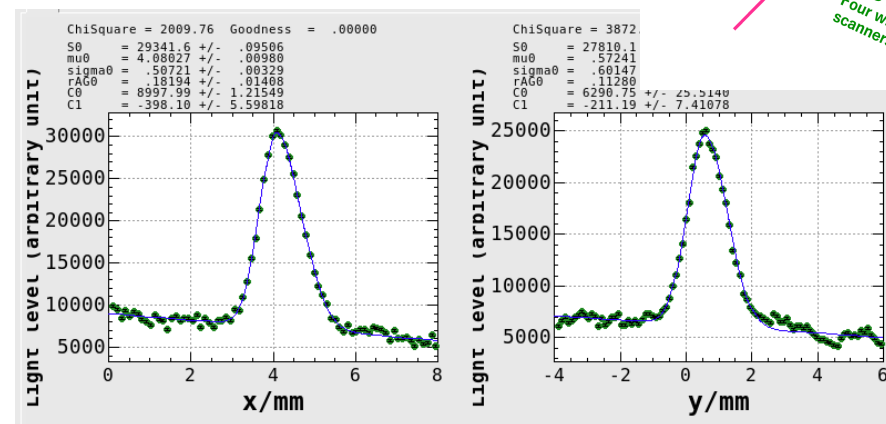
The vertical beam size blowup is **also monitored** at two SRMs in the BT.

SRM-0 (entr. Arc1)

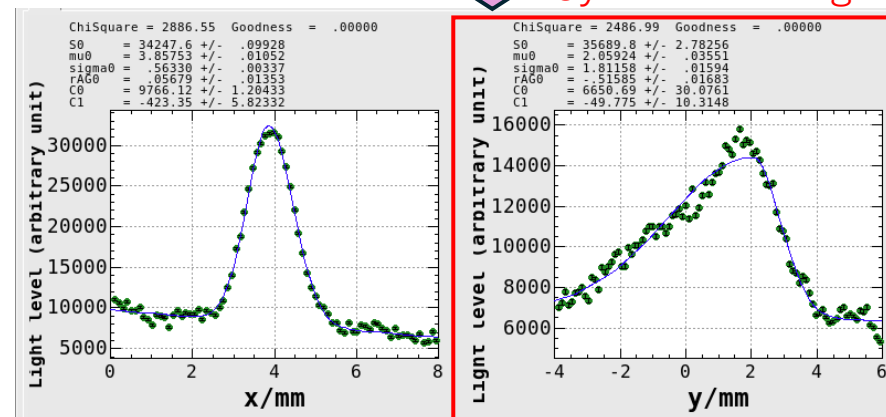
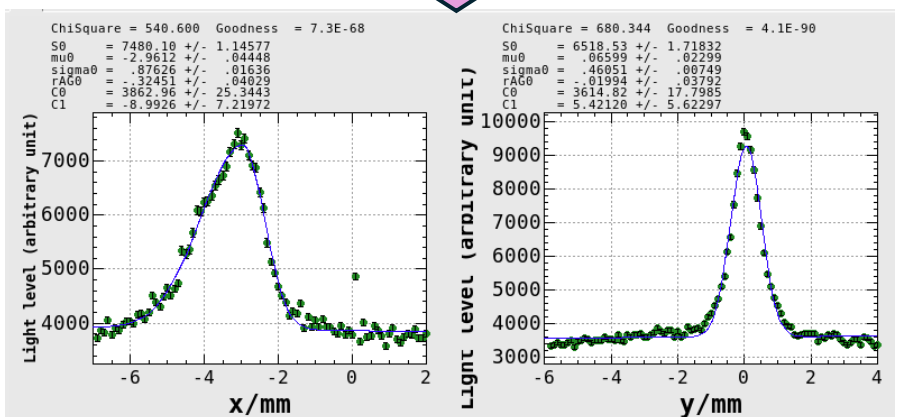


$$R_{56} = -0.11 \text{ m}$$

SRM-1 (entr. Arc3)



$$R_{56} = -0.67 \text{ m}$$



σ_y became larger!!

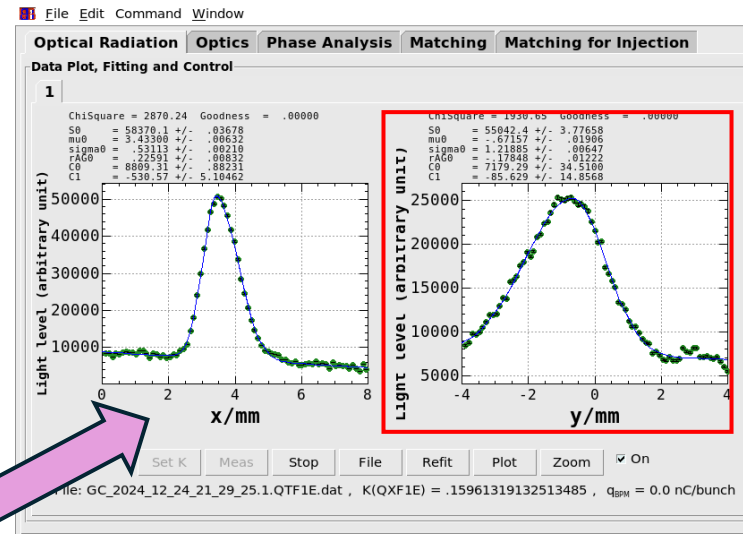
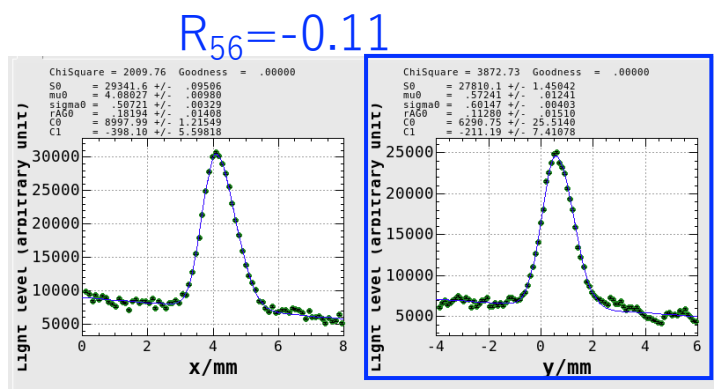
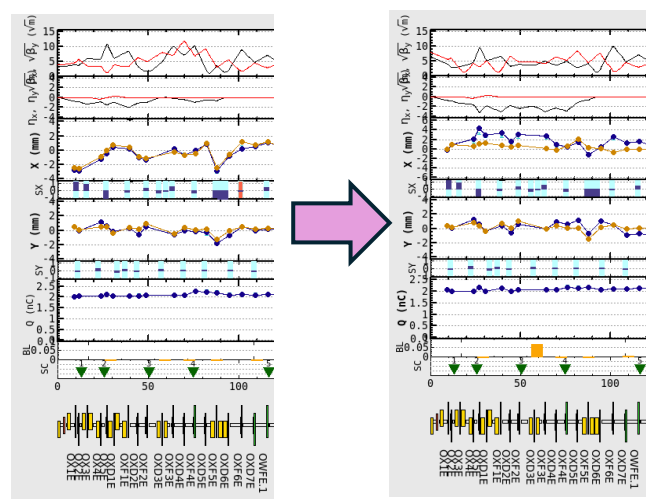
2.2nC

SRM profiles change by R_{56}

Although it became slightly smaller, didn't recover to the original size.

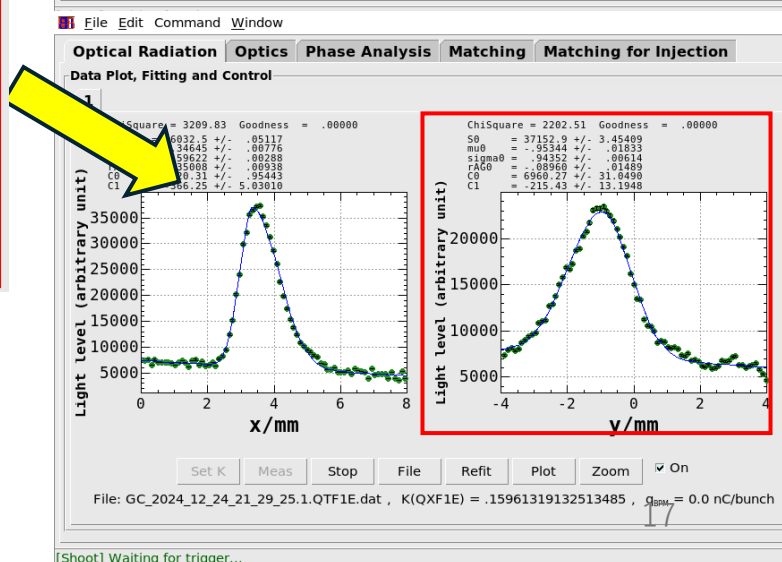
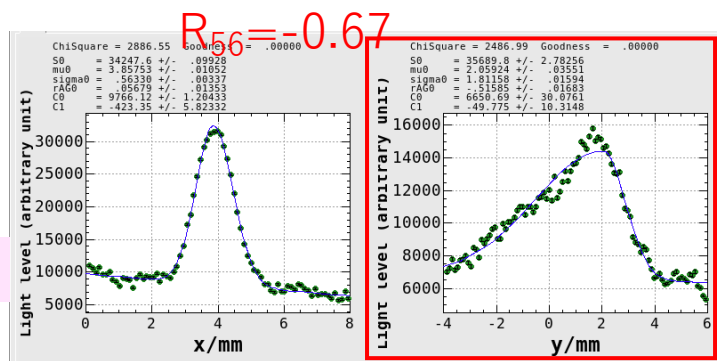
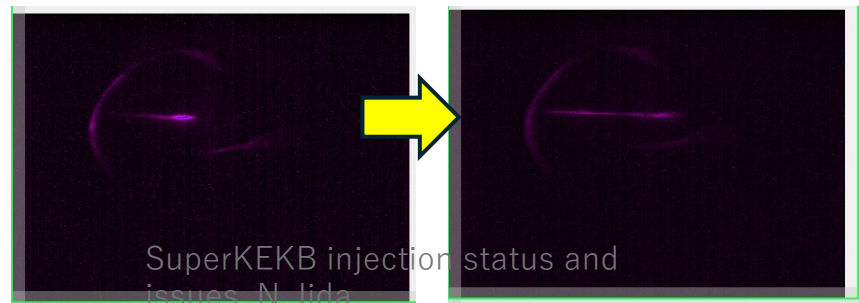
While observing **SRM-1**, the orbit and SB_35 were scanned.

- Changed the orbit in Arc0



- Changed the RF phase of sector 3-5 in Linac

18:27:02
SB_3 (KBE) 92.0°, SB_4 (KBE) 93.1°, SB_5 (KBE) 95.1°
SB_3~5(KBE) 元値 → -1° → -2° → ±0° → +1° → +2° → +3° → +4° → +5°



No emittance growth in BT1 WS measurements

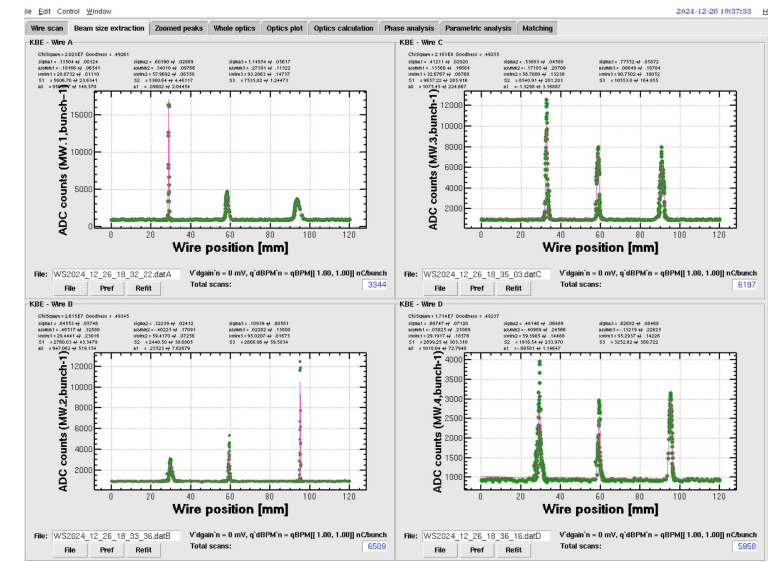
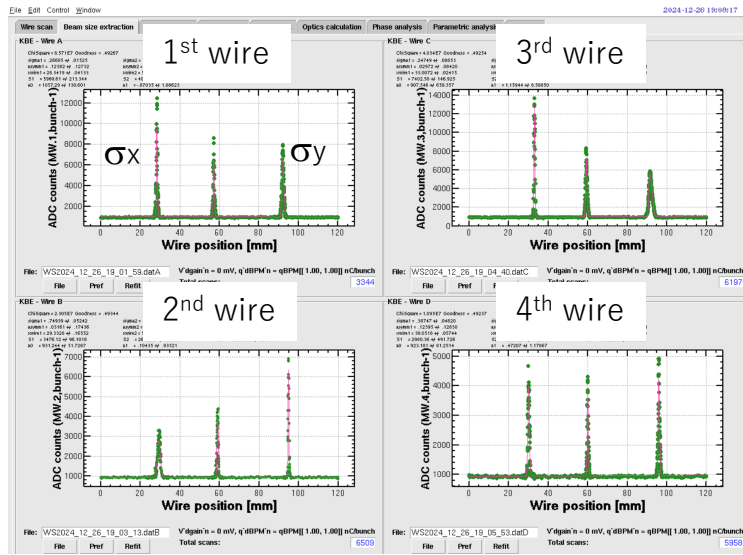
| | R56=-0.11 | R56=-0.67 |
|----------------------------------|-------------------|-------------------|
| $\gamma\epsilon_x [\mu\text{m}]$ | 40.17 ± 8.17 | 39.22 ± 5.40 |
| BMAG _x | 1.22 | 1.73 |
| $\gamma\epsilon_y [\mu\text{m}]$ | 43.02 ± 10.71 | 39.78 ± 16.88 |
| BMAG _y | 1.50 | 3.71 |

However, the measured emittances in BT1 did not increase so much.

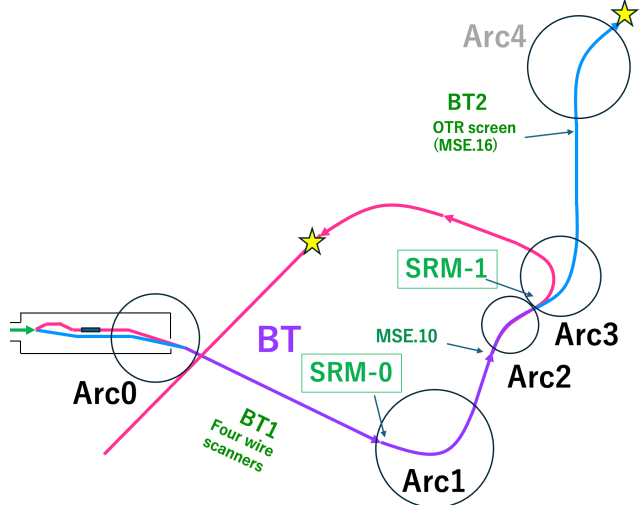
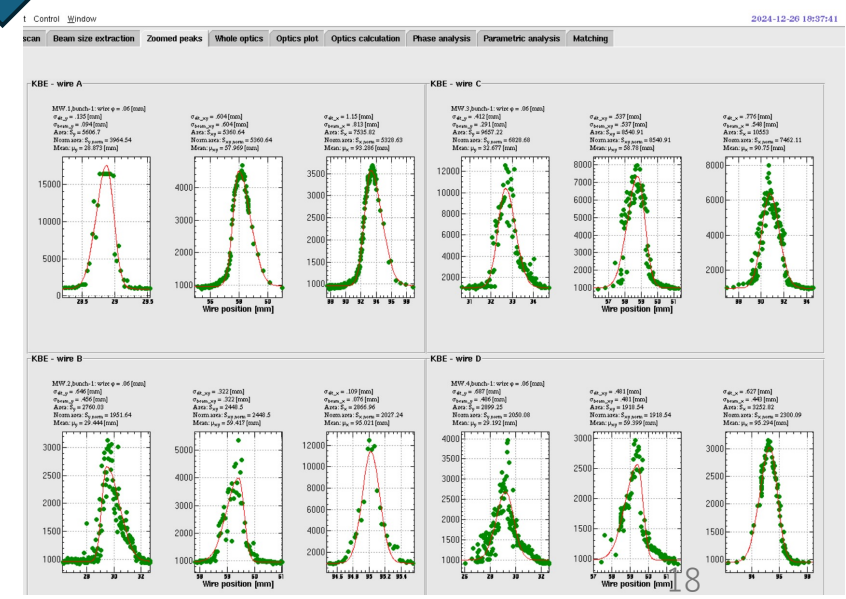
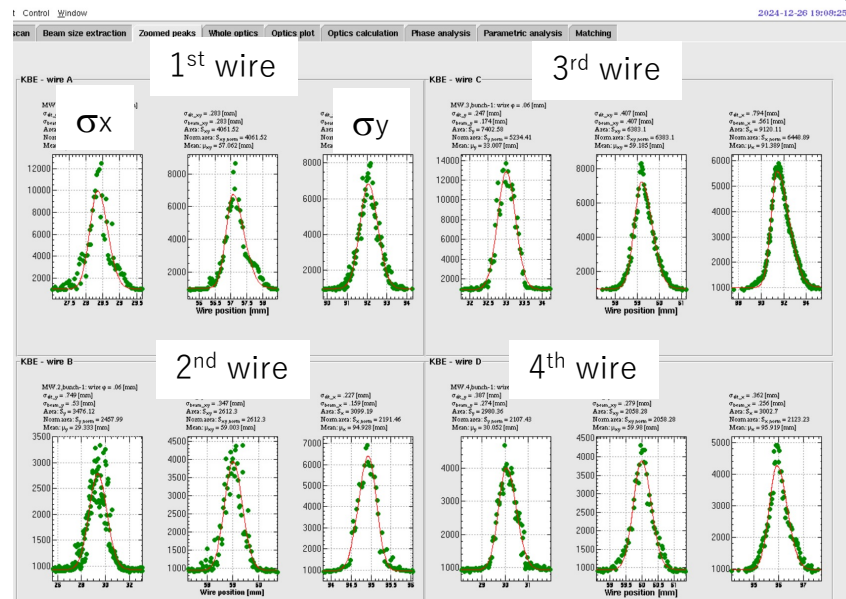
2.2nC

R56=-0.11 m

R56=-0.67 m



Zoom up

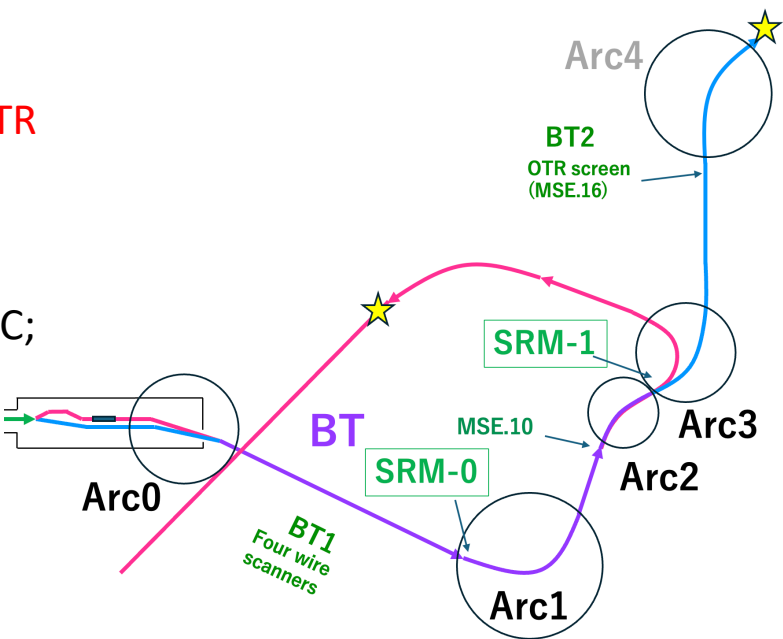


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BT Study – e⁻ Beam in May-June in 2025

Emittance Blowup Due to Large R56 Optics for ECS and 3 nC Beams

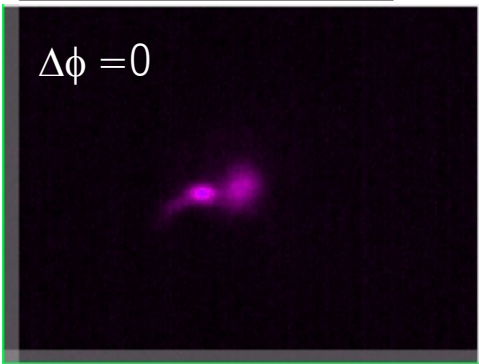
- 3 nC electron beams were **successfully transported** through the BT line with **small emittance up to BT1**. However, the **emittance increased significantly after BT-Arc1 (OTR “MSE.10”)**.
 - No data obtained at BT2, which is located after the BT beam dump, since the beam operation was in dump mode.
- A double-peak structure was observed at the OTR screen in the large R56 optics or 3 nC;
 - The R56 in the Arc0 changed from -0.11 m to -0.7 m for ECS, with the RF turned off during this study.
 - The “double-peak” structure is a newly observed phenomenon in this study.
 - The presence of a double peak effectively results in emittance blowup.
- Beam studies with the Linac-mode were done to find orbit settings that suppress this blowup[A2].
[Y. Seimiya *et al.*]



| Results | BT1 (2025b) | BT2 (2024c, Ref.) | MSE.10 (2025b) | MSE.10 (2025b) | MSE.10 (2025b) | MSE.10 (2025b) |
|--------------------------------------|----------------|----------------------|-------------------|-------------------|-------------------|-------------------|
| | 2, 3 nC | 2 nC | 2nC | 3nC | 3nC | 3nC |
| R56 [m] | -0.11, -0.7 | -0.11 | -0.7 | -0.11 | -0.7 w bump | -0.7 w/o bump |
| $\gamma\epsilon_x$ [μm] | 30-40 | 140 | 300 | 210-337 | 342 | 333 |
| $\gamma\epsilon_y$ [μm] | 30-40 | 140 | 107 | 90-106 | 158 | 170 |

MSE.10($\eta_x \sim 0$ m)

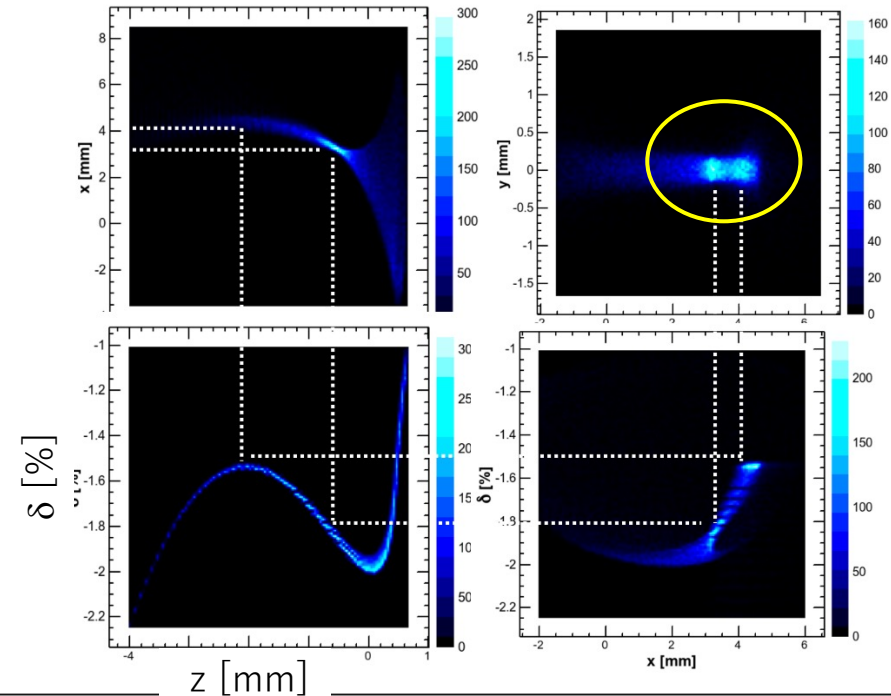
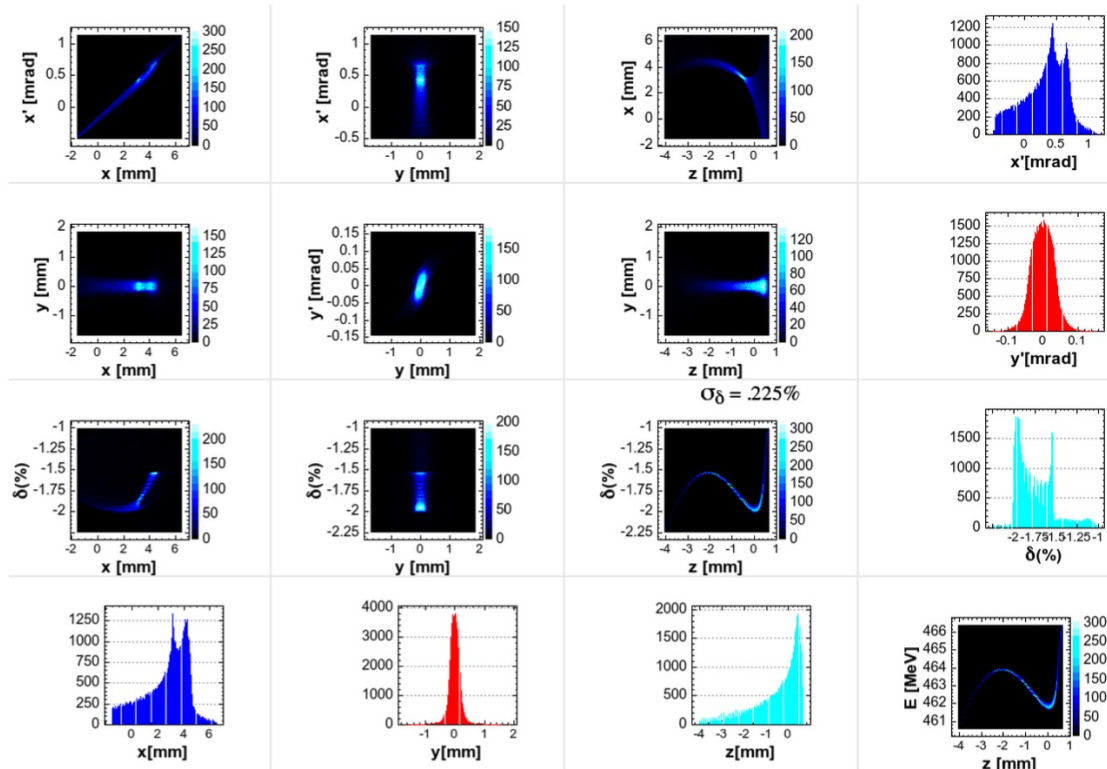
$\Delta\phi = 0$



The result of tracking simulation from RF-gun(Wake ON)

At the end of sector A
 $\Delta\phi$ (RF phase in sector A)=-3 deg

Two ball profile
 also appears in
 simulation.

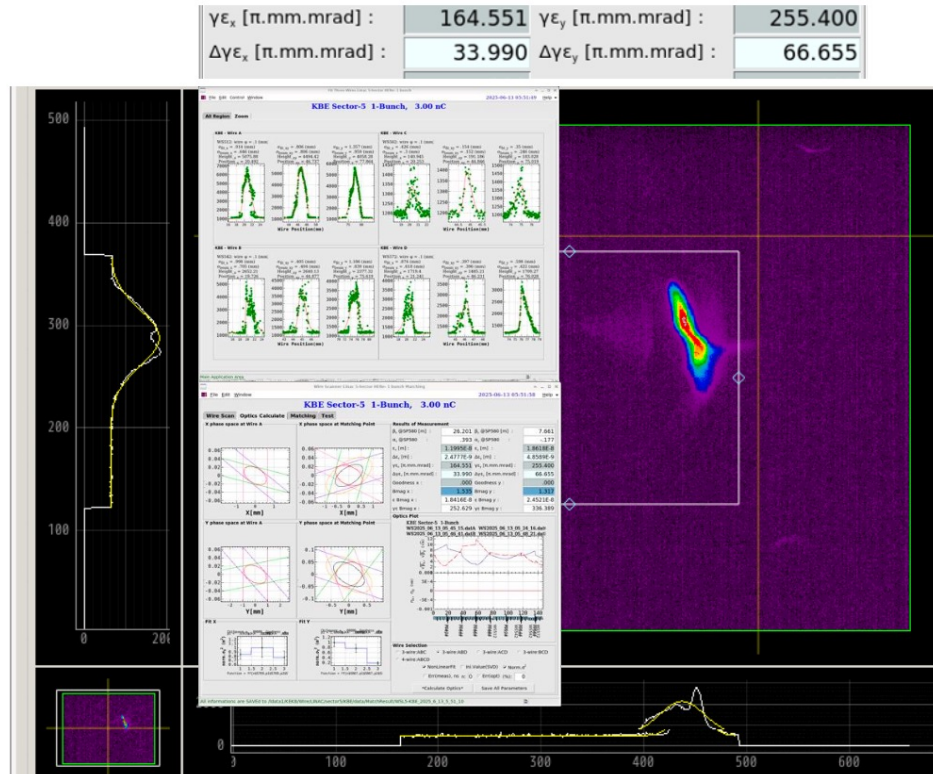


- The size of core beam is smaller than the bunch length.
 → Depending on the position of the tail, it may look like two balls.
- When the x-z dependence due to wake is added to a beam with z-d correlation, x-d dependence automatically appears → dispersion (R16) occurs.
 - If there are two peaks in the energy, they will appear as two balls depending on the phase of the tail.
 - This does not contradict the fact that two balls can be corrected by adjusting the energy spread.
- Depending on the phase of the tail, there is a point where the orbit becomes constant, and that point becomes the second ball.

Emittance control by orbit tuning

Y. Seimiya

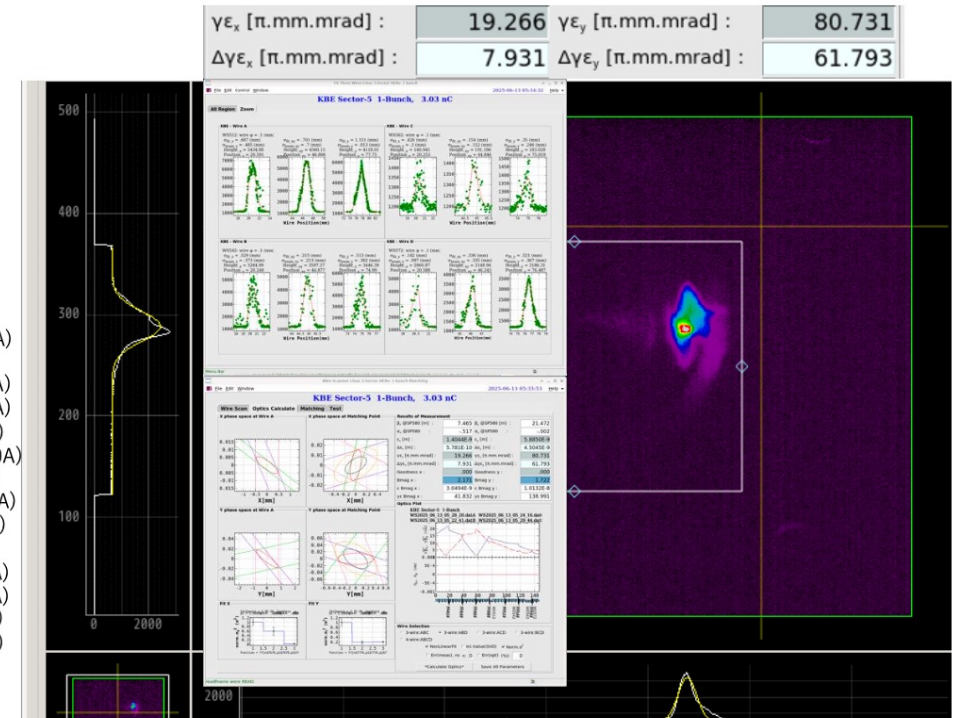
- Successfully combining two balls into one by simply tuning the orbit
- The emittances also improved.
- The source of beam profile jitter needs to be investigated.
- 調整時間はトータルで1日程度
- 運転員さんの運と実力によって大きく左右される
- プログラムでなんとかしたいところ



after tuning
the orbit



PY_A1_M-KBE -2.120A → -2.140A (-0.020A)
PY_A2_2-KBE 0.410A → 0.360A (-0.050A)
PX_A4_4-KBE -0.450A → -0.430A (+0.020A)
PY_A4_4-KBE -0.350A → -0.340A (+0.010A)
PX_R0_01-KBE 3.250A → 3.550A (+0.300A)
PX_R0_61-KBE -2.660A → -2.560A (+0.100A)
PY_R0_61-KBE 4.070A → 3.670A (-0.400A)
PX_R0_63-KBE -2.599A → -2.699A (-0.100A)
PY_C7_4-KBE -0.400A → -0.500A (-0.100A)
PY_12_2-KBE 0.000A → 0.200A (+0.200A)
PX_13_5-KBE -1.920A → -1.820A (+0.100A)
PY_13_5-KBE -3.850A → -3.800A (+0.050A)
PX_21_4-KBE -1.000A → -1.200A (-0.200A)
PY_21_4-KBE -0.800A → -1.000A (-0.200A)



X has improved considerably (the tail swings left and right).
Y's tail doesn't swing up and down, so there seems to be room for improvement.

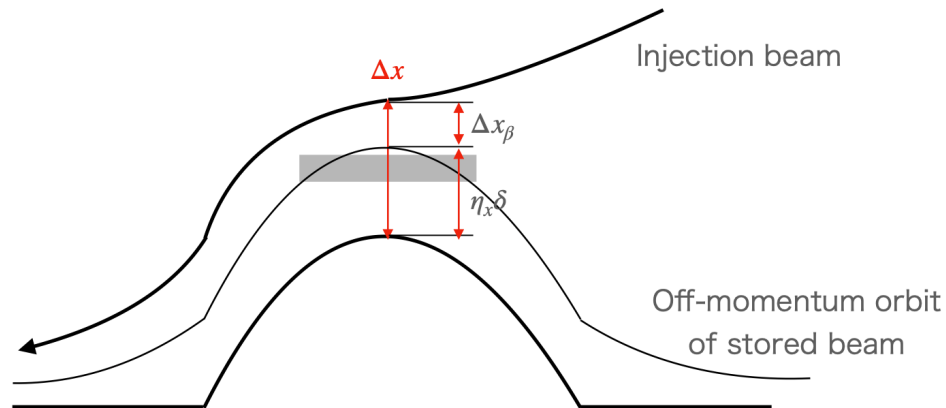
Next operation, an emittance feedback system will be implemented.

Synchrotron injection (SI)

- Convert the transverse displacement to the longitudinal by the dispersion at the injection point.
- Betatron oscillation of the injected beam produces Belle II background.
 - Synchrotron radiation of the injection beam hitting the detector beam pipe
- HER Dynamic Aperture (DA)
 - The DA seems to be narrower than the design value.
 - The center of injected beam comes right on the closed orbit by the SI.

Synchro-beta Injection

- Synchrotron injection was proposed to recover the aperture for the injected beam.
- But momentum aperture is not enough.
- Synchro-beta scheme may be a possible option.



Injection oscillation

Synchrotron injection

- Introduced to **eliminate horizontal injection oscillation.**

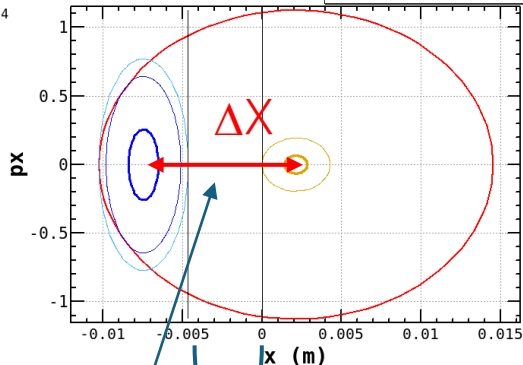
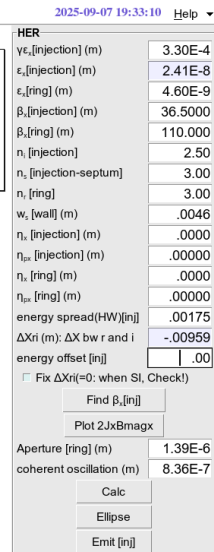
Betatron injection (BI)

$$2Jx = 1.39\mu\text{m}$$

$$E_{\text{offset}} = 0$$

HER: $2Jx = 1.393\text{E-}6$ m,
 $\sigma_{\text{dr}} = 6.3\text{E-}4$, $\delta/\sigma_{\text{dr}} = 0$, $\Delta x/\sigma_{\text{dr}} = 17.4$

- Inj beam in HER
- Stored beam w/o $\eta(\sigma)$
- Stored beam with $\eta(\sigma_r)$
- Stored beam with $\eta(3\sigma_r)$
- Inj beam at inj.pt(σ_1)
- Inj beam at inj.pt($2.5\sigma_1$)
- Inj beam at inj.pt($3\sigma_1$)



Septum wall

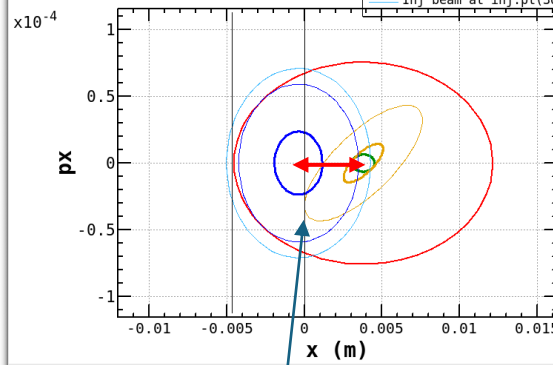
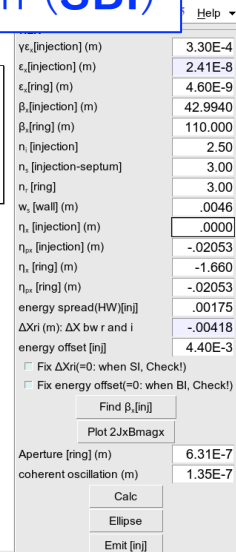
Synchro-betatron injection (SBI)

$$2Jx = 0.63\mu\text{m}$$

$$E_{\text{offset}} = 0.44\%$$

HER: $2Jx = 6.306\text{E-}7$ m,
 $\sigma_{\text{dr}} = 6.3\text{E-}4$, $\delta/\sigma_{\text{dr}} = 6.984$, $\Delta x/\sigma_{\text{dr}} = 11.709$

- Inj beam in HER
- Stored beam w/o $\eta(\sigma)$
- Stored beam with $\eta(\sigma_r)$
- Stored beam with $\eta(3\sigma_r)$
- Inj beam at inj.pt(σ_1)
- Inj beam at inj.pt($2.5\sigma_1$)
- Inj beam at inj.pt($3\sigma_1$)



Since a part of the ΔX is converted into longitudinal oscillation, both horizontal and longitudinal oscillations can be made smaller.

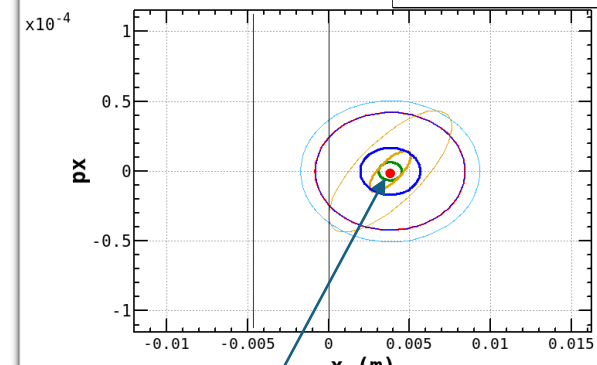
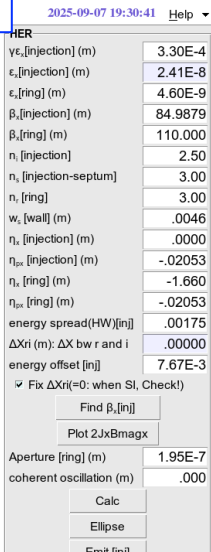
Synchrotron injection (SI)

$$2Jx = 0.19\mu\text{m}$$

$$E_{\text{offset}} = 0.77\%$$

HER: $2Jx = 1.949\text{E-}7$ m,
 $2Jx * B_{\text{magx}} = 1.977\text{E-}7$ m, $B_{\text{magx}} = 1.015$,
 $\sigma_{\text{dr}} = 6.3\text{E-}4$, $\delta/\sigma_{\text{dr}} = 12.167$, $\Delta x/\sigma_{\text{dr}} = 6.509$

- Inj beam in HER
- Stored beam w/o $\eta(\sigma)$
- Stored beam with $\eta(\sigma_r)$
- Stored beam with $\eta(3\sigma_r)$
- Inj beam at inj.pt(σ_1)
- Inj beam at inj.pt($2.5\sigma_1$)
- Inj beam at inj.pt($3\sigma_1$)



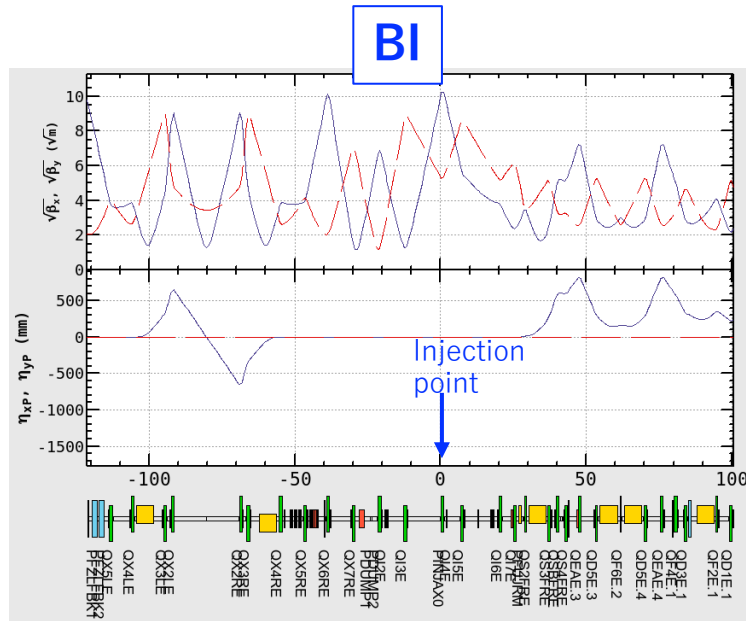
ΔX is completely converted into longitudinal oscillation, so no horizontal oscillation occurs.

First of all, ΔX cannot be set to 0 due to the septum wall thickness.

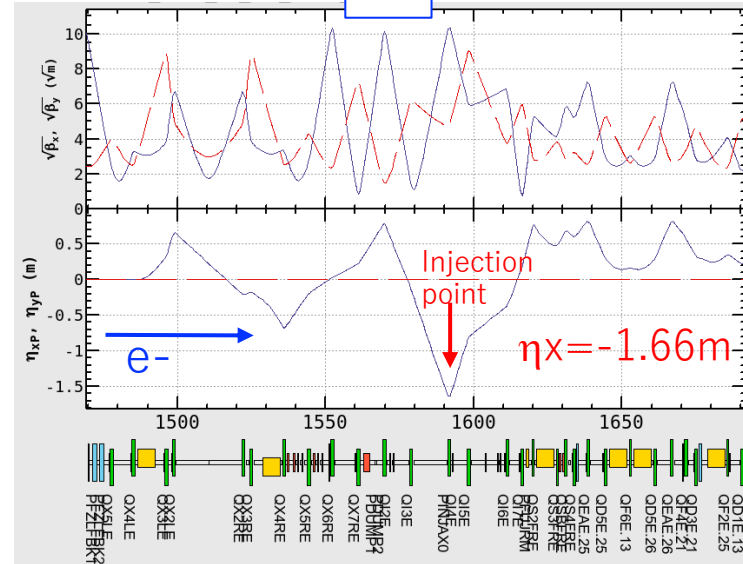
Furthermore, if $\sigma_x = \sqrt{\epsilon_x \beta_x}$ is large, it will not be possible to approach the septum, and ΔX will become longer, increasing the injection oscillation.

Optics for BI and SI

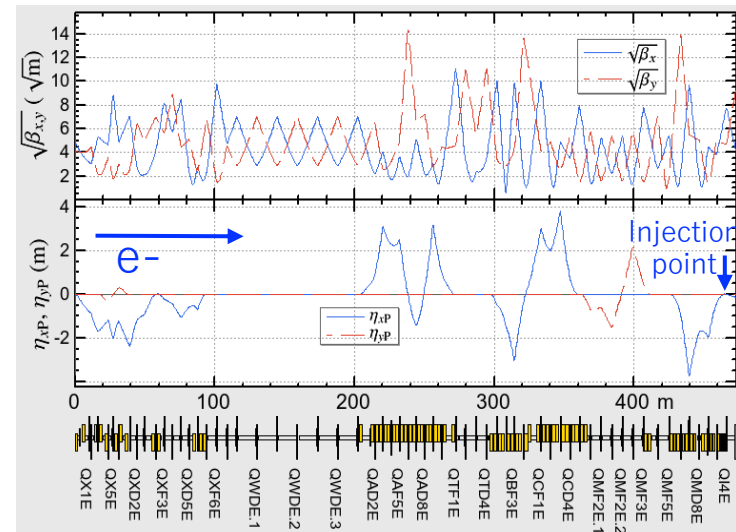
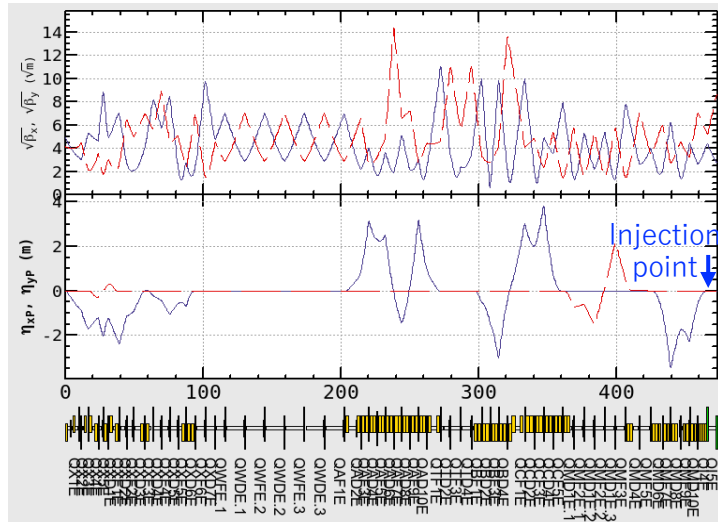
HER



SI



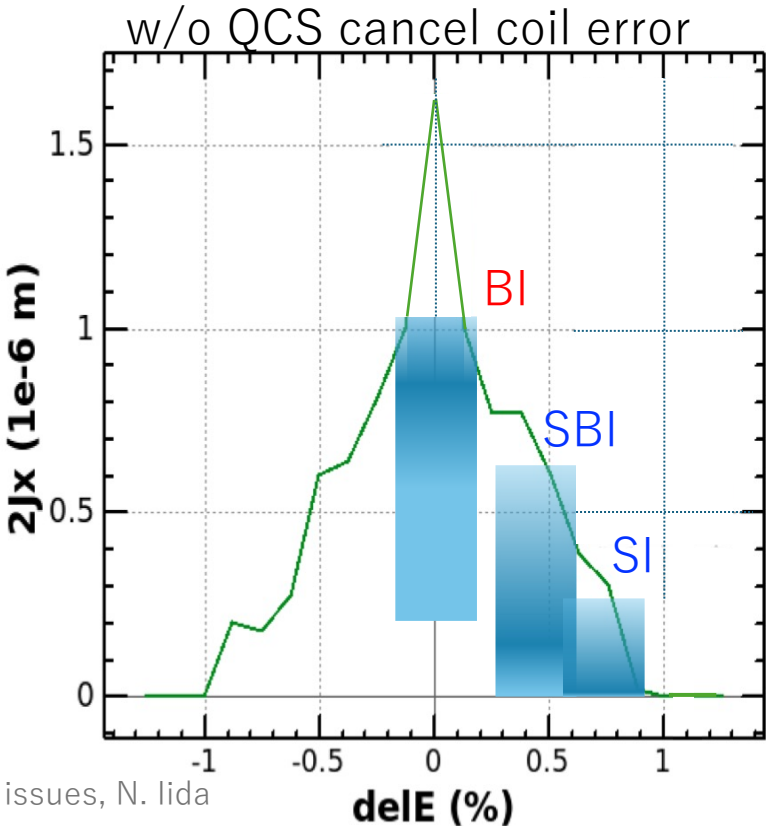
e- BT





- $\gamma\epsilon x = 330\mu\text{m}$
($\epsilon x = 0.024\mu\text{m}$)
- $W\delta = \pm 0.175\%$

| | energy offset ($\Delta\delta$) [%] | $2J_x$ (2.5σ) [$\times 10^{-7}$ m] | η_x [m] | η_{px} [m] | β_x [m] | comment |
|-----|---|---|--------------|-----------------|---------------|--|
| BI | 0 | 10.4 | 0 | 0 | 36.5 | possible, but large $2J_x$ |
| SBI | 0.44 | 5.55 | -1.66 | -0.0205 | 53.5 | difficult to make η_x at BT end |
| SBI | 0.44 | 6.31 | 0 | -0.0205 | 43.0 | possible |
| SI | 0.804 | 1.52 | -1.66 | -0.0205 | 110 | difficult to make η_x and β_x at BT end |
| SI | 0.802 | 2.28 | 0 | -0.0205 | 110 | difficult to make and β_x at BT end |
| SI | 0.77 | 1.95 | 0 | -0.0205 | 85.0 | difficult to make and β_x at BT end |
| SI | 0.73 | 2.76 | 0 | -0.0205 | 60.0 | possible |

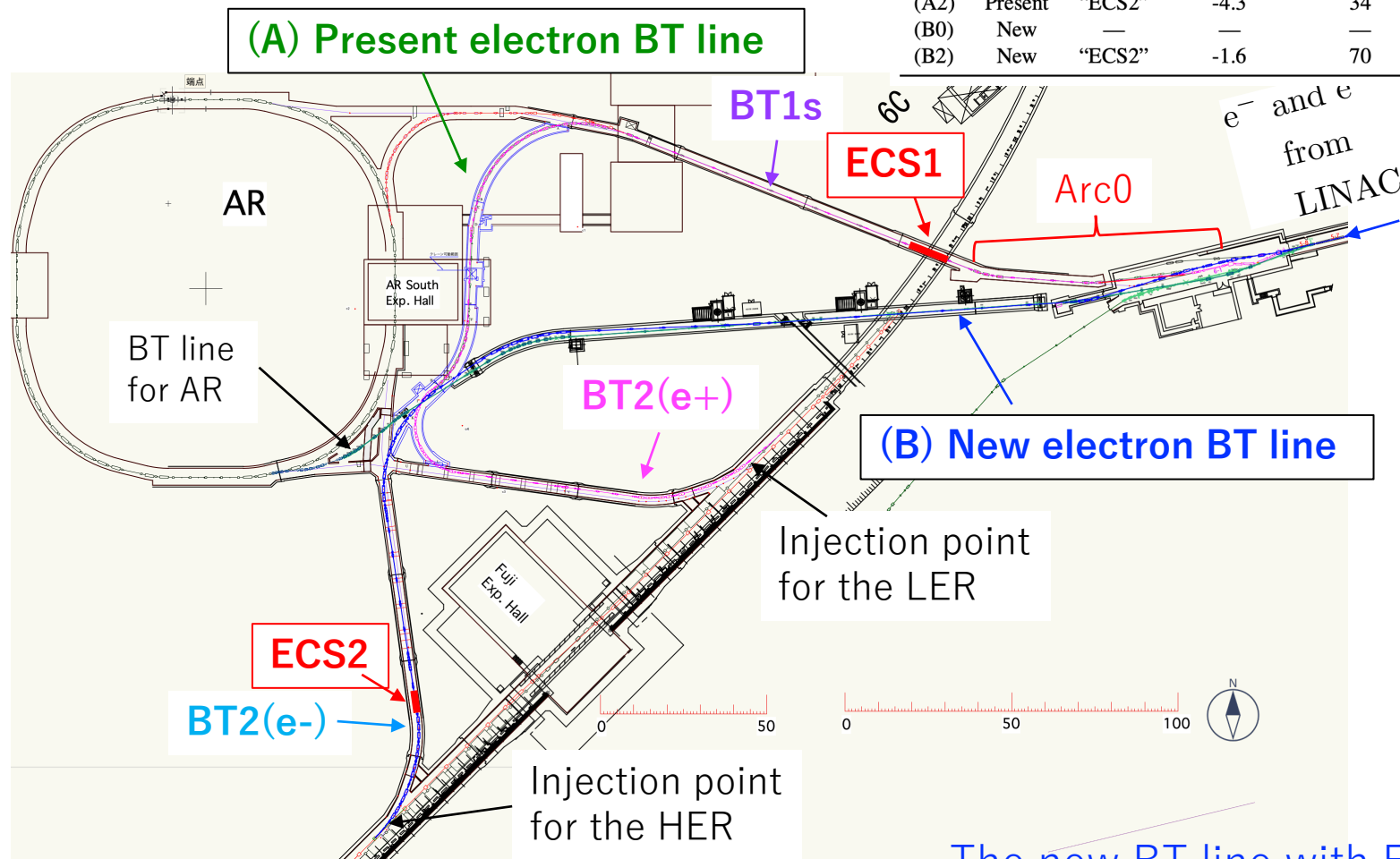


- Considering the **central value** of the distribution, **SI and SBI** are farther from the DA boundary than BI, so **good injection can be expected.**

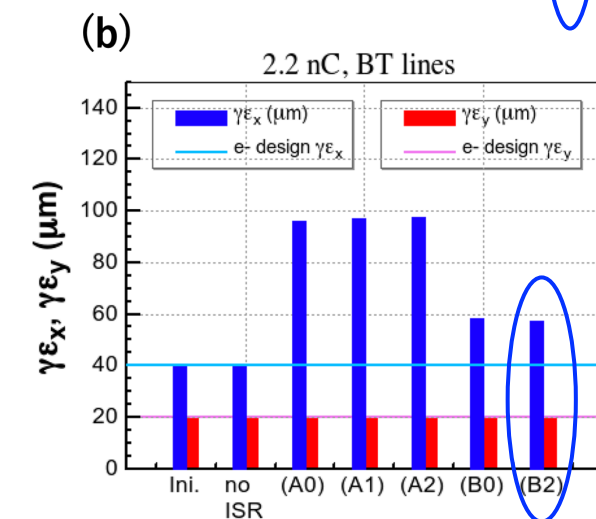
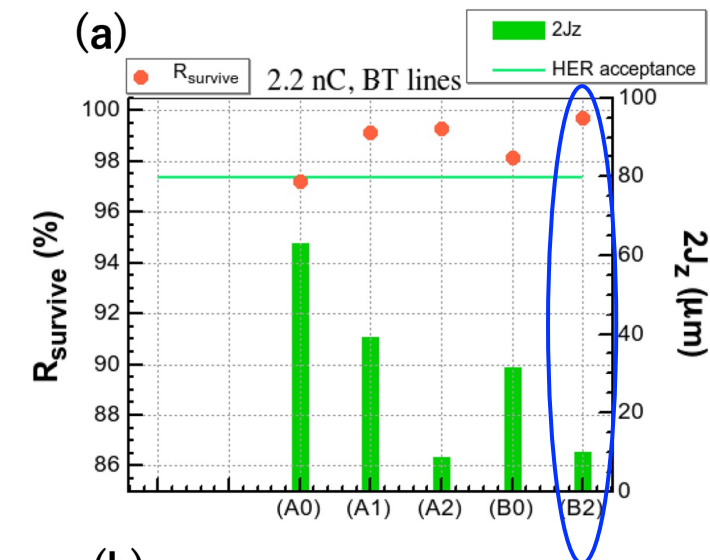
Proposal of the new straight e- BT line and The energy compression system (ECS) for e- beam

Table 2: The ECS Parameters in the BT Lines

| | BT line | ECS | R_{56} [m] | V_c^{Total} [MV] |
|------|---------|--------|--------------|---------------------------|
| (A0) | Present | — | -0.11(Arc0) | — |
| (A1) | Present | “ECS1” | -1.0(Arc0) | 72 |
| (A2) | Present | “ECS2” | -4.3 | 34 |
| (B0) | New | — | — | — |
| (B2) | New | “ECS2” | -1.6 | 70 |



Tracking by SAD, no CSR



The new BT line with ECS2 is the best solution!

But we are already installing ECS1 in the e- BT!!

HER QCS cancel coil miswiring

Sextupole winding of the LER leak field cancel coil had installed with the opposite angle.



Manufacturing Failure of Cancel Coil in HER

N. Ohuchi, Y. Arimoto

Skew sextupole and skew octupole increase (Not cancelled).

Table 24: Measured integral leak fields at $R_{ref}=10$ mm

| Multipole coefficient | QCSL, Tm | | QCSR, Tm | |
|-----------------------|------------------------|------------------------|------------------------|------------------------|
| | without cancelling | with cancelling | without cancelling | with cancelling |
| b_3 | 3.36×10^{-3} | 2.32×10^{-5} | -3.53×10^{-3} | 1.27×10^{-5} |
| b_4 | -7.58×10^{-4} | -2.83×10^{-6} | 8.02×10^{-4} | 4.39×10^{-6} |
| b_5 | 1.57×10^{-4} | 3.66×10^{-6} | -1.67×10^{-4} | -3.73×10^{-6} |
| b_6 | -2.98×10^{-5} | 7.8×10^{-7} | 3.24×10^{-5} | 2.35×10^{-6} |
| a_3 | -2.42×10^{-4} | -3.88×10^{-4} | -2.52×10^{-4} | -4.93×10^{-4} |
| a_4 | -5.88×10^{-5} | -1.16×10^{-4} | 4.94×10^{-5} | 1.71×10^{-4} |
| a_5 | -1.48×10^{-5} | -1.48×10^{-5} | 6.26×10^{-6} | -8.31×10^{-6} |
| a_6 | 1.88×10^{-5} | 1.48×10^{-5} | -4.31×10^{-6} | -1.09×10^{-6} |

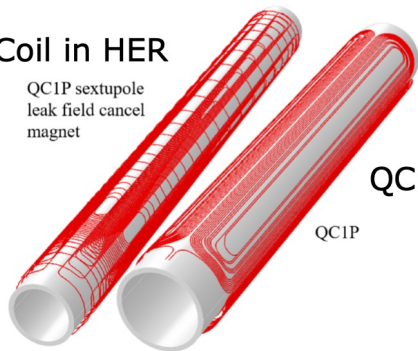
Definition of the coordinate system seems to be wrong.

Cancel Coil in HER

QC1P sextupole
leak field cancel
magnet

QC1 in LER

QC1P

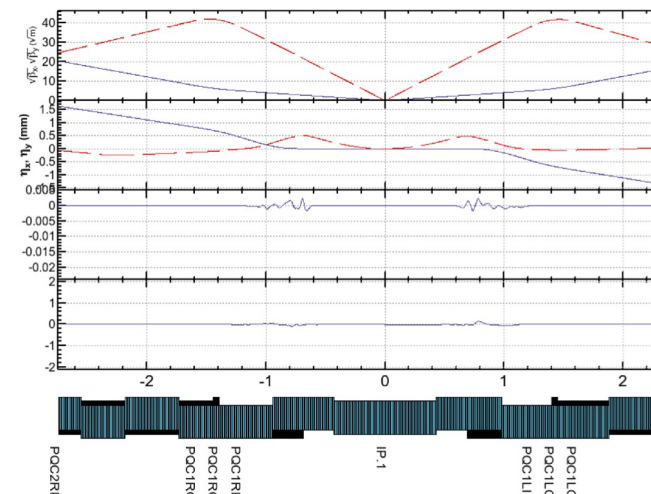


Y. Ohnishi

No Error

Skew K2 ($1/m^2$)

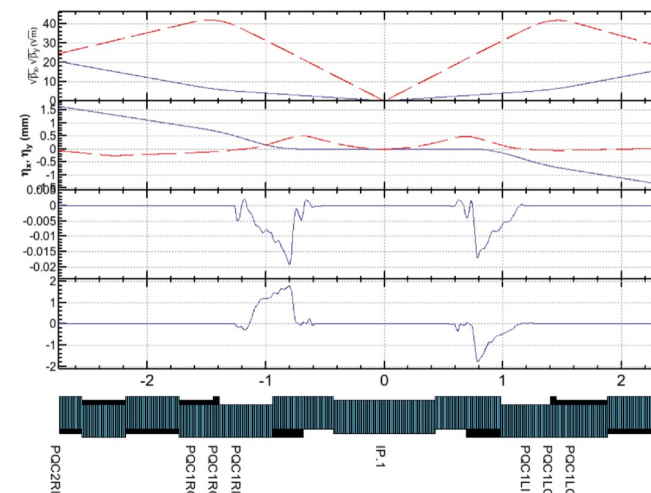
Skew K3 ($1/m^3$)



with Error

Skew K2 ($1/m^2$)

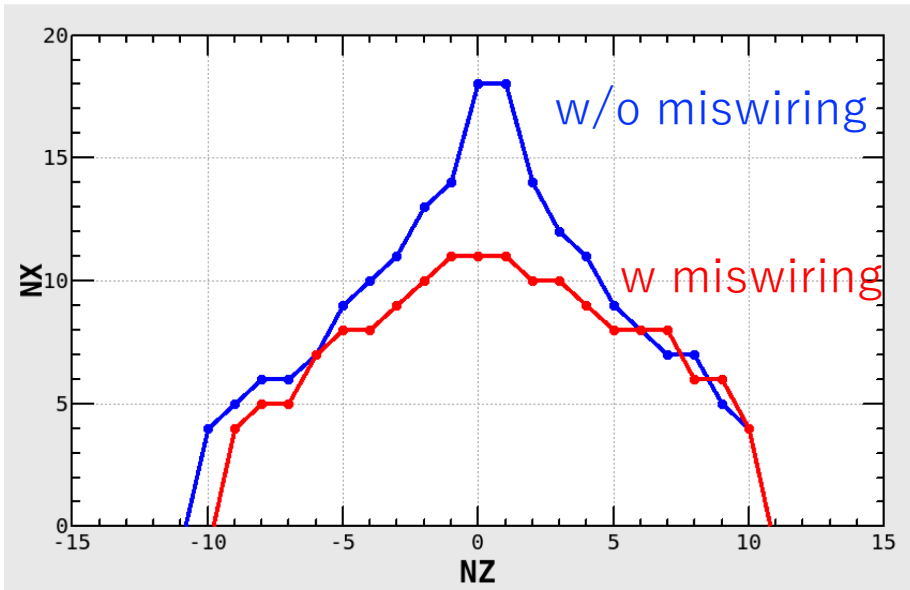
Skew K3 ($1/m^3$)



HER dynamic apertures

Miswiring: Sextupole winding of the LER leak field cancel coil had installed with the opposite angle.

キャンセルコイルのエラー有無による力学口径の違い



キャンセルコイルのエラー有無による力学口径の違い

エラーなし

```
In[8]:= Plus@LINE["SK2"]  
Out[8]:= -.00906788959623384i  
sher_5781_60_1-Y020250213.sad
```

エラーあり

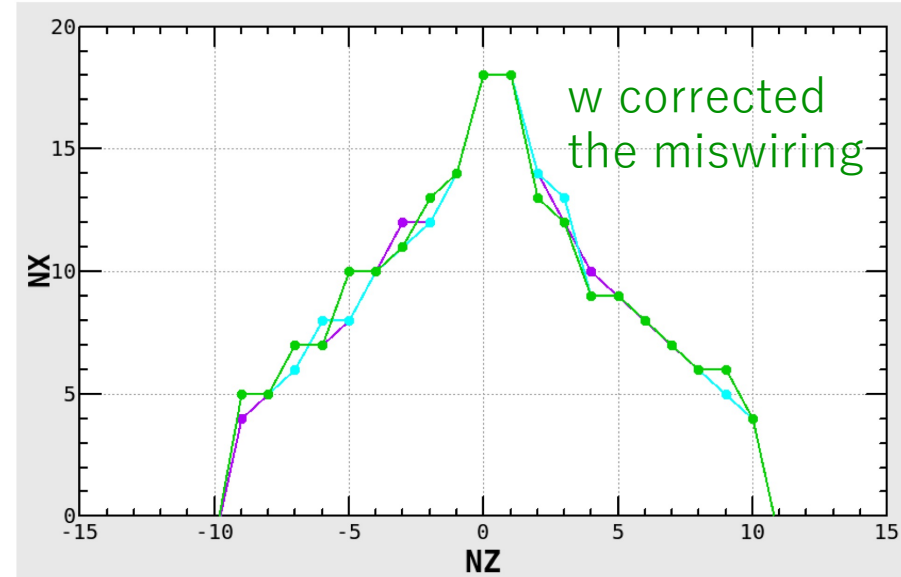
```
In[26]:= Plus@LINE["SK2"]  
Out[26]:= -.7442901095589288  
sher_5781_60_1-can2-VSKQC1RE.sad  
(VSKQC1RE SK2=0)
```

EMITY/EMITX

= 25 E-12 / 4.44 E-9
= 0.00563

2/27(木)杉本さんのスライドp.1
と同じ垂直エミッタンス

キャンセルコイルのエラー補正



H. Koiso

キャンセルコイルのエラー補正

VKQC1REの直前に thin element
VSKQC1REを置きSK2を調整する。
sher_5781_60_1-can2-VSKQC1RE.sad

VSKQC1REは軌道の上に配置する。
SK2を変えても線形オブティクス
は変化しない。

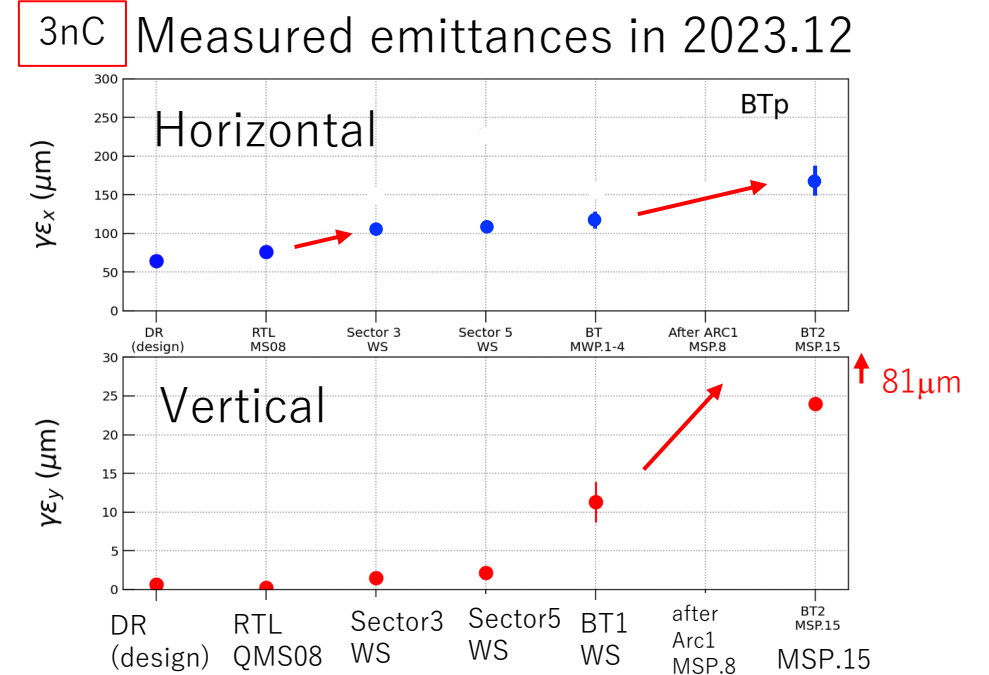
VSKQC1RE SK2 に
+0.03、+0.04、+0.05
を与えた場合、NZ = -5 ~ +5
あたりの力学口径はほぼ回復する。
これは予想通り IP左右のSK2の
アンバランスを補正する方向。

e+ beam issues

- Emittance growth in BT
- Abnormal horizontal orbit of 2nd bunch from e+ damping ring

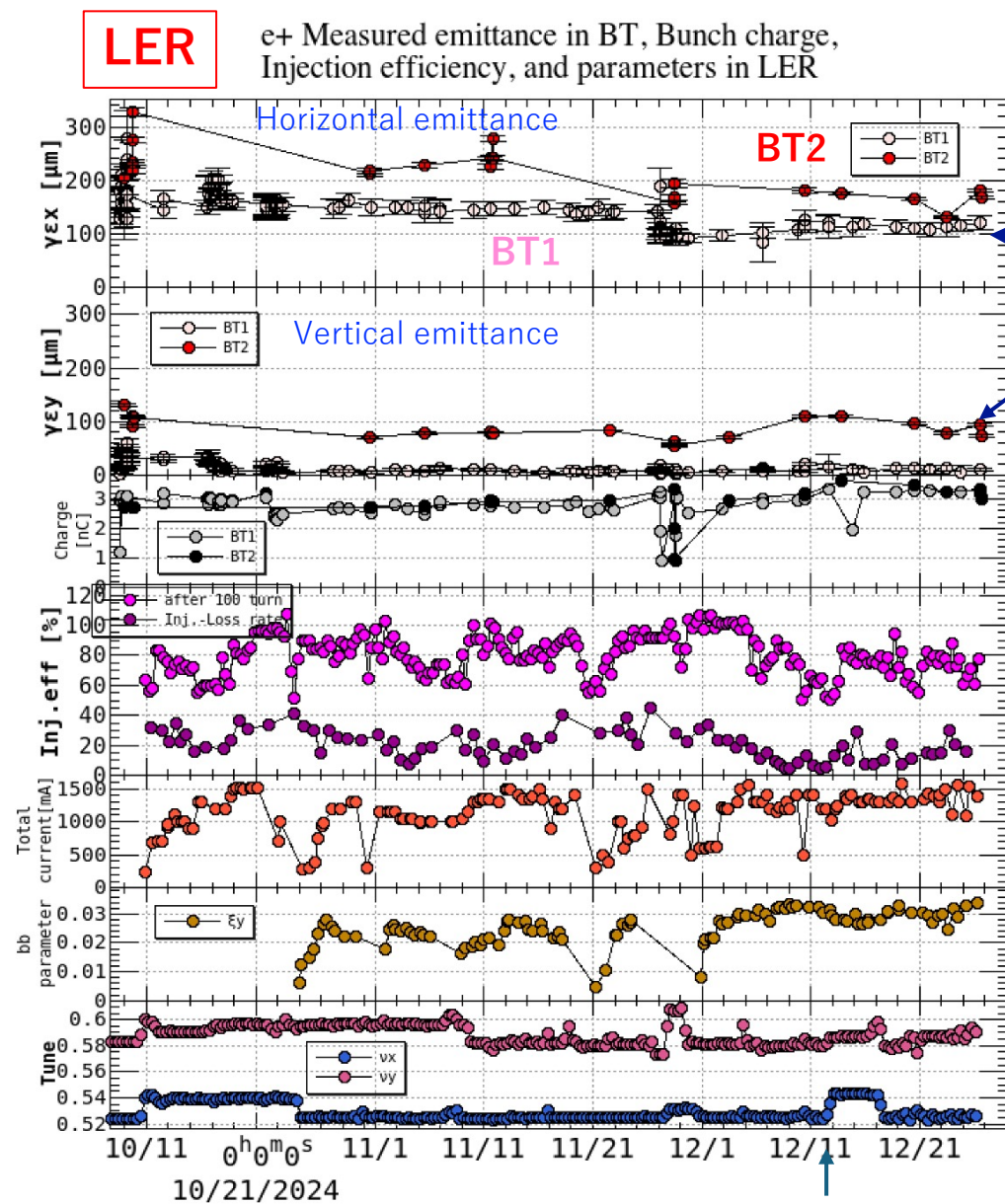
Emittance growth of e+

- Horizontal:
 - The effect of both ISR and CSR on the increase in emittance is negligible.
 - It increases in the latter half of RTL and within BT.
- Vertical:
 - The emittance has increased significantly at BT.
 - One of the reasons for this increase is the nonlinear magnetic field at the BT Arc2-3 bend.
 - The magnetic poles are replaced in the summer of 2025.
 - This will reduce the vertical emittance to about one-quarter of the current level.

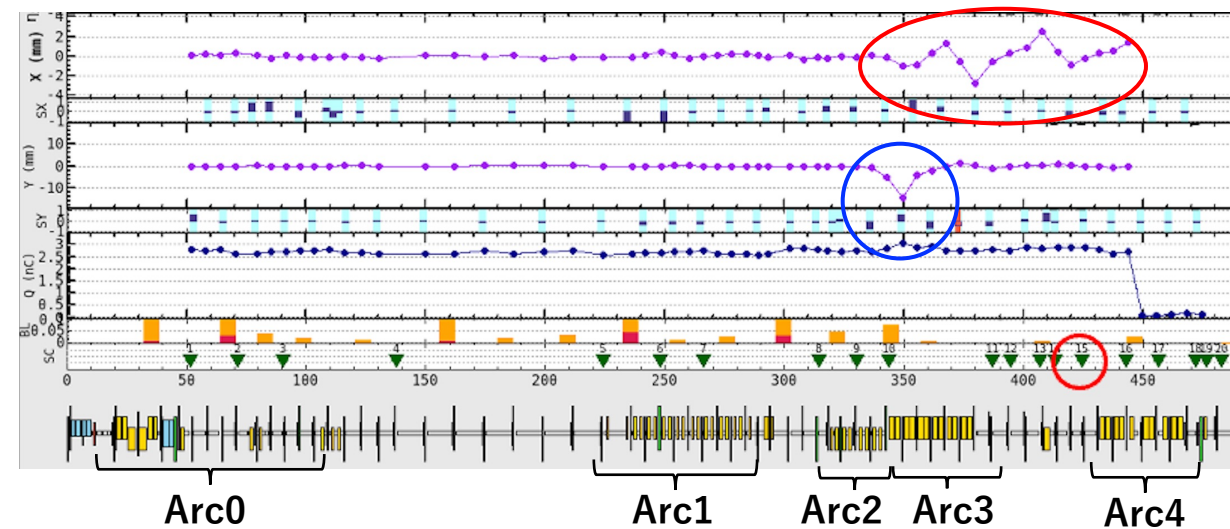


2. A) emittance growth

| e+ | BT1 | BT2 |
|---------------------------------|-----|-----|
| $\gamma\epsilon_x[\mu\text{m}]$ | 110 | 170 |
| $\gamma\epsilon_y[\mu\text{m}]$ | 5 | 90 |



- There are large emittance growths in the e+ BT line for both horizontal and vertical planes.
 - One of the sources of blowups has been recently understood.
 - Unexpected multipole magnetic fields exist in Arc3.
(Inspired by an observation that a vertical bump orbit generates the horizontal orbit.)



By the multipole of the BH3P tracking through the BT line shows the blowup of the emittances like the lower left plot.
If we reform the BH3P, the blowup will be mitigated like the lower right plot.

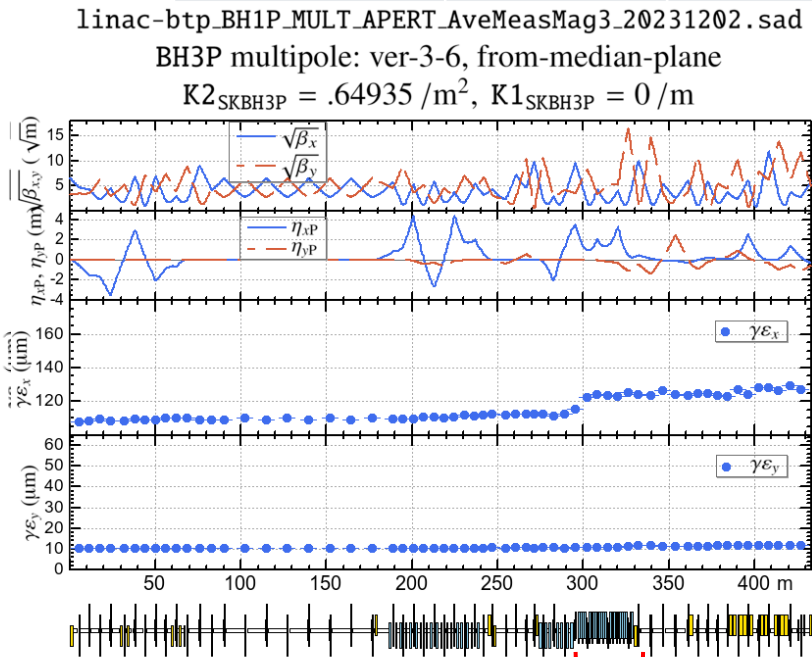
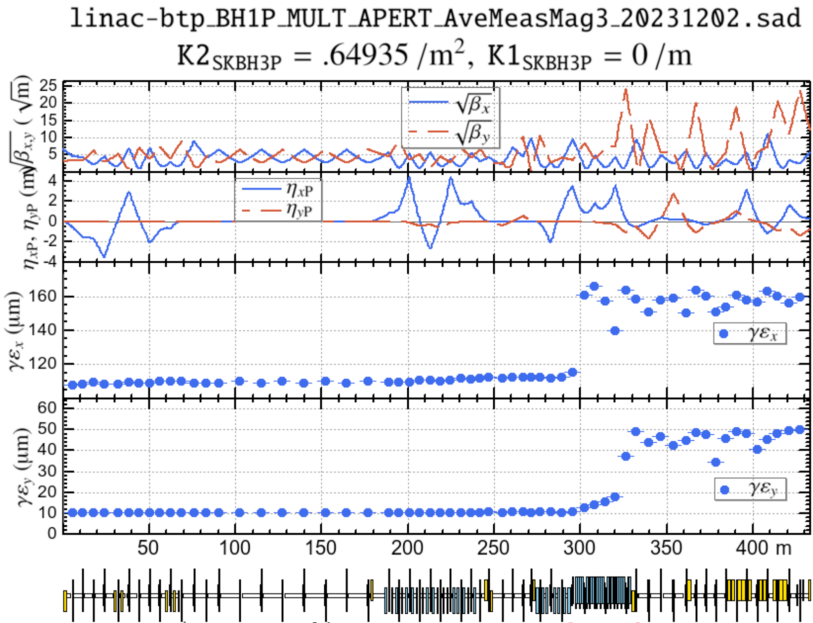
Reformed multipoles on BH3P (M. Tawada, M. Kikuchi)

Arc3

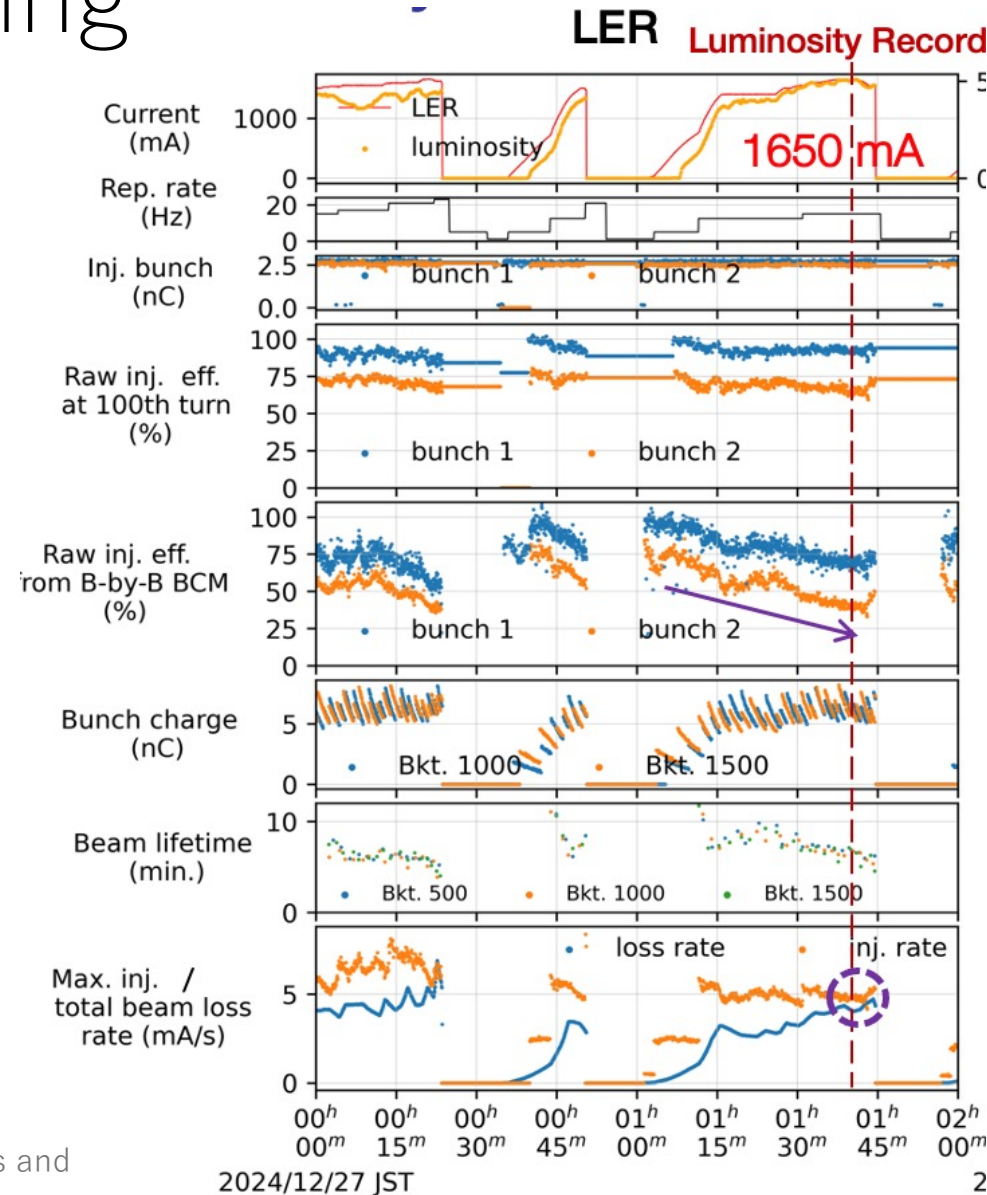
- Tracking by SAD includes:
 - multipoles in BH1P/2P/3P, reform of BH3P (Tawada, Kikuchi, ver-3-6 from-median-plane)
 - vertical offset of BH1P (Iida)
 - measured rotation/pitch errors of quads in ARC3 (Tawada)
 - perm. skew quads for dispersion correction (Kikuchi)
 - measured emittances at BT1 (Yoshimoto) scaled on particles @ linac exit (Iida)
 - additional sextupole at BH3P.1 based on bump meas. (Yamaguchi, Iida)
 - refined bend model
 - synchrotron radiation in all elements

K. Oide, Feb. 25, 2025 updated 2025/4/3
Multipole calculation, quad roll: M. Tawada + M. Kikuchi including reformed BH3P (250225).
Perm. skew Q: M. Kikuchi
Emittance meas. @BT1 T. Yoshimoto
Sext. meas., Lattice, initial particles, etc.: N. Iida, Y. Seimiya, T. Yamaguchi

| | Meas. | Simulation | |
|---|----------|------------|----------|
| BH2P/3P | | present | reformed |
| K2, 1/m ² | | 0.65 | |
| $\gamma\epsilon_x$ @BT2 [μm] | 169 ± 16 | 160 | 125 |
| $\gamma\epsilon_y$ @BT2 [μm] | 81 ± 20 | 47 | 12 |



Abnormal horizontal orbit of 2nd bunch from e+ damping ring



The injection efficiency of the 2nd bunch is lower than the 1st bunch's.

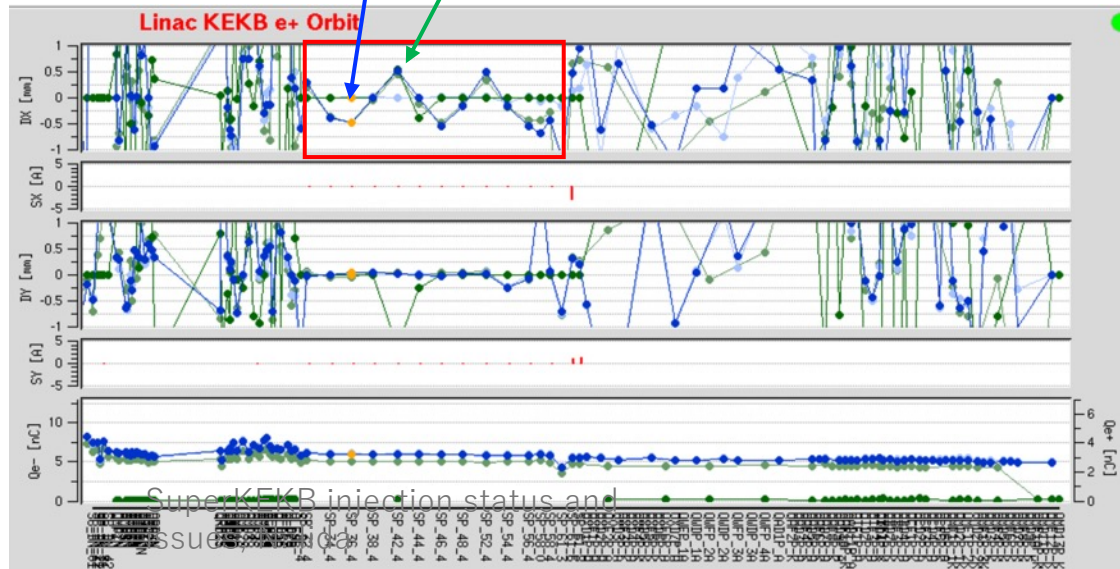
Orbit difference in two e⁺ bunches

- Horizontal orbit difference (~ 0.5 mm) is stably observed between the two bunches.
- This is considered to be caused by a pre-pulse of the DR extraction kicker, which gives different amount of kick to the two bunches one turn early before extraction.
- In the model, the resulting kick angle can explain the orbit shift in the Linac.
- While the orbit of the 1st bunch is maintained by the orbit feedback, the orbit deviation of the 2nd bunch is susceptible to the wake field in the accelerator structures, which generates the emittance growth.
- A countermeasure for the 2nd bunch is done in this summer.

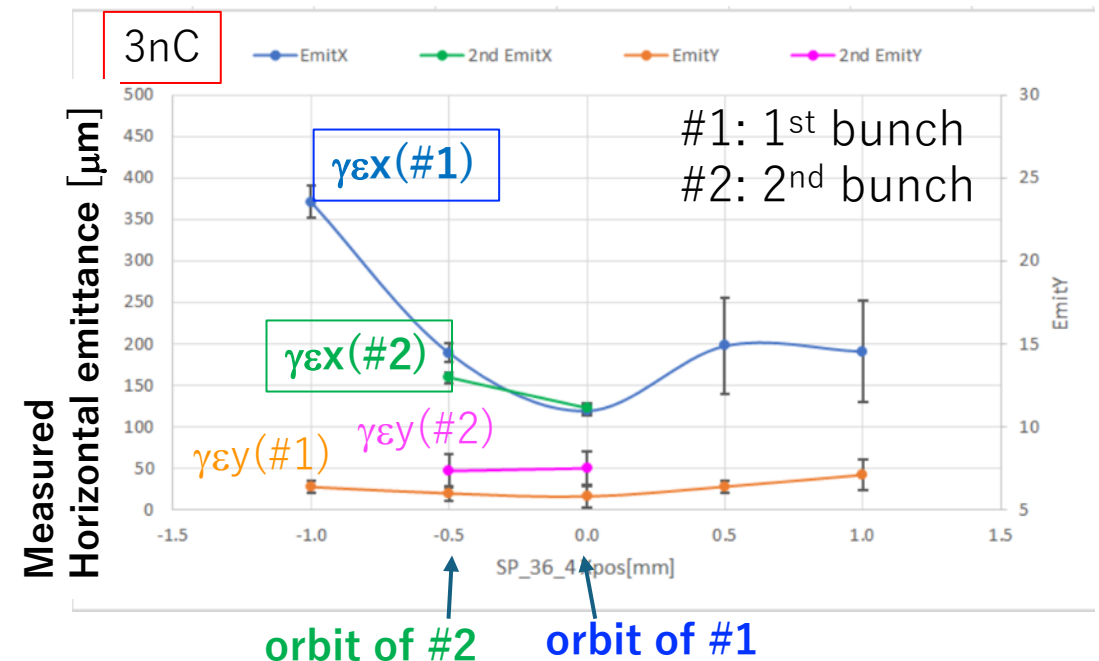
orbit of #1 (kept straight thanks to the orbit feedback)

orbit of #2

e⁺ orbit



Horizontal orbit and emittance for each bunch



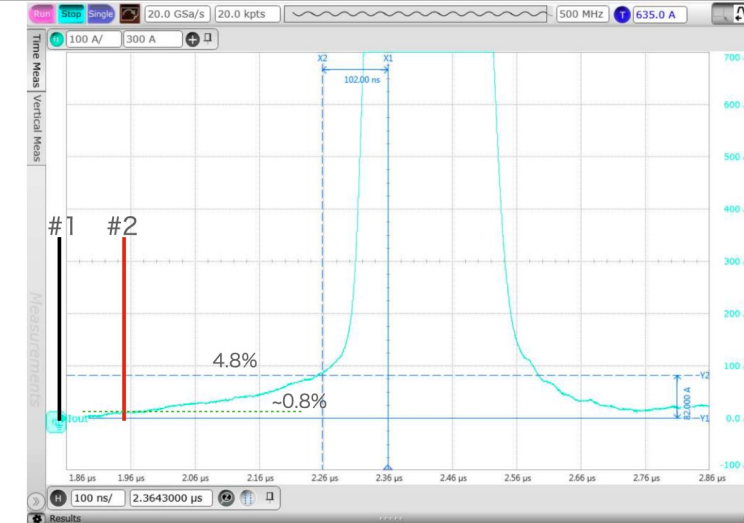
Pre-pulse of the extraction kicker

M. Kikuchi

- Pre-pulseの#2と#1の差は約0.8%と見積もられる。

(1)-4 プリパルス

| | | | |
|-------|------------------------|------------------------|--------------|
| N-pre | unDes / I-out =4.8% | X:100ns/div Y:300A/div | 測定器:MSOS054A |
|-------|------------------------|------------------------|--------------|



- Kicker蹴り角を5 mradとすると、Pre-pulseによるバンチ#2とバンチ#1の蹴り角の差 $\Delta\theta$ は、

$$\Delta\theta = 5 \text{ mrad} \times .008 = 40 \mu\text{rad}.$$
- 出射キッカーと出射セプタムとの位相差 $\Delta\nu$ は、

$$\Delta\nu = (\text{Twiss}["nx", "BKE*"] - \text{Twiss}["nx", "PESPTU"]) / (2\pi) = \{.2482, .2305\}.$$
（{, }は2台のキッカーに対応する。）
- Pre-pulseによって蹴られてから1ターン後に取り出されるので、DRの水平チューン $\nu_x = 8.83$ を足して、

$$\Delta\nu = \{9.078, 9.061\}$$

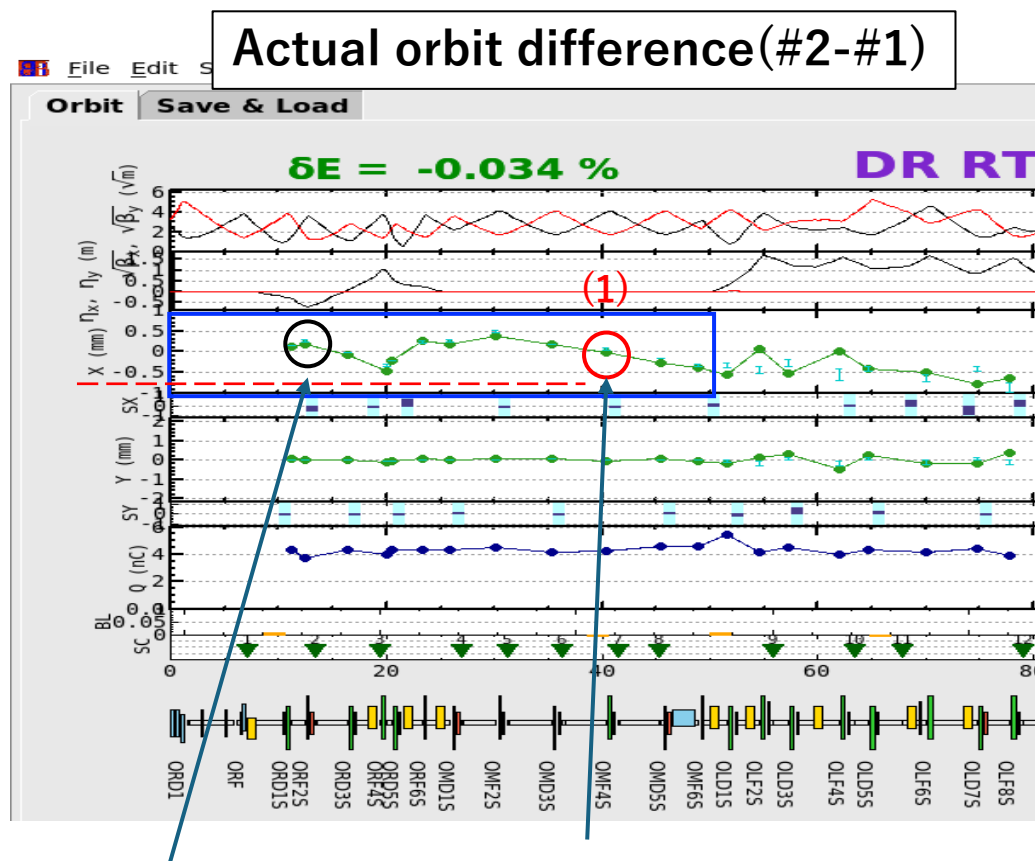
- 出射セプタムにおけるkickに換算すると、

$$\sqrt{\beta_{\text{kicker}} / \beta_{\text{septum}}} \Delta\theta = 23 \mu\text{rad}$$

これは観測値 $\sim 50 \mu\text{rad}$ と同程度といってよい。

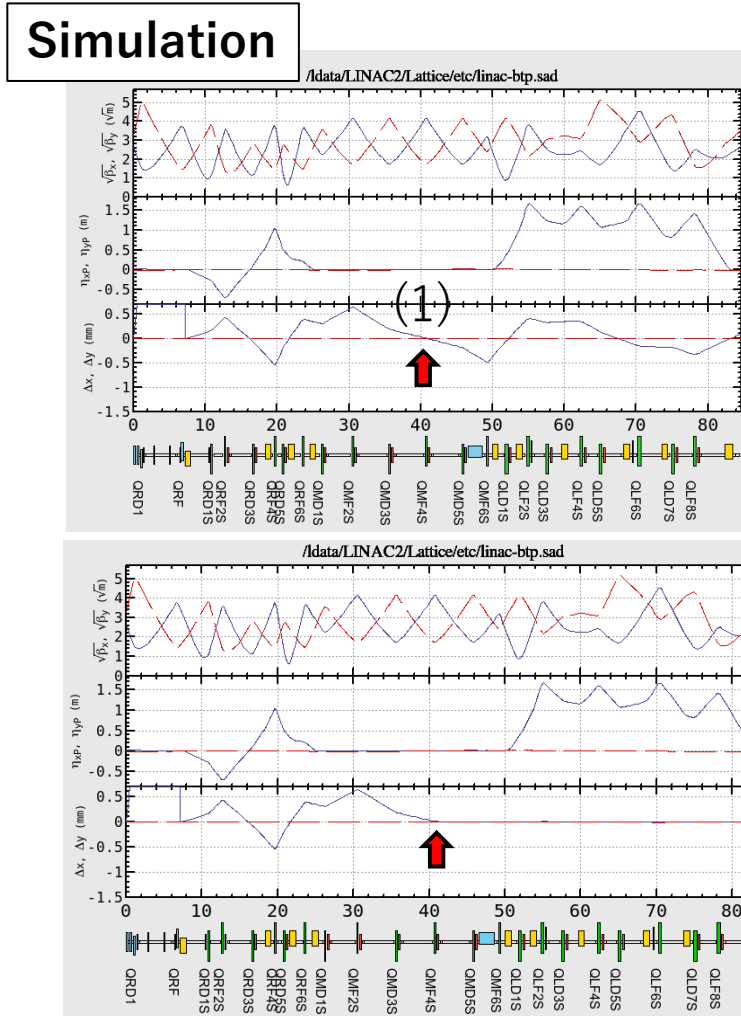
A strip line kicker installation

- The phase of the existing kicker is different, so this orbit cannot be corrected by this.
- The source is known to be the pre-pulse of the kicker.



This cannot be corrected with existing strip line kickers.

(1) $K_0 = -3.8933 \times 10^{-5} \text{ rad} \sim 40 \mu\text{rad}$ of kick angle required.



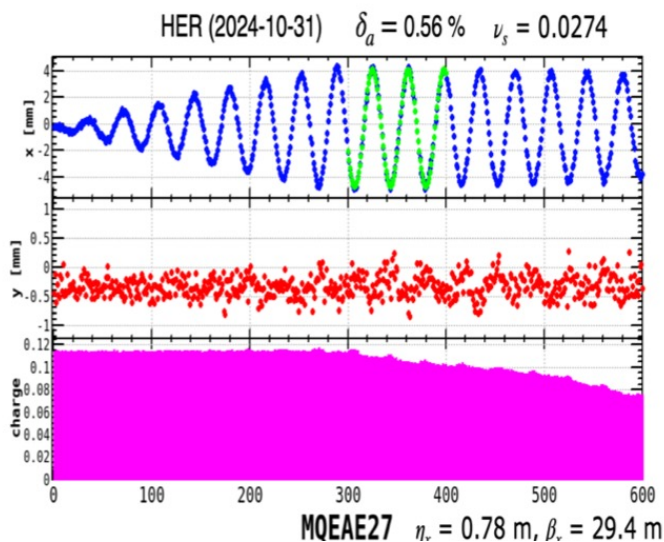
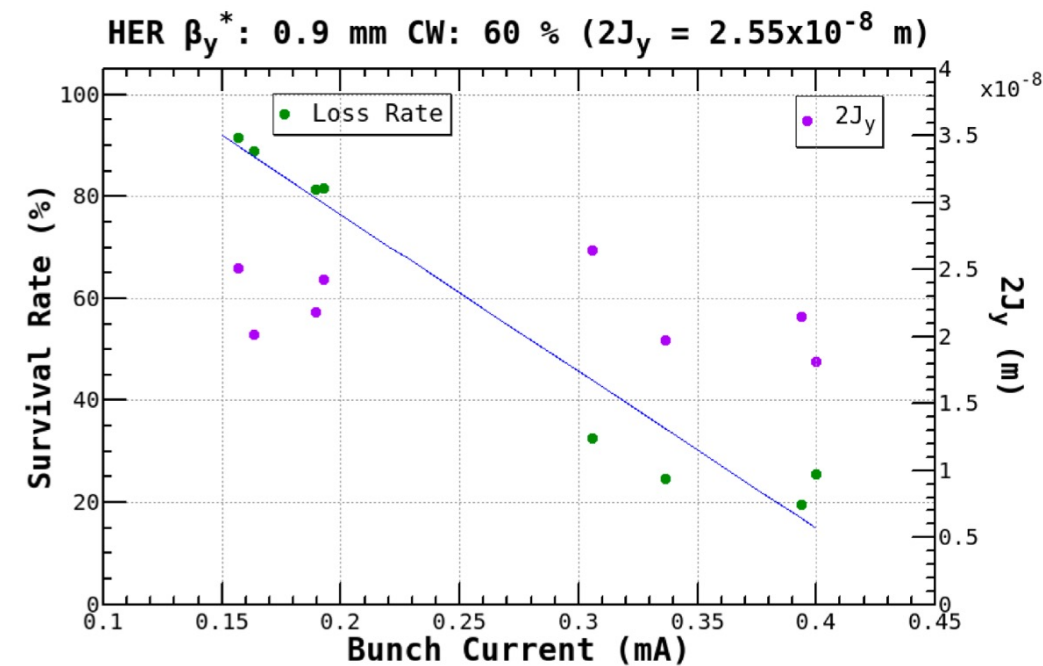
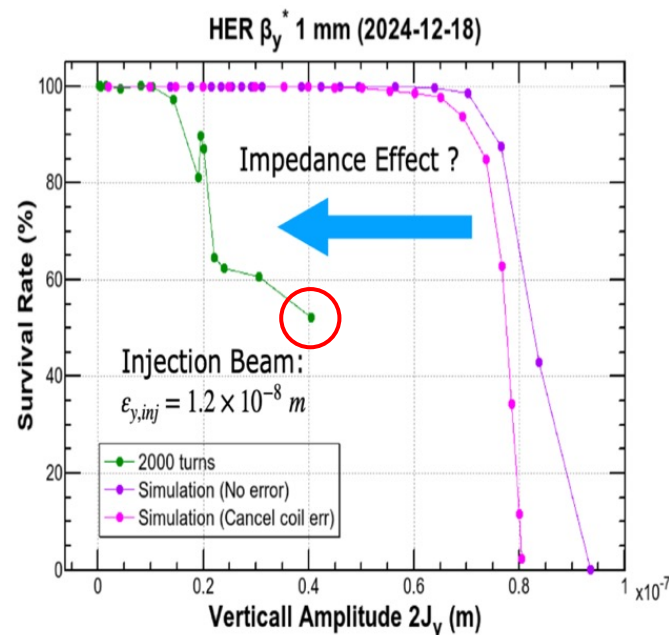
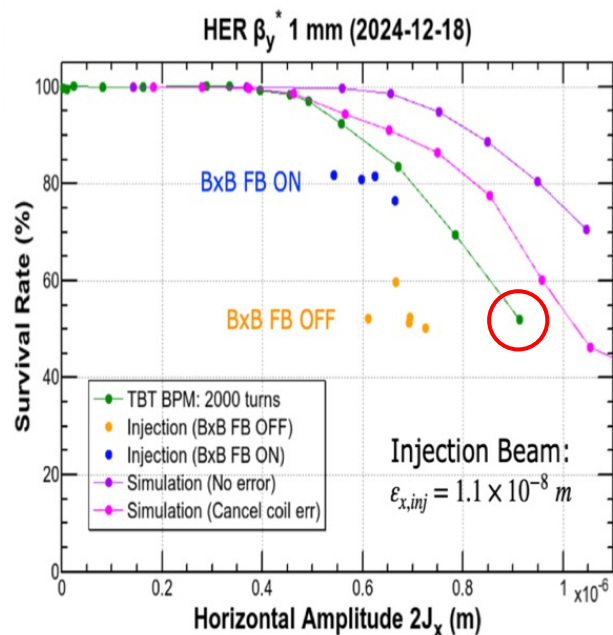
(1) can correct the orbit successfully

Issues in the main rings

$$\beta_x^* = 60 \text{ mm} / \beta_y^* = 1 \text{ mm}$$

- Injection efficiency depends on the injected bunch charge.

Y. Ohnishi



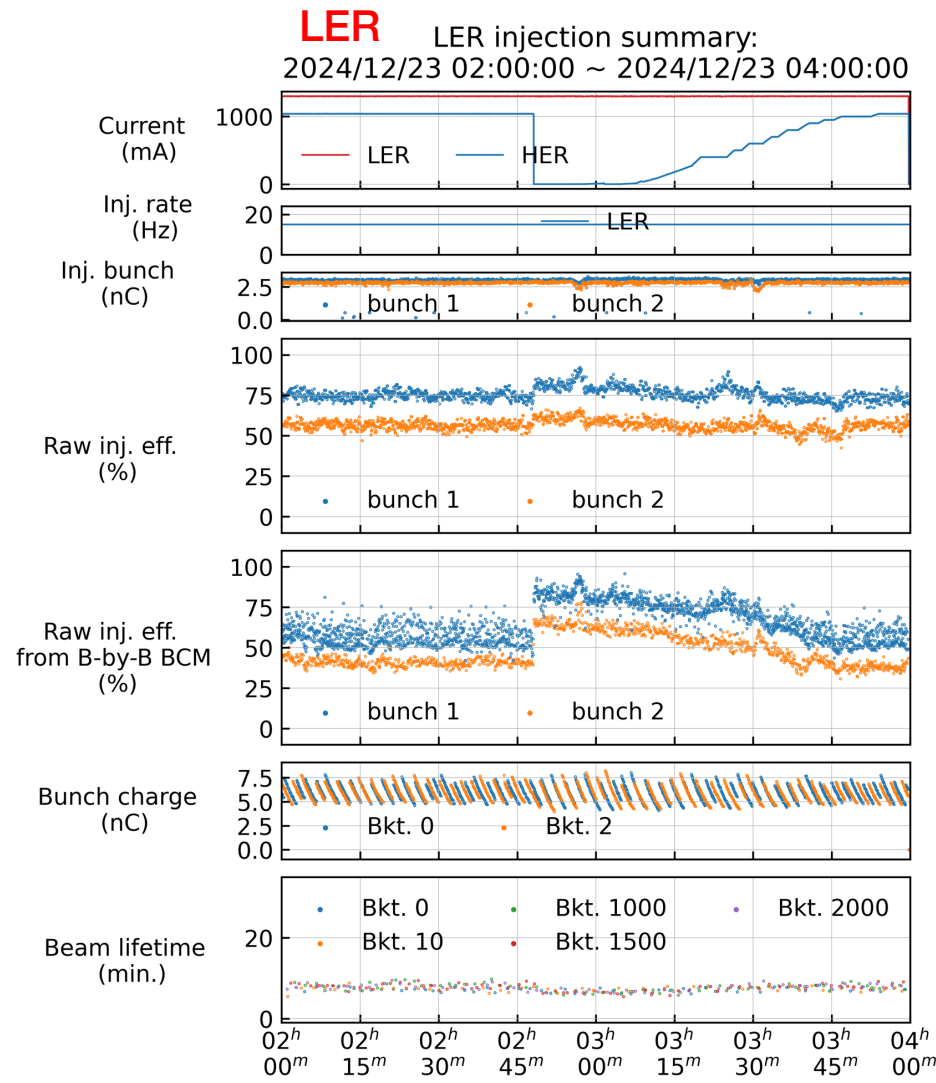
2025b: 2025.May-June

- The injection efficiency (“survival ratio”) clearly depends on the bunch current.
- On the other hand, it depends on the BxB FB on/off, which means there should be at least a beam oscillation at high bunch current.

Beam-Beam effects on Beam Injection Efficiencies

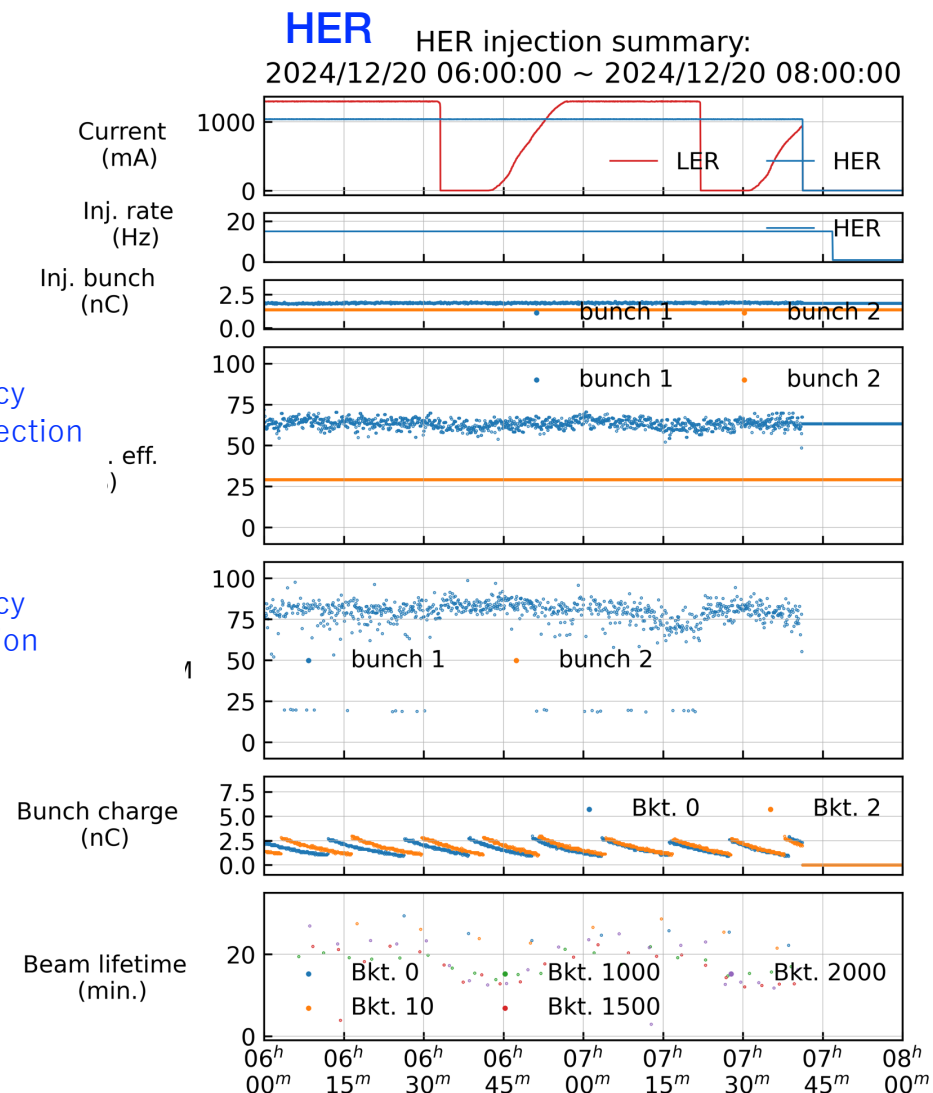
T. Yoshimoto, H. Kaji, S. Terui

- LER raw injection efficiency was reduced by the presence of the HER beam due to the beam-beam effect, whereas HER efficiency was not affected by the LER beam.

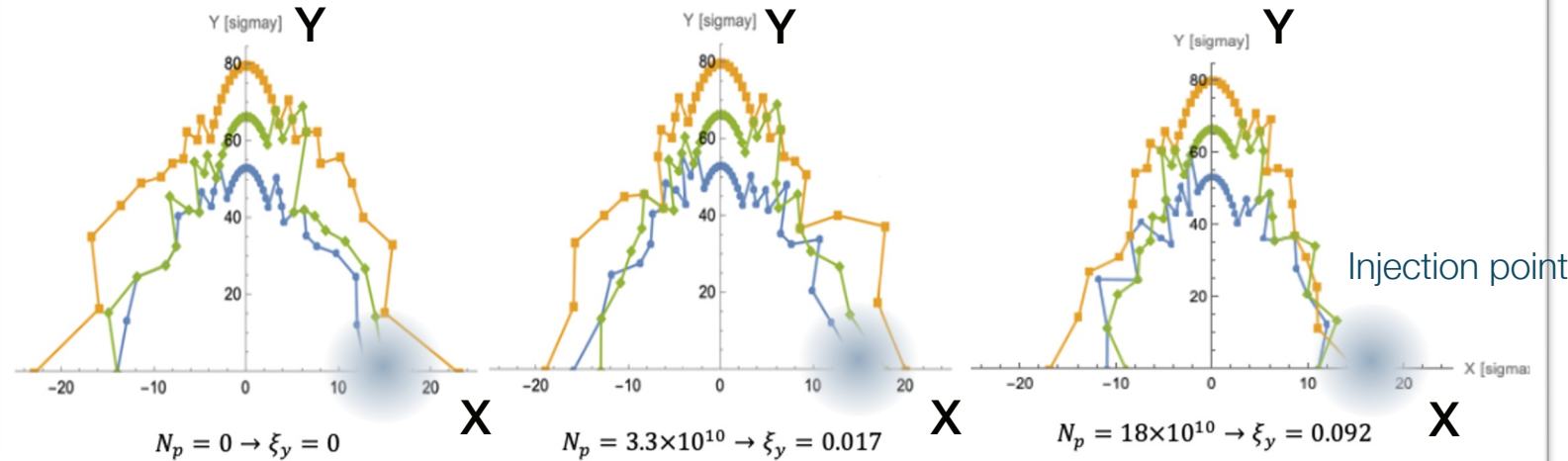
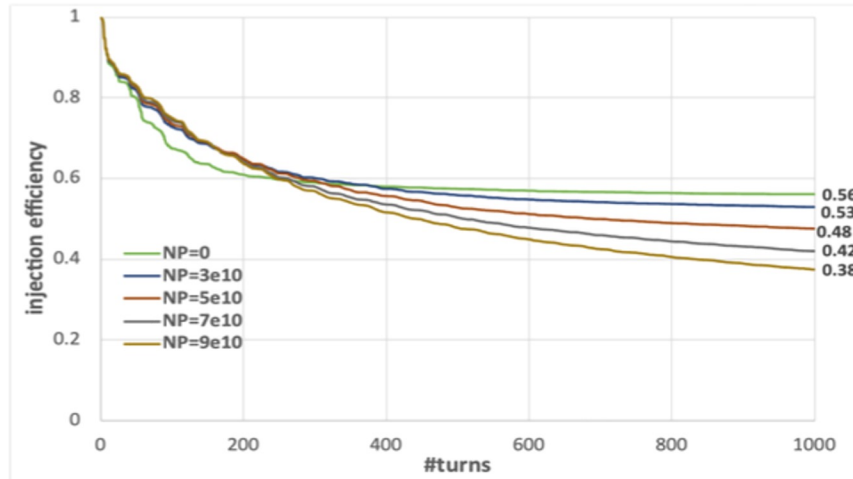


Injection efficiency
100 turn after injection
(%)

Injection efficiency
5 sec after injection
(%)



- Beam-beam is important for both injection efficiency and the small beam losses of background duration



- [1] Meng Li, Summary of SuperKEKB injection-related beam loss investigation, SuperKEKB commissioning meeting, Sep 27, 2024, https://kds.kek.jp/event/52406/contributions/275898/attachments/183389/245958/Meng_injection_commissin.pdf
- [2] Meng Li, Summary of SuperKEKB injection-related beam loss investigation, https://kds.kek.jp/event/52865/contributions/281981/attachments/185900/250113/MengLI_injection_simulation.pdf
- [3] Y. Ohnishi, https://kds.kek.jp/event/44562/contributions/227034/attachments/161845/208670/Lifetime_Summary.pdf
- [4] A. Morita, Crab Waist Scheme for SuperKEKB, Beam Dynamics Newsletter No. 67, <https://www-linac.kek.jp/mirror/icfa-bd/Newsletter67.pdf>

- Numerical simulations reveal that beam-beam force (\propto LER bunch current) shrinks horizontal dynamic aperture even at HER.

What is a solution for higher-current operation and lower β_y^* optics

Higher luminosity (= higher-current operation, lower β_y^*) inevitably causes narrower dynamic aperture (DA) below the hor. DA limit.

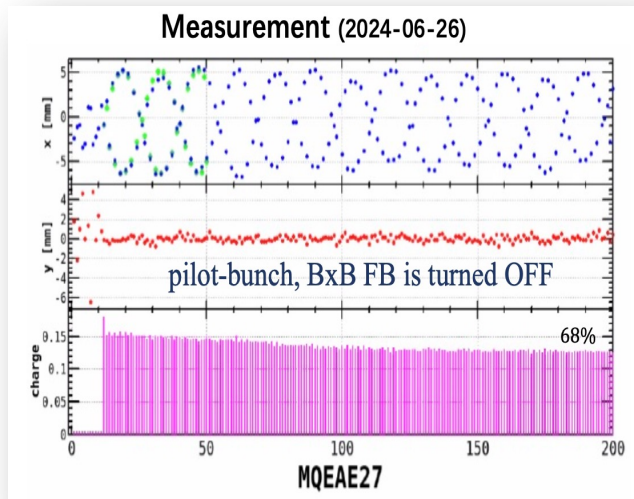
Question:

What is the potential solution?

Answer (?):

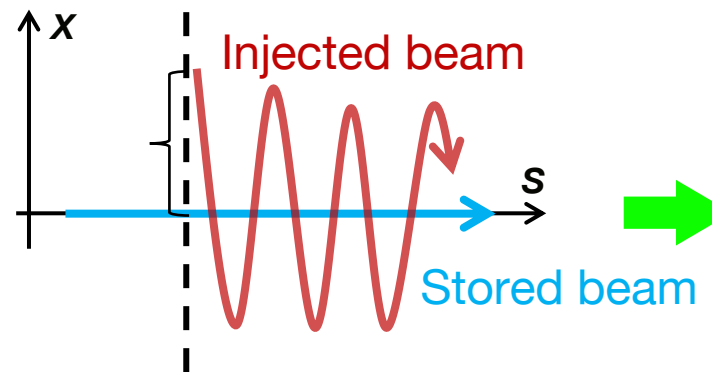
Minimize the horizontal envelope (action) of stored and injected beams at the 0th turn with a pulsed kicker, using a sophisticated B-by-B FB that turns off only for injected buckets and remains on for others.

Nominal beam oscillation:

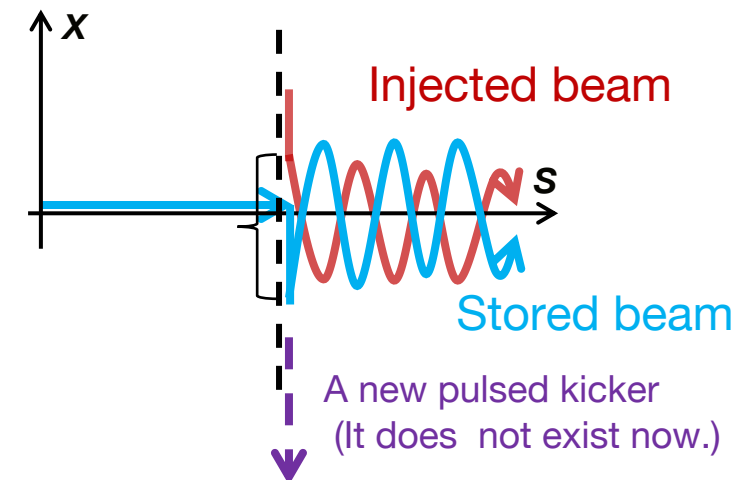


- Minimize the maximum betatron amplitude of injected and stored beams.

Nominal injection (now)



Minimum envelope injection

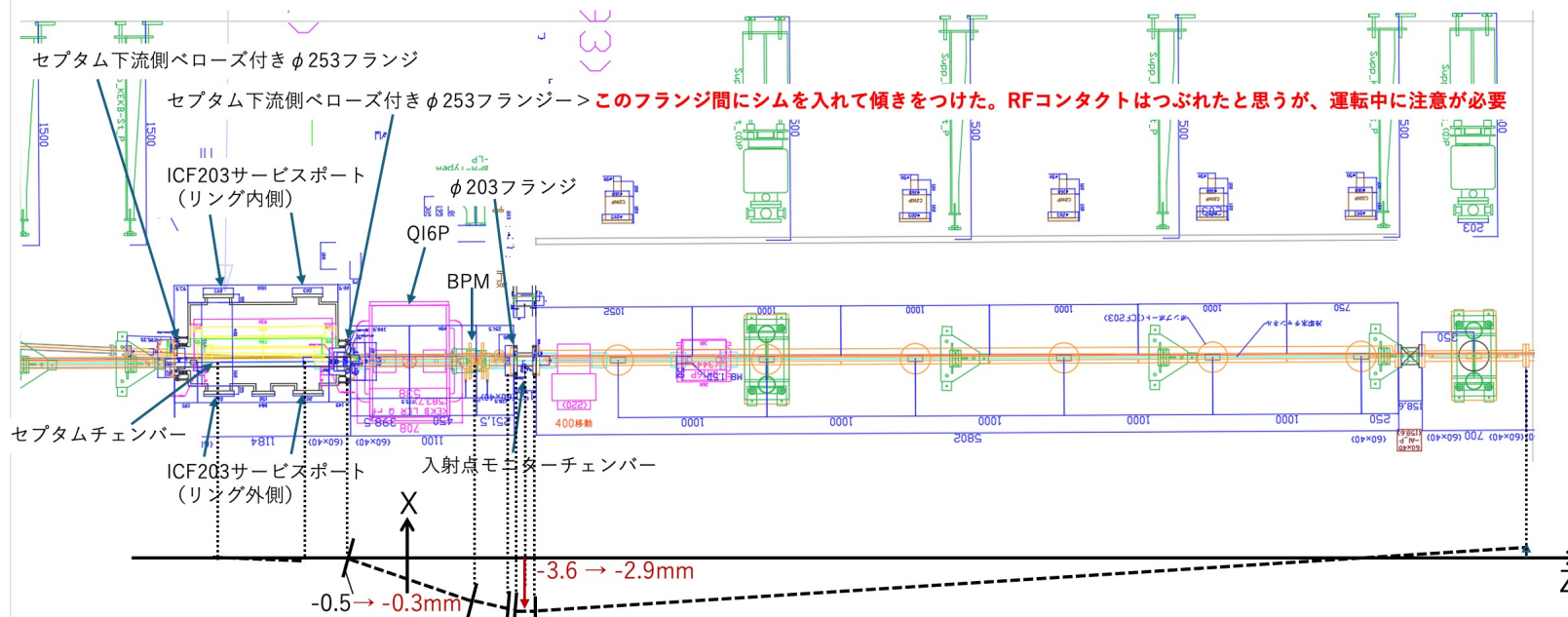


Then, we can further explore lower $\beta_y^* < 1$ mm and higher current operation $> \sim 1.4$ A (HER).

LER chamber alignment

S. Terui

入射点周辺レイアウト



Summary

- e- beam
 - The emittance blowups are observed in both of horizontally and vertically.
 - An unexpected X-Y coupling in BT Arc1 is generated.
 - The emittance blowups are enhanced by increasing bunch charge from 2.2 nC to 3 nC, or making R56 in BT Arc0 from -0.11 m to -0.7 m.
 - However, the emittances in BT1 are same value for both cases.
 - A new emittance feedback system will be operated in the next study.
 - QCS cancel coil error will be corrected by tuning the QCS auxiliary winding, which is effective to improve the injection efficiency.
- e+ beam
 - The dipole magnet with a high magnetic field installed on BT Arc3 was causing an emittance blowup.
 - Replacing the pole this summer is ongoing.
 - The DR extraction septum unexpectedly kicked the second bunch, causing the horizontal emittance of the second bunch to increase due to the Linac wake.
 - A fast kicker kicking only the second bunch is currently being installed.
 - The chamber re-alignment is expected to improve the injection efficiency by 10%.
- Collider rings
 - Measured dynamic aperture is smaller than designed.
 - Injection efficiency becomes lower at the higher bunch current.
 - Injection efficiency becomes lower at the collision.
 - Minimize the maximum betatron amplitude of injected and stored beams.

Thank you for your attention!!!

Backup

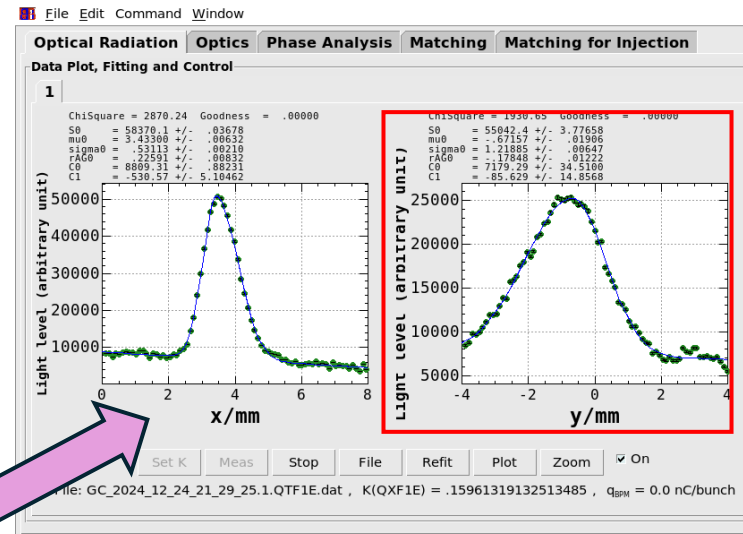
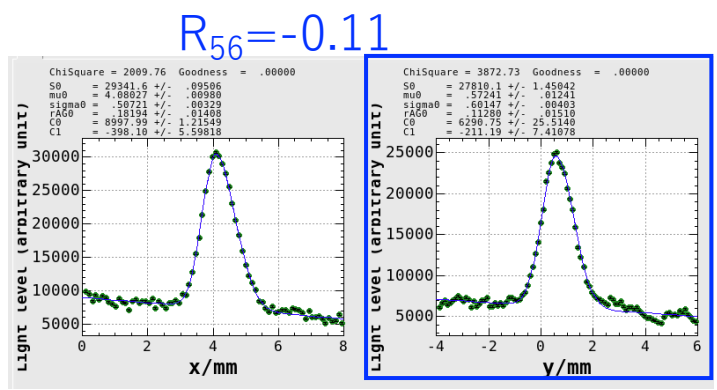
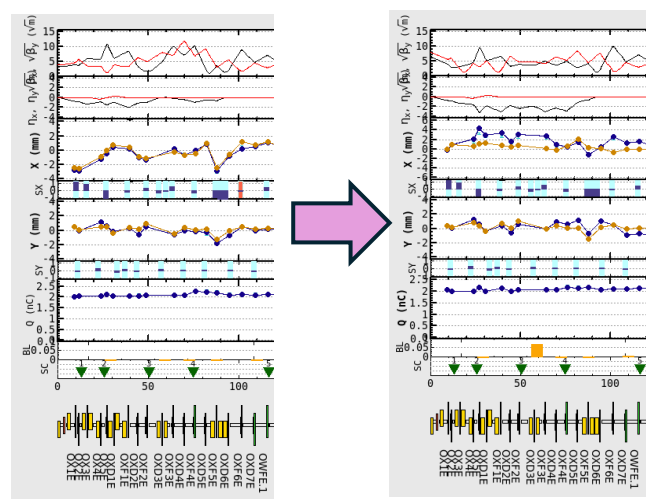
2.2nC

SRM profiles change by R_{56}

Although it became slightly smaller, didn't recover to the original size.

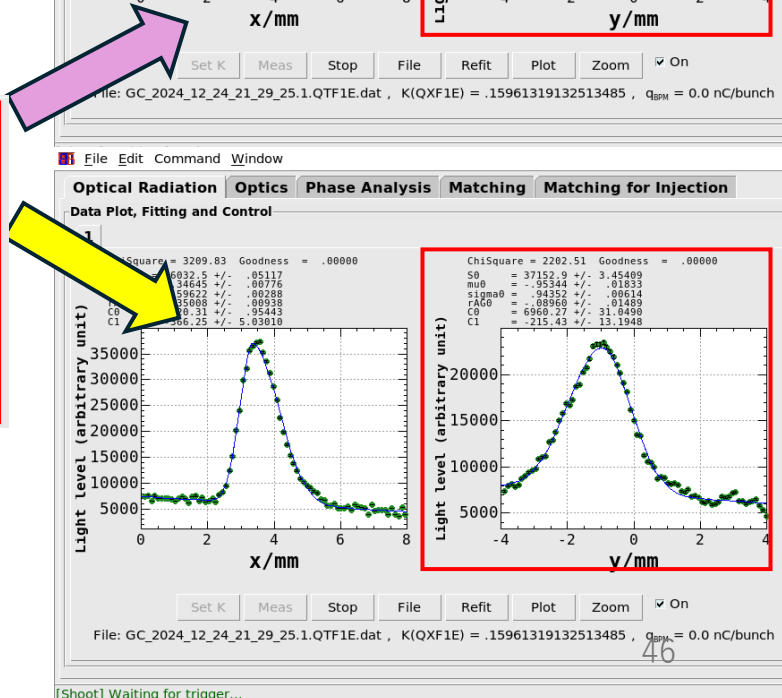
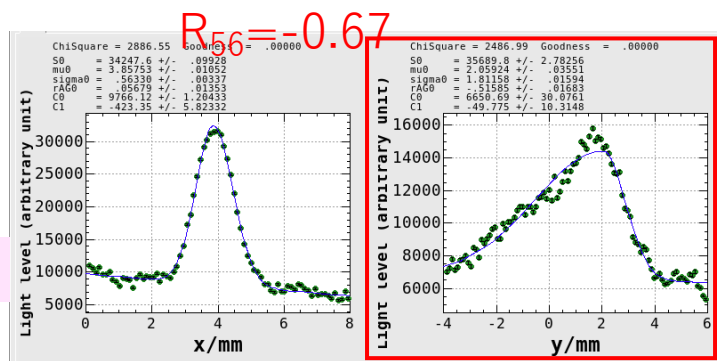
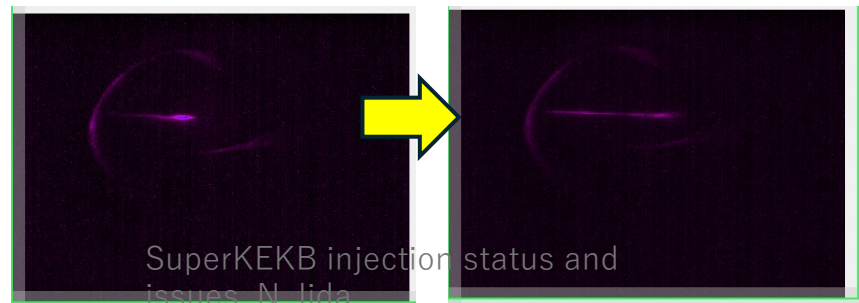
While observing **SRM-1**, the orbit and SB_35 were scanned.

- Changed the orbit in Arc0



- Changed the RF phase of sector 3-5 in Linac

18:27:02
SB_3 (KBE) 92.0°, SB_4 (KBE) 93.1°, SB_5 (KBE) 95.1°
SB_3~5(KBE) 元値 → -1° → -2° → ±0° → +1° → +2° → +3° → +4° → +5°



SuperKEKB injection status and issues, N. Iida

June.2-5間のエミッタンス履歴

| Date | Charge [nC] | | | | γ_{ex} [μm] | $\Delta\gamma_{ex}$ [μm] | BMAGx | | γ_{ey} [μm] | $\Delta\gamma_{ey}$ [μm] | BMAGy | R56-Arc0 [mm] | # of shot | |
|----------|-------------|-------------------|--------|-------|---------------------------------|---------------------------------------|-------|-------|---------------------------------|---------------------------------------|-------|---------------|-----------|--|
| 2025.6.2 | 2.845 | 2025-6-2-12-00-34 | MSE.10 | QTF1E | 338.97 | 4.868 | 2.117 | | | | | -0.11 | 50 | before orbit correction |
| 2025.6.2 | 2.792 | 2025-6-2-12-58-13 | MSE.10 | QTF1E | 298.73 | 4.556 | 1.921 | | | | | -0.11 | 50 | after orbit correction |
| 2025.6.2 | 2.511 | 2025-6-2-13-13-24 | MSE.10 | | | | | QTD2E | 169.81 | 2.228 | 1.073 | -0.11 | 50 | after orbit correction, しかしSRM_BH3E_1, screen:-10になっている |
| 2025.6.2 | 2.816 | 2025-6-2-14-12-54 | MSE.10 | QTF1E | 237.443 | 3.559 | 1.759 | | | | | -0.11 | 50 | after -2mm H.orbit with BM_61_H1(161 → 169mA) |
| 2025.6.2 | 2.493 | 2025-6-2-14-41-43 | MSE.10 | | | | | QTD2E | 271.646 | 3.678 | 1.075 | -0.11 | 50 | after -2mm H.orbit with BM_61_H1(161 → 169mA) |
| 2025.6.2 | 2.497 | 2025-6-2-15-21-3 | MSE.10 | | | | | QTD2E | 265.633 | 3.689 | 1.083 | -0.11 | 50 | after -2mm H.orbit with BM_61_H1(161 → 169mA) |
| 2025.6.2 | 2.497 | 2025-6-2-15-57-35 | MSE.10 | | | | | QTD2E | 240.908 | 3.214 | 1.081 | -0.11 | 50 | reset 0mm H.orbit with BM_61_H1(169 → 161mA) |
| 2025.6.2 | 2.497 | 2025-6-2-16-20-24 | MSE.10 | QTF1E | 264.794 | 3.848 | 1.78 | | | | | -0.11 | 50 | reset 0mm H.orbit with BM_61_H1(169 → 161mA) Reference orbit |
| 2025.6.2 | 2.815 | 2025-6-2-18-46-11 | MSE.10 | | | | | QTD2E | 106.432 | 1.436 | 1.01 | -0.11 | 50 | SRM1を見てsigma_yが小さくするようにPY_A1_M等で調整 |
| 2025.6.2 | 2.769 | 2025-6-2-20-4-19 | MSE.10 | QTF1E | 320.51 | 4.67 | 1.407 | | | | | -0.11 | 50 | ECSに山脈H.bump-6mmを立てる |
| 2025.6.2 | 2.776 | 2025-6-2-20-21-58 | MSE.10 | QTF1E | 337.373 | 5.188 | 2.036 | | | | | -0.11 | 50 | Reference orbit |
| 2025.6.2 | 2.766 | 2025-6-2-20-48-29 | MSE.10 | | | | | QTD2E | 106.137 | 1.448 | 1.041 | -0.11 | 50 | Reference orbit |
| 2025.6.2 | 2.776 | 2025-6-2-22-46-17 | MSE.10 | QTF1E | 421.353 | 5.635 | 1.863 | | | | | -0.67 | 50 | R56=-0.67m |
| 2025.6.2 | 2.835 | 2025-6-2-22-54-39 | MSE.10 | | | | | QTD2E | 170.693 | 2.229 | 1.167 | -0.67 | 50 | R56=-0.67m←あきらめる |
| 2025.6.3 | 1.287 | 2025-6-3-11-41-48 | MSE.10 | QTF1E | 127.341 | 2.664 | 1.308 | | | | | -0.11 | 50 | R56=-0.11m, 1nC |
| 2025.6.3 | 0.923 | 2025-6-3-12-1-30 | MSE.10 | | | | | QTD2E | 99.768 | 2.298 | 1.411 | -0.11 | 50 | R56=-0.11m, 1nC |
| 2025.6.3 | 0.912 | 2025-6-3-19-58-47 | MSE.10 | QTF1E | 173.337 | 3.629 | 1.512 | | | | | -0.7 | 50 | R56=-0.7m, Optics matching BT1, 1nC |
| 2025.6.3 | 0.911 | 2025-6-3-20-17-10 | MSE.10 | | | | | QTD2E | 99.921 | 2.222 | 1.353 | -0.7 | 50 | R56=-0.7m, Optics matching BT1, 1nC |
| 2025.6.3 | 0.912 | 2025-6-3-20-33-40 | MSE.10 | QTF1E | 167.07 | 3.746 | 1.462 | | | | | -0.7 | 50 | R56=-0.7m, Dispersion corr., 1nC |
| 2025.6.3 | 0.918 | 2025-6-3-20-49-27 | MSE.10 | | | | | QTD2E | 97.395 | 2.177 | 1.388 | -0.7 | 50 | R56=-0.7m, Dispersion corr., 1nC |
| 2025.6.3 | 2.845 | 2025-6-3-23-2-0 | MSE.10 | QTF1E | 599.799 | 8.006 | 1.331 | | | | | -0.7 | 50 | R56=-0.7m, 3nC |
| 2025.6.3 | 2.871 | 2025-6-3-23-14-19 | MSE.10 | | | | | QTD2E | 138.861 | 1.885 | 1.255 | -0.7 | 50 | R56=-0.7m, 3nC |
| 2025.6.4 | 2.872 | 2025-6-4-20-13-7 | MSE.10 | QTF1E | 342.785 | 5.023 | 1.954 | | | | | -0.7 | 50 | R56=-0.7m, 3nC, 山脈Bump H: -6mm, V; +6mm |
| 2025.6.4 | 2.89 | 2025-6-4-20-29-37 | MSE.10 | | | | | QTD2E | 157.697 | 2.131 | 1.127 | -0.7 | 50 | R56=-0.7m, 3nC, 山脈Bump H: -6mm, V; +6mm |
| 2025.6.4 | 2.911 | 2025-6-4-23-38-20 | MSE.10 | QTF1E | 333.392 | 4.778 | 1.88 | | | | | -0.7 | 50 | R56=-0.7m, 3nC, 山脈Bump 0mm |
| 2025.6.4 | 2.863 | 2025-6-4-23-53-18 | MSE.10 | | | | | QTD2E | 170.107 | 2.315 | 1.025 | -0.7 | 50 | R56=-0.7m, 3nC, 山脈Bump 0mm |
| 2025.6.5 | 1.887 | 2025-6-5-1-51-09 | MSE.10 | | | | | QTD2E | 107.14 | 1.852 | 1.074 | -0.7 | 50 | R56=-0.7m, 2nC |
| 2025.6.5 | 1.869 | 2025-6-5-2-2-59 | MSE.10 | QTF1E | 299.838 | 5.154 | 1.896 | | | | | -0.7 | 50 | R56=-0.7m, 2nC |

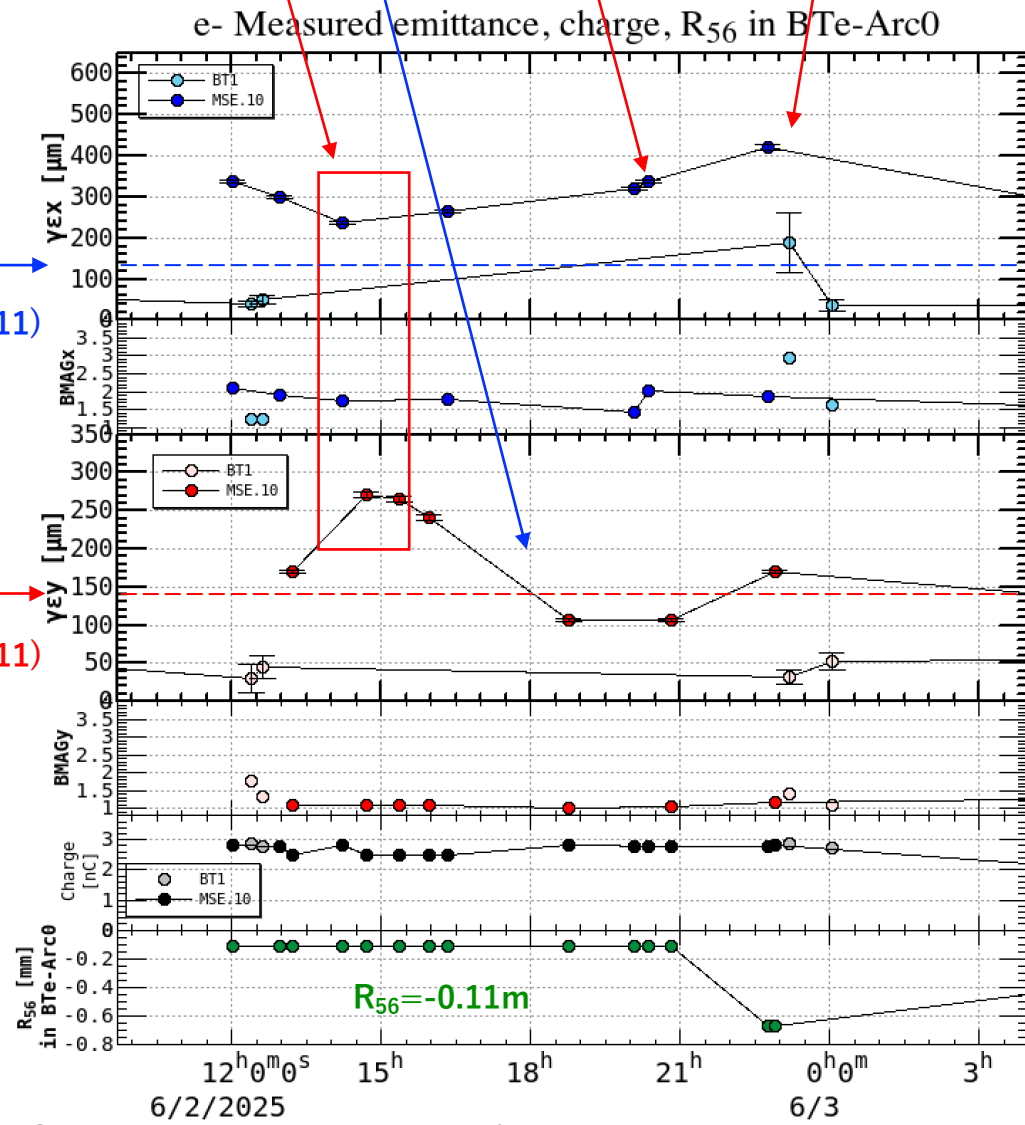
SRM1を見て σ_y が小さくなるようにA1からの軌道を調整
 R56=-0.67mにSet
 BT1でMatching断念

BT先頭(QX1E)でDX=-2mm
 よくないので0mmに戻す

ECS cavityに山脈Bumpを立てたが、効果なく元に戻る

BT2
 2024c
 (R56=-0.11)
 2nC

BT2
 2024c
 (R56=-0.11)
 2nC



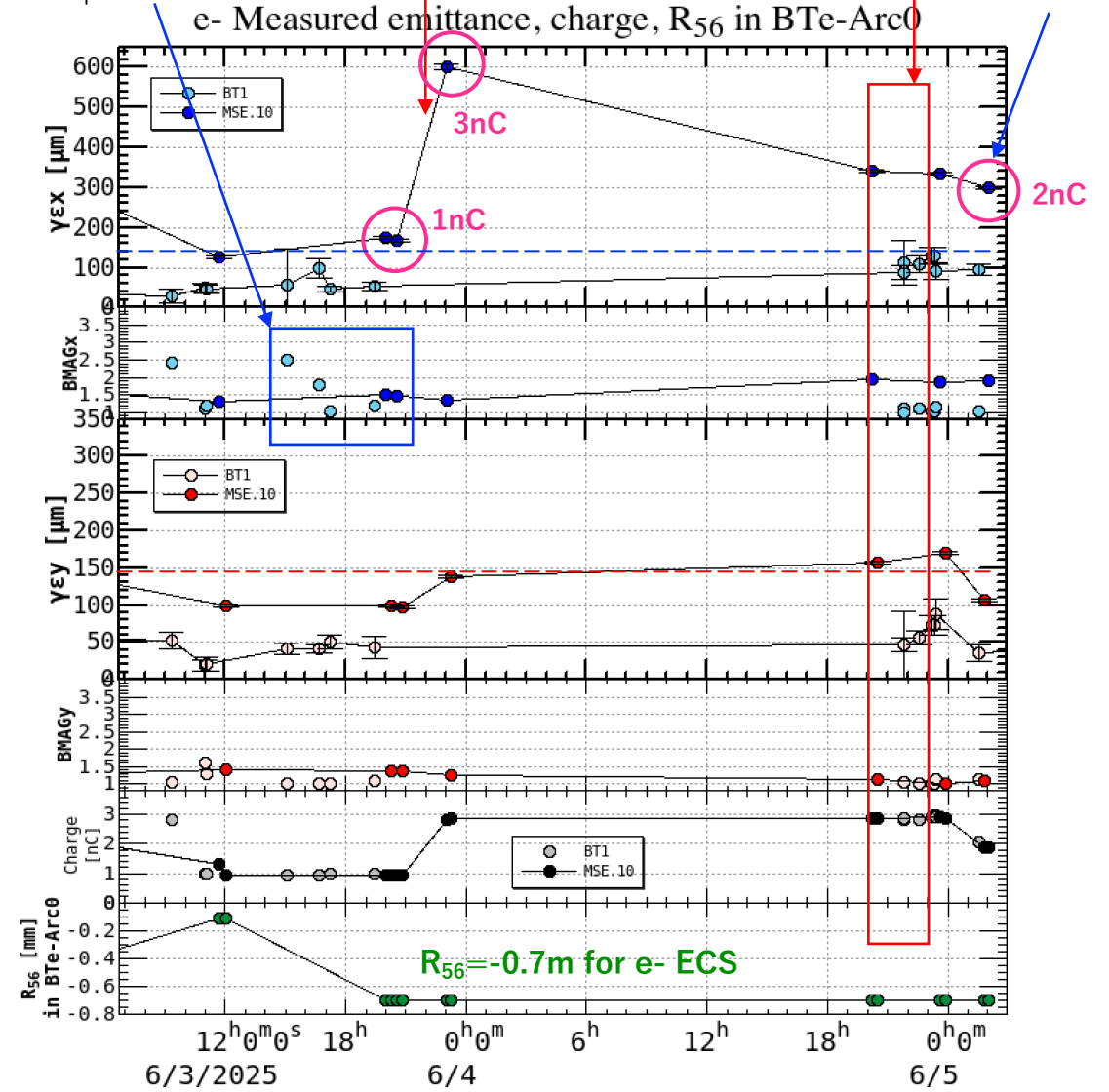
次頁に拡大図

R56=-0.7m, 1nC、BT1
 でmatching、
 Dispersion correction

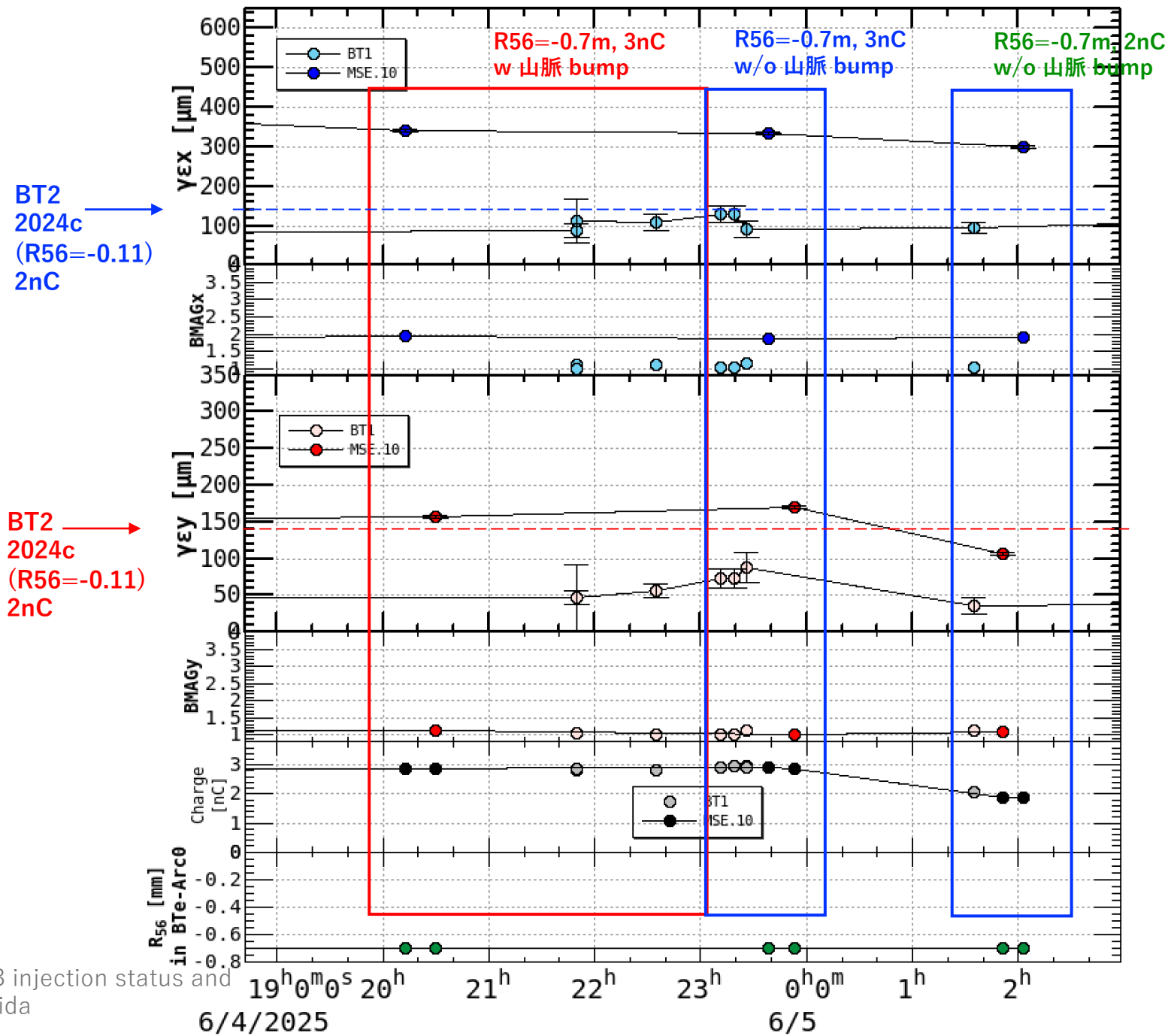
R56=-0.7m, 3nC

R56=-0.7m, 3nC
 w 山脈 bump

R56=-0.7m, 2nC
 w/o 山脈 bump

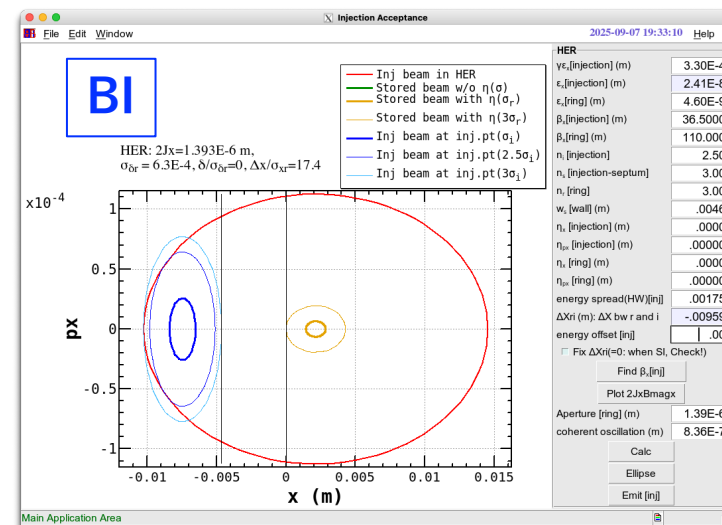


e- Measured emittance, charge, R_{56} in BTe-Arc0



$$\gamma\epsilon x = 330\mu\text{m}, \epsilon x = 24.1\text{nm}$$

BI



$$\eta x = 0 \text{ (match w HER)}$$

$$\beta x = 36.5 \text{ (minimize } 2Jx)$$

$$2Jx = 10.4\text{e-7}, \Delta\delta = 0\%$$

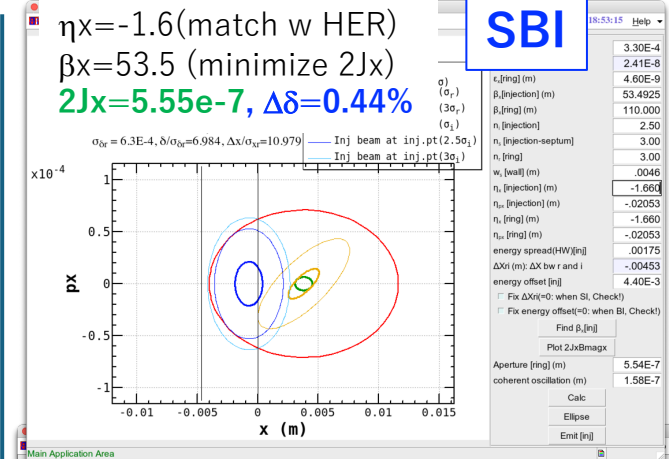
- It was investigated whether optics matching was actually possible on SI.
- It's difficult to make $\eta x = 1.66\text{m}$ at the BT end.
- In the case of matching only with ηp_x , βx is best at 85m (difficult to match), but even 60m is within the acceptable range.
- Furthermore, if $\eta x = 1.6\text{m}$ in Septum, and there is energy jitter, the DX will become even larger.

$$\eta x = -1.6 \text{ (match w HER)}$$

$$\beta x = 53.5 \text{ (minimize } 2Jx)$$

$$2Jx = 5.55\text{e-7}, \Delta\delta = 0.44\%$$

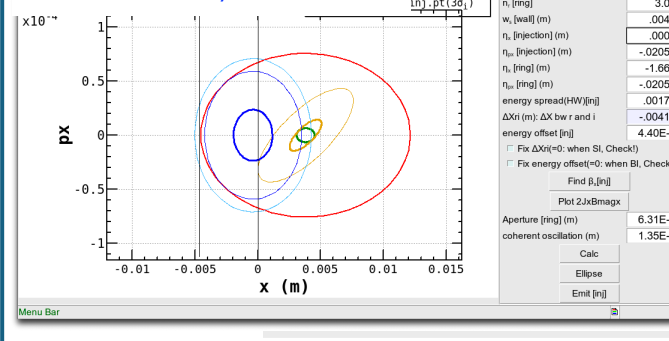
SBI



$$\eta x = 0 \text{ (HER \& match)}$$

$$\beta x = 43.9 \text{ (minimize } 2Jx)$$

$$2Jx = 6.31\text{e-7}, \Delta\delta = 0.44\%$$



$$\eta x = 0 \text{ (mismatch w HER)}$$

$$\beta x = 60 \text{ (minimize } 2Jx)$$

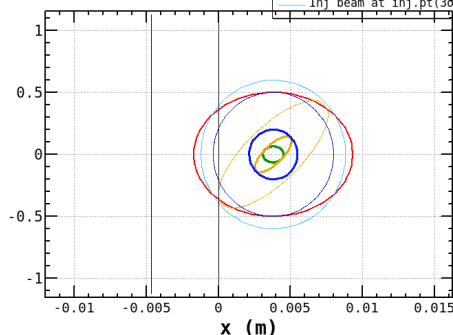
$$2Jx = 2.76\text{e-7}, \Delta\delta = 0.73\%$$

↑
twice of the perfect matching

$$\eta x = 0 \text{ (mismatch w HER)}$$

$$\beta x = 85 \text{ (minimize } 2Jx, \text{ difficult to make)}$$

$$2Jx = 1.95\text{e-7}, \Delta\delta = 0.77\%$$

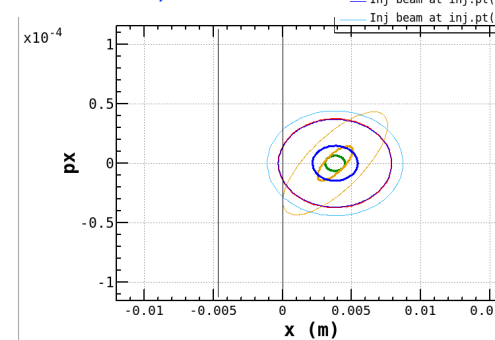


SI

$$\eta x = -1.6 \text{ (match w HER)}$$

$$\beta x = 110 \text{ (match w HER, but difficult to make)}$$

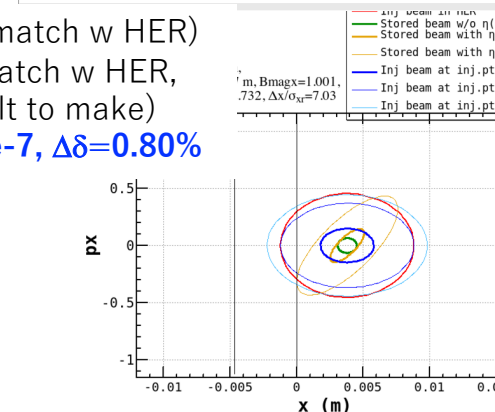
$$2Jx = 1.52\text{e-7}, \Delta\delta = 0.80\%$$



$$\eta x = 0 \text{ (mismatch w HER)}$$

$$\beta x = 110 \text{ (match w HER, but difficult to make)}$$

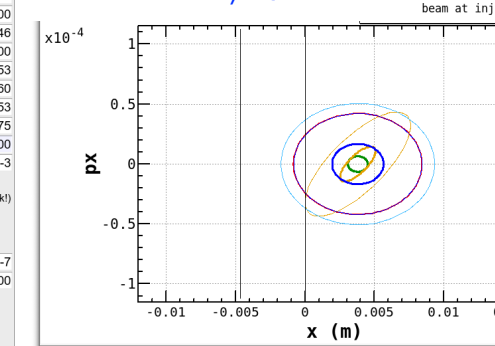
$$2Jx = 2.28\text{e-7}, \Delta\delta = 0.80\%$$



$$\eta x = 0 \text{ (mismatch w HER)}$$

$$\beta x = 85 \text{ (minimize } 2Jx, \text{ difficult to make)}$$

$$2Jx = 1.95\text{e-7}, \Delta\delta = 0.77\%$$

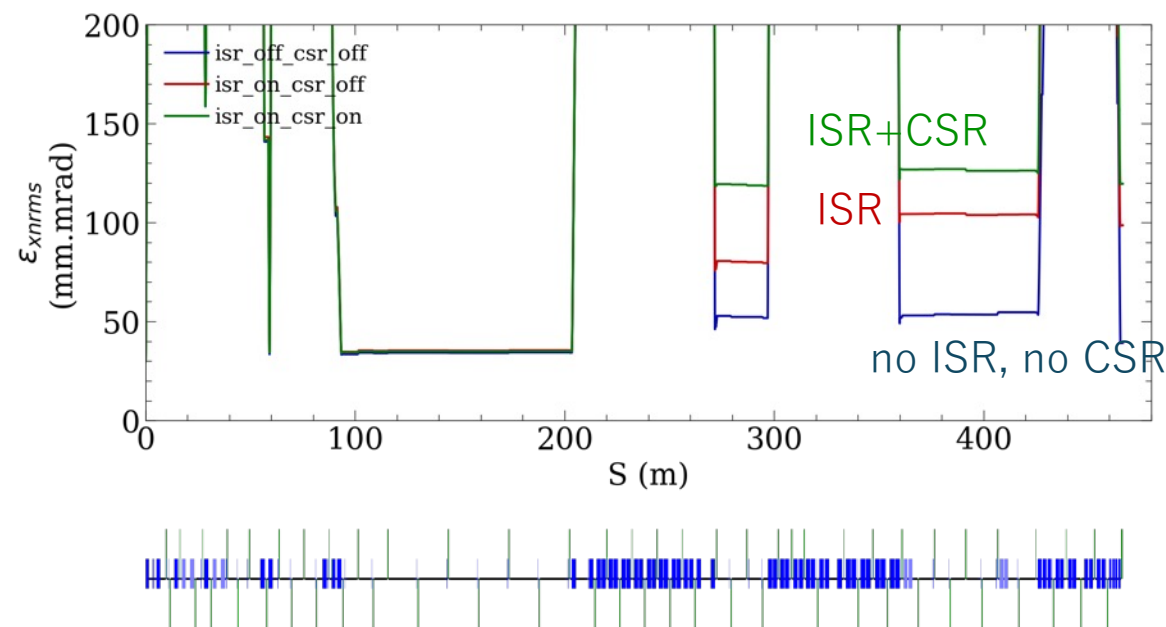


Present and straight BT line

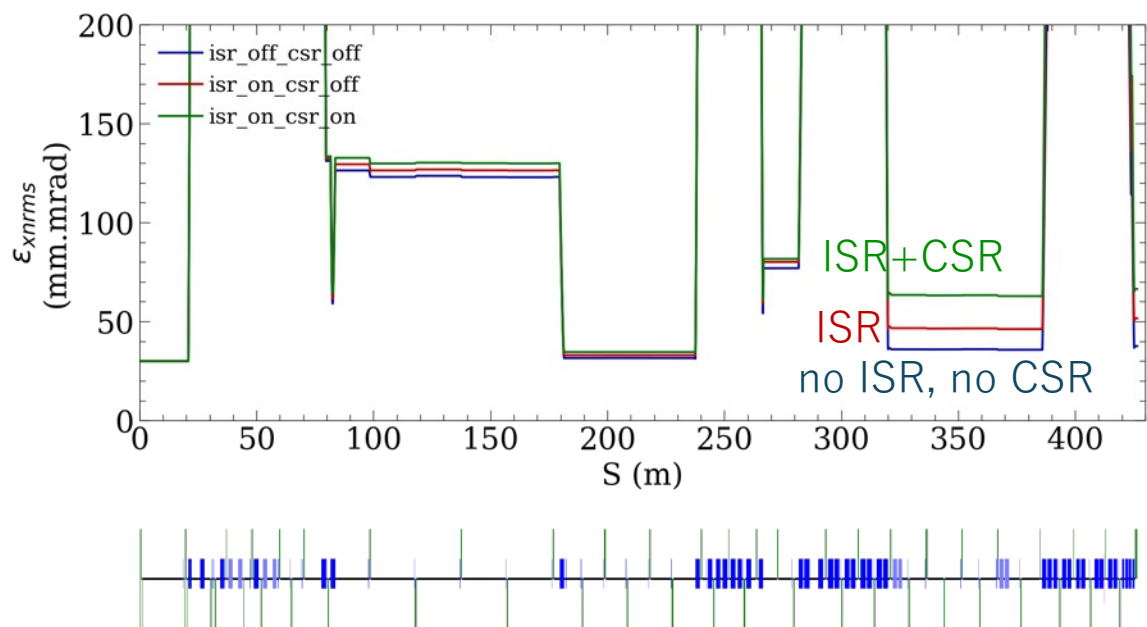
T. Yoshimoto

- x/y nemit: 30 $\mu\text{m}\cdot\text{rad}$
- Bunch charge: 2.2 nC

Current beam transport

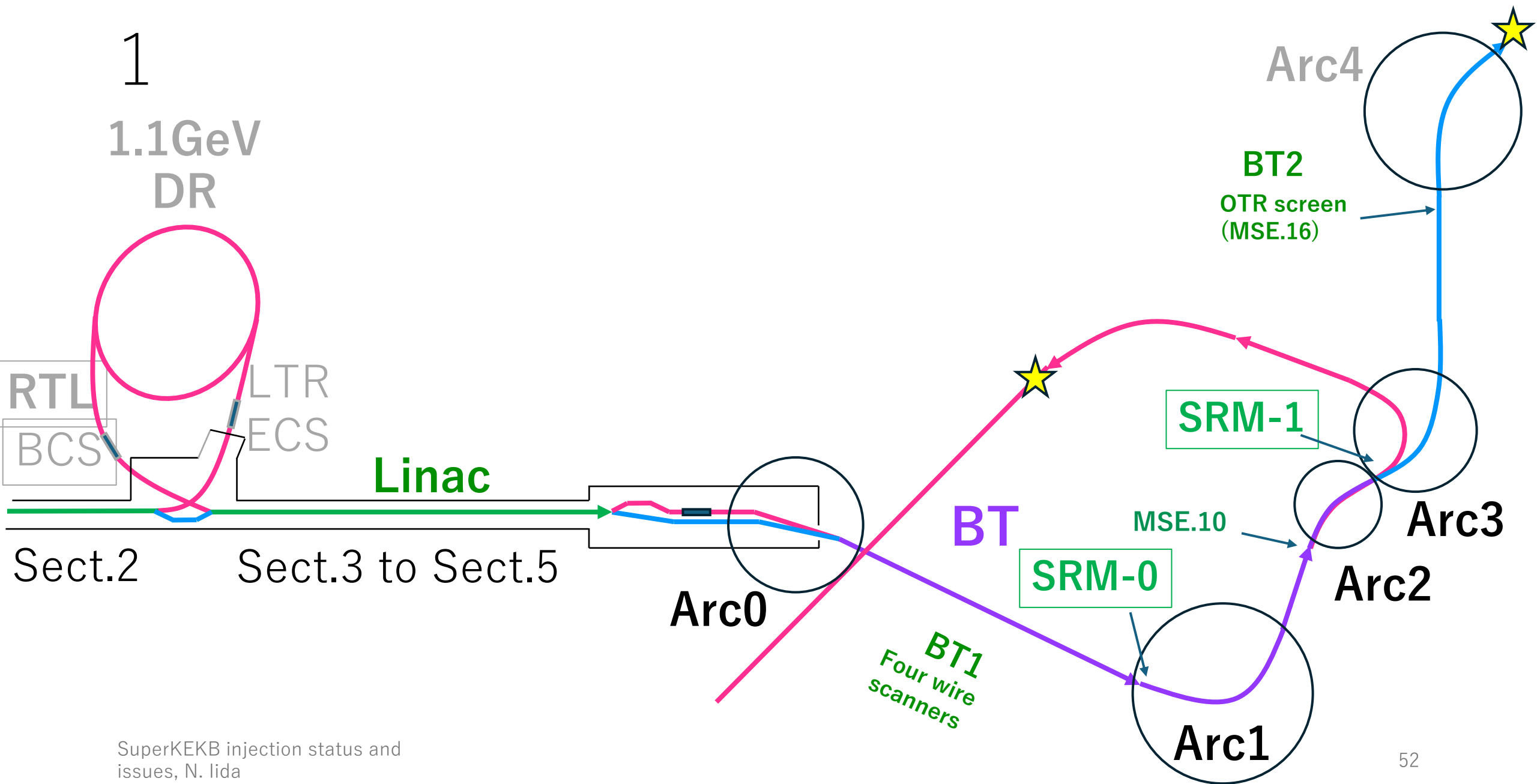


straight beam transport (design)



- New straight beam transport line can effectively suppress CSR and ISR effects thanks to fewer and weaker bending magnets, as expected.
- Bending ducts with a full height of 30 mm cannot completely suppress CSR.

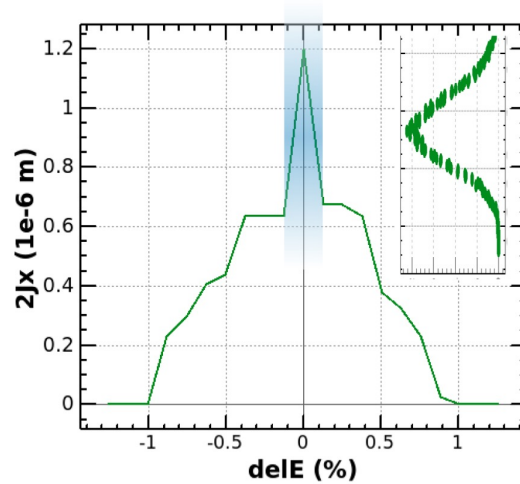
| Simulation | | $\gamma\epsilon_x$ [μm] at the end of BT | |
|------------|-----|---|--------|
| ISR | CSR | present BT | new BT |
| Off | Off | 53 | 36 |
| On | Off | 104 | 46 |
| On | On | 126 | 63 |



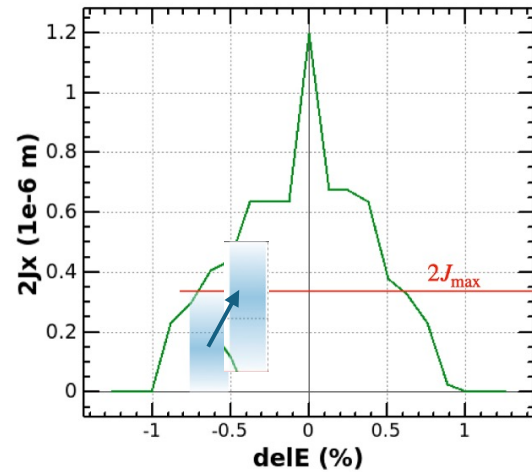
Injection schemes

BI: Betatron Injection
SI: Synchrotron Injection
SBI: Synchro-beta Injection

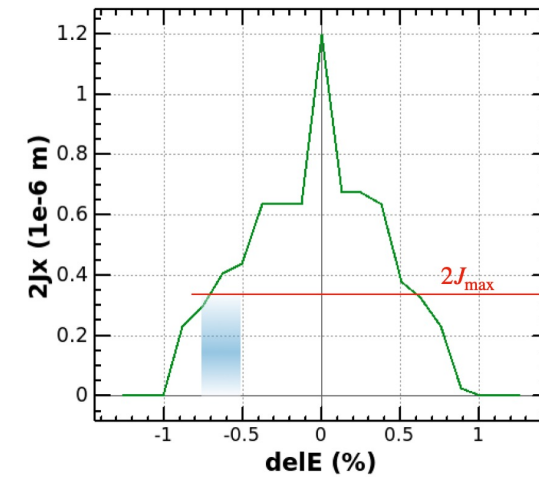
(BI)
betatron injection



(SBI)
Synchro-beta
injection

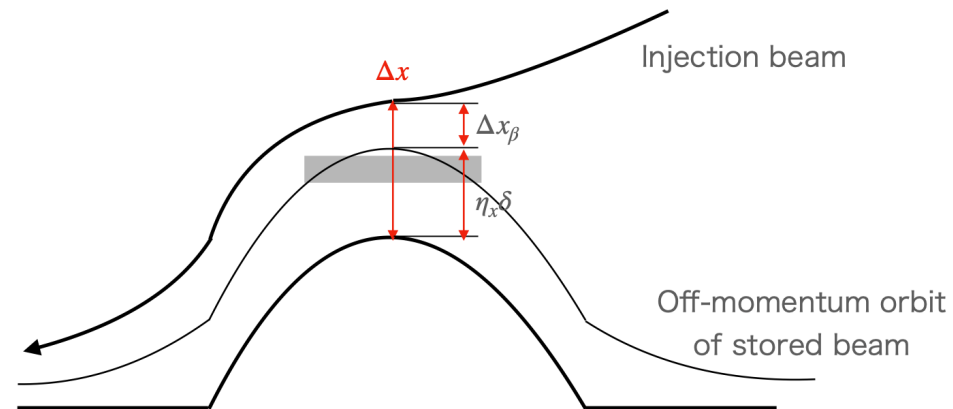


(SI)
Synchrotron injection
w cancel-coil error



Synchro-beta Injection

- Synchrotron injection was proposed to recover the aperture for the injected beam.
- But momentum aperture is not enough.
- Synchro-beta scheme may be a possible option.



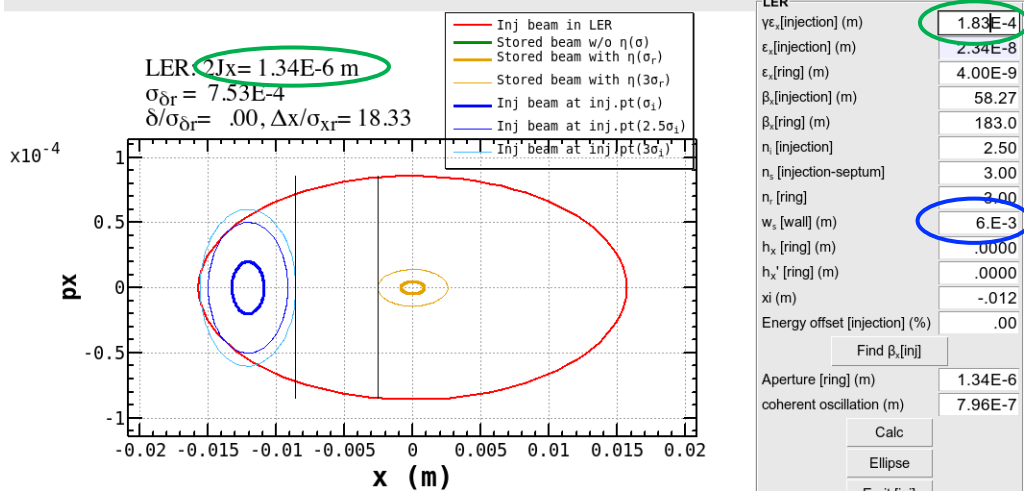
SuperKEKB injection status and

Plotted by M. Kikuchi
Issues, N. Iida

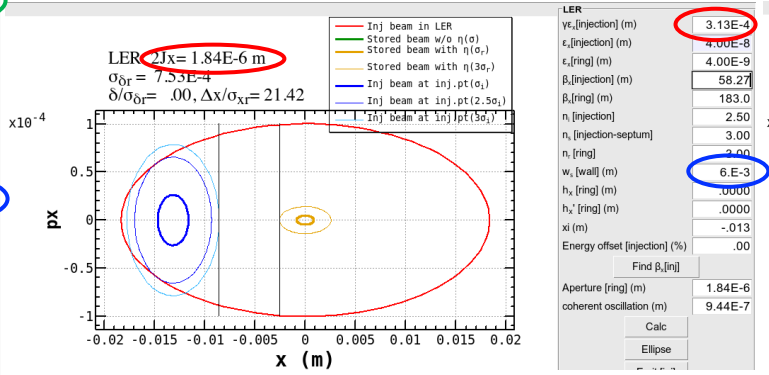
SKBコミッショニング・ミーティング(36), M. Kikuchi, [https://kds.kek.jp/event/49259/contributions/256267/attachments/174527/230659/Injection%20Simulation%20\(2\).pdf](https://kds.kek.jp/event/49259/contributions/256267/attachments/174527/230659/Injection%20Simulation%20(2).pdf)

2Jx of injected beam in LER and Ring acceptance

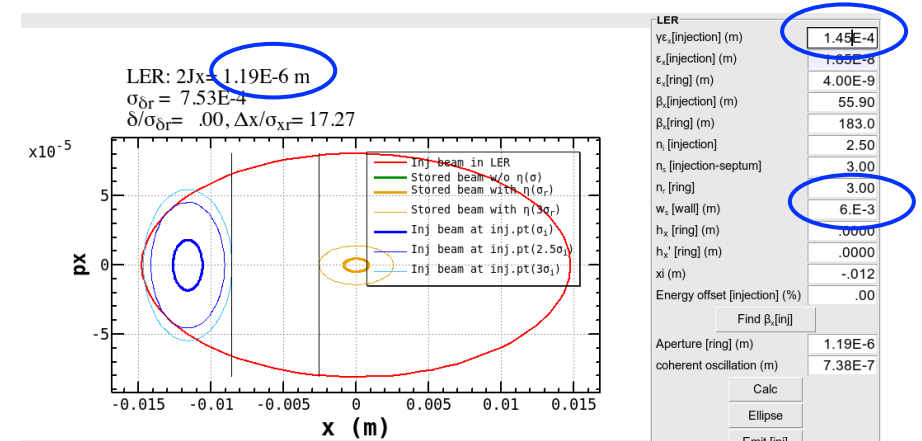
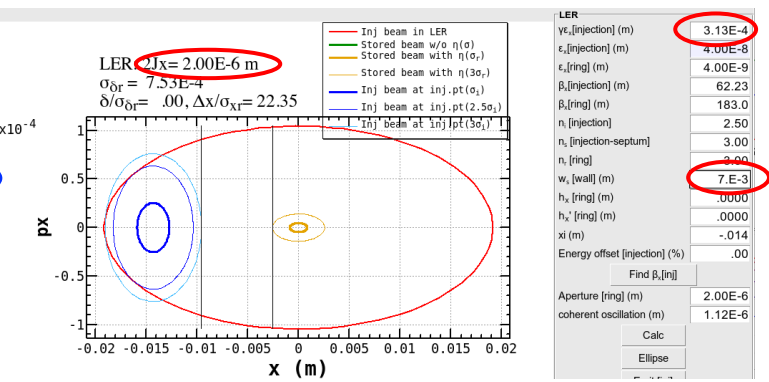
1st bunch



2nd bunch (increased emittance)



2nd bunch (increased emittance + orbit(Max: 1mm))



Measurement results in May 2025

| e+ 3nC | BT1 1 st | BT1 2 nd | BT2 1 st | BT2 2 nd like orbit |
|----------------------------------|---------------------|---------------------|---------------------|--------------------------------|
| $\gamma\epsilon x [\mu\text{m}]$ | 136.3 | 173.4 | 183.7 | 312.7 |
| $\gamma\epsilon y [\mu\text{m}]$ | 5.4 | 5.6 | 64.3 | (57.6) |

| LER | $\gamma\epsilon x [\mu\text{m}]$ | Injection beam | Ring(meas.) ^[1] |
|---|----------------------------------|-------------------------|----------------------------|
| $2J_x [\mu\text{m}]$ 1 st bunch | 183 | 1.34 <~ | 1.4 |
| $2J_x [\mu\text{m}]$ 2 nd bunch | 312.7 | 1.84 > | 1.4 |
| $2J_x [\mu\text{m}]$ 2 nd w ΔX 1mm | 312.7+ ΔX | 2.00 (max.) > | 1.4 |
| $2J_x [\mu\text{m}]$ * | 145 | 1.19 < | 1.4 |
| $2J_y [\mu\text{m}]$ | | 0.049 (6 ϵ_y) | >0.03 |
| $\delta_{\text{max}} [\%]$ | | ± 0.32 (99% Incl.) | ± 1.03 |

- The 1st bunch is just inside the aperture of the ring.
- The 2nd bunch is outside, which clearly reduces the injection efficiency.
- After replacement of BH3P and installation of the strip line kicker, both bunches can be safely injected in LER acceptance.
- The fast kicker for 2nd bunch is going to be installed in this summer(d).

* The poles of BH3P are replaced (See next page).