

Tianlai Cylinder Antenna Construction Report

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2014.12

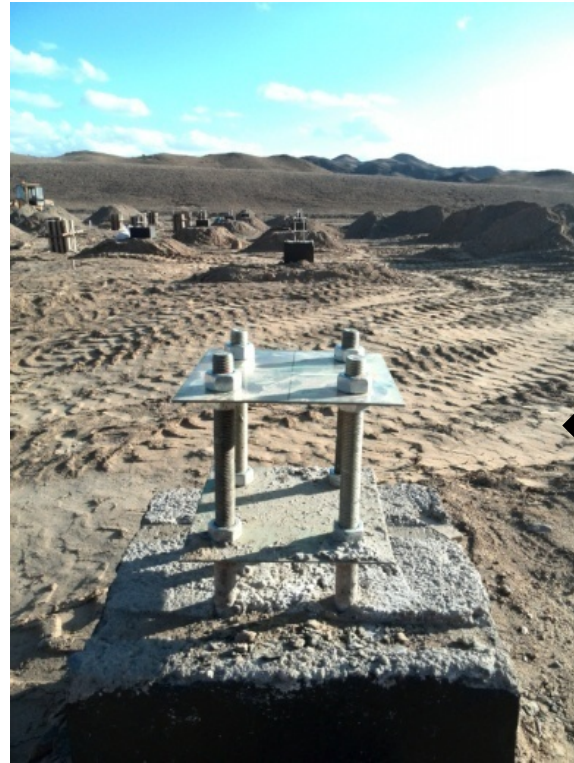
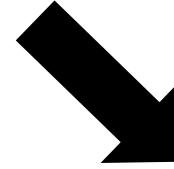
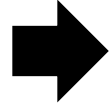
Outline

- Foundation of antenna
- Procedure of steel construction
- To do work
- Others

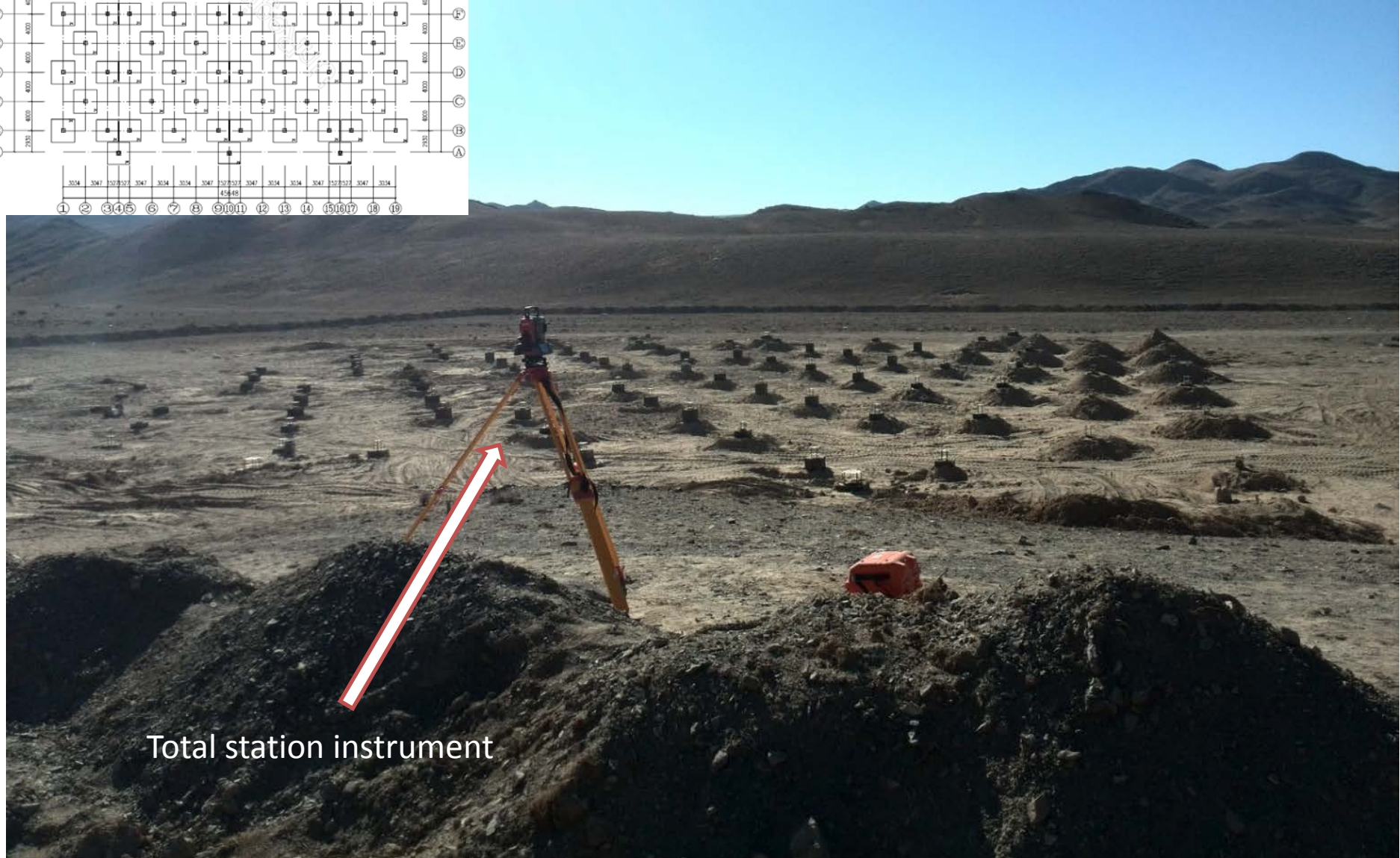
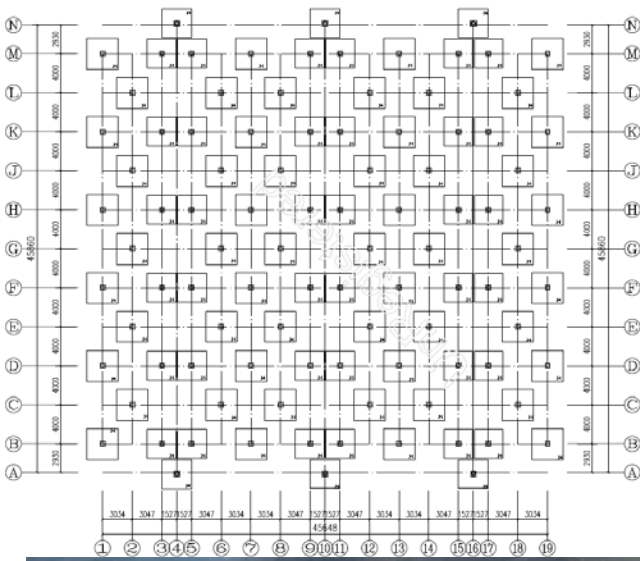
Construction of cylinder base



Cylinder base



Cylinder base

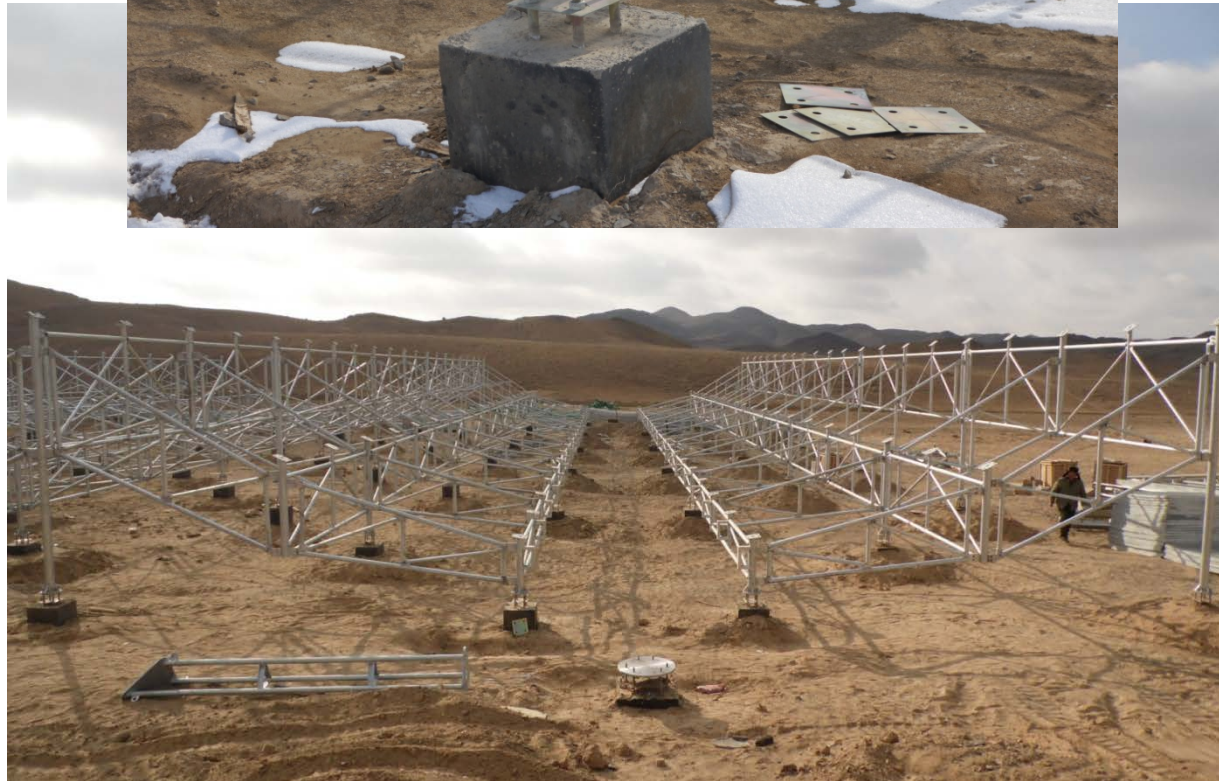


Total station instrument

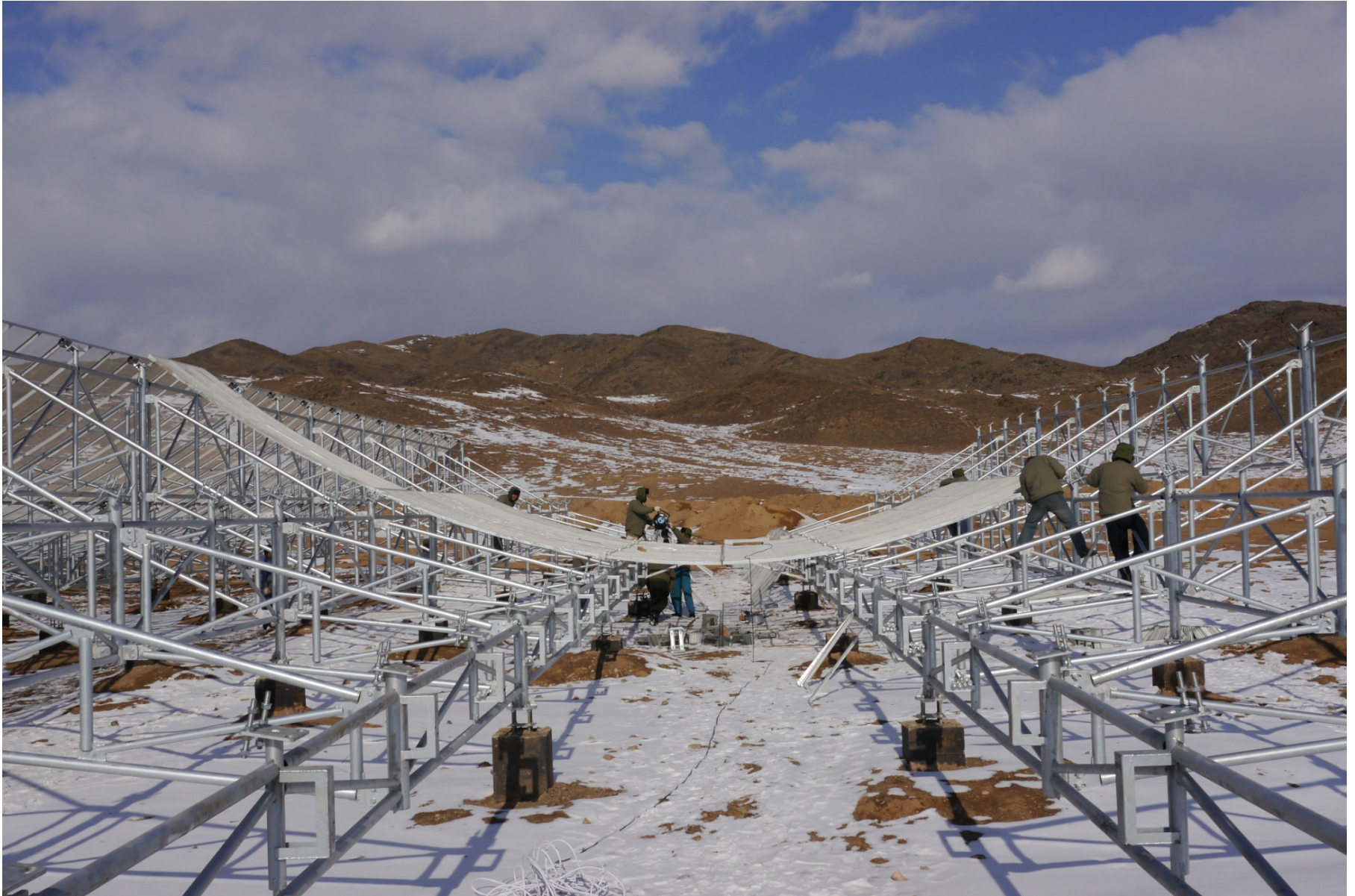
Abstract of antenna construction

- Temperature: $-20^{\circ}\text{C}—0^{\circ}\text{C}$
- Period: 44days (10.21—12.4)
- Construction corporation: CEC 784 Factory
- Number of mechanical engineers: 10

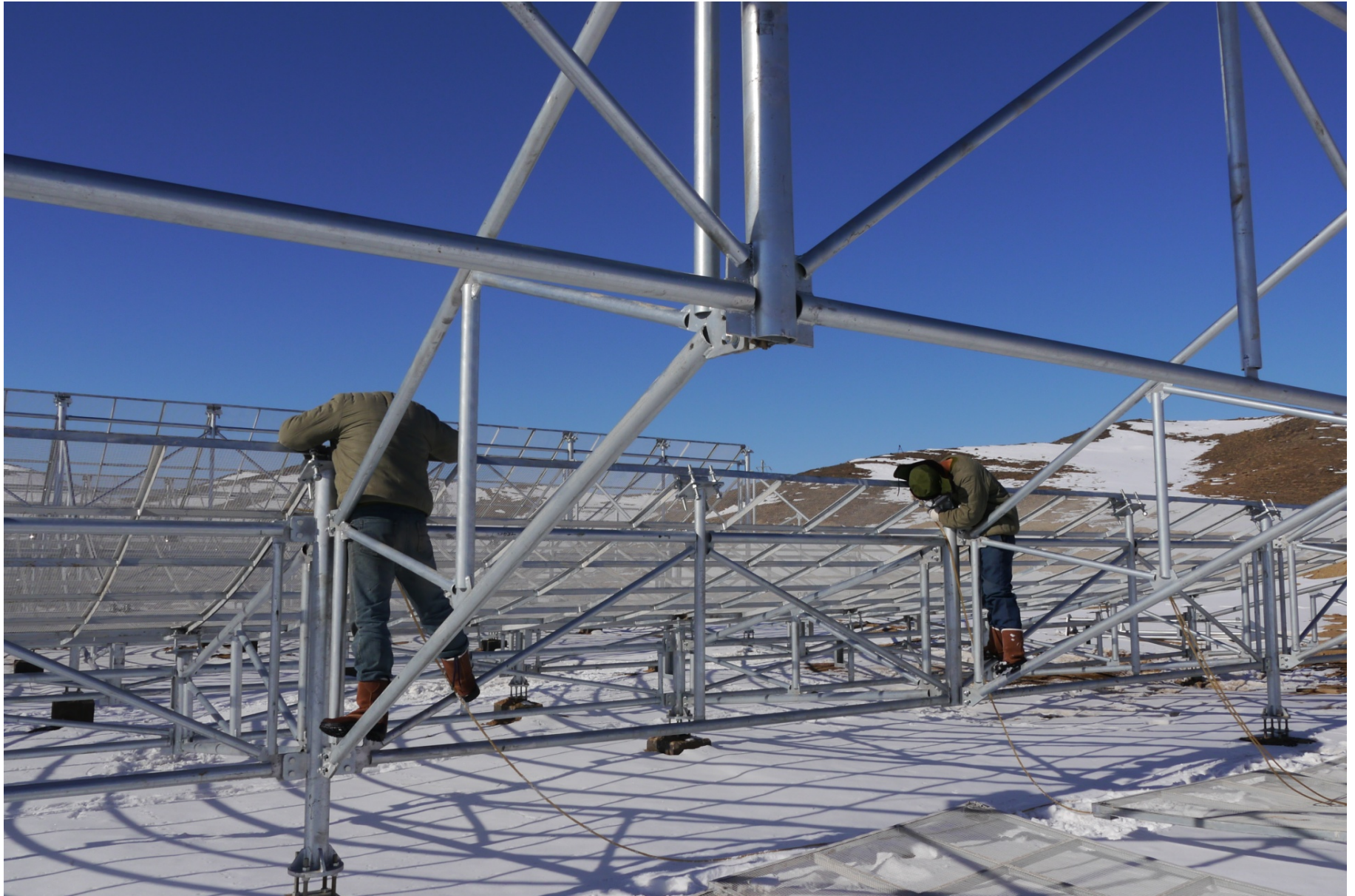
Building the bracket



Placing the panel



Adjusting the panel



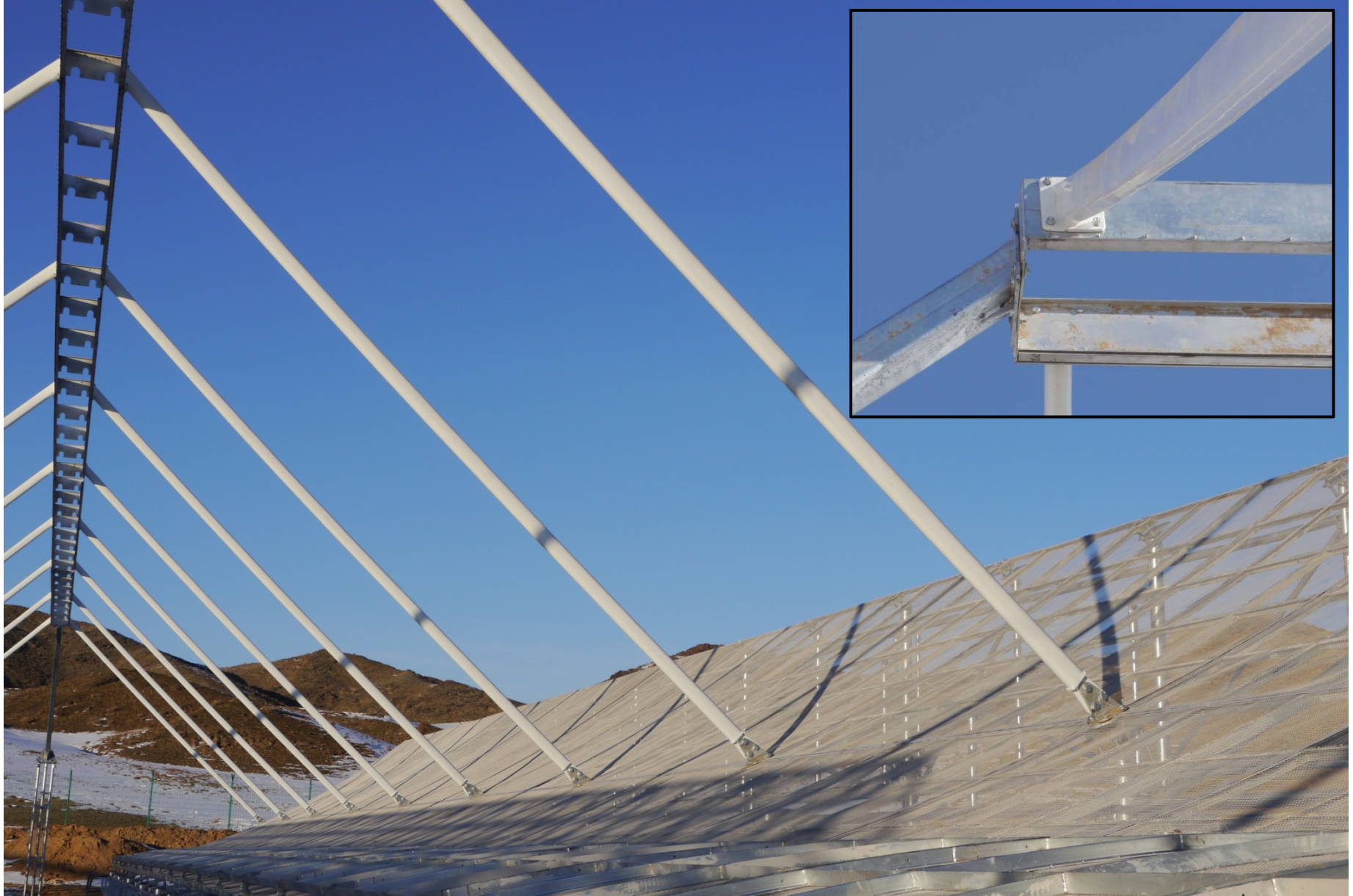
Erecting the feed tower



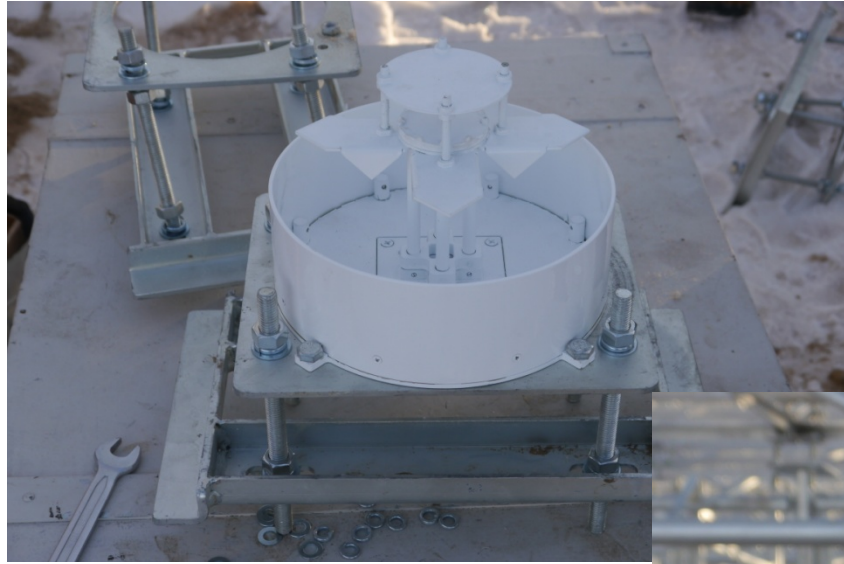
Fixing the feed slot



Brace rod made of glass steel



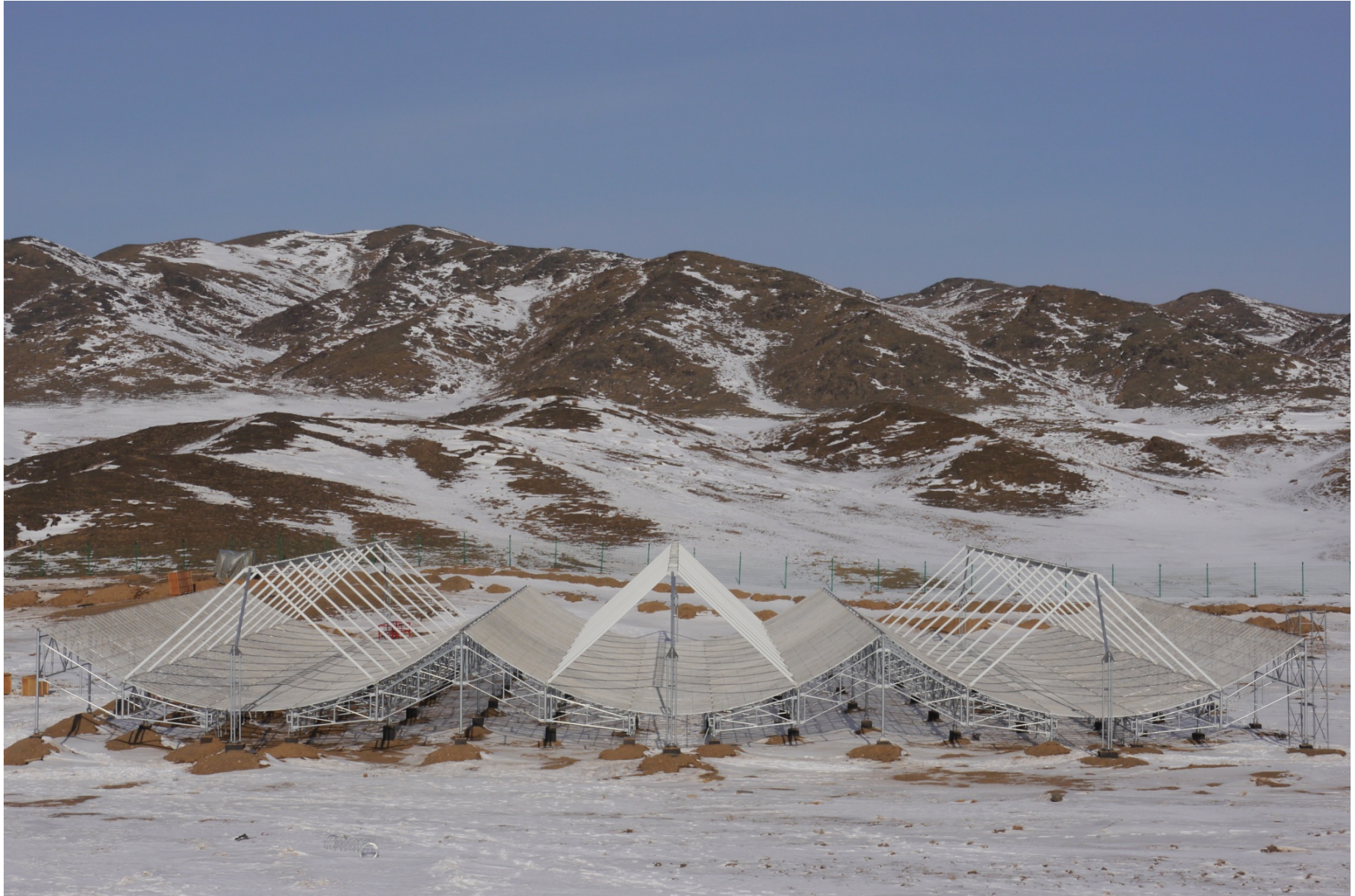
The feed and the hanger bracket



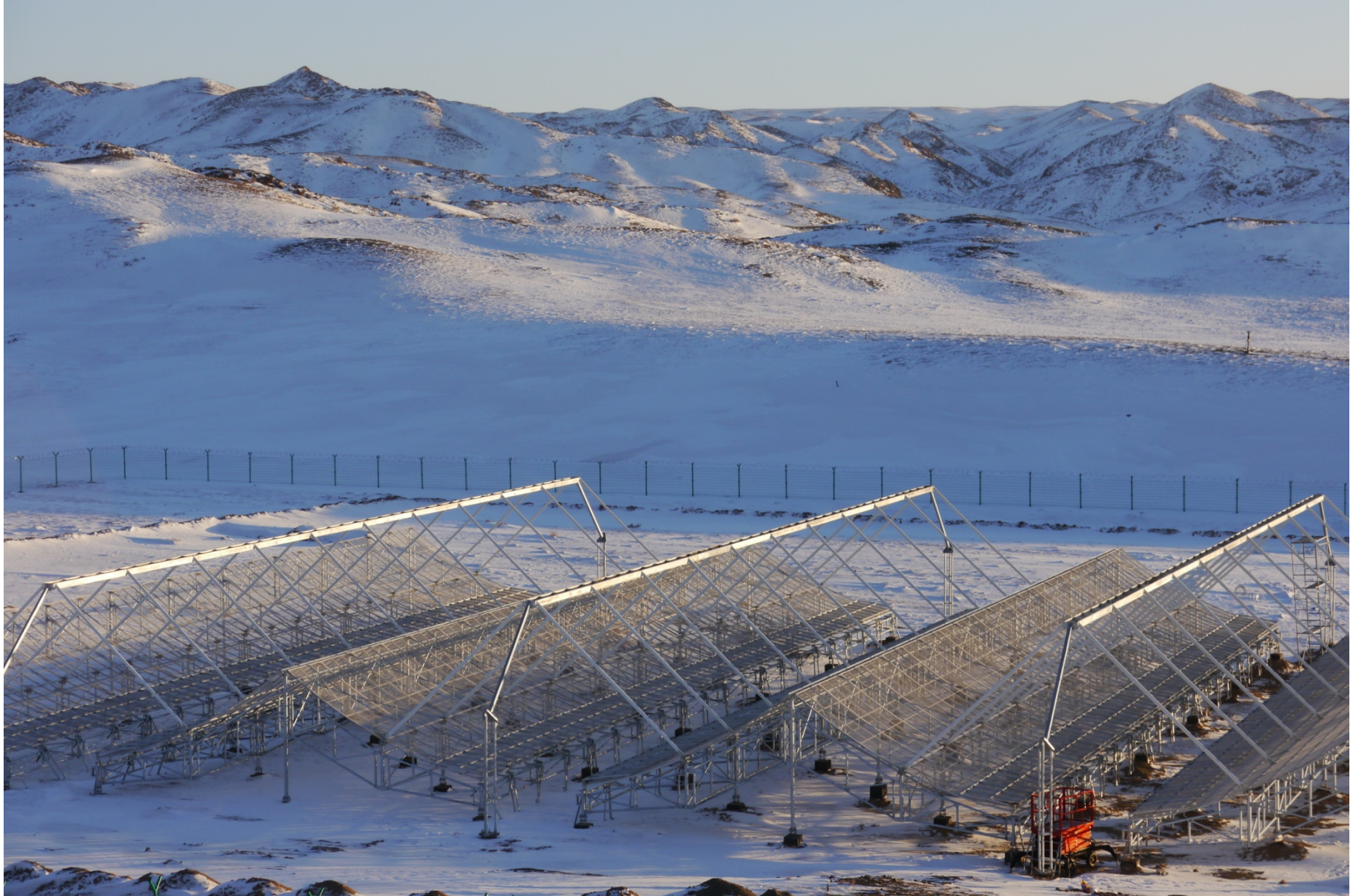
Measuring the focal length



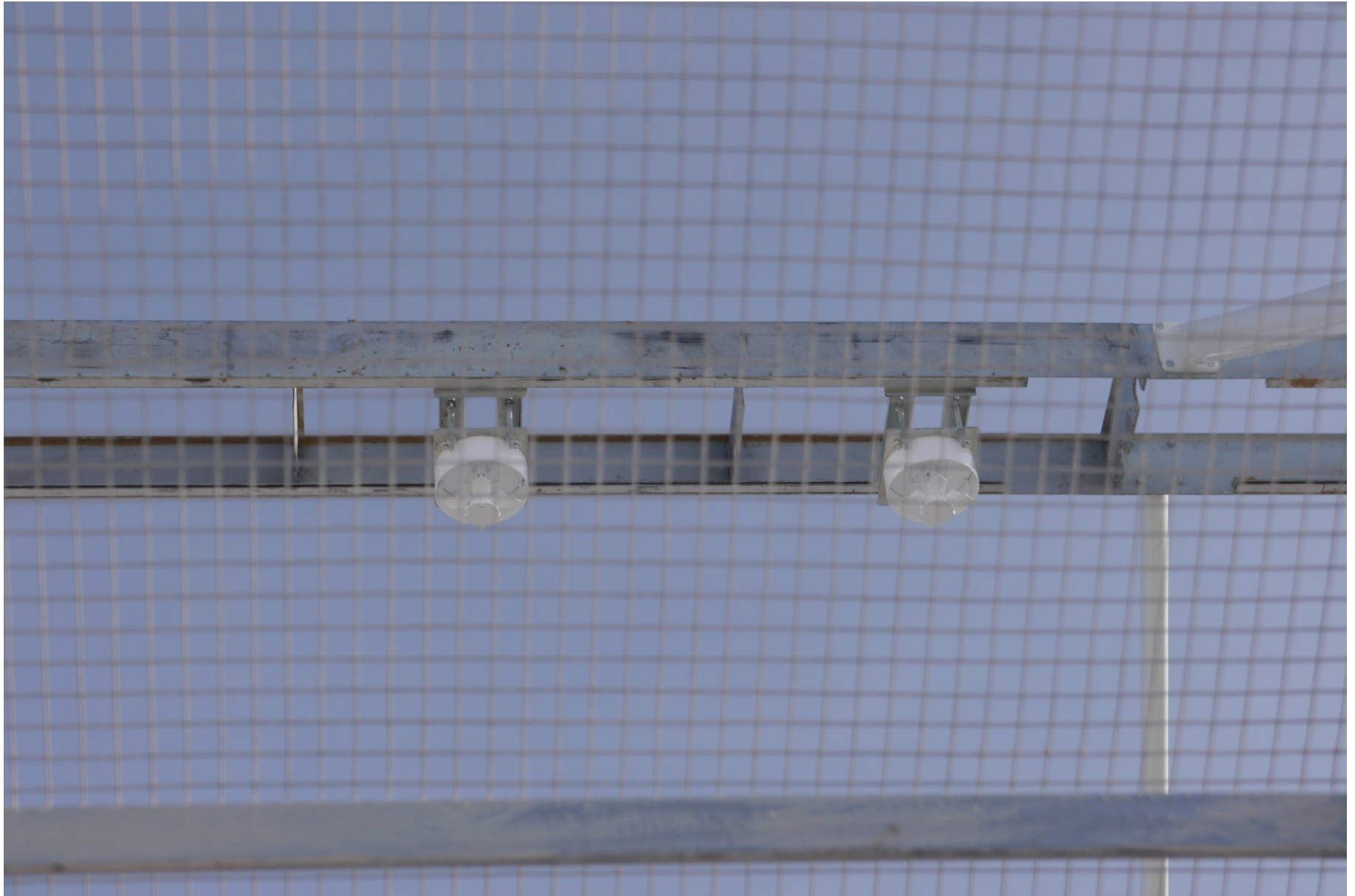
Construction completed



Construction completed



Two feeds per cylinder antenna



To do work

- Calibrate the panel
- Fasten the panel
- Calibrate the feed slot
- Install the remaining feed
- Calibrate the feed

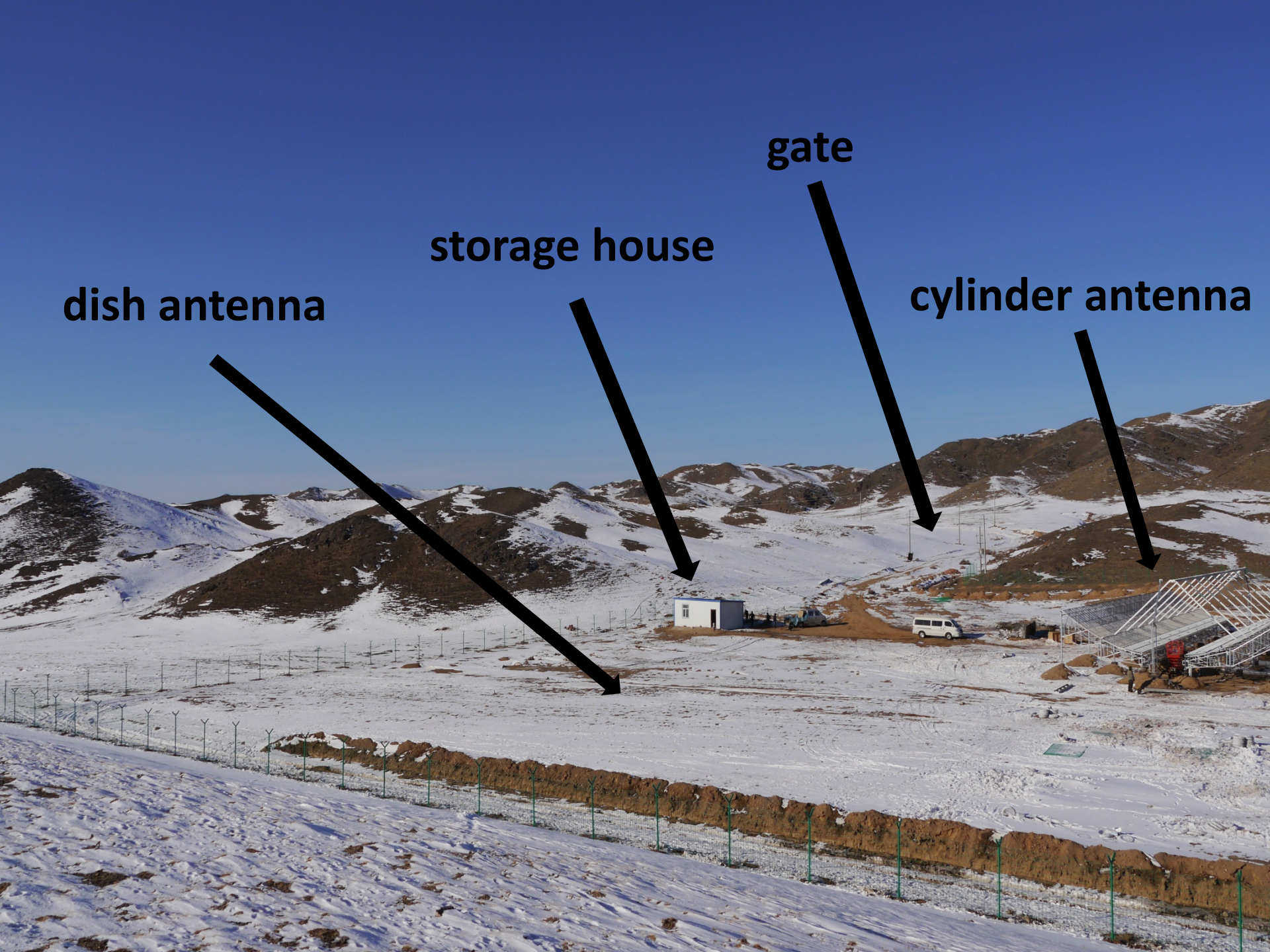
Others

dish antenna

storage house

gate

cylinder antenna



ADSS optical fiber hanging on the telegraph pole



Tianlai house



Thanks