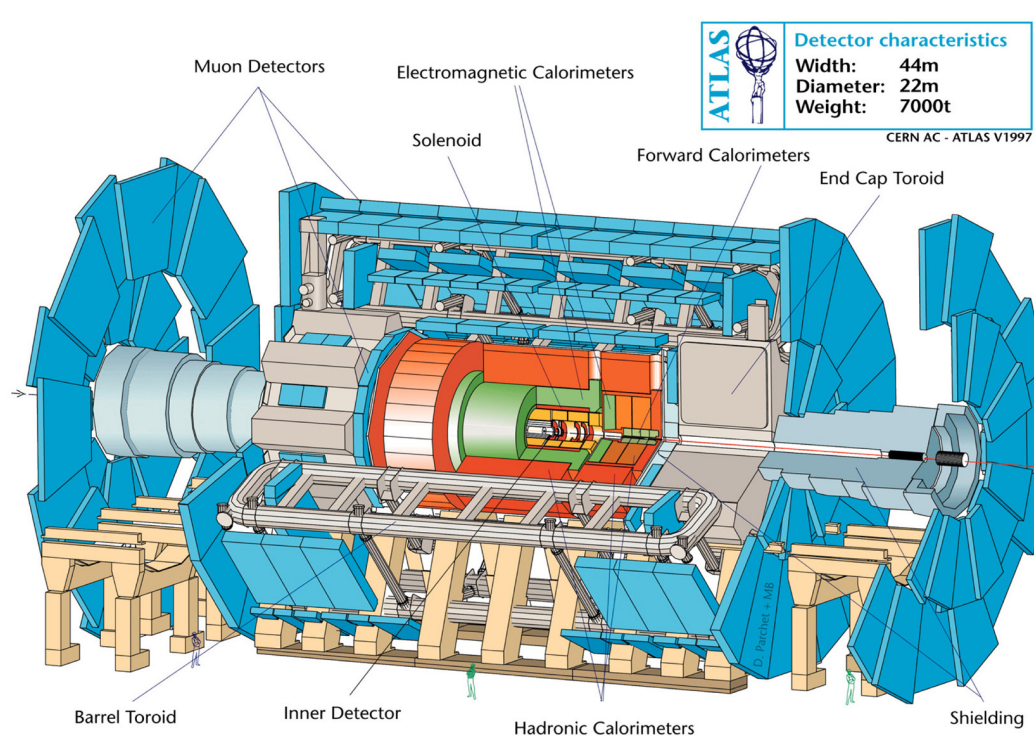
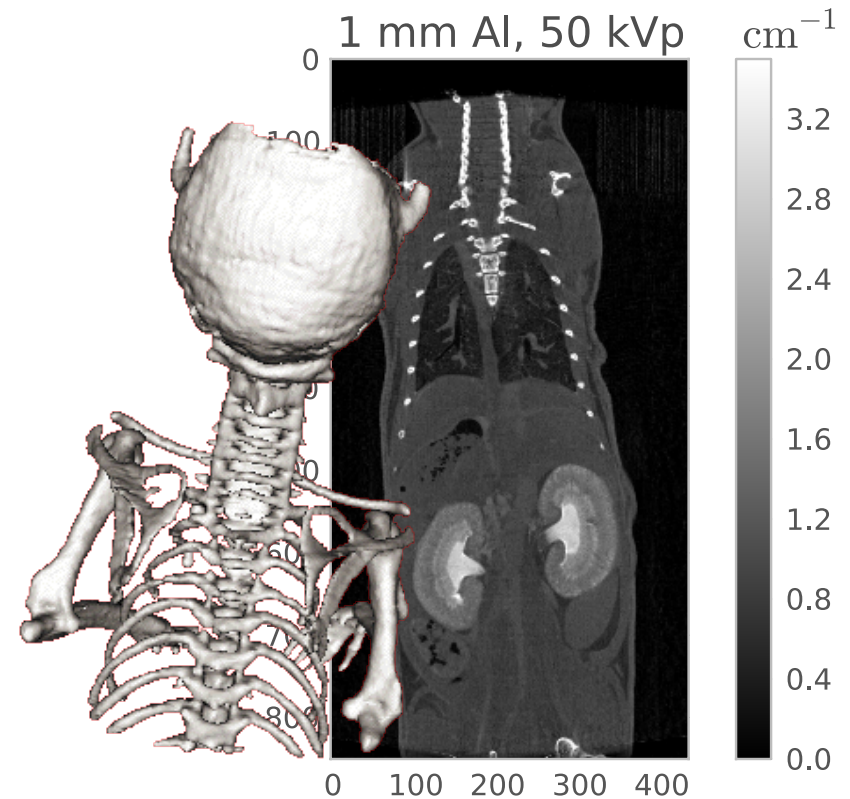


Les pixels hybrides : des expériences du LHC à la tomographie spectrale de petit animal



ATLAS
Detector characteristics
 Width: 44m
 Diameter: 22m
 Weight: 7000t
 CERN AC - ATLAS V1997




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IN2P3
Les deux infinis

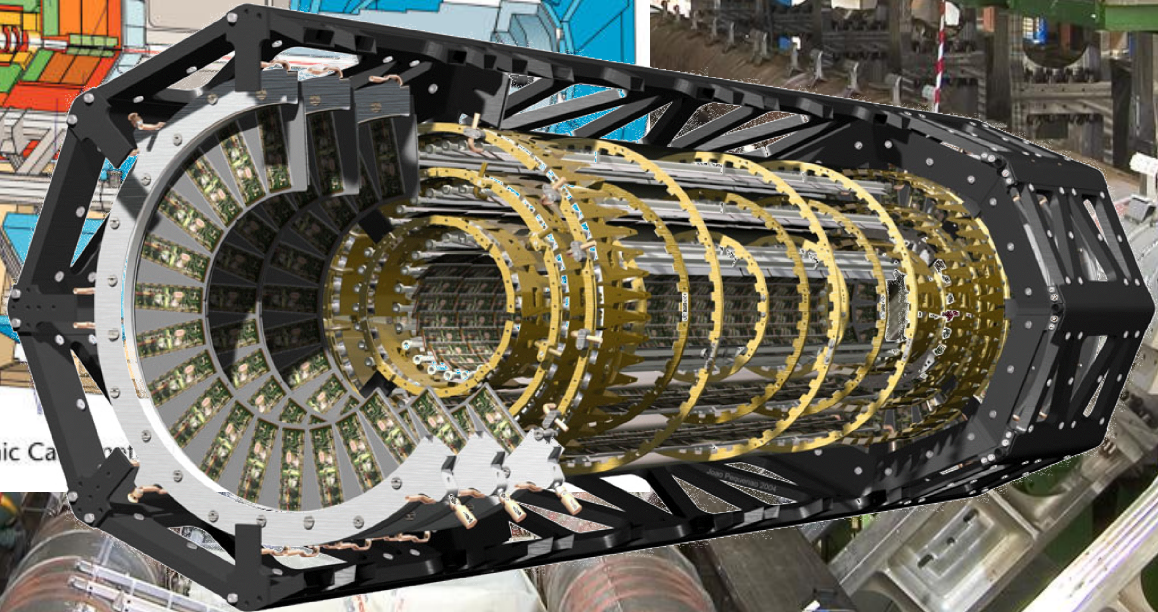
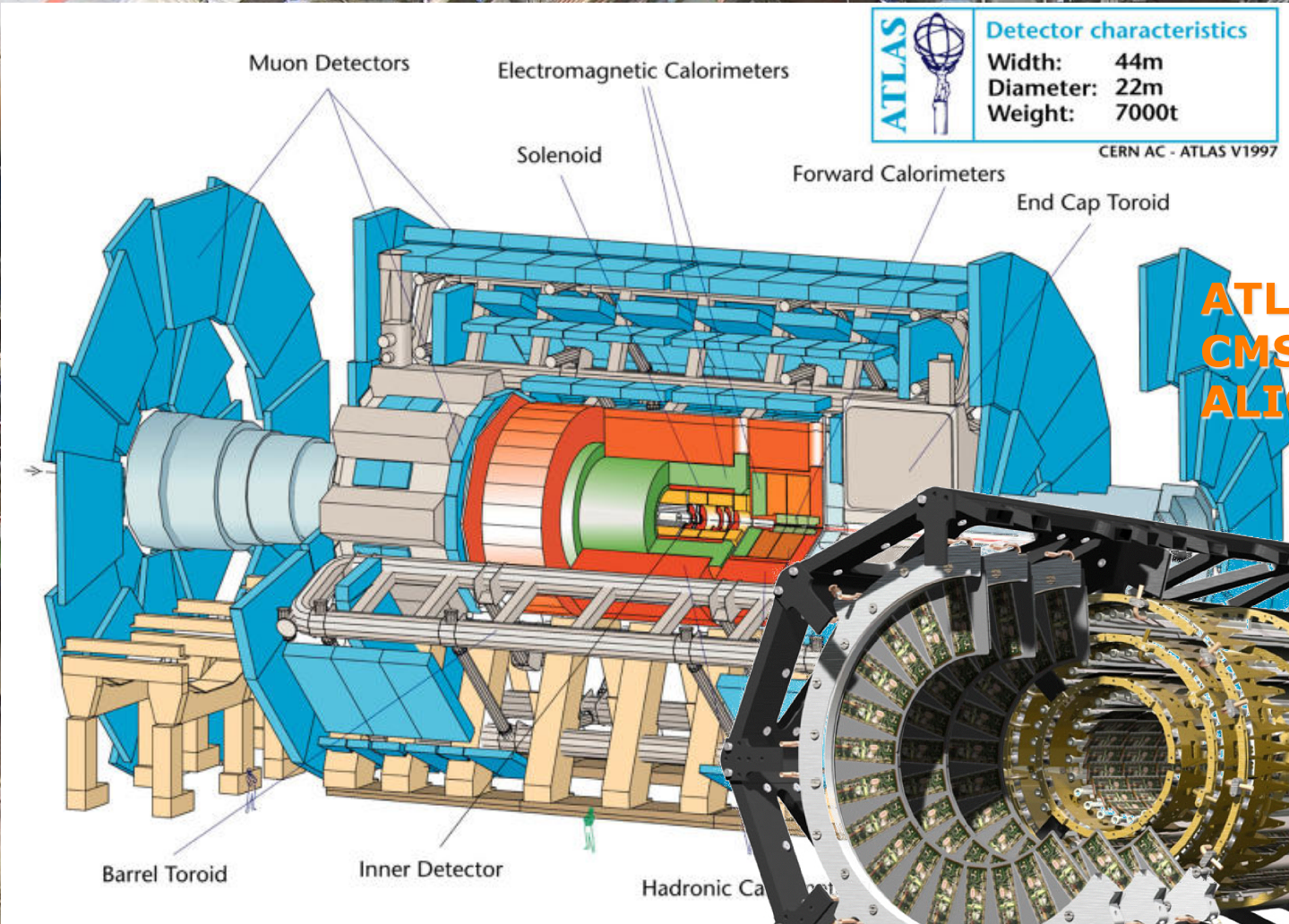


Hybrid Pixel detectors for High Energy Physics

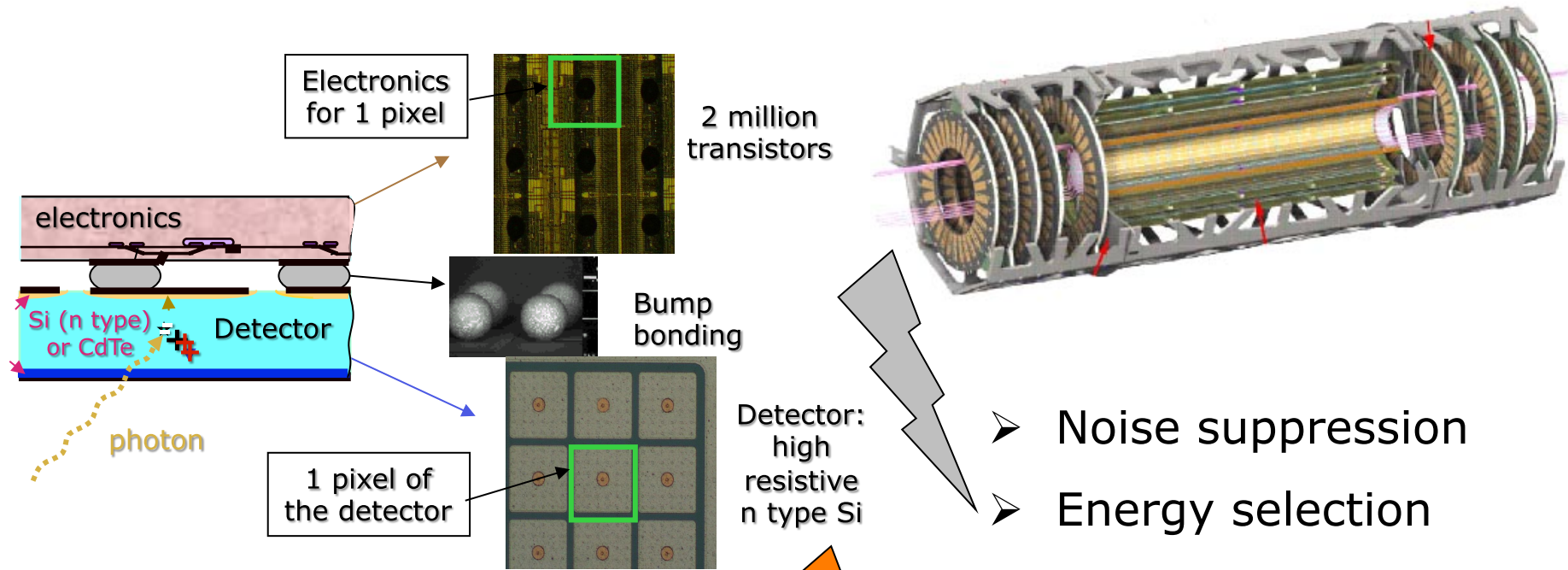
	Detector characteristics	
	Width:	44m
	Diameter:	22m
	Weight:	7000t
CERN AC - ATLAS V1997		

Inner Detector:
100 million
hybrid pixels
400 x 50 μm^2

ATLAS ~ 100 Mpixels
CMS ~ 100 Mpixels
ALICE ~ 10 Mpixels



Hybrid Pixels for X-ray Cone-Beam CT



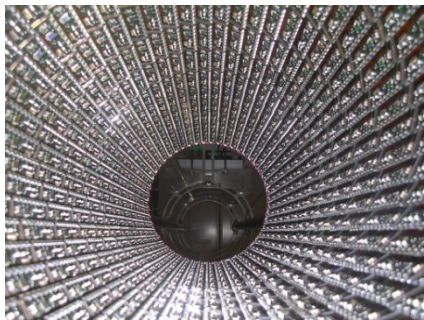
- Noise suppression
- Energy selection
- Very high dynamics

- Very fast data acquisition
- Choice of the sensor (Si, CdTE, AsGa)
- Optimized efficiency

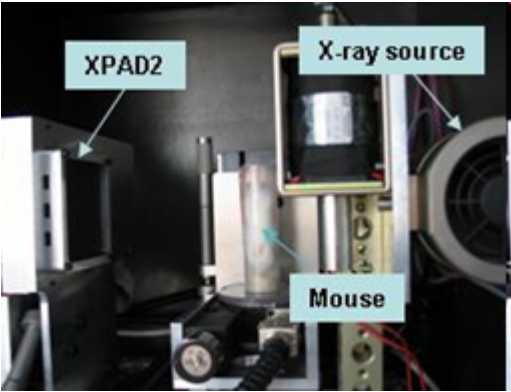
Reduce radiation dose
Improve contrast
Perform spectral analysis

Research & Development on Hybrid Pixels at CPPM

Start of the hybrid pixel project



ATLAS: 50 x 400 μm^2 pixels



XPAD2: 330 x 330 μm^2 pixels

1991

1998

2001



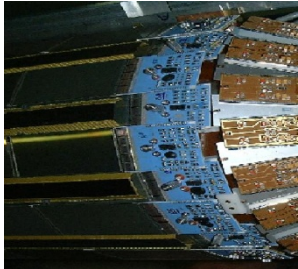
1996

1999

2006

DELPHI:

World premiere



XPAD1: first hybrid pixel detector for X-ray applications



XPAD3 : 130 x 130 μm^2 pixels

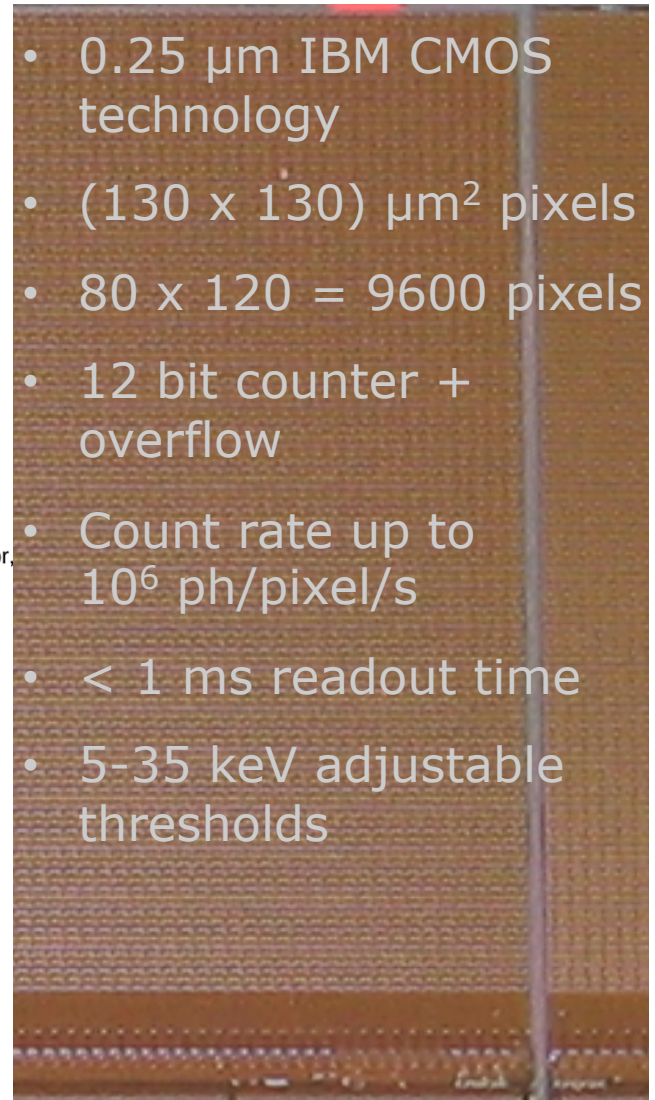
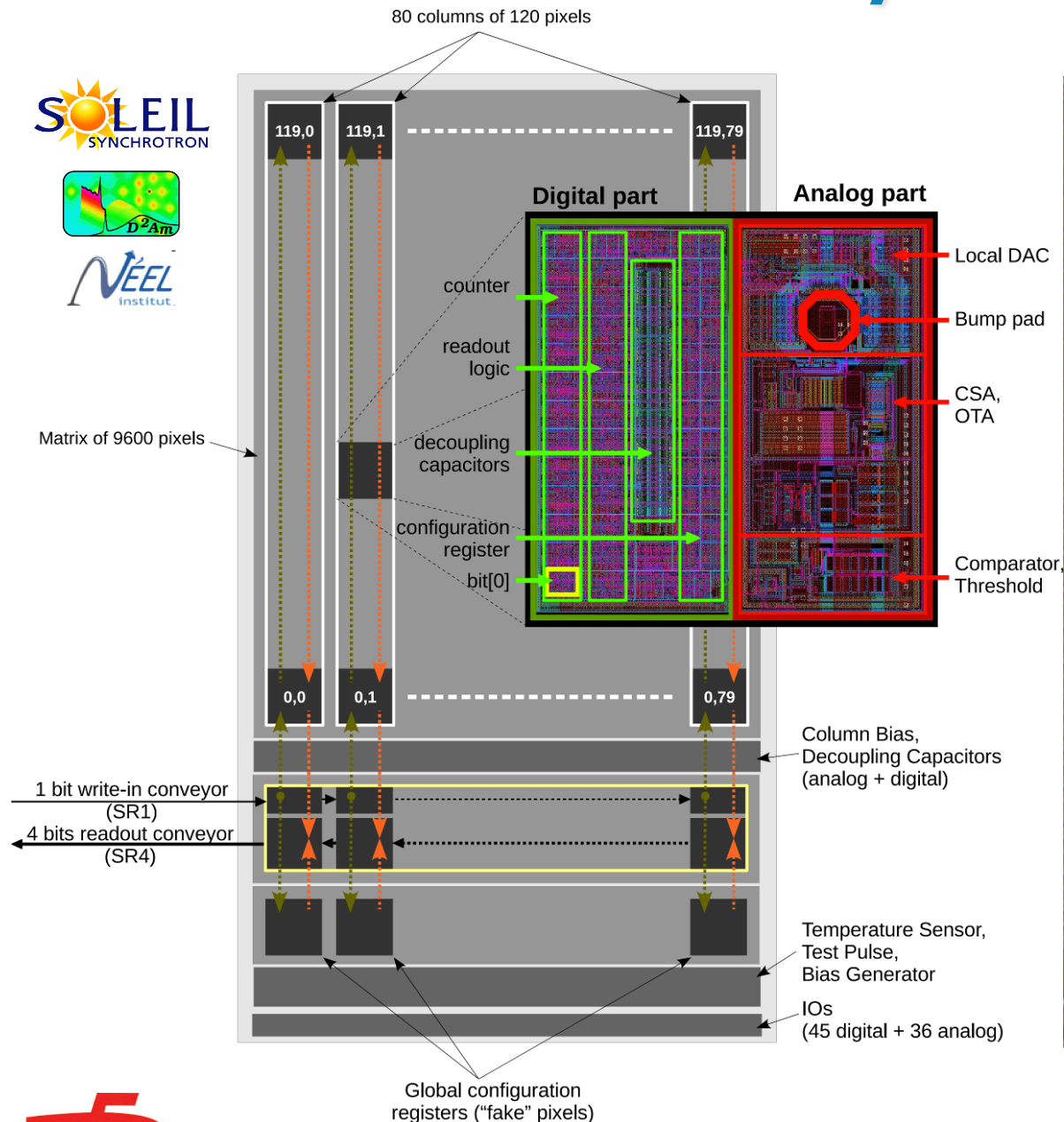
Delpierre, JINST 9 (2014) C05059



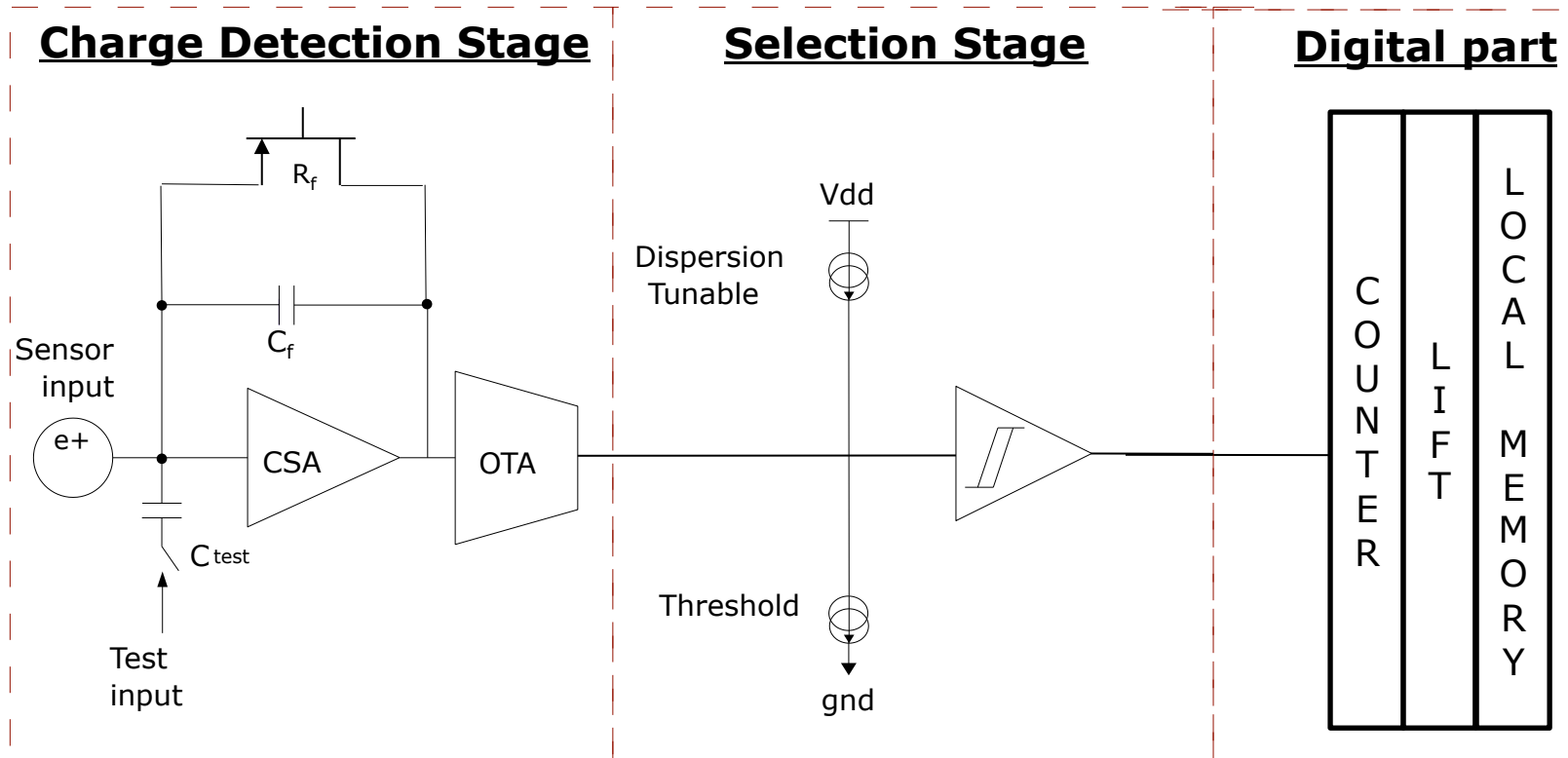
XIII^e Congrès Général, Strasbourg, 26 août 2015



XPAD3: Si and CdTe Hybrid Pixels for X-ray



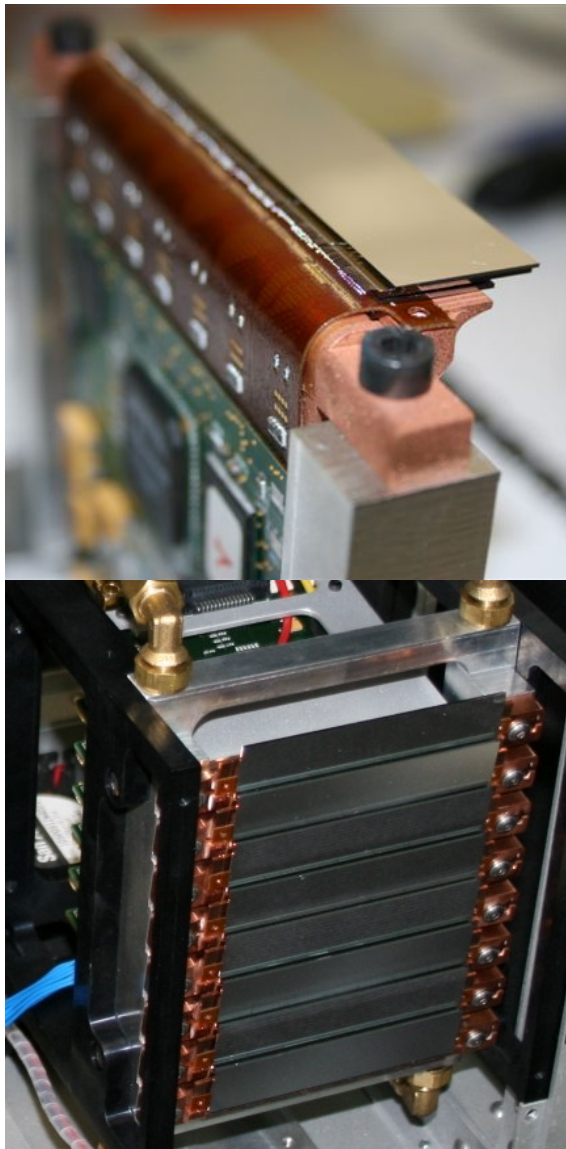
XPAD3 pixel architecture



Gain : 89 nA/keV
 Noise : 127 e⁻ rms
 Linearity : < 10% @ 35 keV

Power consumption : 40 μW/pixel
 Threshold adjustment resolution : 57 e⁻
 Minimum threshold: < 4 keV

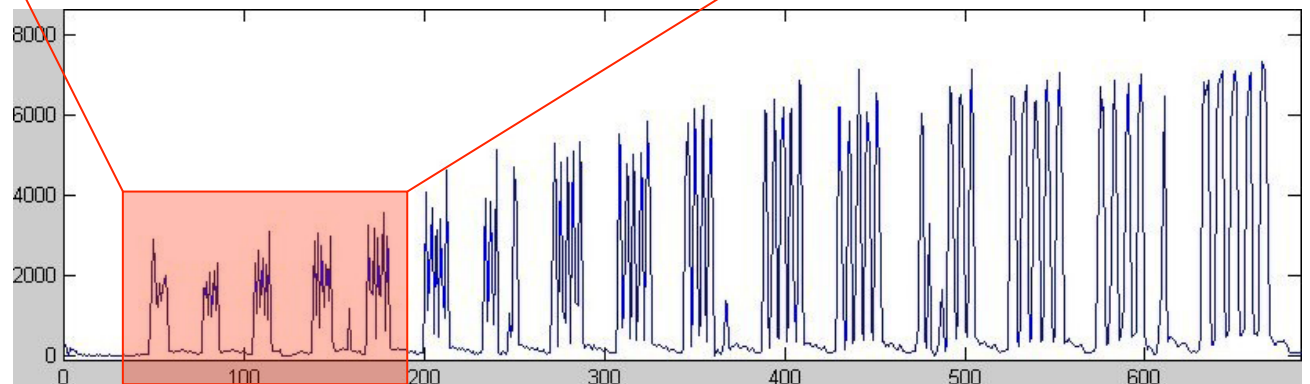
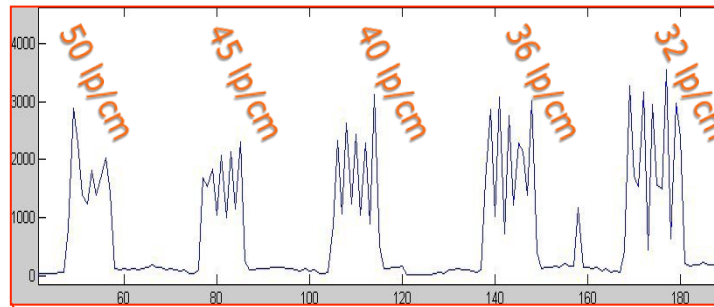
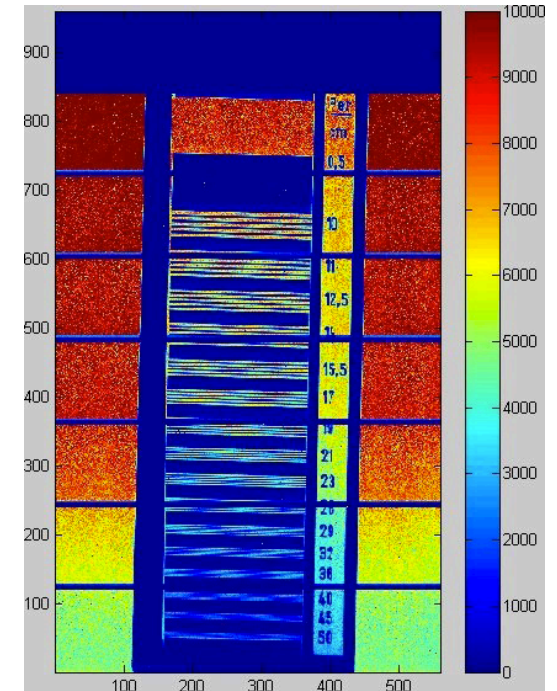
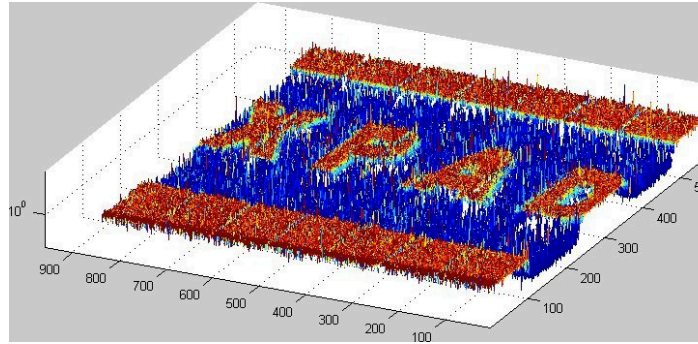
XPAD3: Si and CdTe Hybrid Pixels for X-ray detection



5 keV



14 keV



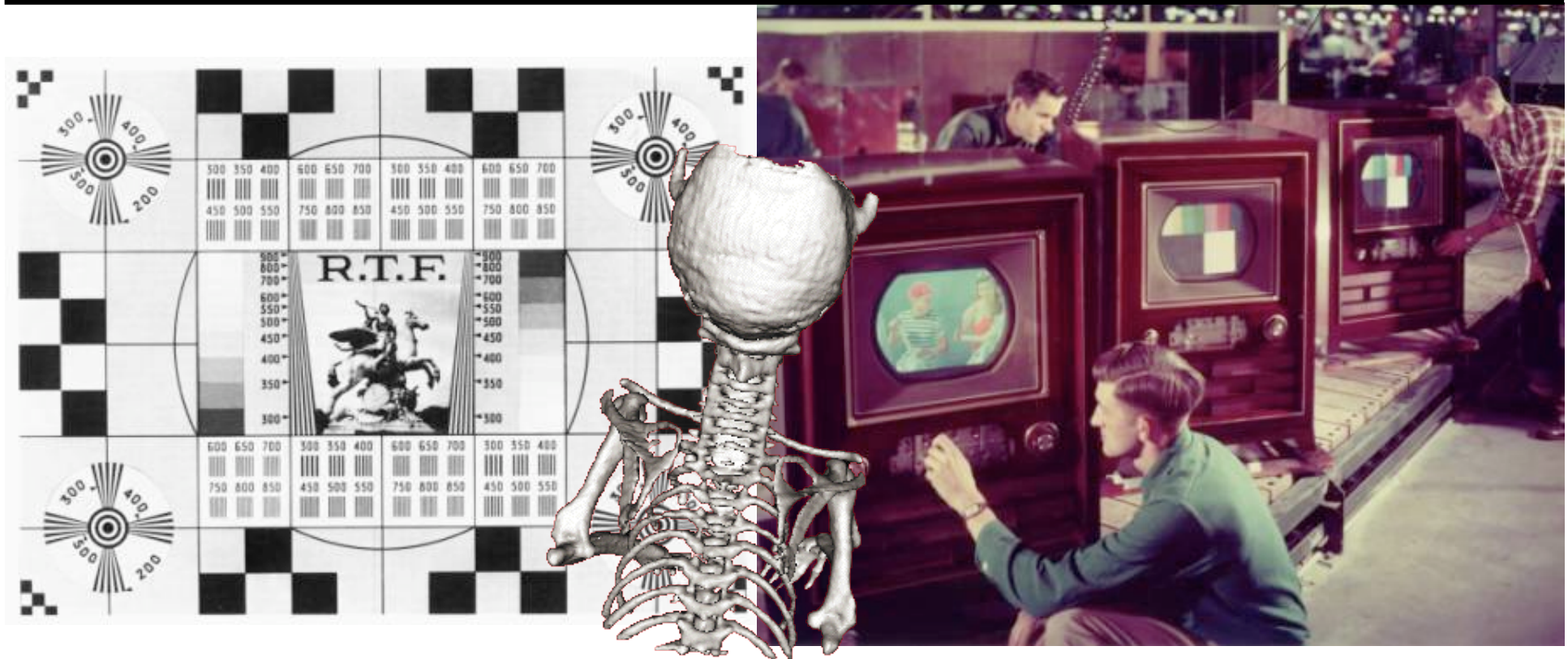
XIII^e Congrès Général, Strasbourg, 26 août 2015



IN2P3
Les deux infinis



X-ray spectral CT: from black & white to colour

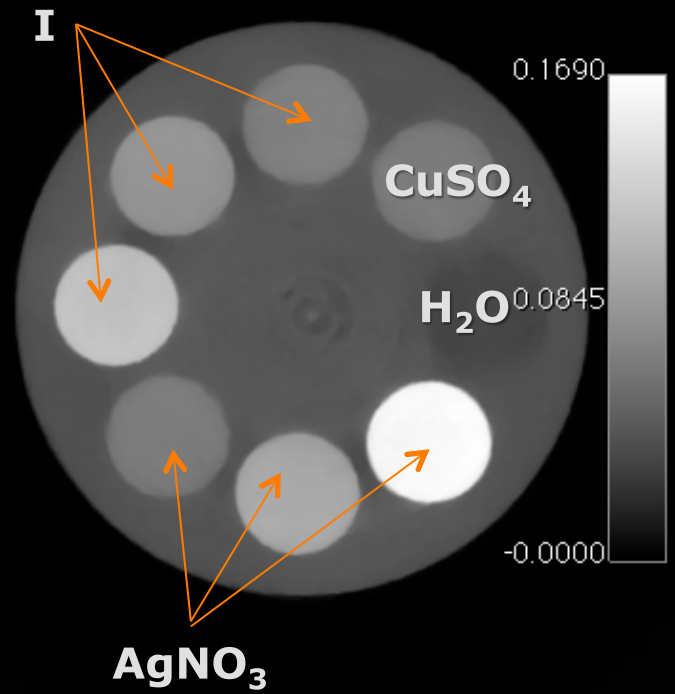
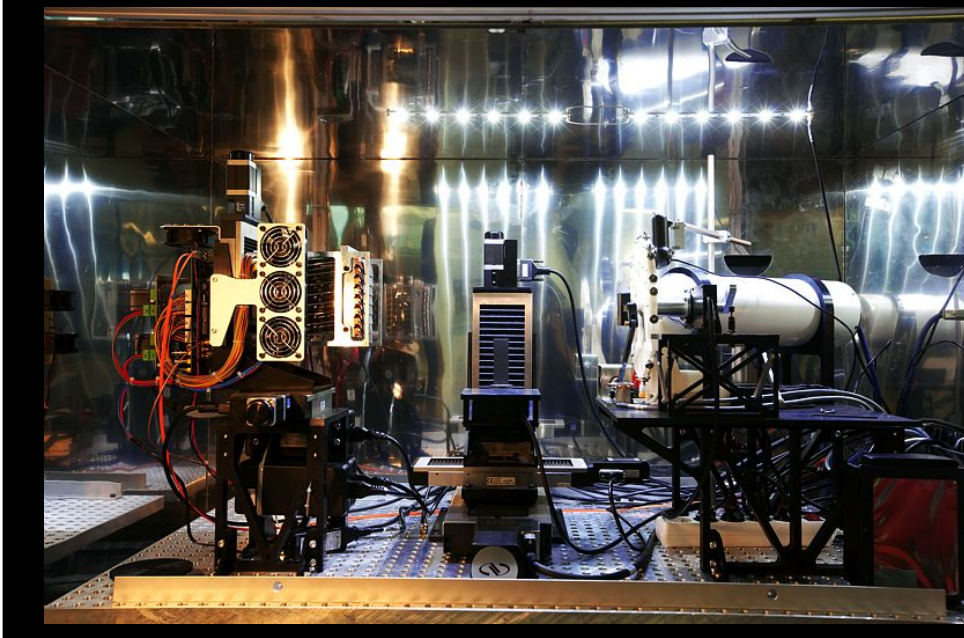
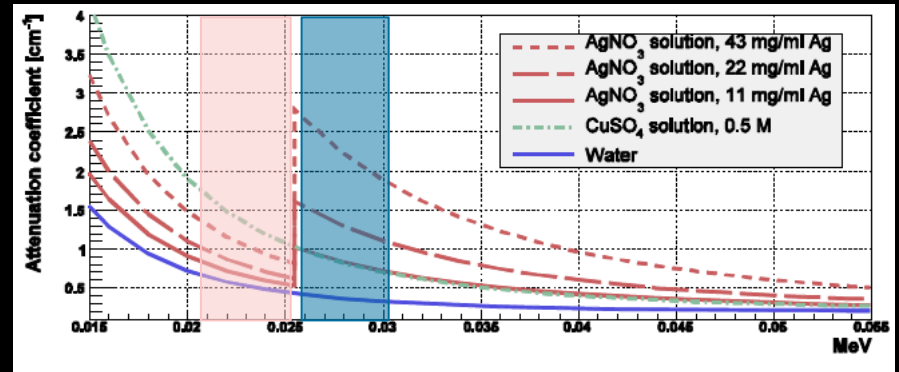


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IN2P3
Les deux infinis

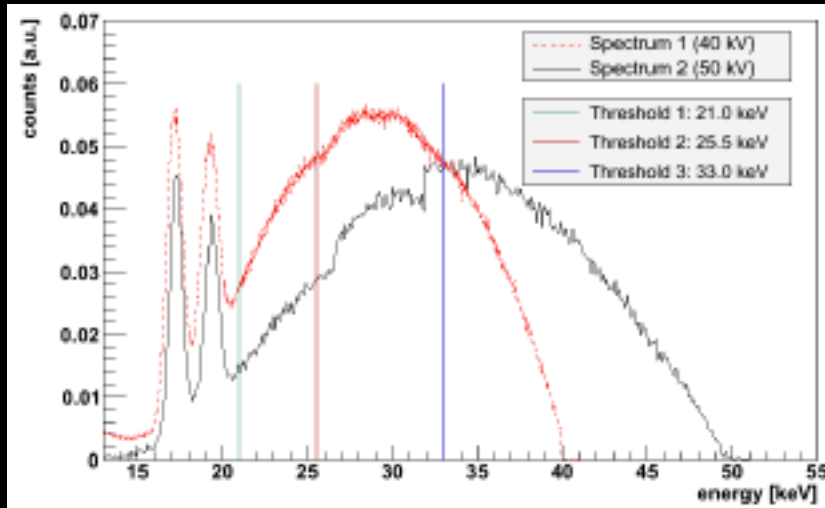




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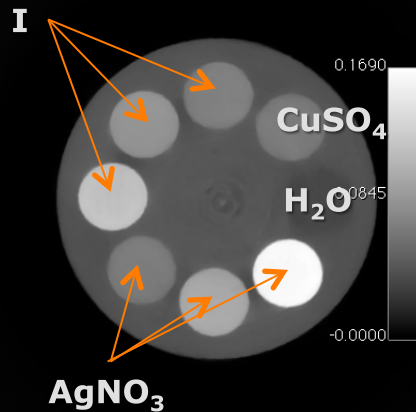


X-ray spectral CT using XPAD3

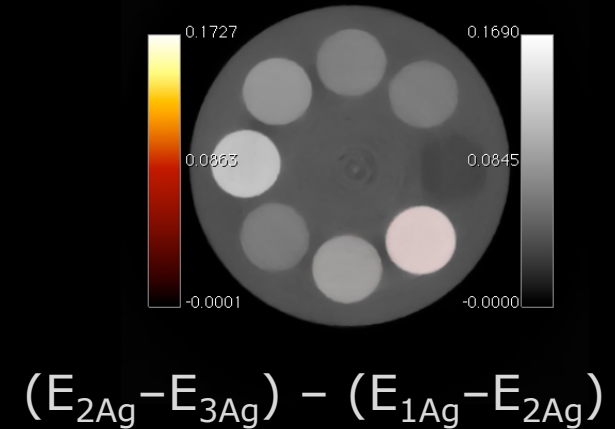
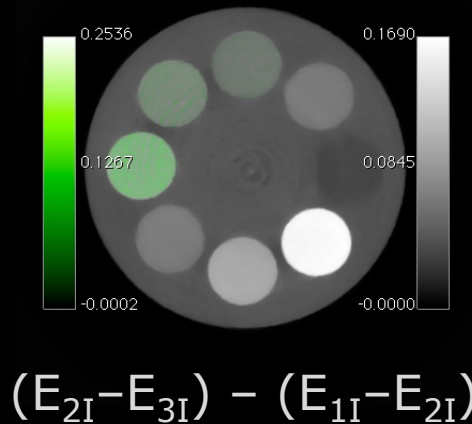


Silver	Iodine
$E_{1Ag} = 21 \text{ keV}$	$E_{1I} = 25.5 \text{ keV}$
$E_{2Ag} = 25.5 \text{ keV}$	$E_{2I} = 33 \text{ keV}$
$E_{3Ag} = 33 \text{ keV}$	$E_{3I} = 40/50 \text{ keV}$

Standard CT



Iodine and Silver K-edge imaging



Cassol et al., IEEE Trans. Nucl. Sci. **60** (2013) 103



XIII^e Congrès Général, Strasbourg, 26 août 2015



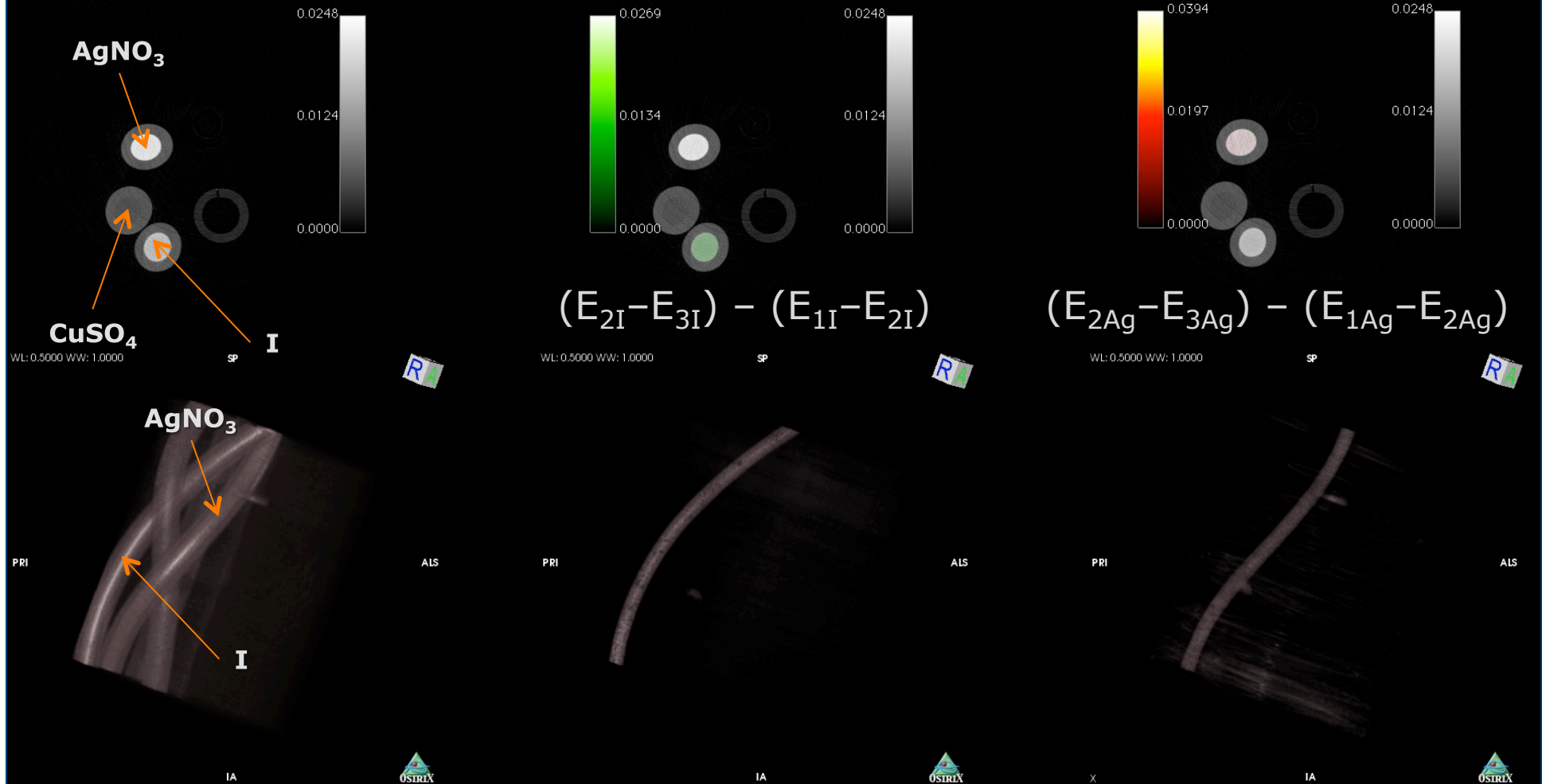
IN2P3
Les deux infinis



X-ray spectral CT using XPAD3

Standard CT

Iodine and Silver K-edge imaging



Cassol et al., IEEE Trans. Nucl. Sci. **60** (2013) 103



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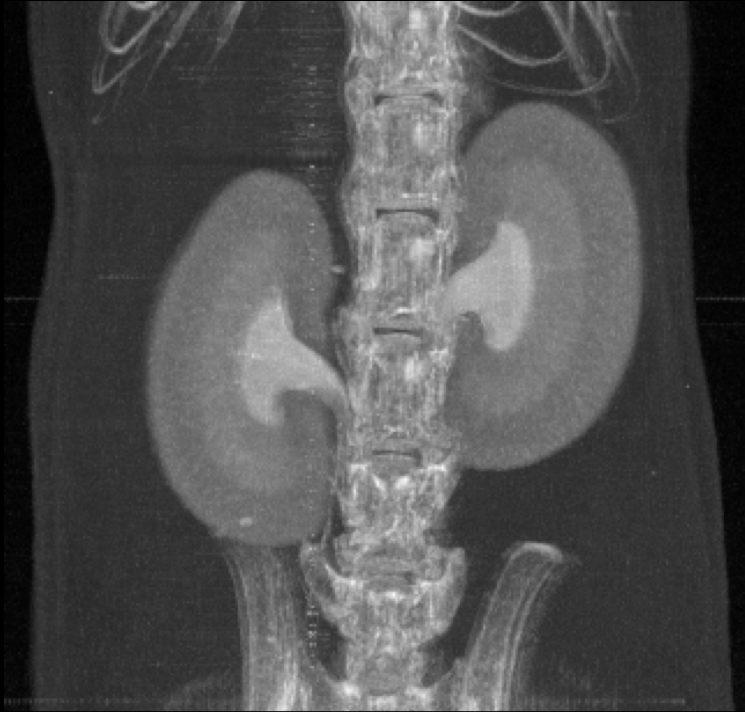
IN2P3
Les deux infinis



X-ray spectral CT using XPAD3

Standard CT

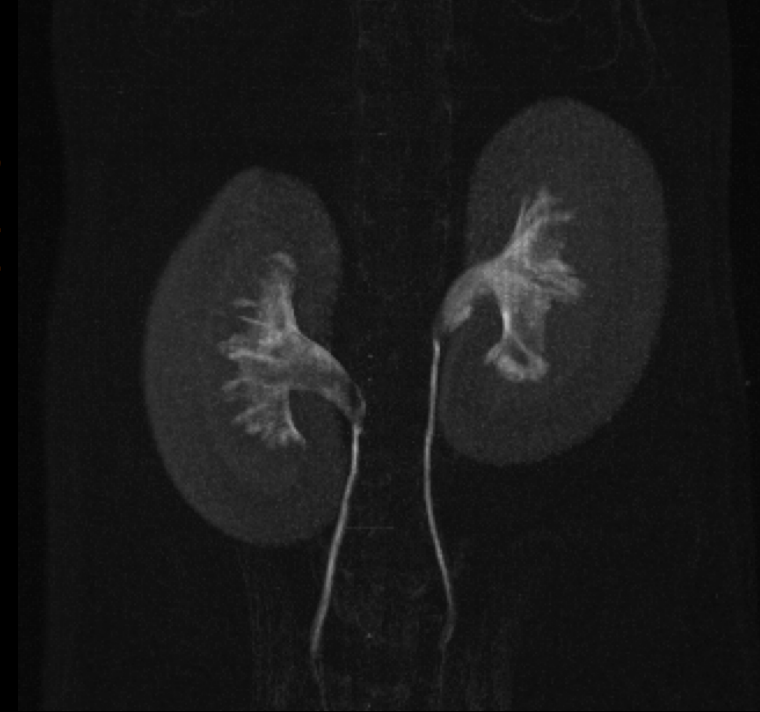
Maximum intensity projection



- Injection of 200 μ L Iomeron
- Molybden anode X-ray tube
- 50 kVp, 30 W

Iodine K-edge image

Maximum intensity projection



- 100 μ m Cu filtering
- 5 s/image
- 360 projections



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IN2P3
Les deux infinis



X-ray spectral CT using XPAD3

beta = 0

- Injection of 200 μL Iomeron
- Molybden anode X-ray tube
- 50 kVp, 30 W
- 100 μm Cu filtering
- 5 s/image
- 360 projections



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IN2P3
Les deux infinis



Concurrent Hybrid Pixel designs

Name	Matrix	Pixel side (μm)	Energy thresholds	Peaking time (ns)	Maximum count rates (Mcps/pixel)	Maximum count rates (Mcps/mm ²)	Electronics Noise or energy resolution	Power per channel (μW)	CMOS node
Medipix3 (FPM-SPM) ¹	256x256	55	2	120	2.5	826.5	1.37keV FWHM @ 10keV	7.5	0.13μm
Medipix3 (FPM-CSM) ²	256x256	55	1+1	120	5.0E-01	163.5	2.03keV FWHM @10keV	9.3	0.13μm
Timepix3 (CERN) ³	256x256	55	10bits	30	1.6E-03	0.53	4.07keV FWHM at 59.5keV	15.2	0.13μm
Pixirad Pixie II ⁴	512x476	55.6	2	300	5.0E-01	161.5	1.45keV FWHM @ 20keV	12.5	0.18μm
Samsung PC ⁵	128x128	60	3	NS	NS	NS	68 e- r.m.s.	4.6	0.13μm
Pixirad Pixie III ⁶	512x402	62	2	125	1.0	260.1	6.6% FWHM @ 60keV	34	0.16μm
Eiger ⁷	256x256	75	1	30	4.2	711.1	121e- r.m.s. (low noise settings)	8.8	0.25μm
PXD23K (AGH) ⁸	128x184	75	2	48	8.5	1519.5	89e- r.m.s.	25	0.13μm
X-Counter PC (PDT25-DE) ⁹	256x256	100	2	NS	1.2	120	8.3keV FWHM @20keV 10keV FWHM @60keV	NS	NS
PXD18K (AGH) ⁸	96x192	100	2	30	5.8	580	168e- r.m.s.	23	0.18μm
FPDR90 (AGH) ⁸	40x32	100	2	28	8.5	854.7	106e- r.m.s.	42	90nm
AGH_Fermilab ¹⁰	18x24	100	2	48	NS	NS	84e- (Single pixel), 168e- (Charge summing)	34	40nm
Medipix3 (SM-SPM) ¹¹	128x128	110	8	120	4.5	375.7	1.43keV FWHM @ 10keV	30	0.13μm
Medipix3 (SM-CSM) ¹²	128x128	110	4+4	120	3.4E-01	28.1	2.2keV FWHM @10keV	37.2	0.13μm
XPAD3 ¹³	80x120	130	2	150	2.0	118.3	127e- r.m.s.	40	0.25μm
Pilatus 2 ¹⁴	60x97	172	1	110	6.0	202.8	1keV FWHM @ 8keV	20.2	0.25μm
Pilatus 3 ¹⁵	60x97	172	1	110	15.0	507.0	1keV FWHM @ 8keV	20.2	0.25μm
Telesystems ¹⁶	40x40	200	4	300-500	8.0E-01	20	5.36keV FWHM @ 122keV	94.4	0.25μm
Dosepix (CERN) ¹⁷	16x16	220	16	287	1.6	33.9	150 e- r.m.s.	14.6	0.13μm
Siemens PC ¹⁸	64x64	225	2	20	40.0	790.1	NS	NS	NS
Hexitec ¹⁹	80x80	250	14bits	2000	1.0E-03	0.016	800eV FWHM @ 60keV, 1.1keV @ 141keV	220	0.35μm
Philips Chromaix ²⁰	4x16	300	4	20	38.0	422.2	4.7keV @60keV (1 channel)	3000	0.18μm
Ajat-0.35 (PC) ²¹	32x64	350	1	1000	2.2	18.0	4keV FWHM @122keV	390.6	0.35μm
Ajat-0.35 (ADC) ²²	32x64	350	64	1000	4.9E-05	4.0E-04	4keV FWHM @122keV	390.6	0.35μm
CIX 0.2 (Bonn) ²³	8x8	353.6	1	NS	12.0	96	330e- r.m.s. (counting channel)	3200	0.35μm
KTH_Lin_SPD ²⁴	160 ch.	447.2	8	10-20-40	272.0	1360	1.09keV @ 15keV (measured at 40kcps)	80000	0.18μm
DxRay-Interon ²⁵	16x16	500	4	10	13.3	53	7keV FWHM @60keV, Min TH20keV	NS	NS
Ajat-0.5 ²⁶	44x22	500	2	1000-2000	NS	NS	4.7keV @122keV (1 channel)	413.2	0.35μm
Hamamatsu ²⁷	64 ch.	632.5	5	NS	5.5	13.75	12keV FWHM @ 120keV	NS	NS
IDEAS ²⁸	64 ch.	894.4	6	50	4.0	5	7keV FWHM @60keV	4200	0.35μm
GE-DxRay ²⁹	128 ch.	1000	2	30	11.6	11.6	4.75% at 122keV, CZT, 5pF Cin (1 Channel noise= 4.8keV FWHM)	2100	0.25μm
BNL ³⁰	64 ch.	1241.0	5	40-80-160-320	4.0	5.5	5.5keV at 40ns peaking time/2.15keV at 320ns peaking time	4700	0.25μm

Courtesy: R. Ballabruga, CERN



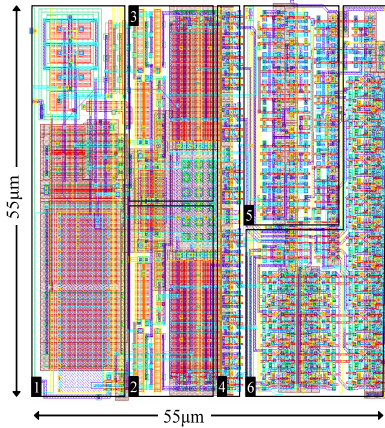
XIII^e Congrès Général, Strasbourg, 26 août 2015



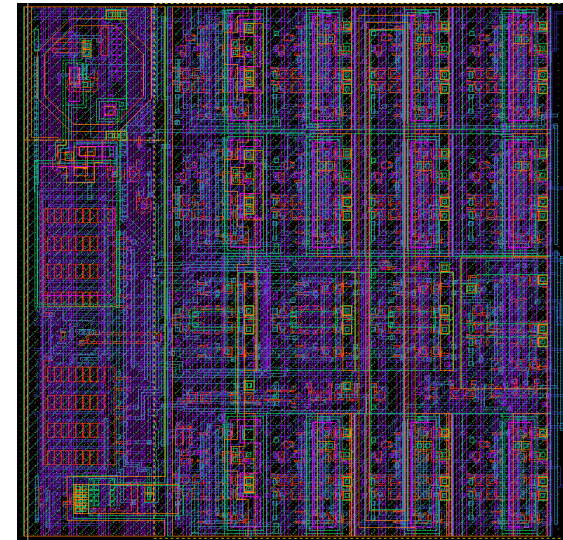
IN2P3
Les deux infinis



Concurrent Hybrid Pixel designs



- MEDIPIX @ CERN
- PILATUS and EIGER @ PSI (Switzerland)
- XPAD3 @ CPPM/IN2P3 (France)



	Num. of pixels	Pixel size [μm^2]	Count rate [$ph/px/s$]	Counter depth	Readout time	Energy range [keV]	CMOS techn. [μm]
PILATUS II	60 × 97 5'820	172 × 172	2 × 10 ⁶	20 bits	2.85 ms	3-30	0.25
EIGER	256 × 256 65'536	75 × 75	16 × 10 ⁶	12 bits (4, 8, 12 mode)	85 μs 8-bit mode	-	0.25
MEDIPIX2	256 × 256 65'536	55 × 55	10 ⁶	13 bits	8.5 ms in serial 266 μs in parallel	5-300	0.25
XPAD3	80 × 120 9'600	130 × 130	10 ⁶	12 bits + OVF	1 ms	5-35	0.25

Spin-off activity on Hybrid Pixels

2003

www.dxray.com

2006

www.dectris.com

2010

www.imxpad.com

2011

pixirad.pi.infn.it

FUNCTIONS	APPLICATIONS							
	Crystallography Laboratories	Crystallography Synchrotron	Preclinical Scanner	Clinical Angiography	Clinical Scanner	Waste Sorting	Homeland security	
Noise suppression	X	XX	X	X	X	X	X	
Energy selection	X		XX	XX	XX	XX	XX	
Dose reduction			XX	XXX	XXX		X	
Large dynamic range	XX	XXX	X	X	X		X	
No readout dead time	X	X						
On the fly readout		X		X		XX		
Frame rate = 1 kHz		X	X	X	X		X	
Accurate time window		XX						

2006

 Pixelated X-Ray Detectors
www.xray-imatek.com

2011

www.amscins.com

2003

 detect image identify
www.kromek.com

2007

www.marsbioimaging.com

2012

www.advacam.com

2011

www.xi-europe.com



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IN2P3
Les deux infinis

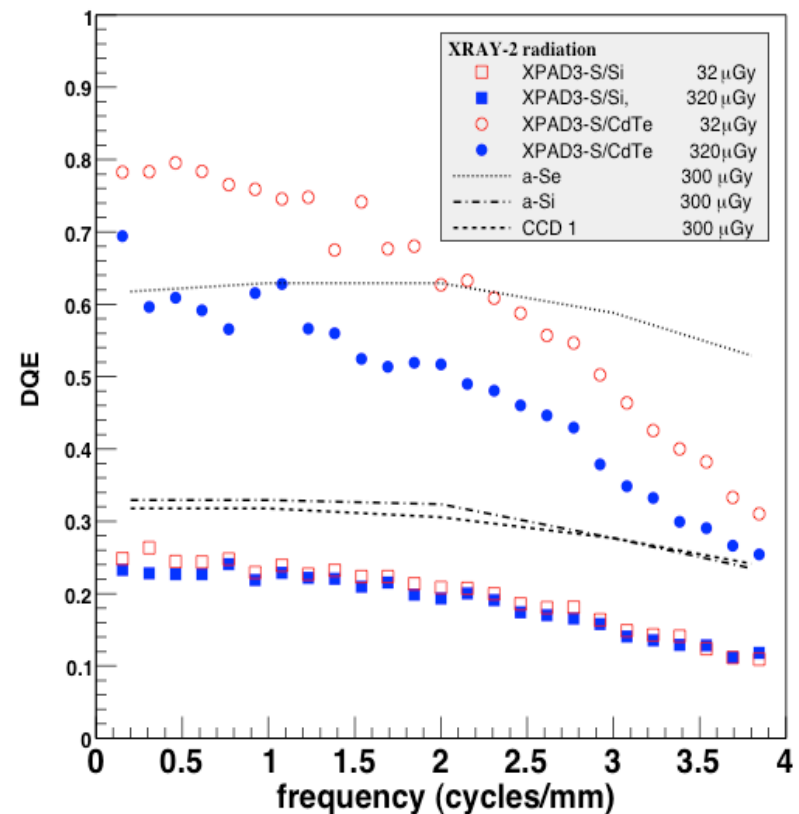
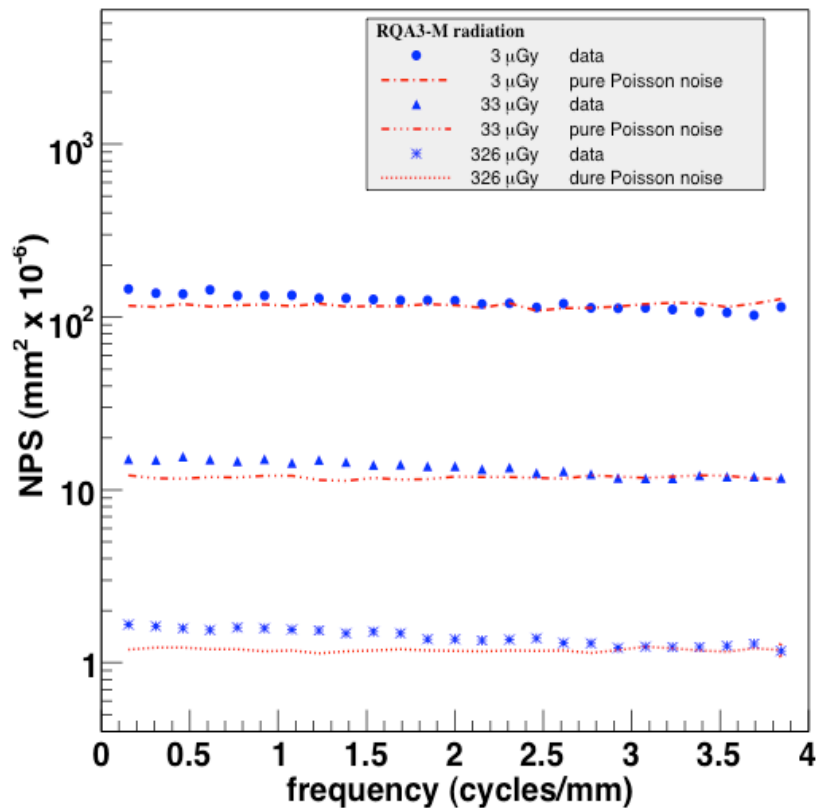


Single chip XPAD3 Si et CdTe detector characterisation

Noise Power Spectrum

Detective Quantum Efficiency

XPAD3-S/Si, threshold 5 keV



Goertzen *et al.*, Phys. Med. Biol. **49** (2004) 5251
 Cassol *et al.*, Phys. Med. Biol. **54** (2009) 1773



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IN2P3
Les deux infinis



Study of charge sharing with XPAD3 Si and CdTe

Beam of $E_0 = 26$ keV

$$n(E_{th}, E_0) = (1-k)n_p(E_{th}, E_0) + kn_{cs}(E_{th}, E_0)$$

$$n_p(E_{th}, E_0) = N(E_0, \Delta E_0)$$

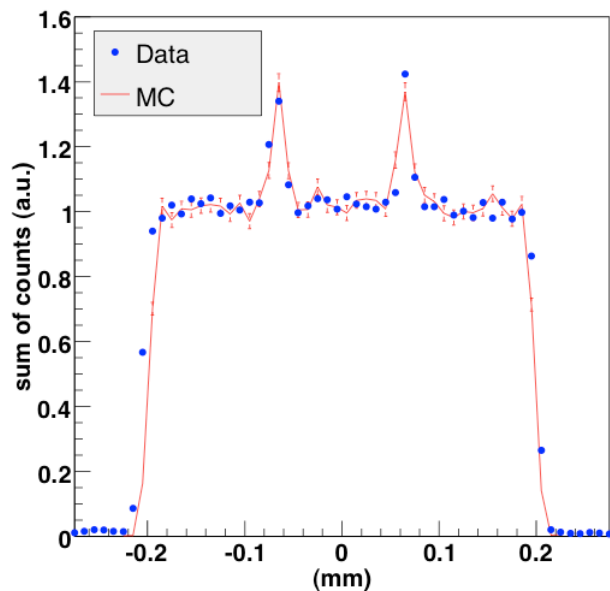
$$n_{cs}(E_{th}, E_0) \sim 1/E_0$$

Charge sharing probability: $k = 0.75$ (measured), 0.76 (simulated)

$$\text{eff}_p(\text{pixel}) = 1/(1-\text{eff}_{cs})$$

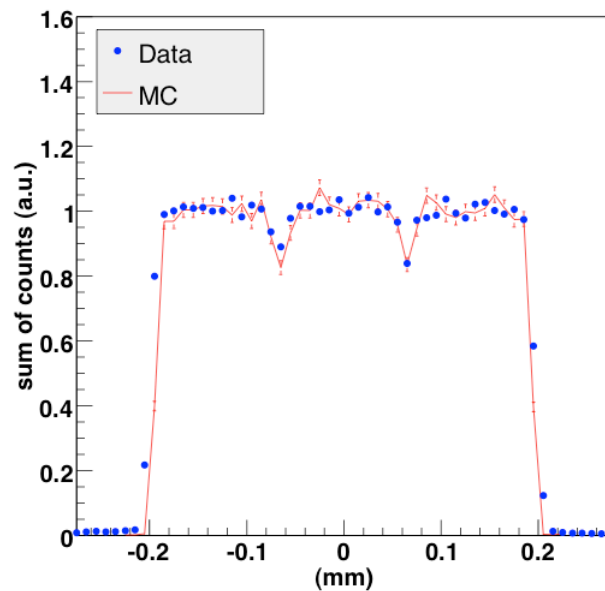
$$\text{eff}_{cs} = k (E_0/2 - E_{th})/E_0$$

XPAD3-S/Si, beam 26 keV, threshold 10 keV



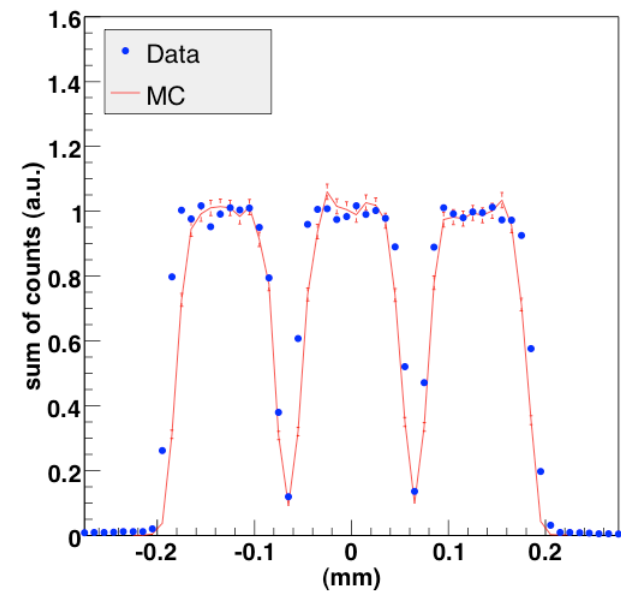
10 keV threshold

XPAD3-S/Si, beam 26 keV, threshold 14 keV



14 keV threshold

XPAD3-S/Si, beam 26 keV, threshold 22 keV



22 keV threshold

Cassol *et al.*, Nucl. Instrum. Meth. A **633** (2011) 111

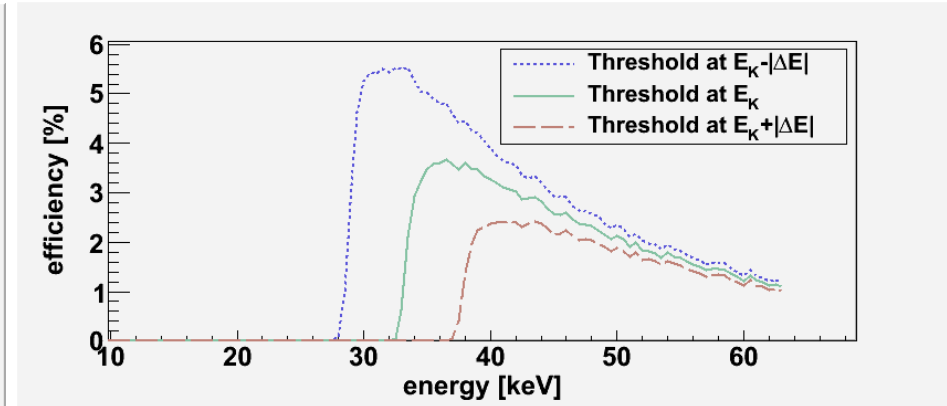
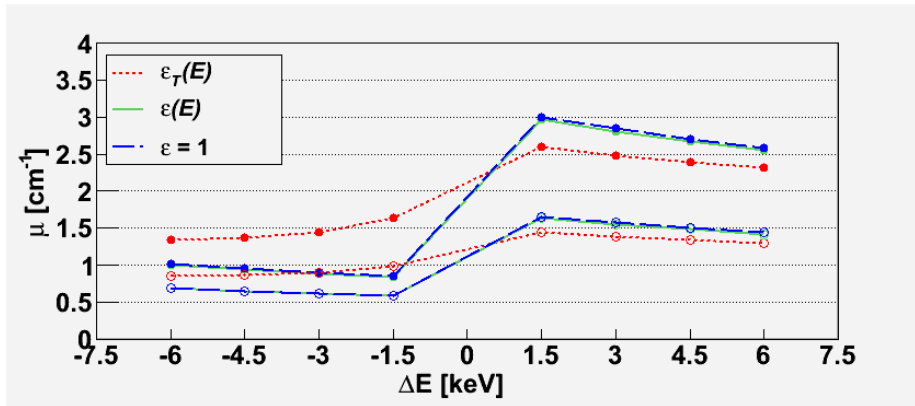


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Effect of charge sharing on spectral contrast

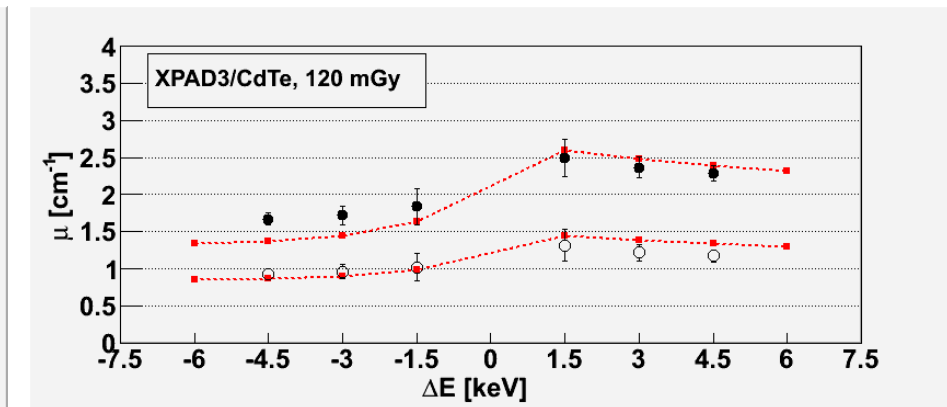
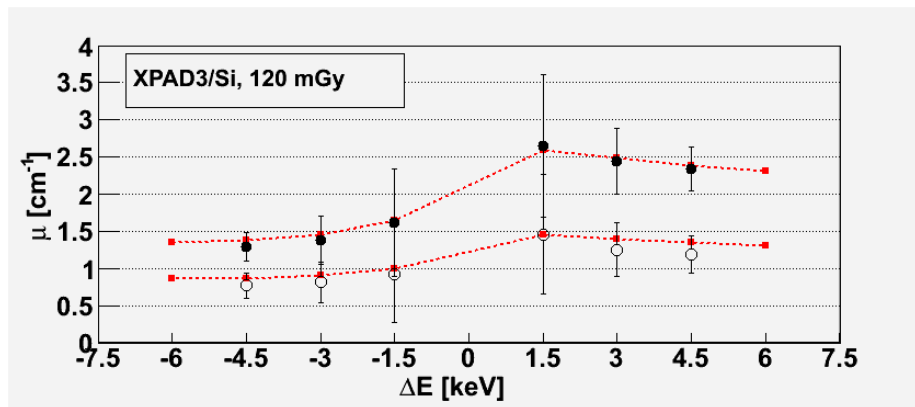
Simulation of Si sensors (full marker: 0,630 M, empty marker: 0,315 M)



Si

Measured data

CdTe



Cassol et al., Phys. Med. Biol. **60** (2015) 5497



XIII^e Congrès Général, Strasbourg, 26 août 2015

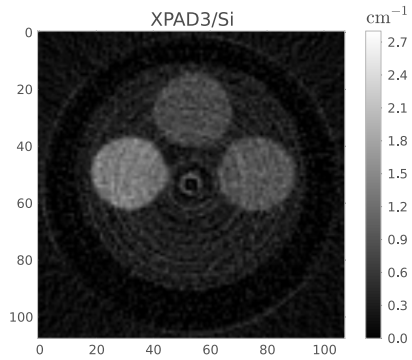


IN2P3
Les deux infinis

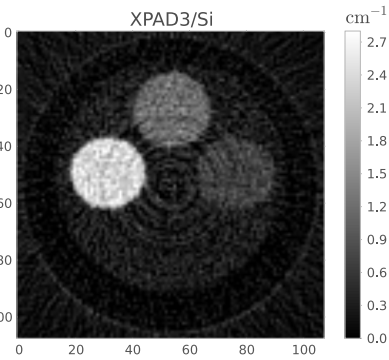


Comparison of K-edge imaging between Si and CdTe hybrids

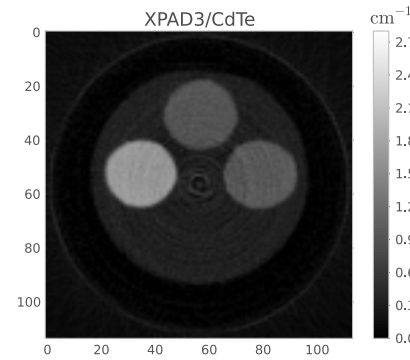
$\Delta E \approx -4.5 \text{ keV}$



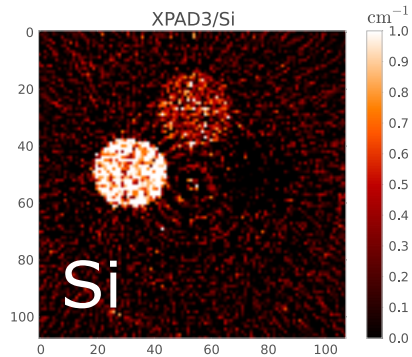
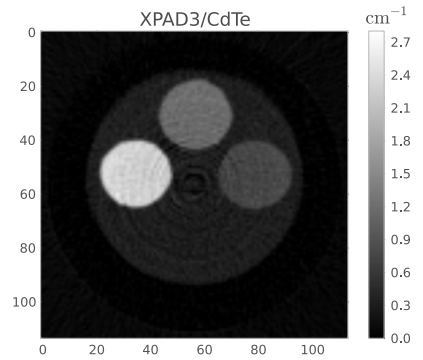
$\Delta E \approx +4.5 \text{ keV}$



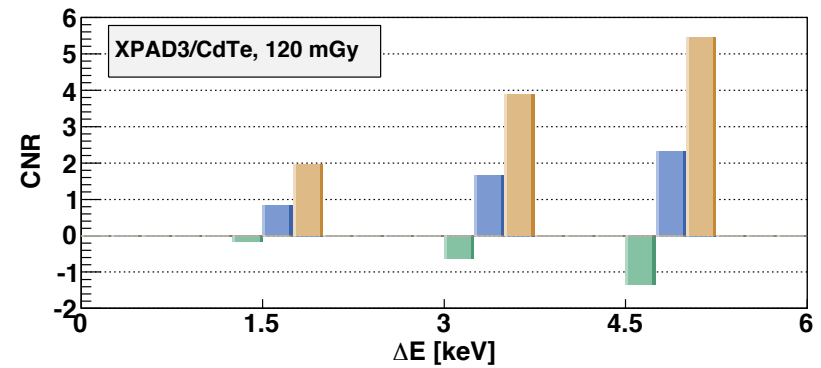
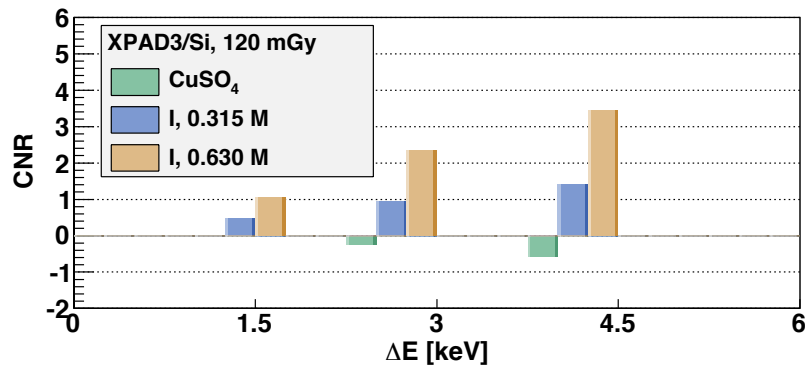
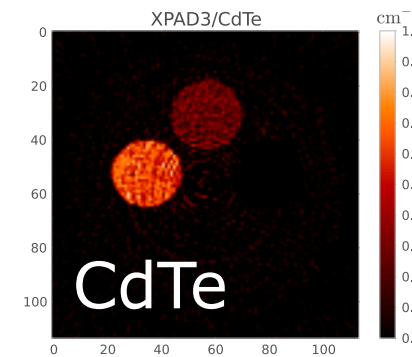
$\Delta E \approx -4.5 \text{ keV}$



$\Delta E \approx +4.5 \text{ keV}$



Contrast to Noise Ratio (CNR) at equivalent dose



Cassol et al., Phys. Med. Biol. **60** (2015) 5497



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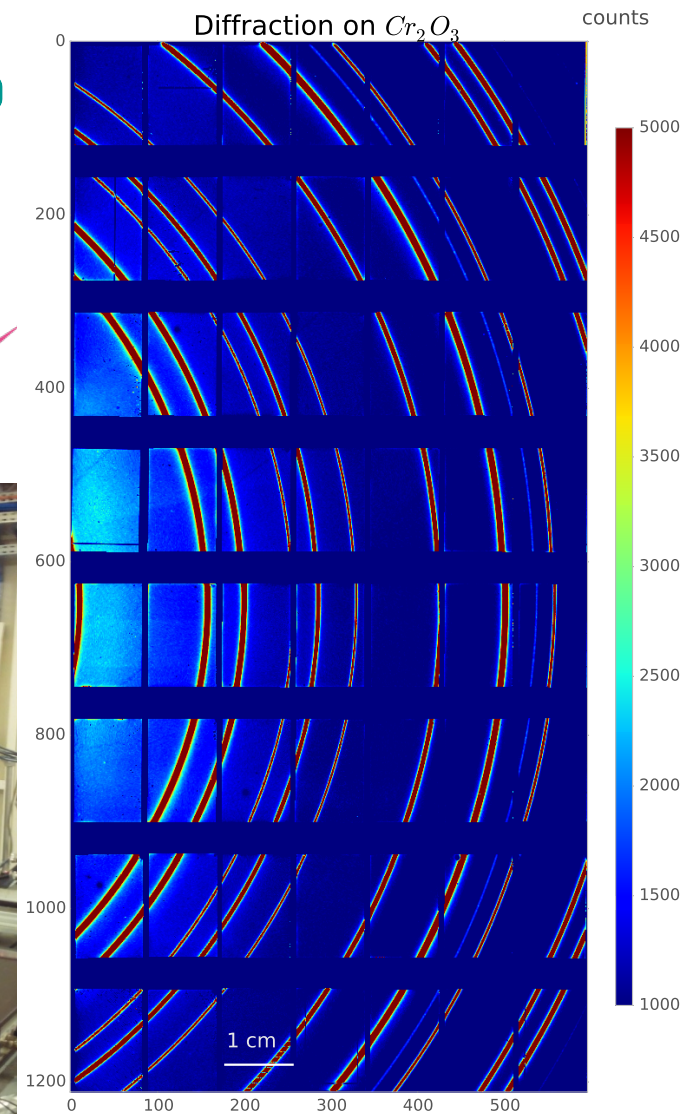
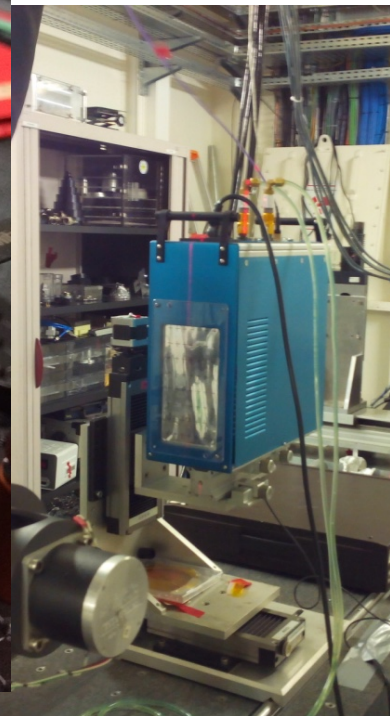
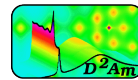
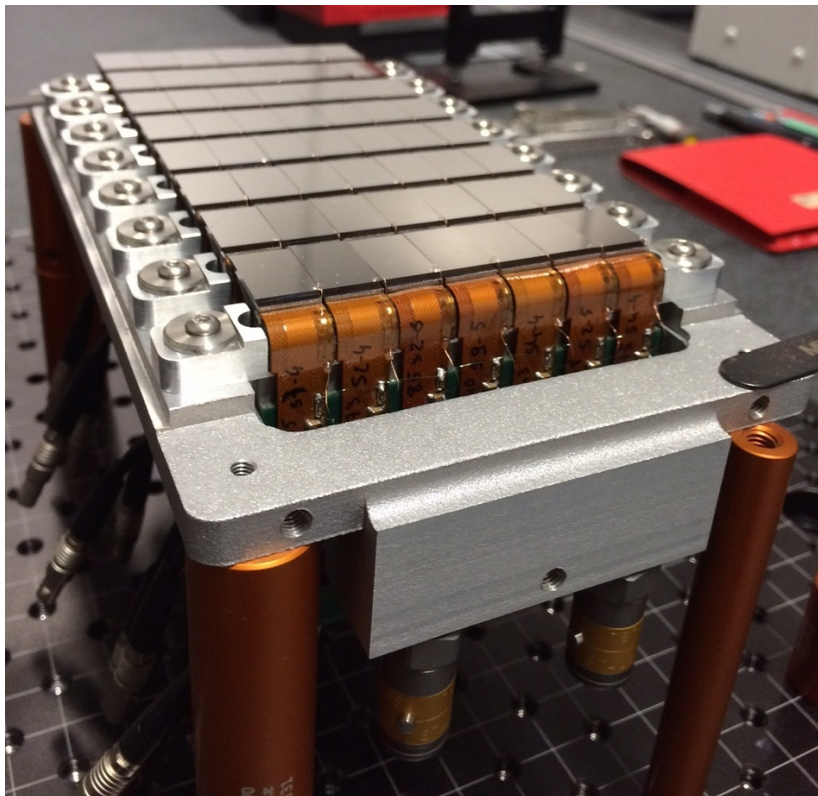


IN2P3
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The CHiPSpeCT project (PhysiCancer 2012)

- Sensor type: hole collection with Schottky contacts
- CdTe sensor thickness: 700 μm
- Sensitive area: 150.9 x 77.6 mm^2
- Total number of pixel: 537 600
- Dead area: < 23%
- Defective pixels: < 0.17 %



Cassol et al., Proc. iWoRiD 2015, DESY



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X and gamma imaging team



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- Jean-Claude Clémens
- Franca Cassol
- Pierre Delpierre (-> imXPAD)
- Mathieu Dupont (PhD 2014 -> IR AMU)
- Pierre-Yves Duval
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- Jonathan Graber-Bolis
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- Rana Houry (PhD 2008)
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