

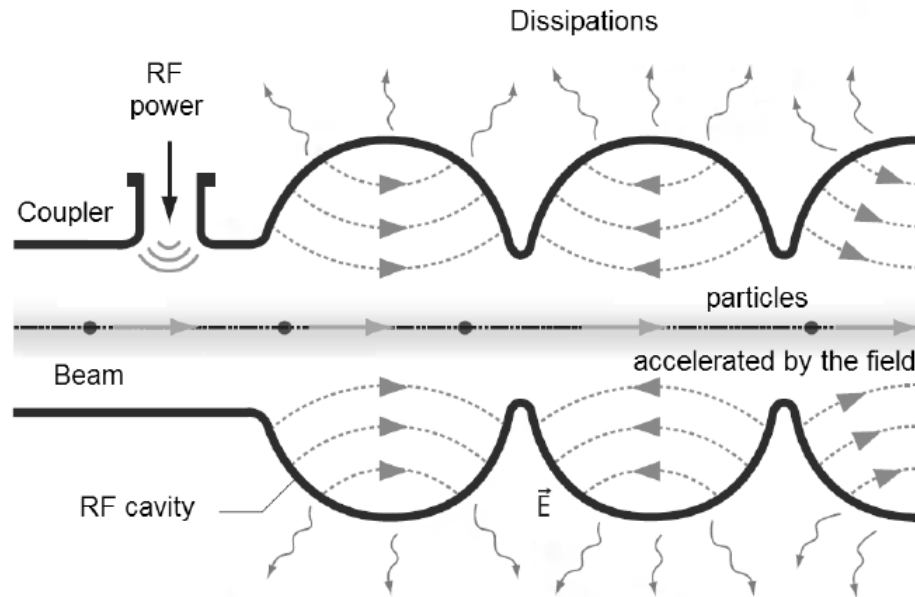
# Beyond Niobium research and challenging the BCS Theory

What's next in SRF?

Marc Wenskat – on behalf of our joint SRF R&D Team  
01.10.2021

# Reminder and motivation

# Superconducting Radiofrequency Cavities



$$E_{acc} = \frac{1}{l} \int_0^l V_{acc} dz$$

Higher gradient means shorter accelerator (less construction cost) or higher collision energy (for same cost)

Higher Q means reduced operational cost due to lower cooling power needed

$$Q_0 \propto \frac{1}{P_{diss}} \propto \frac{1}{R_{BCS} + R_{res}}$$

$$\rightarrow Q_{0,max} \sim 1 \times 10^{11}$$

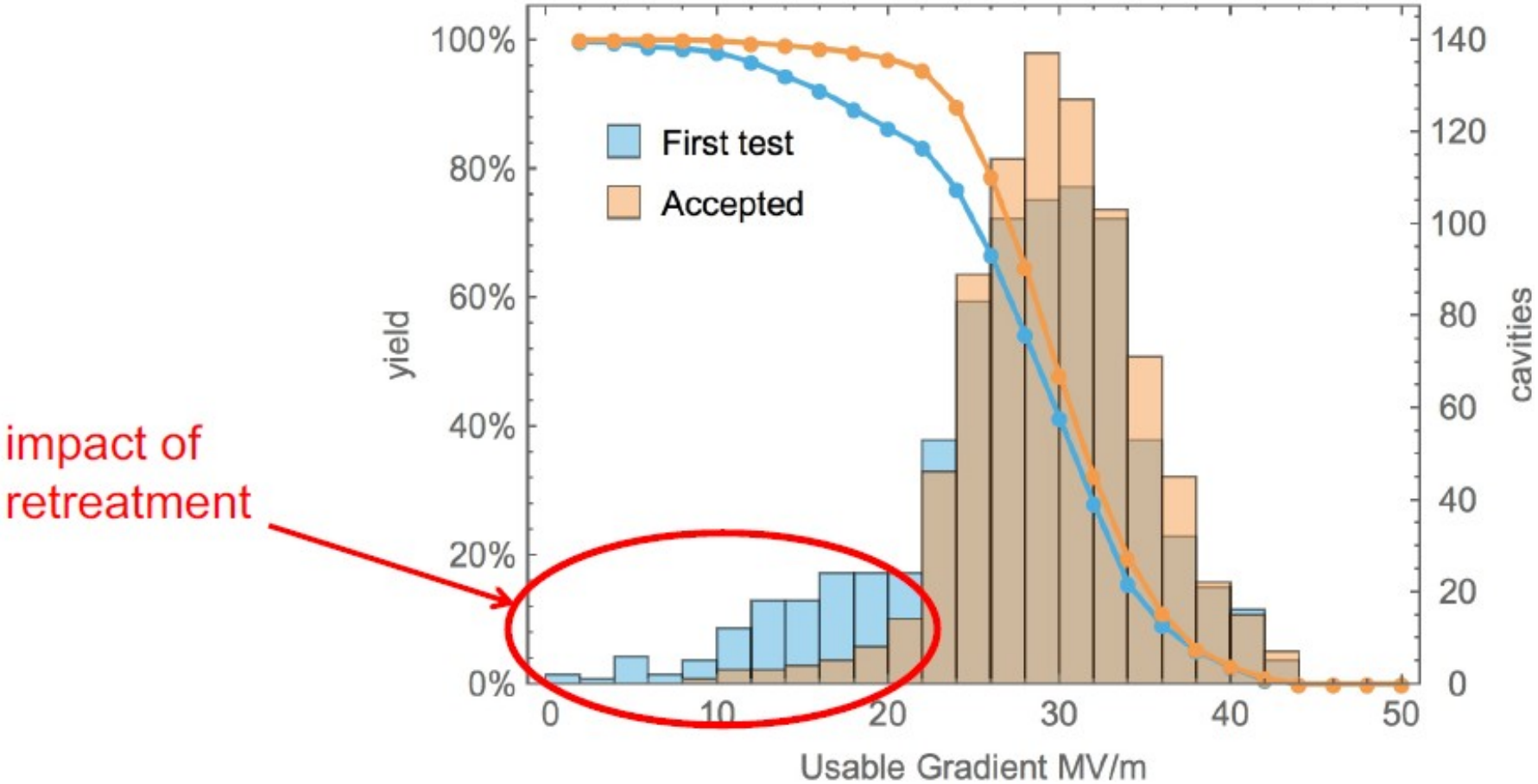
$$\rightarrow E_{acc,max} = 55 \text{ MV/m}$$

- » Quality factor  $Q_0$  as figure of merit for the loss
- » Non-vanishing RF resistance
  - $R_{BCS} \sim 8 \text{ n}\Omega$  at 2K and 1.3 GHz, Nb
  - $R_{res} \sim 4\text{-}6 \text{ n}\Omega$
- » critical magnetic field  $H_c$ : 230 mT  $\rightarrow$  phase transition

# European XFEL Fabrication Results

Final Performance (sent for module assembly)

■  $\langle E_{\text{usable}} \rangle = 29.8 \pm 5.1 \text{ MV/m}$



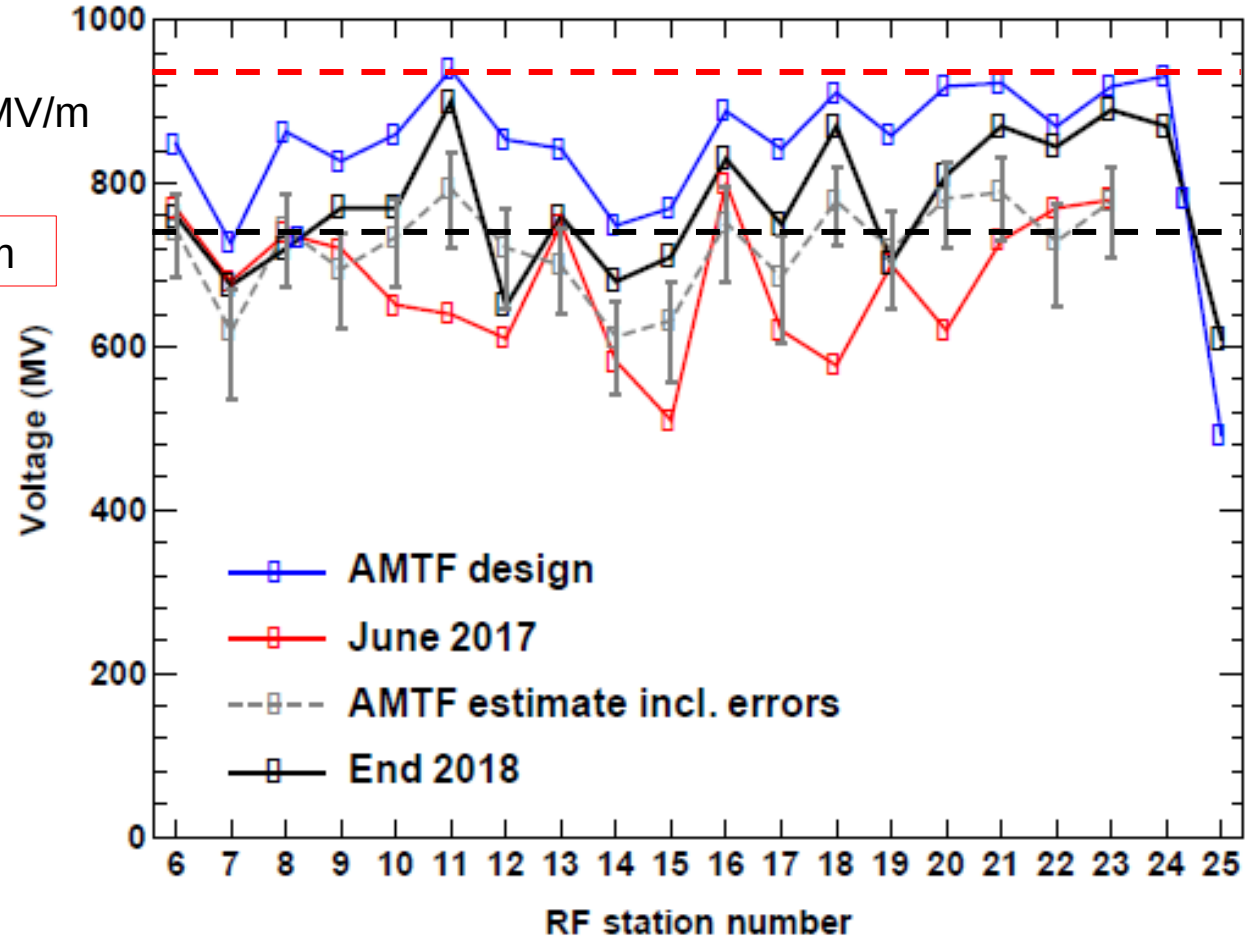
# Operation of European XFEL

Incl. Installation in module, impact of waveguide system

## RF Performance as of End of 2018

If all cavities in the RF station operate at 29 MV/m

Avg. Gradient is 23 MV/m



Reached an average of 93.6% of AMTF performance

# European XFEL CW upgrade

## Motivation

### Benefits of Continuous Wave (CW) operation

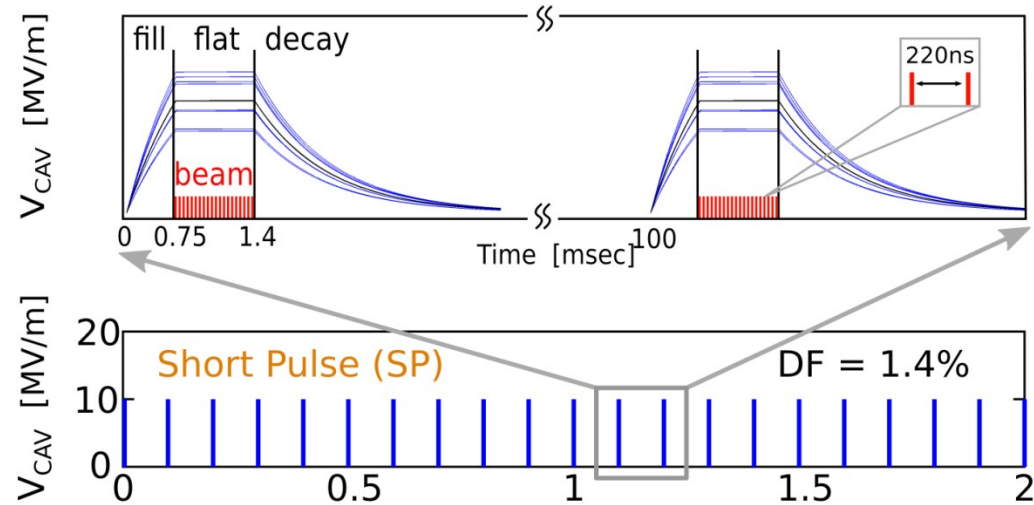
- Flexible beam patterns for detectors  
**Almost any macro pulse structure can be offered**
- Slower repetition rate lasers
- Fill-transients no longer an issue

### Benefits of Long Pulse (LP) operation

- Still high duty factor (DF = 10-50%)
- Higher gradients than CW with same heat load

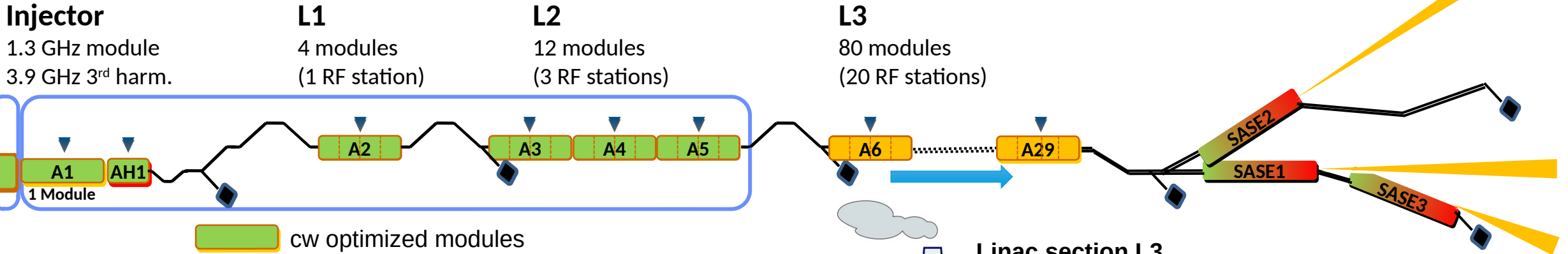
### Why?

- Users: less complex detectors
- *“Better 100 kHz bunches all the time rather than 4.5 MHz bursts with 100 msec gaps”*



$E = 17.5 \text{ GeV}$   
 $N_{\text{bunch}}/s = 27k$

# European XFEL CW upgrade



## 1 – Replace the front-end cryomodules (17x)

- Larger cooling capability
- CW cavities

## 2 – Install CW capable RF sources

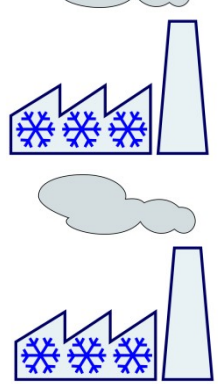
- 1x IOT per RF station

## 3 – Double the cryo plant (cost driver)

- 2.5 □ 5kW

## 4 – Install CW capable gun:

- RF gun upgrade



## Linac section L3

- operated at moderate CW gradients
- lengthened by former A2 ... A5  
80 + 12 modules  
24 RF stations

➔ **Expected energy 8 GeV !**

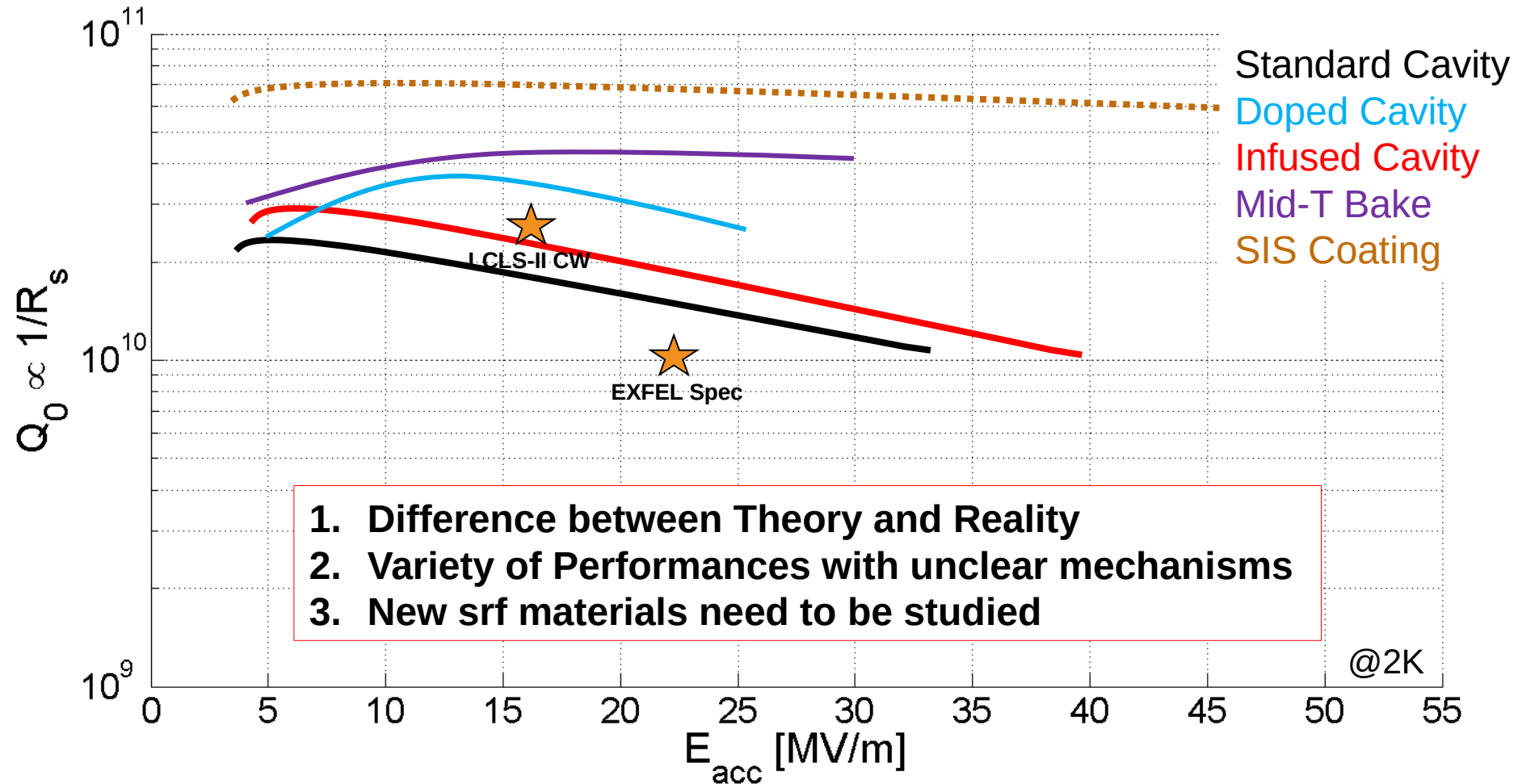
- The former front-end cryomodules can be installed at the end of the linac to **lengthen L3** (+4 RF stations)
- No further action required in L3 (>1km)
- The upgraded XFEL would be capable of **short pulse** **long pulse** **AND** **continuous wave** operation

**How to achieve CW operation  
from a cavity POV?**



# What could we do?

Project driven R&D and fundamental research



Cavities limited by quench

[Reschke et al., Phys. Rev. Accel. Beams, 20, 042004 (2017)]

[Grassellino et al., SUST, 26, 102001 (2013)]

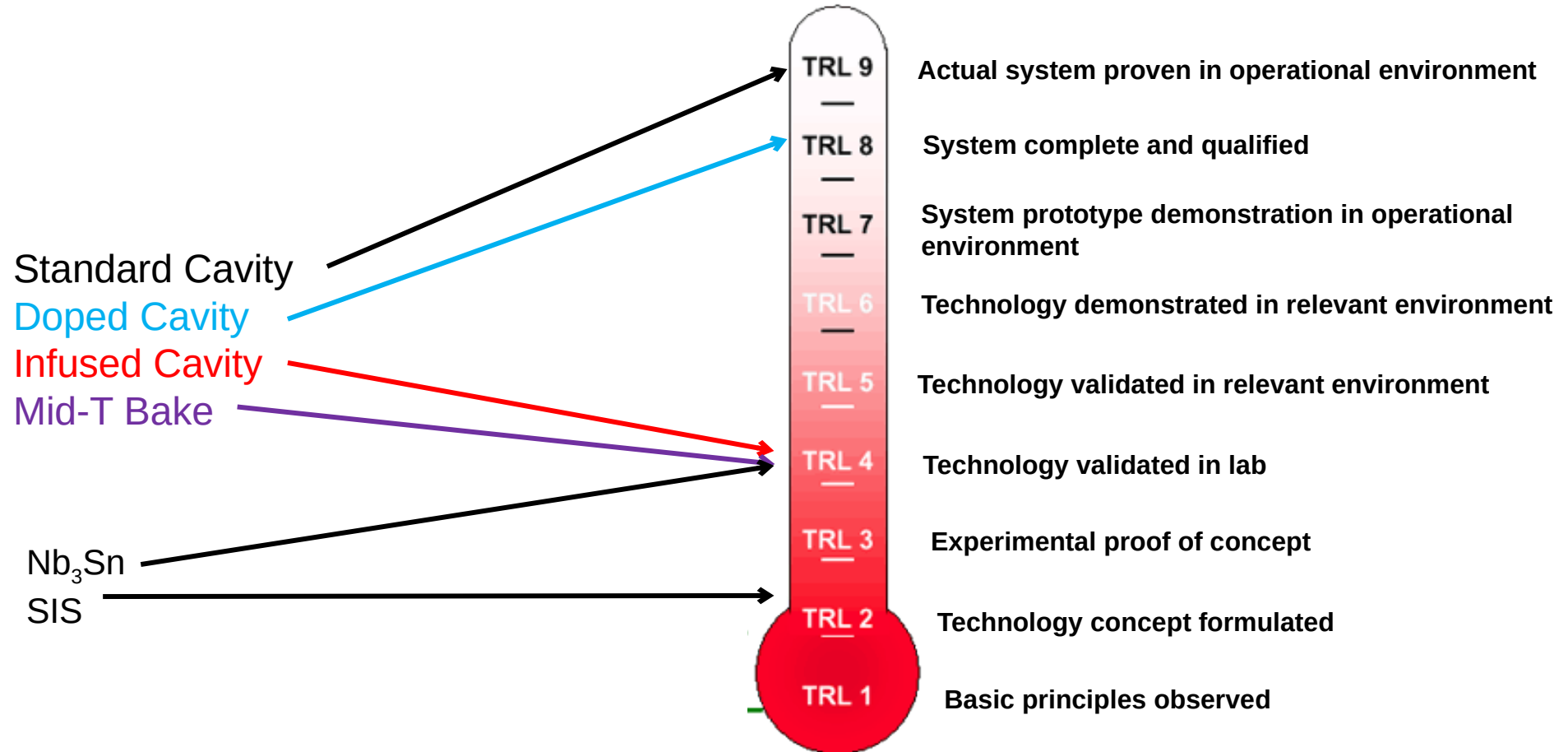
[Grassellino et al., SUST, 30, 094004 (2017)]

[Posen et al., Phys. Rev. Applied 13, 014024]

[Gurevich, APL, 88, 012511 (2006)]

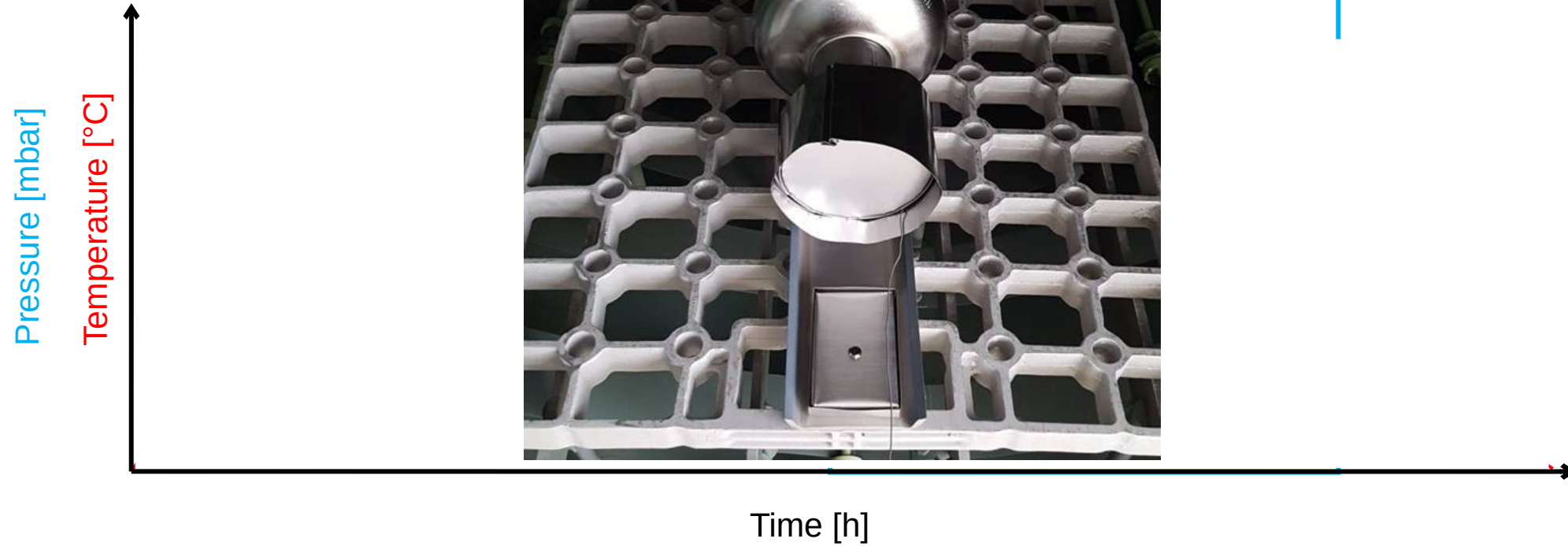
# Technology Readiness Level

Developed by NASA in 1970



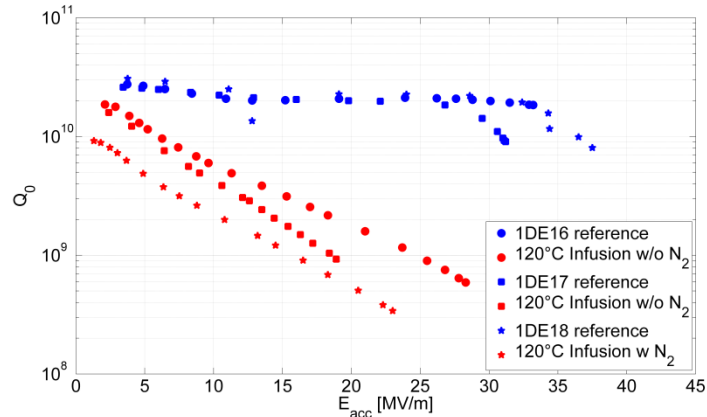
# Nitrogen Infusion

## The Recipe

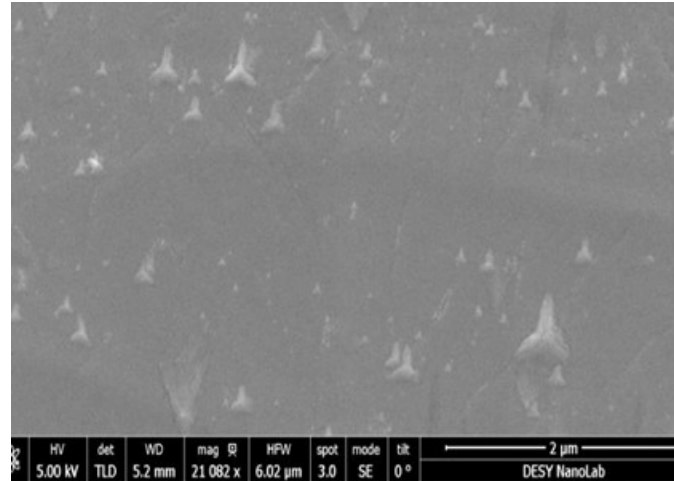


*Problem: No one cooks like Grandma*

# First infusion runs failed drastically



	1DE18	1DE17	1DE16
Material	Ningxia	Ningxia	Plansee
	fine grain	fine grain	fine grain
Reference @ 2K			
$E_{acc,max} [\frac{MV}{m}]$	37.7 - BD	31.2 - BD	32.2 - BD
$Q_0(4 MV/m)[\times 10^{10}]$	2.8	2.5	2.7
Baking Parameters			
$p @ 800^\circ C$	$2 \times 10^{-5}$	$1.1 \times 10^{-5}$	$5.5 \times 10^{-6}$
[mbar]			
$P_{N_2} @ 120^\circ C$ [mbar]	7 - 300	w/o	w/o
	$\times 10^{-5}$		
RF Test @ 2K			
$E_{acc,max} [\frac{MV}{m}]$	20.2	19.5	26.3 - BD
	no FE	no FE	no FE
$Q_0(4 MV/m)[\times 10^{10}]$	0.5	1.2	3.2

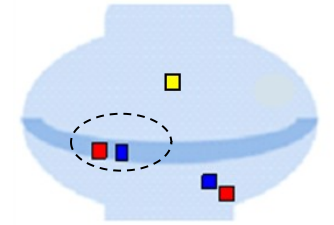


RGA during 800°C bake showed high mass contributions (Hydrocarbons)

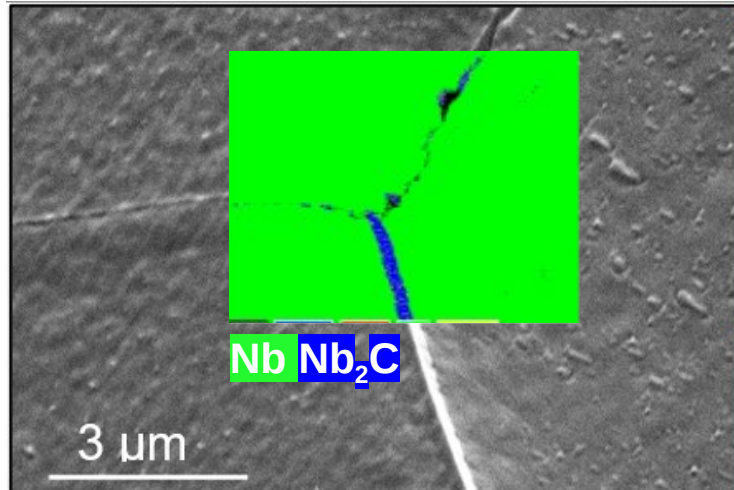
Samples within a standard 800°C bake showed precipitates as well

# Grain boundary segregation: Nb grain decoupling

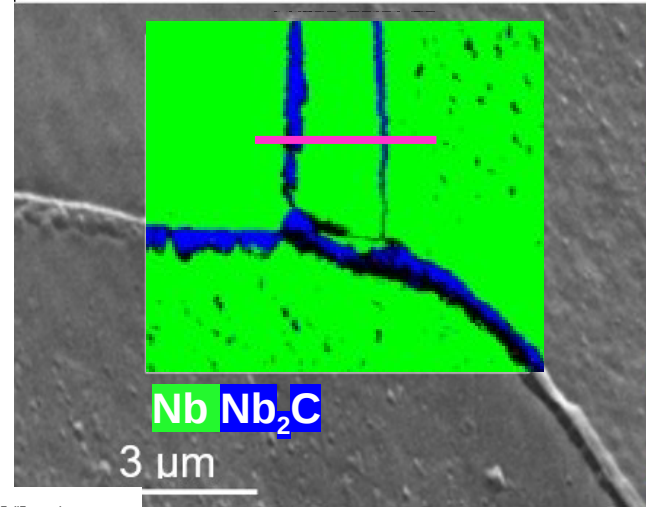
Cut a cavity for facts



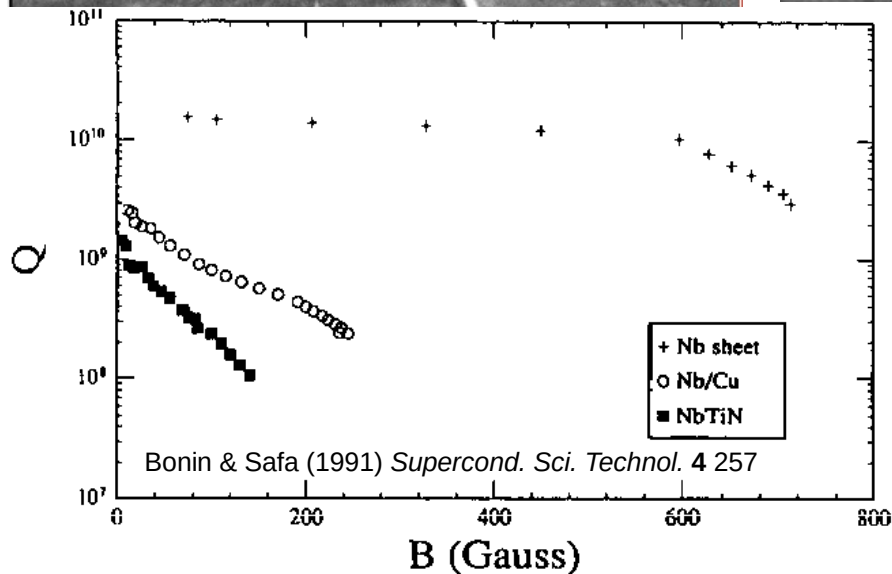
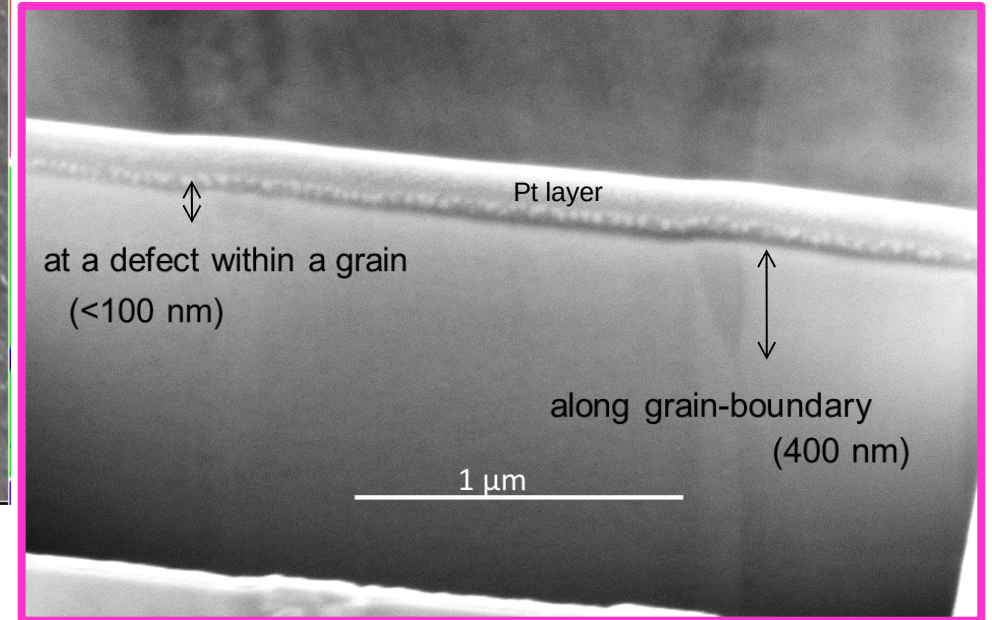
cold spots



Quench-spot



FIB Cross-section view



Depth of carbides into Nb  $\gg$  RF penetration depth

$\Rightarrow$  **Decouples the Nb grains within RF layer**

$\Rightarrow$  **Enormous Q-degradation as seen in granular thin films on cavities/ Ti contaminated Nb cavities**

**ANTOINE C, et al.**, Proceedings of the 1997 Workshop on RF Superconductivity, Abano Terme (Padova), Italy

**A. Grassellino et al.**, arXiv (2013), arXiv:1305.2182

# Correlation $\rho_{\text{furnace}}$ and performance

Not published yet

# What about the caps?

- Furnace pressure  $\neq$  Cavity Pressure
- Simulations showed an increase inside by a factor of 8-13
- Assume the pollution is coming from outside the cavity, the caps protect the inside
- Hence  $p_{\text{Cavity}} = p_{\text{furnace}} / R_{\text{caps}}$
- Assumption: Time does not play a role. It does in reality



# Correlation (Caps + CO) to Performance

Not published yet

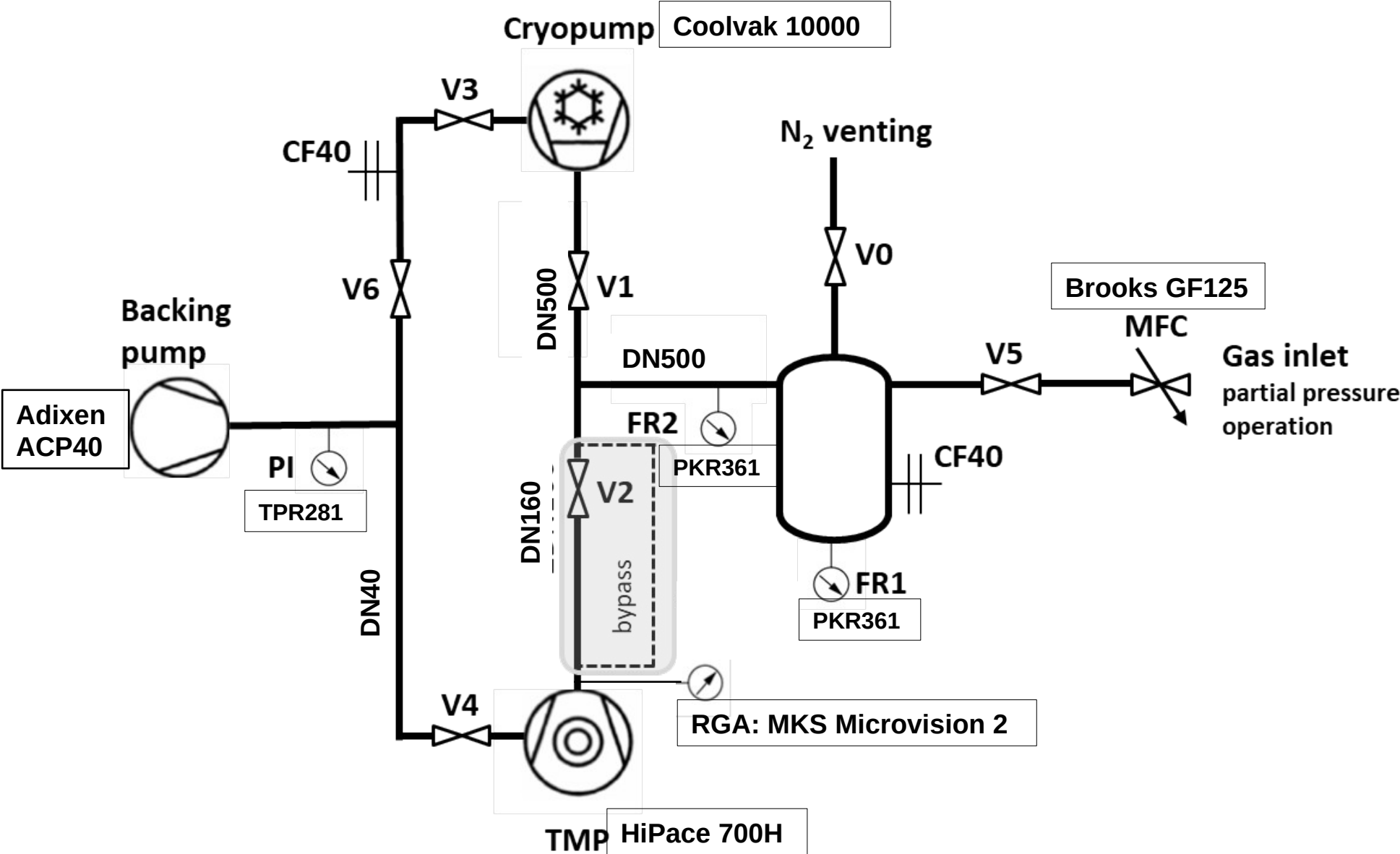


# New (U)HV Single-Cell Furnace

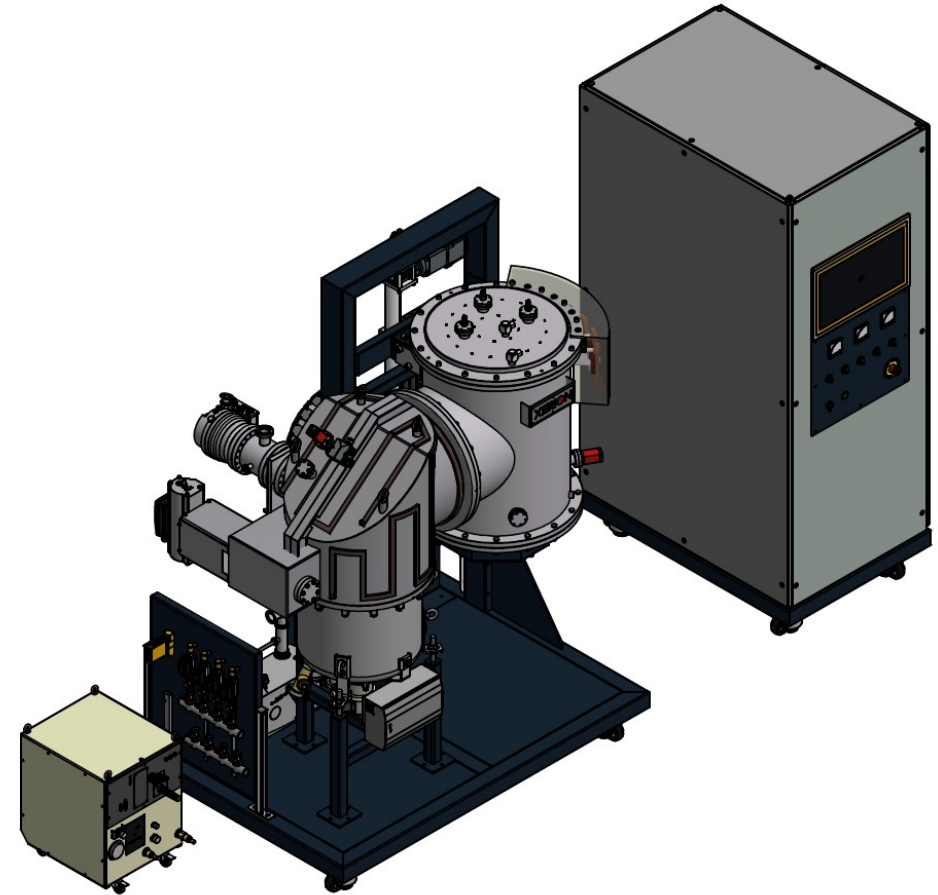
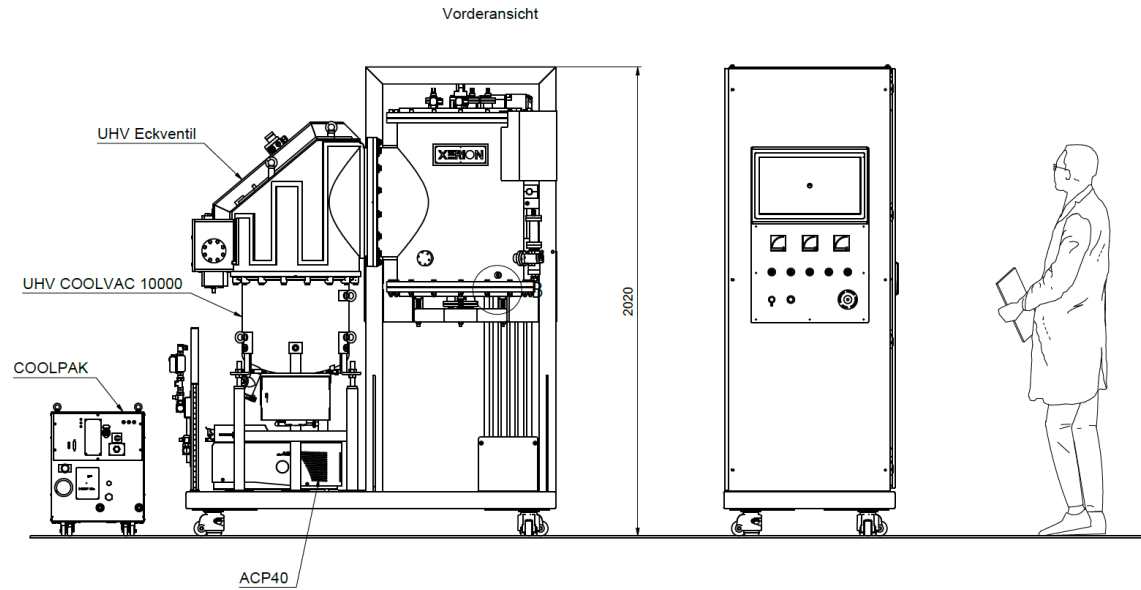
## Starting Assumptions and Decisions

- Carbon and hydrocarbon-free (choice of pumps)
- High pumping speed for hydrogen, base pressure  $10^{-8}$  mbar or better
- Bottled nitrogen to guarantee 6.0 (choice of vents/MFC/connections/lines)
- Stabilized pressure operation by programmable mass-flow controller and flow equilibrium
- RGA during partial pressure operation possible
- No backflow from roughing pumps / vacuum connection when switching
- Moly-Heater & all-metal sealed (except door)
- $T_{\max} = 1100^{\circ}\text{C}$ 
  - T-Stability:  $\pm 1\text{K}$  in time and  $\pm 5\text{K}$  at dwell time
  - $>3$  thermocouples to measure T of load
  - $>3$  thermocouples to measure T of furnace (used for control)
- Only single-cell cavities & QPR samples

# Simplified Layout



# Mechanical Layout



Placed in ISO5 cleanroom

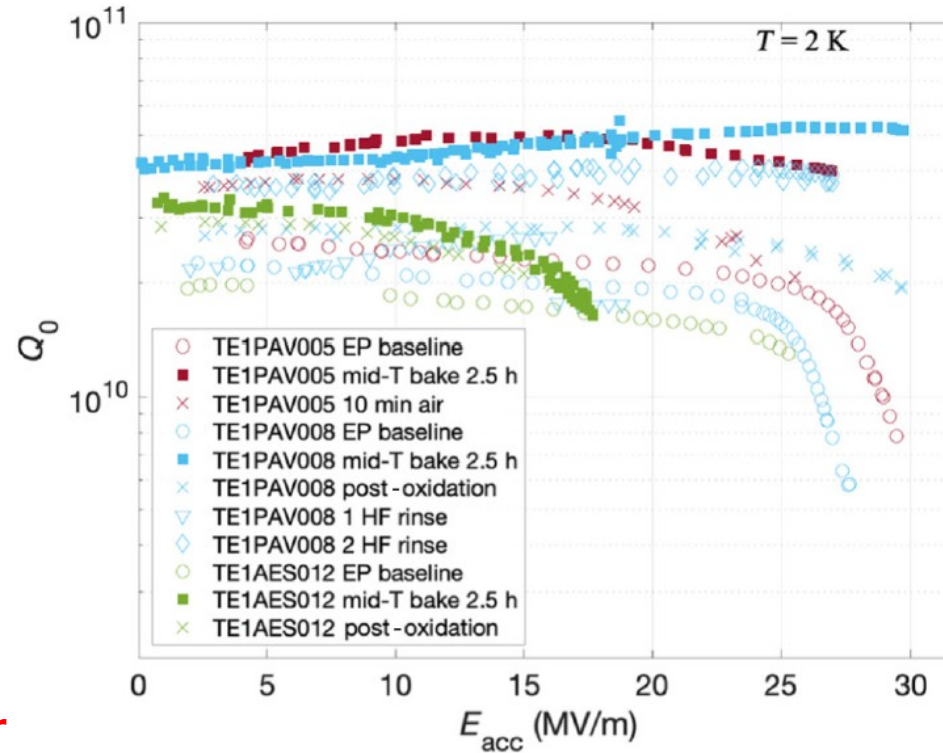
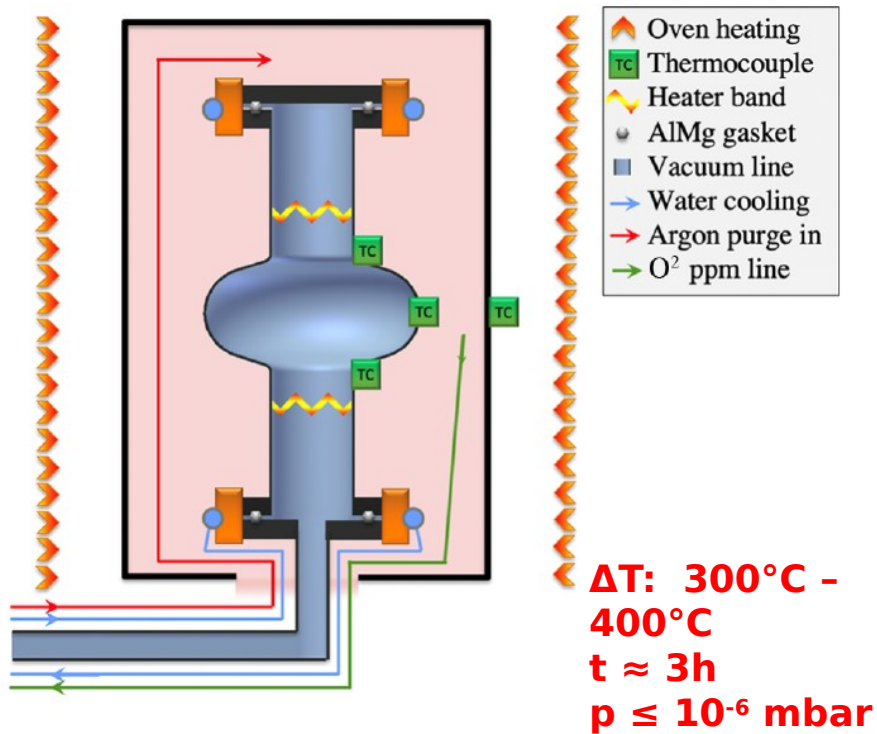
**Delivery: 6.-10.12.2021**

# Mid-T Bake

# Mid-T bake

A new recipe which leads to high Q at high gradient

- In-situ studies by FNAL [Posen, S., et al. *Phys. Rev. Appl.* 13.1 (2020): 014024.]



$$R_{\text{BCS}} \leq 6 \text{ n}\Omega$$

$$dQ_0/dE_{\text{acc}} > 0$$

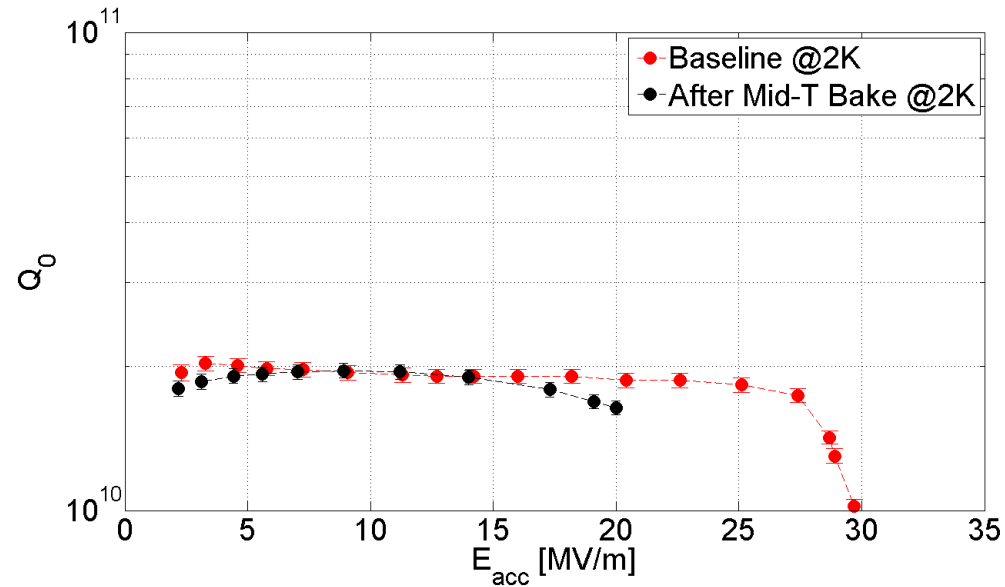
$$R_{\text{res}} \leq 2 \text{ n}\Omega$$

- IHEP and KEK reproduced results with modified recipes (in furnaces & with caps)  
 [Zhou, Q., et al. *Radiat. Detect. Technol. Methods* 4.4 (2020): 507-512.]  
 [Ito, H., et al. *Prog. Theor. Exp. Phys.* 2015 (2021).]

# Vertical test results 1st run

Mid-T Bake done in industry!

1AC2 – EP

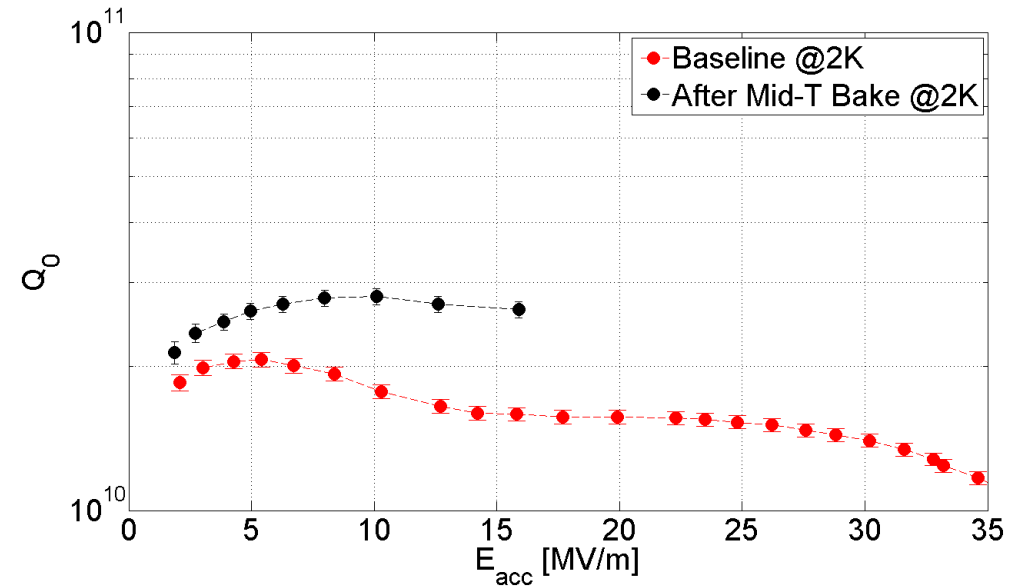


From Q vs. T:

$R_{res}$  before Mid T = 1.9 n $\Omega$

$R_{res}$  after Mid T = 8.5 n $\Omega$

1DE7 – EP+120°C



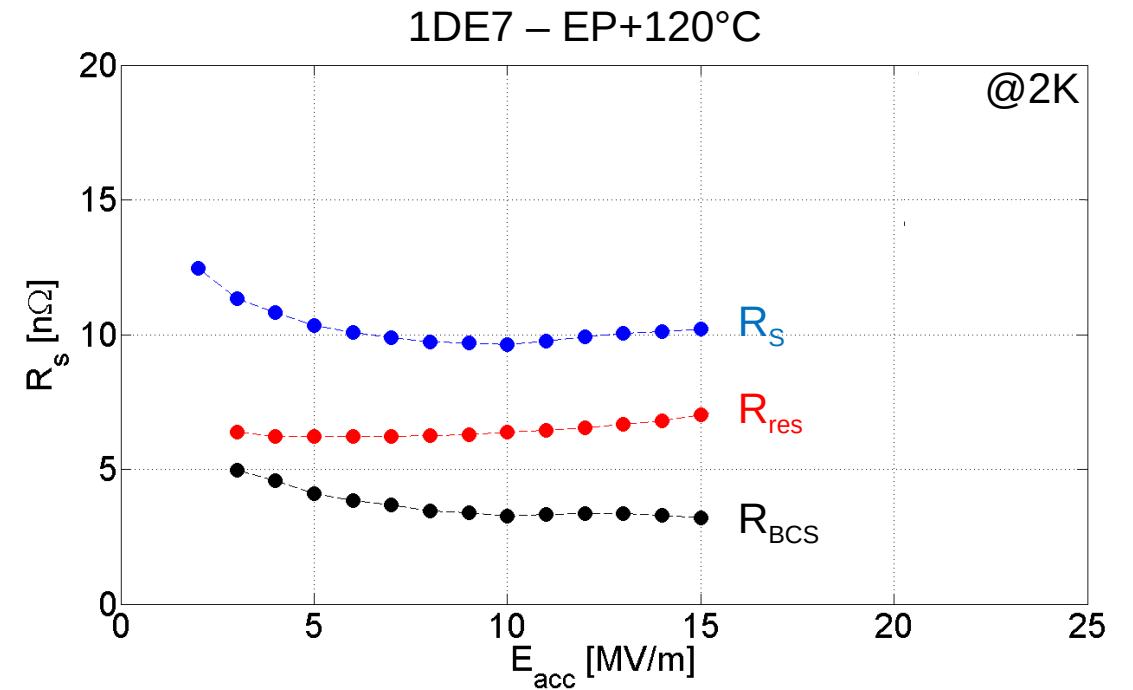
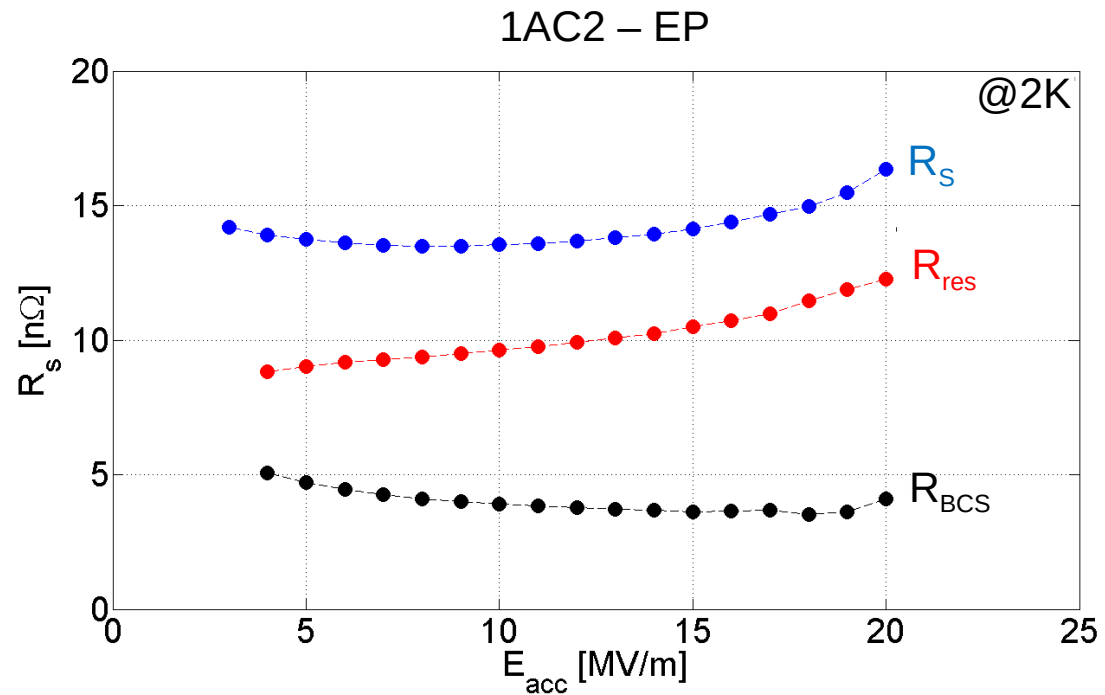
From Q vs. T:

$R_{res}$  before Mid T = 5.5 n $\Omega$

$R_{res}$  after Mid T = 5.1 n $\Omega$

# Decomposition of the surface resistance

Glass is half full!



$R_{BCS}$  behaves as expected:

- $R_{BCS} \leq 6 \text{ n}\Omega$
- $dQ_0/dE_{acc} > 0$

but  $R_{res}$  doesn't

# Decomposition of the surface resistance – 2nd run

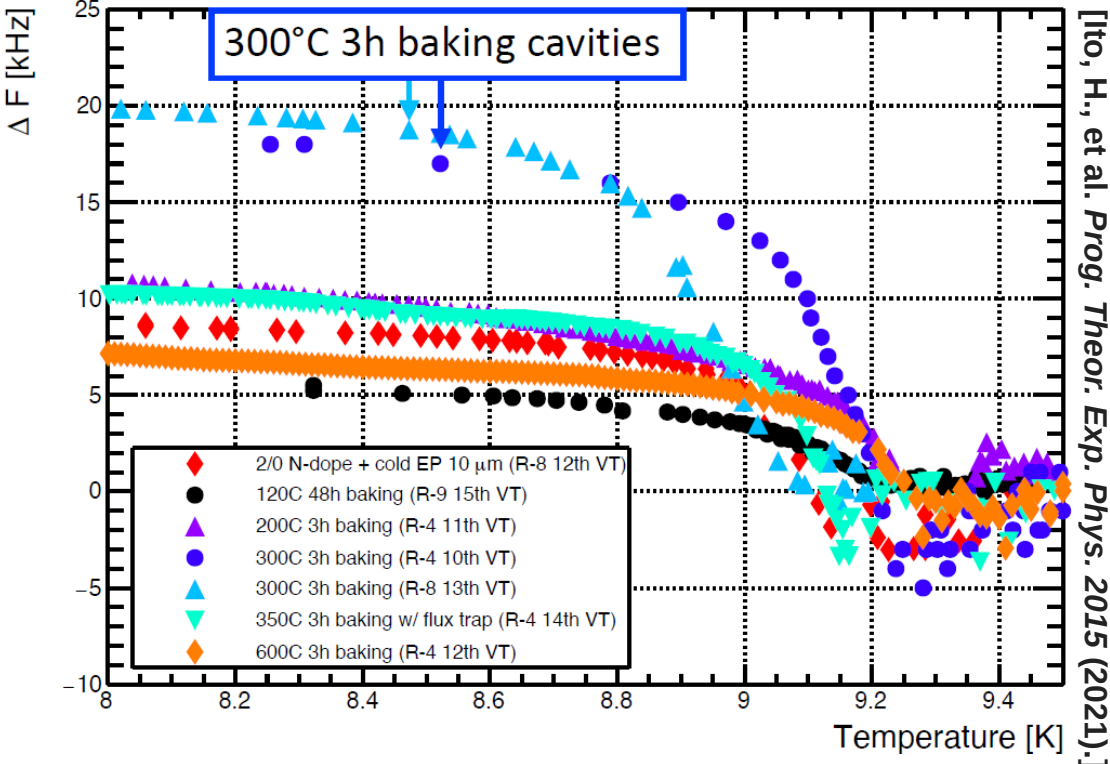
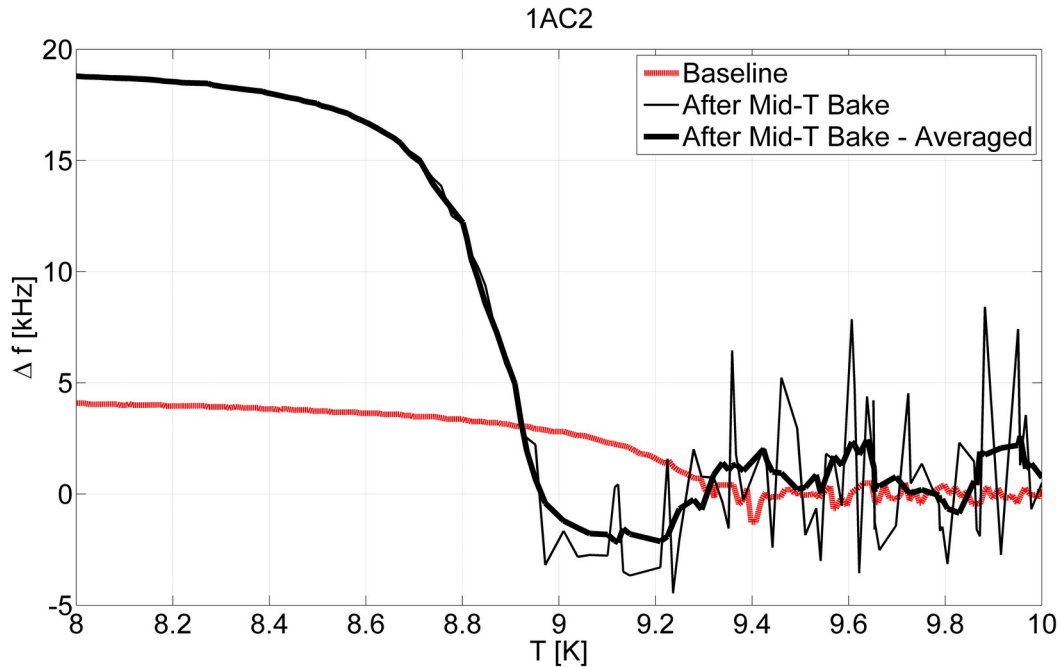
Same recipe – but with caps

Not published yet



# Frequency measurements

A local minimum below  $T_c$  appears!

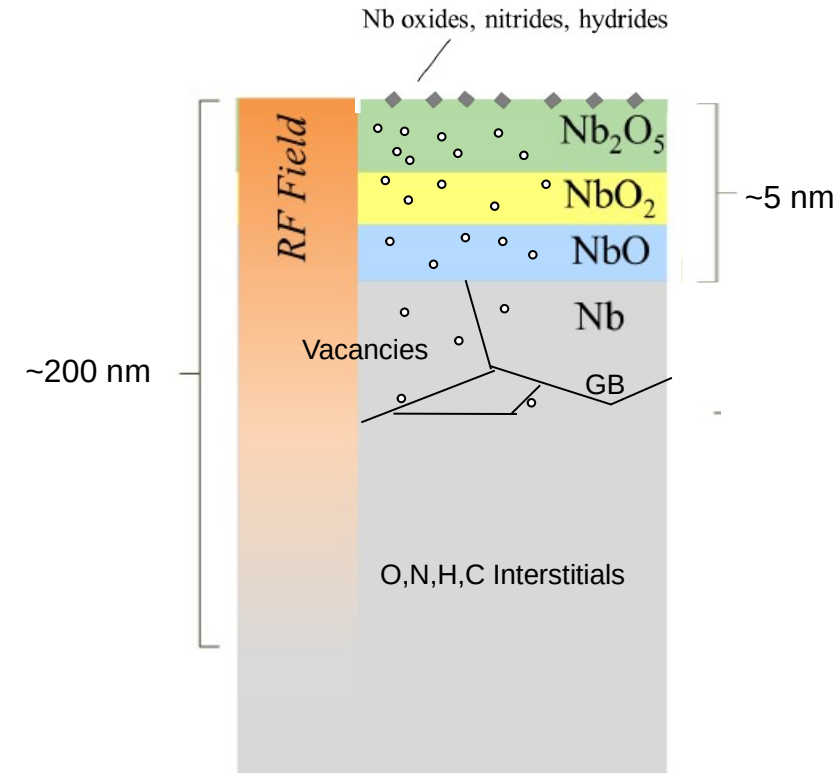


[Ito, H., et al. *Prog. Theor. Exp. Phys.* 2015 (2021).]

This dip is a feature of the Mid-T bake!  
Was discussed only in context of doping before!  
[Bafia, D., et al. *arXiv preprint arXiv:2103.10601* (2021).]

# Understanding SRF performance needs material science

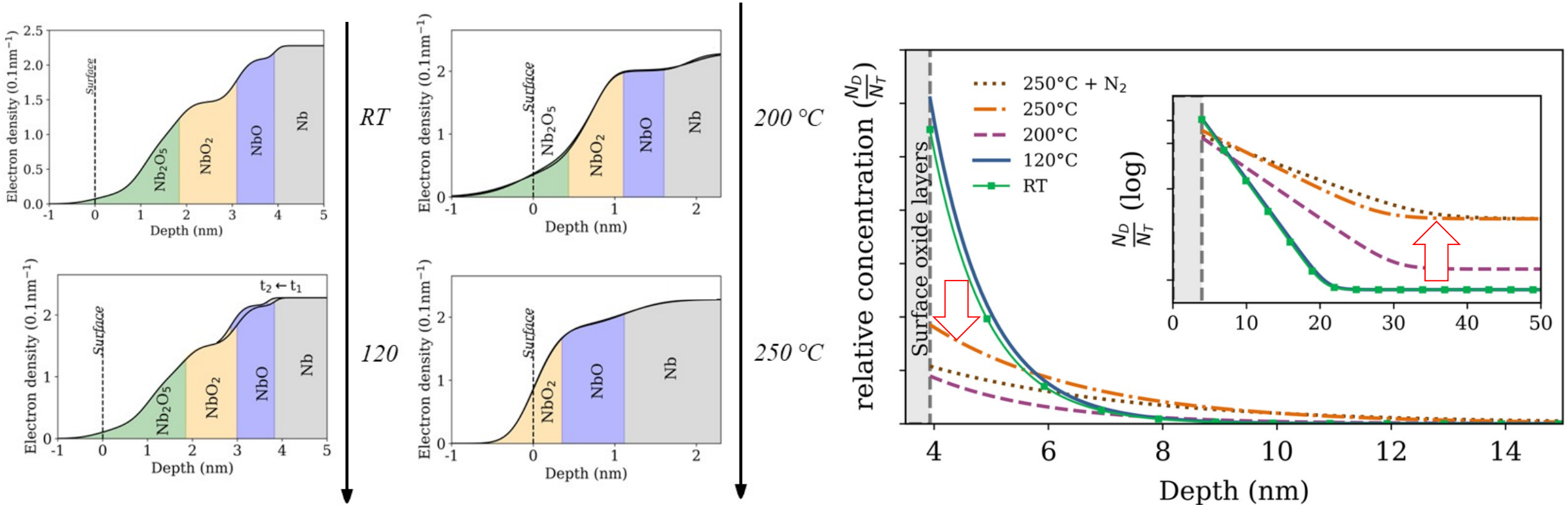
- RF performance is affected by multiple surface properties
  - Recipes to achieve good rf performance exists (European XFEL, LCLS-II,...)
  - Don't always know why recipe works – and why sometimes it doesn't
- Opportunity to push our understanding of SRF by challenging observations
  - Doping vs. Mid-T Bake and Infusion vs. 120°C anneal
- Understanding of underlying surface dynamics
  - is mandatory to identify key parameters for SRF performance
  - helps to develop stable recipes for industry / large scale applications



# Chemical composition of the oxide-layer

From this point of view nothing new

[Semione, G. D. L., et al. *PRAB* 22.10 (2019): 103102.]



Well known behavior:

- Dissociation of Nb<sub>2</sub>O<sub>5</sub> at 200-250°C (in vacuum)
- Increase of oxygen concentration in the lattice deep into the bulk
- In agreement (and not!): SIMS of Mid-T samples @TJNAF

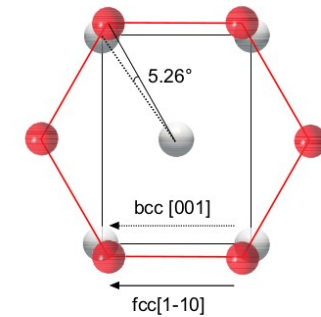
[Lechner, E., et al. *arXiv preprint arXiv 2106.06647* (2021).]

# XRD: Annealing at 300°C reduces lattice mismatch

And creates new ordered interstitial oxygen layer

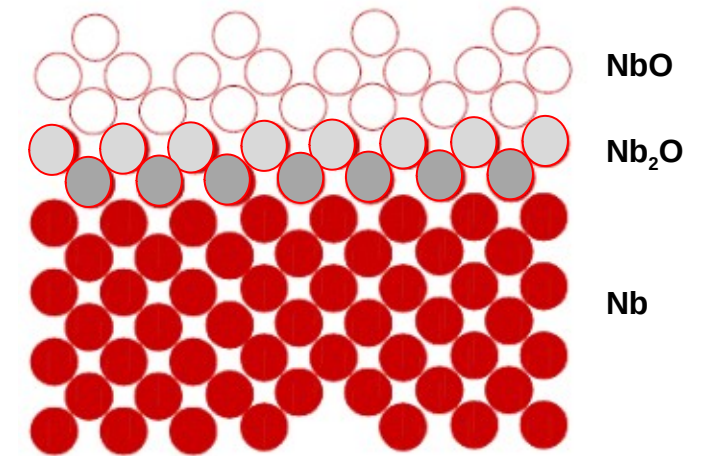
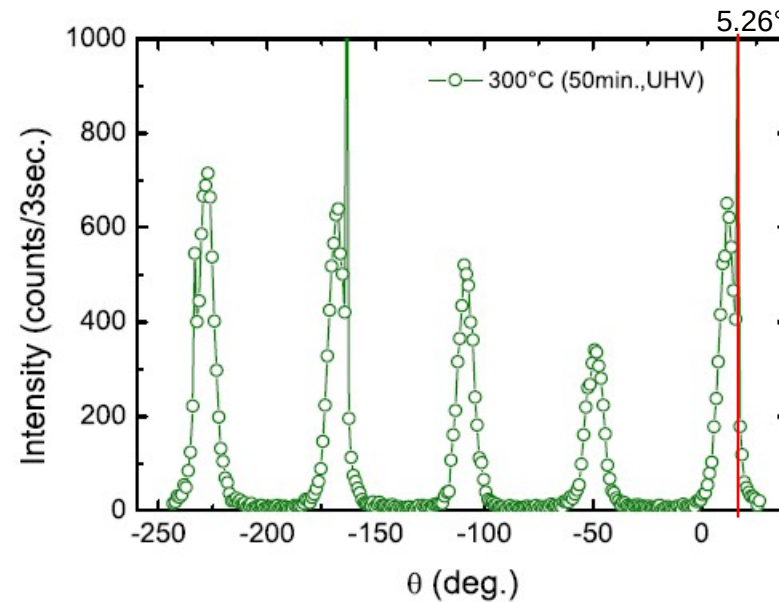
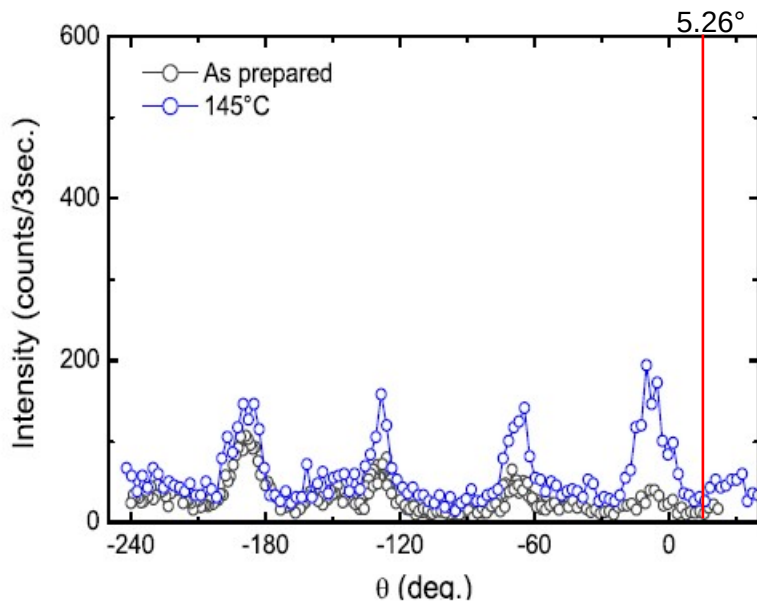
- Nb – NbO have a lattice mismatch (bcc – fcc) when stacking
- For energetic optimum, e.g. for Nb(100), a tilt between cells of 5.26° is expected
- In reality, depends on: layer thickness, lattice orientation, temperature, interstitial concentration & type

Only Nb-atoms shown



growth

Nishiyama-Wasserman (NW)



Interstitial oxygen ordering causing smooth transition

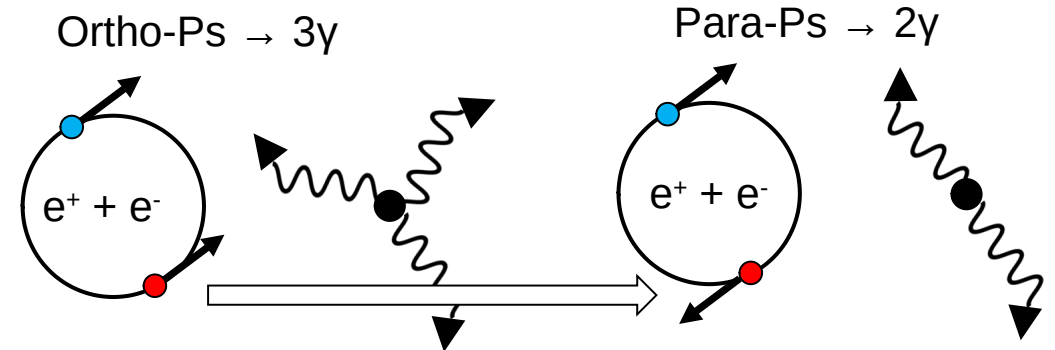
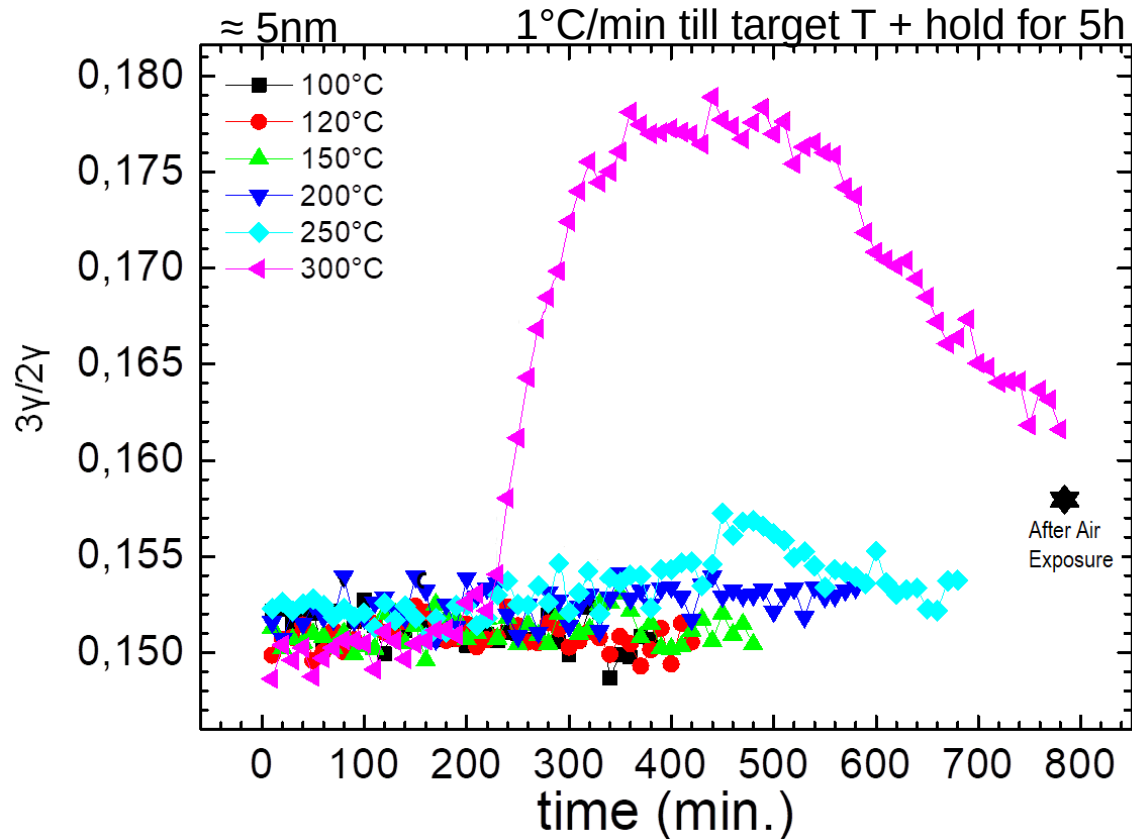
[Delheusy, M., "X-ray investigation of Nb/O interfaces." Thesis, (2008).]

[Zhussupbekov, K., et al. *SciRep* 10.1 (2020): 1-9.]

[Todorova, M., et al. *PRL* 89.9 (2002): 096103.]

# Baking at 300°C reduces magnetic impurities

When the lattice mismatch is reduced, vacancy concentration decreases



- At 300°C
    - $3\gamma/2\gamma$  increases
    - Remains elevated at RT & even after air exposure!
    - $\text{Nb}_2\text{O}_5$  already gone, hence not the origin!
  - Increase of  $3\gamma/2\gamma$  means decrease of magnetic impurities
  - Origin: localized magnetic moments at oxide-vacancies which can lead to surface ferromagnetism
- [Weissmann, M., et al., *Physica B: Condens* 398.2 (2007): 179-183.]  
 [Venkatesan, M., et al. *Nature* 430.7000 (2004): 630-630.]  
 [Hong, N.H., et al. *Phys. Rev. B* 73.13 (2006): 132404.]
- Magnetic impurities are not new in SRF and correlation with RF behavior was shown already
- [Proslir, Thomas, et al. *IEEE Trans. Appl. Supercond* 21.3 (2011): 2619-2622.]

# Looking for magnetic impurities

Kerr-Microscopy determines magnetization at room temperature

Not published yet

Ferromagnetic behavior



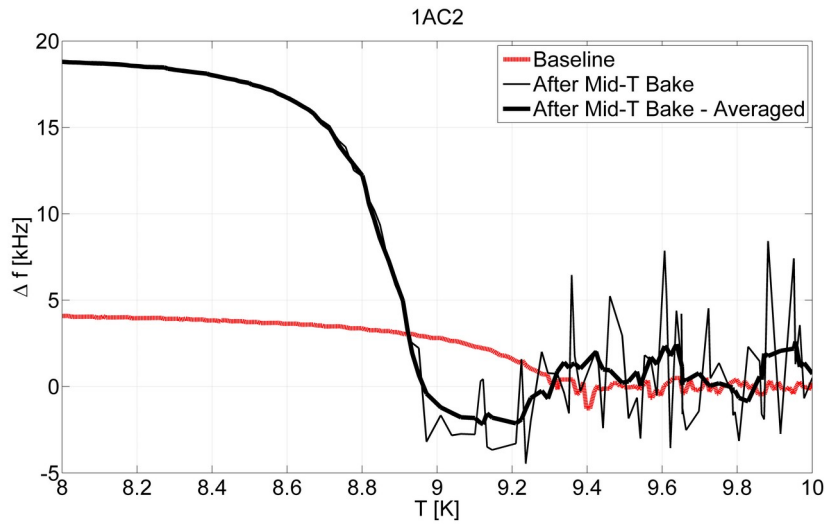
Paramagnetic behavior

Magnetic coupling becomes weaker when hydrogen-hydrogen distance increases

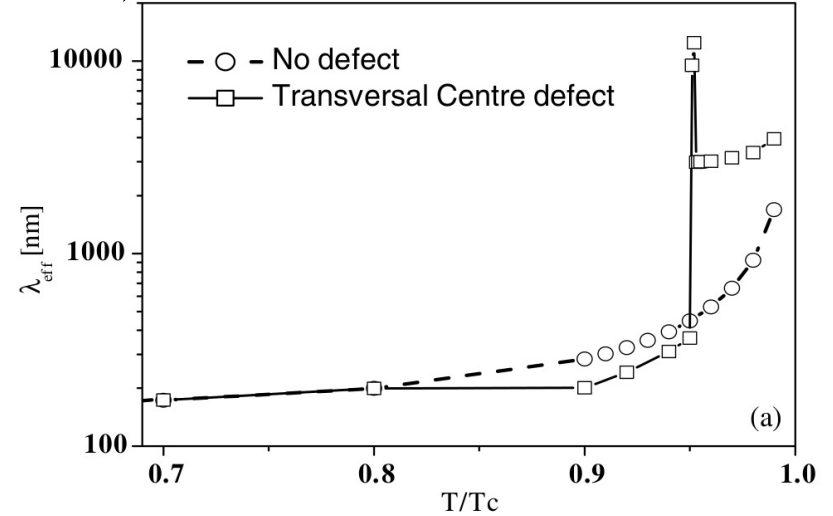
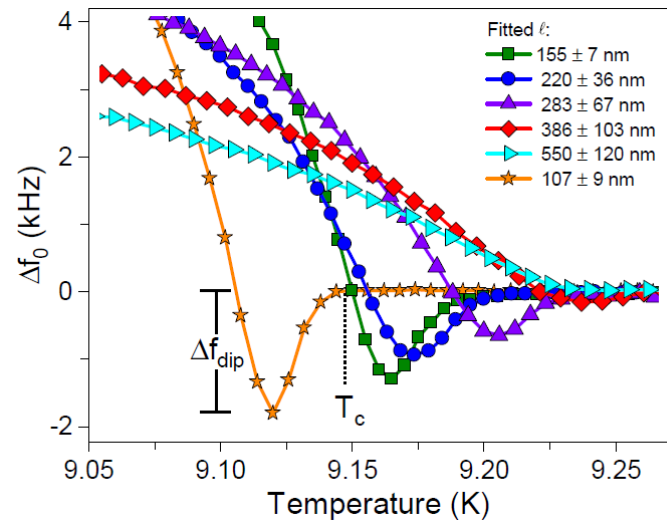
[Esquinazi, Pablo, et al. *IEEE Trans. Mag.* 49.8 (2013): 4668-4674.]

- Oxide layer reduces lattice mismatch at 300°
  1. Reduction of oxygen vacancies (acting as magnetic impurities)
  2. Formation of Nb<sub>2</sub>O layer
- Nb<sub>2</sub>O<sub>5</sub> layer dissolves and oxygen diffuses into the lattice

# Dip in $f$ vs. $T$ caused by current redistribution



Bafia, D., et al. *arXiv preprint arXiv:2103.10601* (2021). [Barra, M., et al. *SUST 18.3* (2005): 271.]



Current redistribution due to regions with  $T_c < T_{c,Nb}$

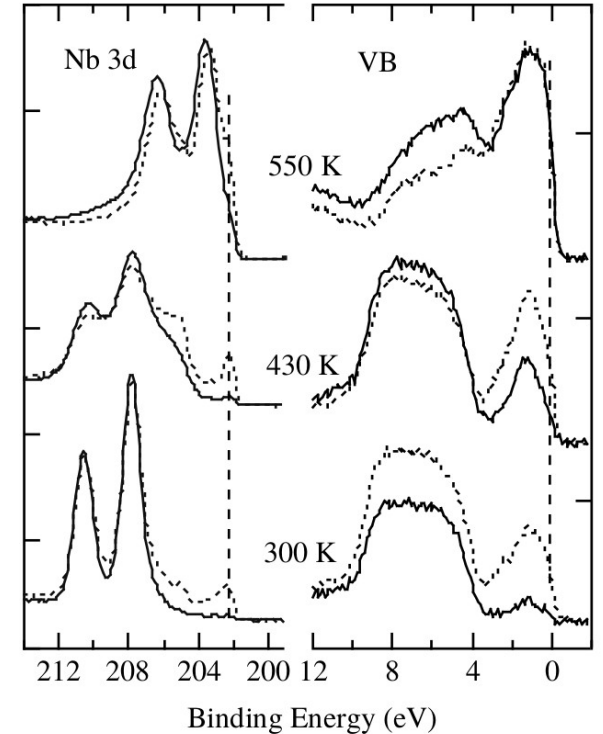
Origin for Doping and Mid-T bake:

- $\beta$ -Nb<sub>2</sub>N has been found on the surface of doped cavities after 5 $\mu$ m EP [Spradlin, J. K., et al., SRF2019 MOP030.]
- An increased oxygen concentration reduces  $T_c$  of Nb ( $\approx$  1K per at.%)

This would also explain the higher sensitivity n $\Omega$ /mGg towards trapped flux

# How can the Mid-T bake affect the surface resistance?

1. Direct impact on density of states (DOS)
  - Nb<sub>2</sub>O formation changes core-levels and valence-band distributions
  - Electric properties of Nb<sub>2</sub>O<sub>5</sub> varies depending on substrate properties  
[Zhussupbekov, K., et al. *SciRep* 10.1 (2020): 1-9.]
2. Indirect impact on DOS by magnetic impurities  
[Proslie, Thomas, et al. *IEEE Trans. Appl. Supercond* 21.3 (2011): 2619-2622.]  
[Kharitonov, M., et al. *Physical Review B* 86.2 (2012): 024514.]
3. Oxygen (like nitrogen) has a high trapping potential for hydrogen, mitigating hydrides  
[Zapp, P. E., and Birnbaum H.K. *Acta Metallurgica* 28.11 (1980): 1523-1526.]  
[Romanenko, A., et al. *SUST* 26.3 (2013): 035003.]



[Ma, Qing, et al. *JApplPhys.* 96.12 (2004): 7675-7680]

Modifications of DOS and their impact on the residual and BCS resistance are being theoretically discussed  
[Kubo, T., & Gurevich, A. *Phys Rev B* 100.6 (2019): 064522.]

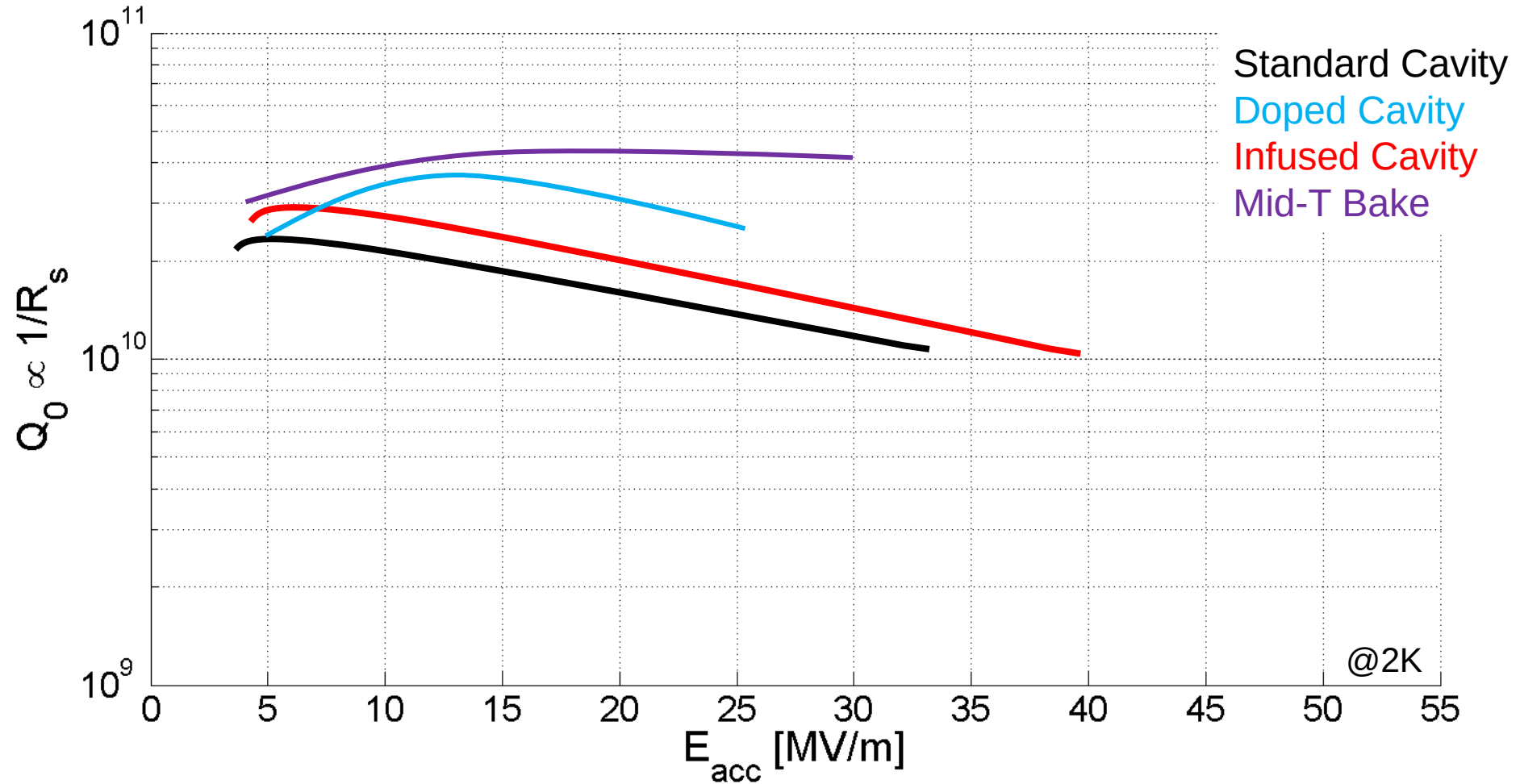


**But what is challenging BCS  
Theory?**

# BCS shouldn't be working in the first place!

But  $dR_s/dE_{acc} > 0$  „makes sense“

[Kubo, T., & Gurevich, A. *Phys Rev B* 100.6 (2019): 064522.]



[Reschke et al., *Phys. Rev. Accel. Beams*, 20, 042004 (2017)]

[Grassellino et al., *SUST*, 26, 102001 (2013)]

[Grassellino et al., *SUST*, 30, 094004 (2017)]

[Posen et al., *Phys. Rev. Applied* 13, 014024]

Cavities limited by quench

# WHAT IF...?

- Infusion @ 160°C looks like a doped cavity (both introduce N into Nb)
- Mid-T Bake has „anti-Q-slope“ like doped cavity and “the dip” (but no N into Nb)
- Infusion below 160°C (w./ N) looks like 120°C bake (w./o. N) but different offset

**What if all these annealing procedures are related or do the same thing!**

**What might „the same thing“ be?**

**How does “this thing” influence the rf properties?**

# „Impurity Tailoring“

## Mixture of several models, measurements and ideas

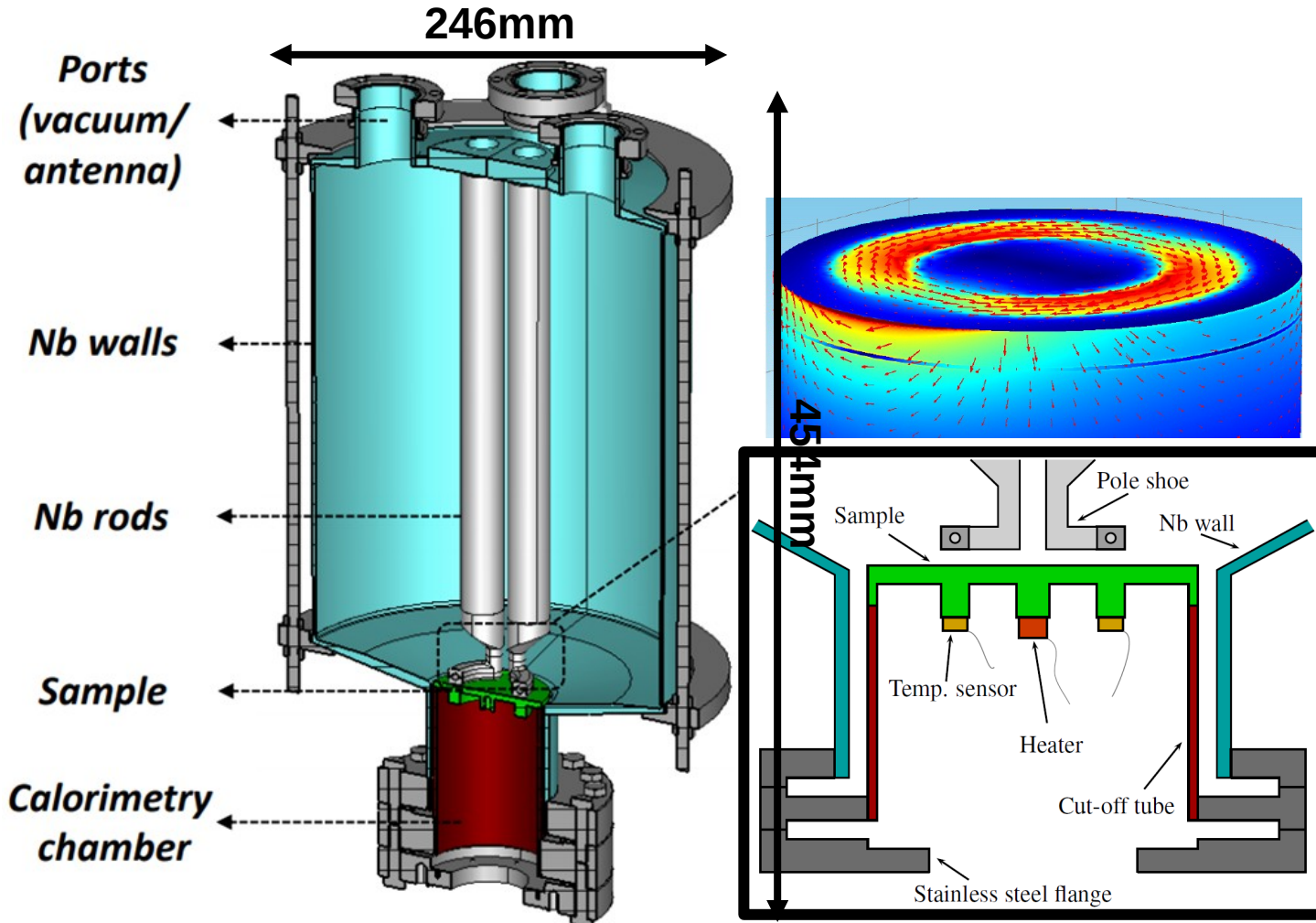
- Hydrogen is bad – tends to accumulate near the surface, form lossy (nano)hydrides
- Native Nb-Oxides have vacancies which act as TLS creating losses
  - Near-Surface Lattice is not in the perfect shape
- Annealings do one thing: modify concentrations of C, H, N, O and vacancies
  - Vacancies and interstitial N or O can trap hydrogen / prevent hydride formation
  - Modify Nb-Oxides to form less defective phases
  - Shift induced currents away from the lossy surface region by manipulating  $\lambda_L$
  - Spread currents over larger volume, effectively increase applicable gradient
  - Change DOS, electron-phonon coupling and qp relaxation times

Fascinating new ideas – completely new approaches – fundamental new understanding

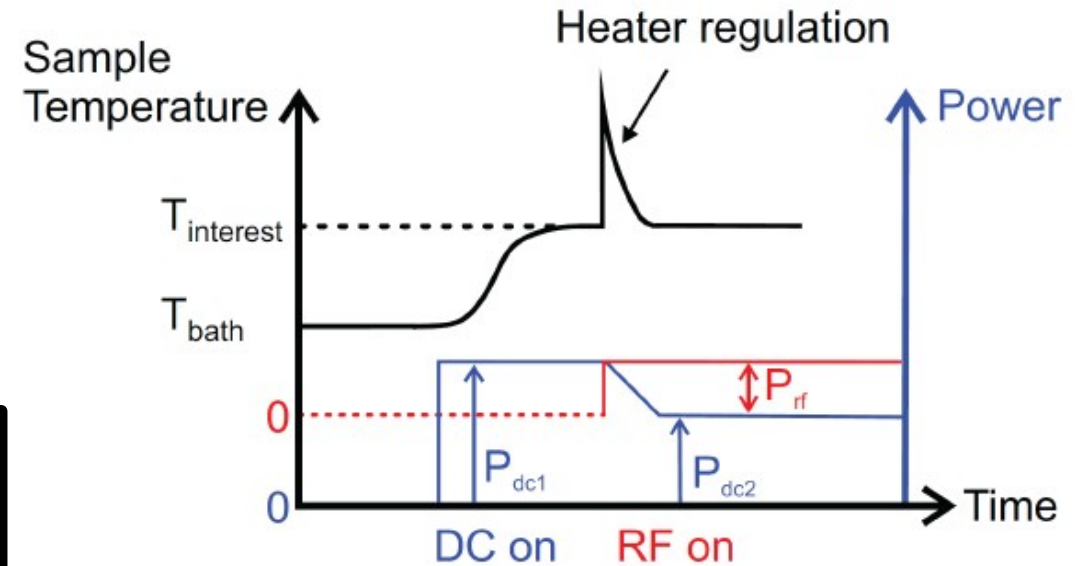
# Extend Capabilities: RF Properties of Samples

# Quadrupole Resonator: full rf characterization of samples

Opens both eyes: Easy accessible surface and „cavity-like“ rf test



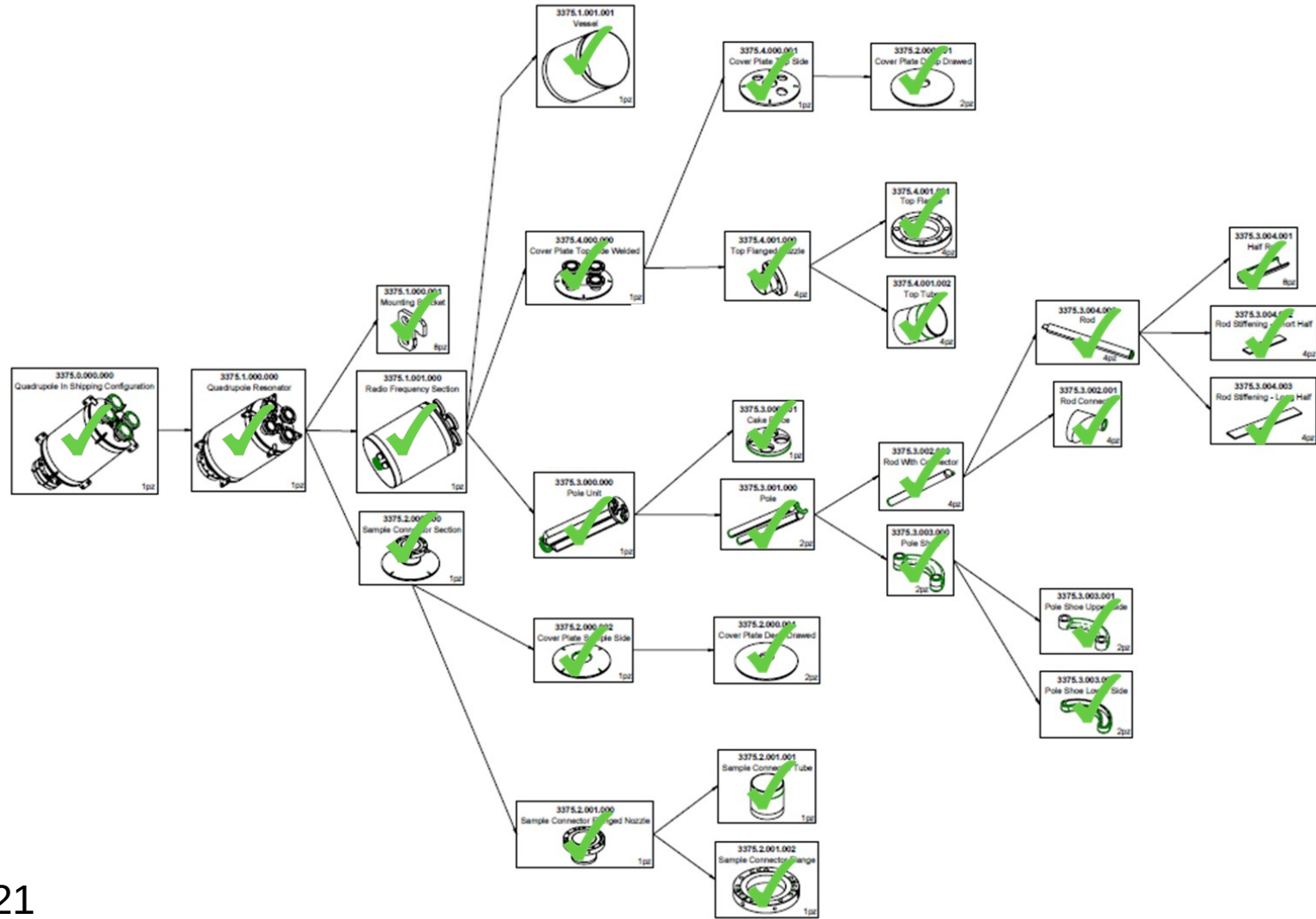
$f = n \times 433 \text{ MHz}$   
 $T = 1.8\text{-}15 \text{ K}$   
 $B \leq 120 \text{ mT}$



- Surface Resistance  $R_s(T, B, f)$  and  $R_{res}(B, f)$
- Critical magnetic field  $H_C(T)$
- Thermodynamic limit  $H_{C, max} = H_C(0K)$
- Penetration depth  $\lambda_L$
- Mean free path  $\ell$  / RRR

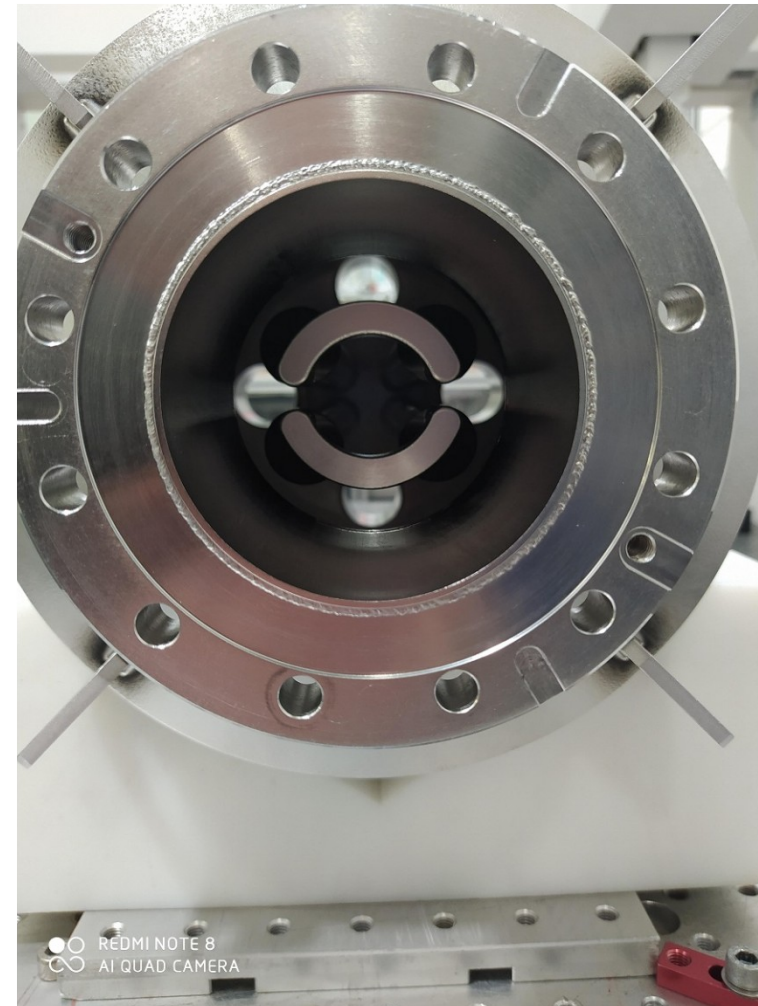
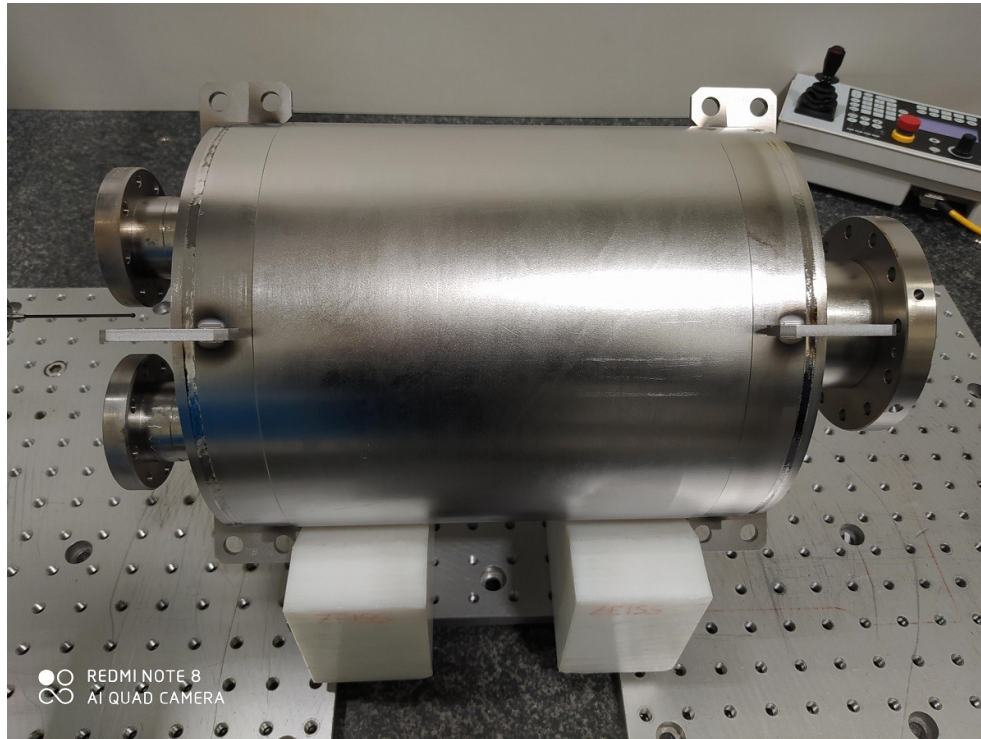
# Project Timeline

- ~1y order preparation
- Order placed @ Zanon Nov. 2019
- First Projectmeeting Dec. 2019
- Material delivered Week 1 2020
- SARS-COV-2 (+7 months)
- Fabrication started 24. July 2020
- Final Weld: 24. February 2021
- QPR delivered @DESY 7. May 2021
- First BCP 31. August 2021
- First commissioning cooldown Dec. 2021



# Final QPR

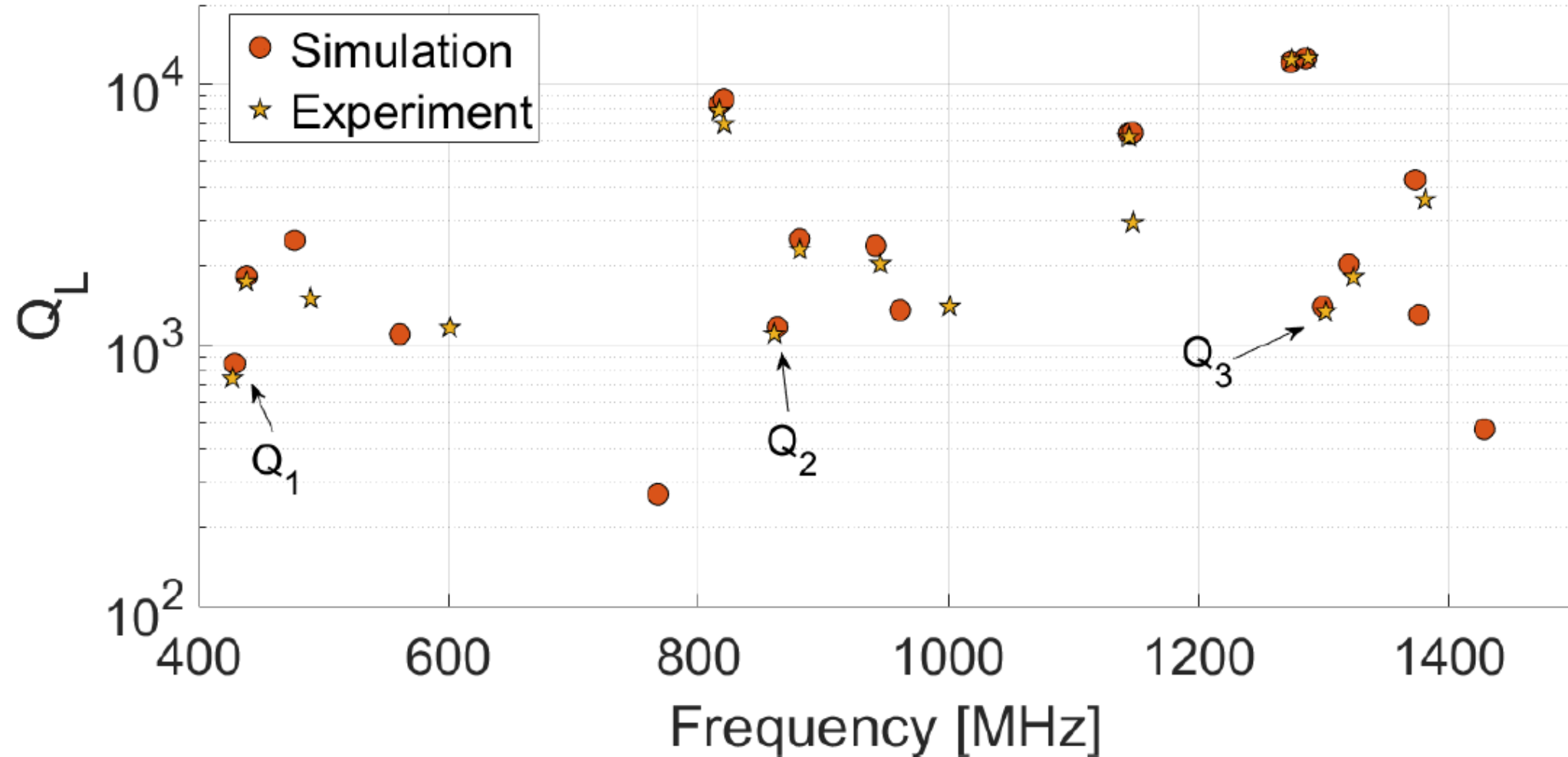
Before Treatment





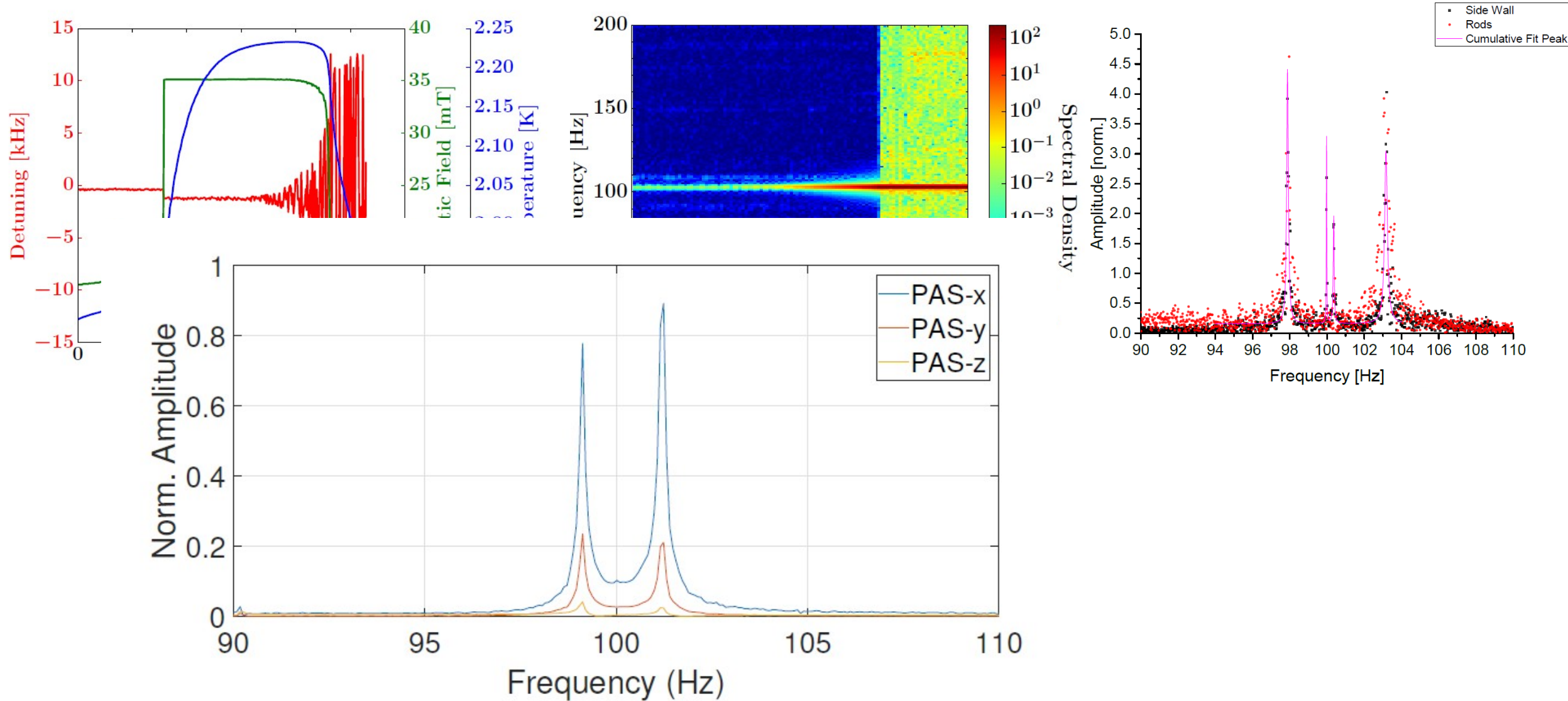
# First commissioning

## RF Spectra @ RT



# First commissioning

## Microphonics



# Beyond Niobium

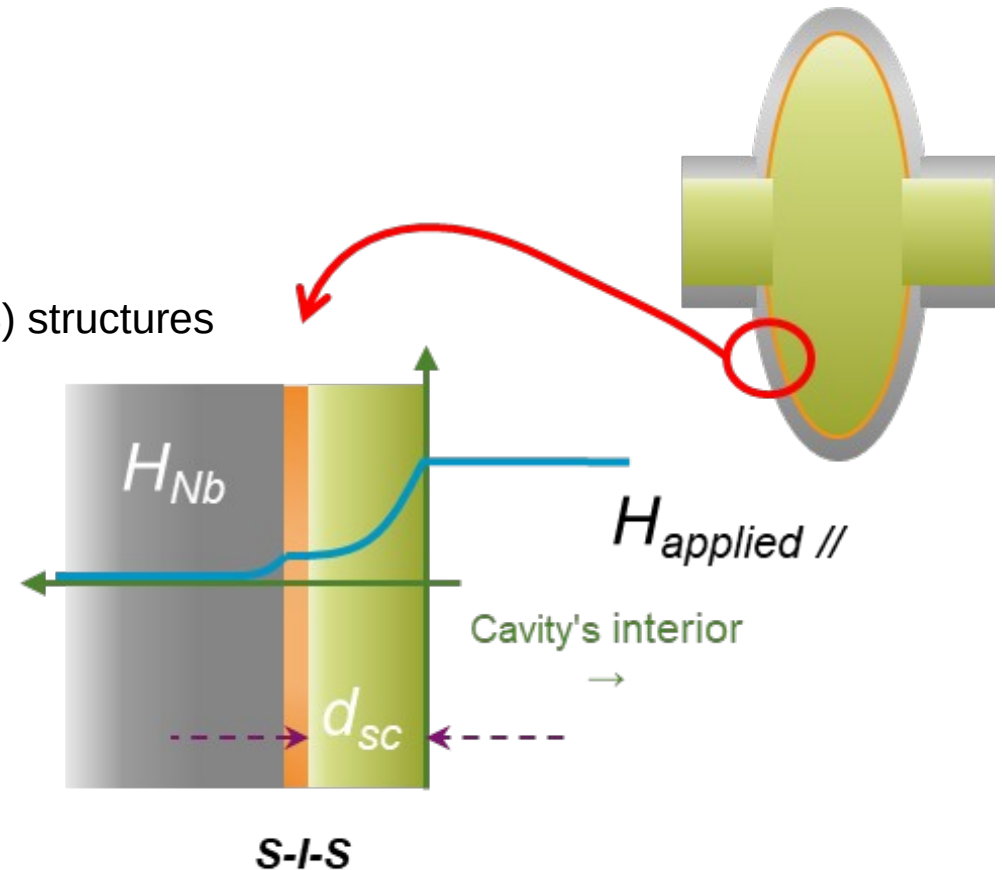
# Why do we have to go there?

## What is the limit?

- Intrinsic material properties of Nb
  - Still open questions – but a “saturation” in performance is obvious
- Go to alternative materials
  - $\text{Nb}_3\text{Sn}$
  - ...
- Go to new structures
  - alternating Superconducting - Insulator - Superconductor (SIS) structures

[A. Gurevich, APL 88 (2006)]

[T. Kubo, SUST 30 (2017)]



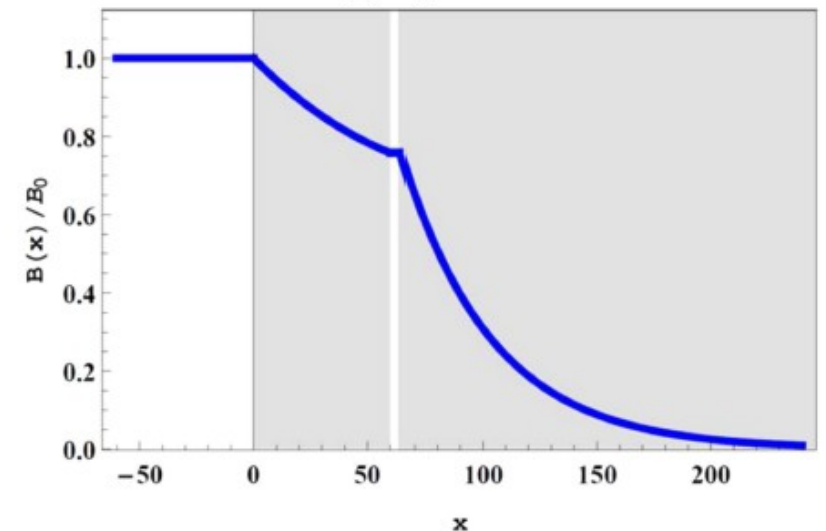
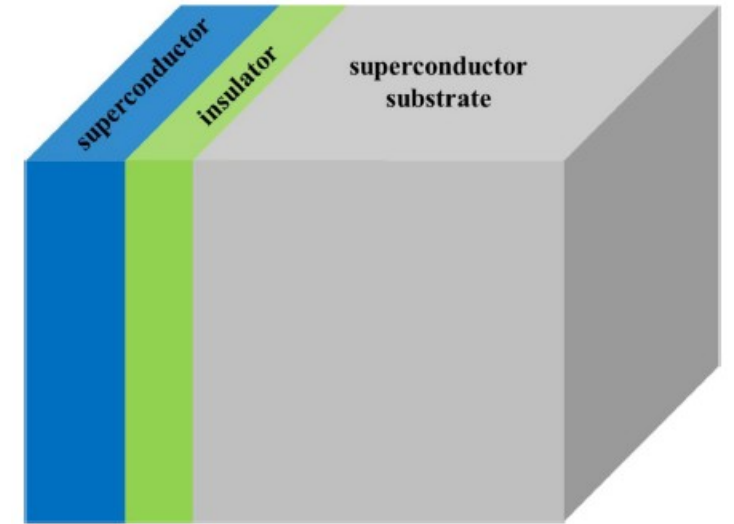
# Why SIS and not simply bulk?

- Use higher  $T_c$  superconductor as top-layer
  - Fewer losses at 2K compared to Nb due to  $R_{BCS} \sim \exp(-T_c)$
  - Distribute current due to higher  $\lambda_L$
- Max.  $E_{acc} \sim H_{sh}$  (not  $H_{c1}$ )
- Why  $H_{sh}$ ? Meta-stable against flux penetration
- Bean-Livingston Barrier prevent vortex penetration
  - Need mirror surfaces

# Insulator plays crucial role

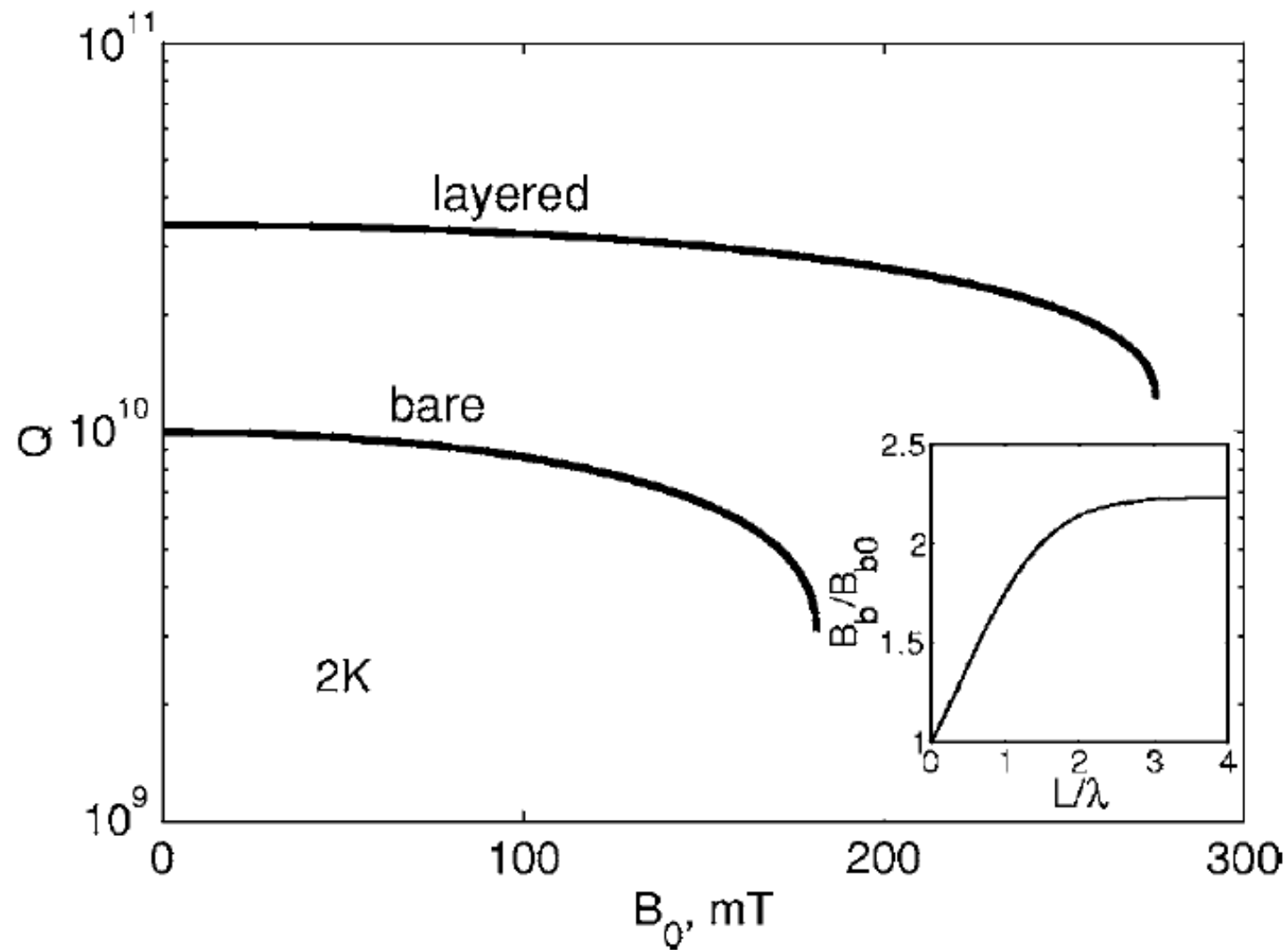
Not just from rf pov

1. Majority of losses in the S layer
2. More “mirrors” create more screening currents means less flux!
3. If flux enters – trap it
  - No avalanche leading to a quench
4. Isolater thickness plays a role to prevent Josephson Junction



# What is the result?

[A. Gurevich, APL 88 (2006)]



# Is there an optimal layer thickness?

[T. Kubo, SUST 30 (2017)]

- Depends on  $H_{c,1}$  and  $\lambda_L$  of both S
  - Here NbTiN – I – Nb
  - $H_{c,1}$  Nb 180 mT
  - $H_{c,1}$  NbTiN 200 mT
- Weapon of choice: Atomic Layer Deposition

Pros:

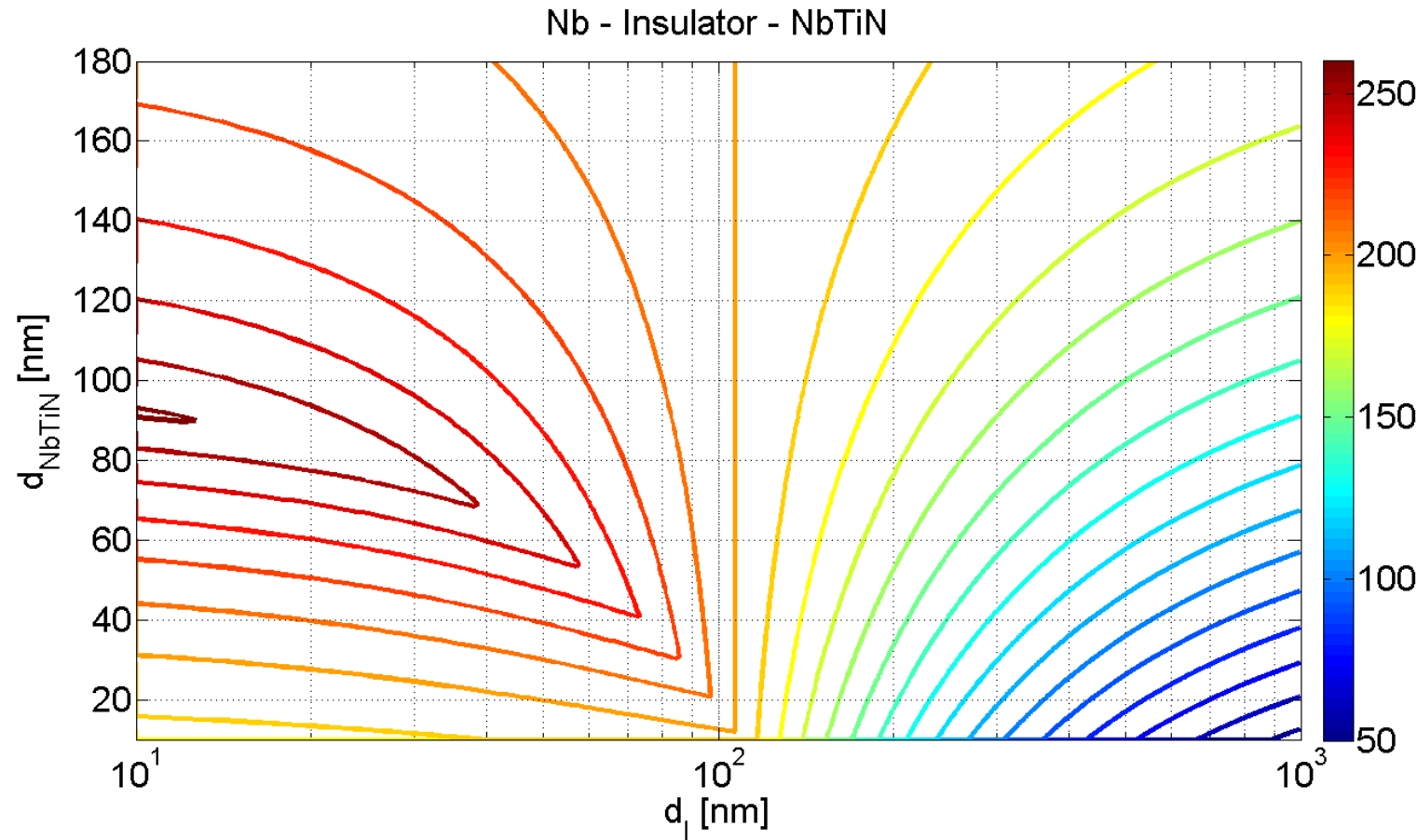
- Achieve required film homogeneity
- Cavity geometry not a problem

Cons:

- Not all stoichiometries possible
- Elevated temperatures

To be decided:

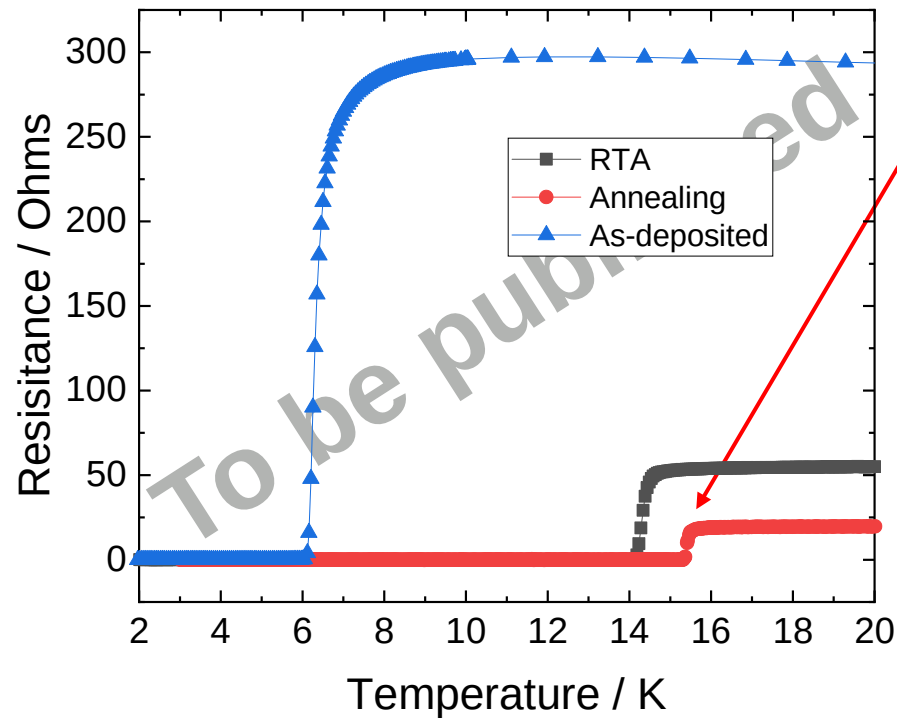
- Films are amorphous
- Native Nb-oxides vs. Insulator





# Where we have gotten so far

- Successful R&D pursued in current **SMART** project shall be continued in **NOVALIS**
- The goal of the project is to coat single-cell cavities with layered structures and investigate new rf materials
- Developed **SMART recipe leads to a  $T_c$  of 15.4 K** on Nb-samples coated with 15 / 25 nm of AlN / NbTiN



NOVALIS will apply SMART recipe to real cavities



Proof-of-Principle experiment to coat a DESY single-cell cavity with Al<sub>2</sub>O<sub>3</sub> using Thermal ALD currently prepared

# Summary

- Project driven (DESY) and fundamental research (UHH) ongoing – beneficial for both
- Our annealing studies had their ups and downs
  - „Forensic“ material analysis key to improvement
  - Major invest in new furnaces
  - New recipes will be studied will material characterization and cavity tests
- A sweet spot in „SRF history“
  - Challenge settled knowledge
  - New recipes provide new insights we should leverage
- Gold standard of rf measurements of samples needed
  - QPR delivers just that
- Make the jump for “the next big thing” – and see if we stick the landing
  - Many promising and fun ideas – we moved to SIS with ALD

## Thanks to

Martin Aeschlimann (TUKL), Silke Baltruweit (DESY), Christopher Bate (UHH/DESY), Maik Butterling (HZDR), Jakub Cizek (U Prague), Arti Dangwal-Pandey (DESY), Alexey Ermakov (DESY), Erik Hirschmann (HZDR), Wolfgang Hillert (UHH), Bernward Krause (DESY), Arno Jeromin (DESY), Thomas Keller (UHH), Nicolay Krupka (DESY), Oskar Liedke (HZDR), Lutz Lilje (DESY), Giso Marquardt (DESY), Detlef Reschke (DESY), Jörn Schaffran (DESY), Marco Schalwat (DESY), G.D.L. Semione (U Bremen), Sven Sievers (DESY), Lea Steder (DESY), Martin Stiehl (TUKL), Andreas Stierle (DESY), Antonio Speyer (DESY), Birte van der Horst (DESY), Andreas Wagner (HZDR), Hans Weise (DESY), Zanon R.I.

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Questions?

