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Thermal Stability, Structure, Hyperfine, and Magnetic Properties of Nanostructured FeCo-2.5wt.%Ni Powders

Structure, hyperfine, thermal stability, and magnetic properties of the mechanically alloyed Fe_{47.5}Co₅₀Ni_{2.5} (Fe_{47.5}) and Fe₅₀Co_{47.5}Ni_{2.5} (Fe₅₀) powders were investigated by using X-ray diffraction (XRD), ⁵⁷Fe Mössbauer spectrometry, differential scanning calorimetry, and vibrating sample magnetometer, respectively. The XRD results show the existence of bcc α -Fe type, bcc FeCo, and hcp Co-type structures. ⁵⁷Fe Mössbauer spectrometry confirms the formation of Fe- and Co-rich environments. The average hyperfine magnetic field and the saturation magnetization exhibit different behaviors up to 24 h but a similar trend after 48 h of milling for both samples. The variation of the coercivity is different up to 12 h of milling but identical after 24 h of milling for both samples. The addition of 2.5wt.%Ni lowers the disordered-to-ordered ($T_{\alpha \rightarrow \alpha'}$) and $\alpha \rightarrow \gamma$ ($T_{\alpha \rightarrow \gamma}$) phase transformation temperatures. The structure of ball-milled and heat-treated samples consists of bcc α -Fe type ($a = 0.2864\text{--}0.2874$ nm) and FeCo ($a = 0.2853\text{--}0.2858$ nm) phases with crystallite sizes of approximately 39–54 nm. The saturation magnetization increases to about 201–220 emu/g, and the coercivity decreases to approximately 35–57 Oe after thermal annealing. According to the squareness M_r/M_s ratio, the as-milled and heat-treated powders are multidomain.

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