

Development of tracking detector with capability of precise time and spatial resolution for future collider experiments



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23rd October, 2023

1

Introduction of myself

- ♦ PhD of University of Tsukuba in 2009
 - ♦ Observation of single top quark production and its measurement at CDF
- ATLAS experiment
 - ♦ Observation of Higgs decay to tau tau channel.
 - ♦ Measurement top Yukawa coupling
 - ♦ ATLAS Inner Tracker (ITk) upgrade for high luminosity HLC
 - ♦ Coordinate ITk sensor group
 - ♦ ITk module production in Japan
- * R&D of silicon tracking detector to have timing and special resolution.
 - \diamond Development of AC-LGAD sensors with HPK \rightarrow I'll talk about this topic today

2

What we want to know?

Origin of Universe

- Standard Model for Particle Physics

- Observation of Higgs Boson indicate "What we expect" was right.
- But at the same time we cannot describe everything only by "What we expect"
 - What is **Dark Matter** and **Dark Energy**?
 - Why matter > anti-matter?
 - Neutrino Mass?
 - Hierarchy Problem
 - Quantization of Gravity etc

Huge progress in this 15years.→ Very interesting phase to prepare new exp.

These must be hints of new physics?

 $\mathcal{L} = -\frac{1}{4} f_{\mu\nu} F^{\mu\nu}$

+ iFBK +h.c

History of the collider experiment

• Before 1980s

- e+ e- collider : Observation of low mass particles (~ a few GeV)
 - 1974 J/ψ
 - 1975 τ
 - 1979 gluon
- After 1980s
 - **Proton collider :** Observation of heavier mass particles.
 - 1983 W,Z
 - 1995 top
 - 2012 Higgs
 - e+ e- collider : Precision measurement
 - 1989 : neutrino : 3 generation
 - LEP Electroweak measurement

Complementarity :

SppS : W/Z observation →LEP : measurement

LEP : top mass expectation? -> Tevatron : Top observation

LEP : EW measurement + Tevatron : Top mass measurement → LHC : Higgs observation



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23rd October, 2023

5

Difficulty of Hadron Collider

[Difficulty of pp collider analysis]

- Difference of center-of-mass energy and energy used for collisions.
 - Parton Distribution Function (PDF)
- Complicated collision due to composite particle of proton
 - Huge QCD background
 - Spectator of the proton collisions
 →Underlying event
 - Multiple collisions in a bunch crossing →Pile-up
 - 10 order of magnitude difference between pp cross section and interesting events.





6

Challenge of the tracking detector

- Multiple interaction in an event at
 HL-LHC : 140-200 collision in an event,
 Future collider: 1500 !
- ♦ How to solve this issue?
 - *I. <u>Improve granularity</u>*: Currently developing 50um pitch pixel detector and not possible to make smaller...
 - 2. <u>*Timing information*</u>: Completely new information for tracking : possibility of dramatical improvement of track reconstruction \rightarrow Should help if timing resolution achieved 1cm/ $c \sim 30ps$



Improvement of granularity



7

Impact for tracker with time resolution

- Collider experiment gets high energy and high intensity. →Future Tracking detector should have timing information for all hits!
- Tentative Requirement

 - (hadron collider) ~ $o(10^{16})n_{eq}/cm^2$ radiation tolerance



Mass spectrum for new particle

đ



How to improve the timing resolution?

50% threshold

50% threshold

discriminator signal for A

discriminator signal for B

Two reasons which make worse timing resoulution :



Different arrival time for small and large signals

This is a matter of arrival time definition.

Time jitter S σ_n Arrival time is randomly change by noise.

Size of noise

Slope of vol.

Size of signal

Ramping time

 σ_n

Solution

To make smaller jitter

- Larger signa

Faster signal turn on and good S/N ratio should be the key to improve timing resolution

Two approach

Readout ASIC (amplifier) with smaller noise

- ♦ 3D detector with CMOS ASIC
 - ♦ Time Spot

Monolithic detector with Si-Ge BiCMOS

Monolith (Univ. of Geneva) by IHP

The Making sensor with larger signal and faster turn on



These two approaches may realize at the same time.

Low Gain Avalanche Diode (LGAD)

 \Leftrightarrow General *n*⁺-in-*p* type sensor with *p*⁺ gain layer under *n*⁺ implant to make very high Electric Field at the surface.

 \rightarrow Good timing resolution.

♦ 30ps timing resolution achieved already in 2015.



Signal drivers : Gain Holes



11

Charge Collection Noise (Landau Noise)

- For Minimum Ionization Particle (MIP), charge deposition is not uniform depth profile.
 - ♦ This effect makes timing resolution get worse.
 - * The slower turn on for charge at deep region. (the thinner sensor the better)
 - * Signal increase by depth but saturated at some point (25um in simulation)





Thinner active thickness will help to reduce the effect

Timing resolution of LGAD sensor full picture

$$\sigma_t^2 = \sigma_{tw}^2 + \sigma_j^2 + \sigma_L^2$$

 σ_{tw} :Time walk

σ_i : Jitter (electronics)

σ_L : Charge collection noise

Charge Collection noise : 50um thick sensor : ~30ps timing resolution 20um thick sensor : ~15ps timing resolution Thinner sensor should have better timing resolution. $= \frac{\sigma_n}{\left|\frac{dV}{dt}\right|} = \frac{\sigma_n}{\left|\frac{S}{t_r}\right|} = \frac{t_r}{\left|\frac{S}{\sigma_n}\right|}$

S : pulse height σ_n : Noise t_r : rise time

Pros and Cons of Low Gain Avalanche Detector

• Pros

- LGAD have gain : x35 times larger signal size
 - Should be a lot better jitter.
- Having slightly faster turn on (To be confirmed)
- Cons
 - LGAD have Charge Collection noise
 - Thinner sensor have smaller noise
 - But thinner sensor have smaller signal
- Finally important point is jitter of ASIC i.e. σ_n
 - If smaller σ_n possible, 10um thick LGAD with 10ps resolution may be possible?

Spatial resolution of LGAD

♦ Segmented LGAD :

- ♦ To have spatial resolution, strip sensors has been processed.
- ♦ Need Junction termination extension(JTE) and p-stop structure to have individual gain layer →Low fill factor (20% for 80um strip)



Spatial resolution of LGAD

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- ♦ To have spatial resolution, strip sensors has been processed.
- ♦ Need Junction termination extension(JTE) and p-stop structure to have individual gain layer →Low fill factor (20% for 80um strip)
- Uniform gain layer with AC-Coupled electrode. (AC-LGAD)
 - ♦ In principle, 100% fill factor.
 - ♦ Signal shared on neighboring electrodes.
 - \Leftrightarrow Need optimization of n+ resistivity





AC-LGAD collaboration



AC-LGAD sensors

• Read out principle of AC-LGAD



Assuming Z_{Cbulk}, Z_{cint}>>Z_{Ccp}...

$$Q = \frac{Z_{R_{imp}}}{Z_{R_{imp}} + Z_{C_{cp}}} Q_0$$

 \diamond Amount of produced charge:Q₀

♀ ◇ Readout Charge :Q



Additional cross talk is expected due to the inter electrode capacitance C_{int}

- Amount of cross talk may also depend on input capacitance on the electronics.
- Effect must be understood \rightarrow Sensor with smaller Cint should be important

Optimization of process parameters

- Parameter space in n+ and p+ doping concentration has been optimized.
 - n+ concentration should be lower than Normal (DC) LGAD to reduce charge sharing (Crosstalk).
 - p+ doping concentration is used to tune operational voltage (i.e. avalanche voltage)



p+ doping concentration

Parameter space for doping concentration



23rd October, 2023

18

Optimization of process parameters

♦ JFY2015-JFY2018 DC-LGAD

- ♦ We contributed only first prototype. HGTD took over.
- ♦ JFY2019, JFY2020 AC-LGAD production
 - \diamond Vary n+ and p+ dope (A-E, 1-3)
 - ♦ Vary thickness of SiO₂ (capacitance : $C_b = 1.5 x C_a$)
- ♦ Electrode type
 - ♦ Pad type: 500um sq. 4pad/sensor
 - ♦ Strip type : 80um pitch
 - \diamond Pixel type : 50um sq. 14x14 electrode







Parameter space for doping concentration



Signal size and crosstalk

- Strip type : Signal size and Crosstalk
 - \Leftrightarrow n+ resistivity dependence of signal size and crosstalk.
 - ♦ Large n+ resistivity → Large signal & Smaller crosstalk





All C to E types works fine.
→ Can choose depends on application

<u>VIMA 1048(2023) 168009</u>

20

How small electrode could we achieve?

Used thinner di-electric layer (Oxide layer) → Electrode capacitance increased by factor of

Pixel sensor







5 times larger Ccp compared with E-b (2020) type : E-600



50um pitch electrode sensor has not been yet tested due to difficulty of wire bonding.

How small electrode could we achieve?

<u>c</u> 1600

م س 400 ک

E120

C120

- Compared signal size of 6 types C_{cp}/R_{imp} . \bullet
 - 150um pixel sensors
 - Two n+ resistivity types and 3 Ccp types
- Compared signal size of 3 pixel size \bullet
 - 100/150/200um pitches are compared.



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22

E240

C240

E600

C600

Measurement of timing resolution

- ♦ Measurement of timing resolution for fine electrode sensors are challenging.
 - ♦ Taking time if we use two layer coincidence



Infra-Red (pico sec) laser



Timing resolution $\sigma_t^2 = \sigma_{tw}^2 + \sigma_j^2 + \sigma_L^2$ σ_{tw} :Time walk σ_j : Jitter (electronics) MIP IR σ_L : Landau noise MIP

- Photek PMT240 (MCP-PMT)
 - Mes. Of timing resolution to MIP
 - 9ps PMT240 resolution (reference)
 - Don't know injecting position.
- Infra-red (pico sec) laser
 - Known injecting position(Size: 1.8um)
 - 5ps jitter
 - No landau noise

Timing resolution results



20um sensor have smaller landau term in timing resolution.

Scattering effect of beta-ray measurement should be affected \rightarrow Testbeam measurement

Timing resolution measurement at testbeam
Results for 2x2 pad sensors with 50um, 30um and 20um thickness
Signal size (amplitude) is smaller in thinner sensors.
20um thick sensor has the best timing resolution : ~20ps

♦ Uniform timing resolution at the gap region as well.



Radiation tolerance of LGAD detector

♦ Like normal silicon device

- ♦ Bulk damage (NIEL) : Si lattice damage
- \diamond Surface damage (TID) : charge up at SiO₂-Si
- ♦ In addition "Acceptor Removal"
 - \Leftrightarrow *p*+ in Gain layer reduced





Acceptor removal (low p+ concentration) introduce weaker field : → Need higher voltage to keep high electric field at gain layer



Why "Acceptor removal" is an issue?

- ♦ The issue is :
 - ♦ Active shallow acceptors are no longer active by defect.
 - ♦ Increase gain voltage by fluence.
- Possible maximum operation voltage
 - ♦ Single Event Burnout (SEB) happens if MIP particle deposited relatively high(~10MeV) energy at high electric field region.
 - ♦ This happened only ">12V/um average E field" independently by the gain layer concentration or radiation fluence.





Single Event Burnout





New idea for improvement of Radiation Tolerance?

- Protection of p+ gain layer is a key point to reduce Acceptor removal
- ♦ New ideas
 - ♦ Carbon annealing (confirmed by FBK)
 - ♦ Improvement is just a factor of 2 or so...
 - ♦ Compensation method
 - ♦ Add Boron + Phosphorus
 - * If acceptor removal is smaller than donner removal this method should work!
 - ♦ Partially activated Boron (PAB)
 - * Large number of Bi at the beginning to clean up Oi



Interstitial Boron

Carbon annealing

- ♦ ATLAS HGTD people studied a lot about carbon doping on p+ layer
 - ♦ Sensors with Carbon survive up to 2e15neq/cm2 : Vop can be below 550V
 - \diamond ~300V lower Vop after 2e15neq/cm2 irradiation.
 - \Leftrightarrow HPK don't process carbon dope so far. (\rightarrow now trying with us though)





29

Compensation method

Both Boron(p+) and Phosphorus(n+) are doped.

- \diamond Operating with effective p+ (difference of p+ and n+)
 - ♦ It should work if donor removal is faster than acceptor removal
- ♦ Due to the mass difference of Boron and Phosphorus, depth profile of p+ and n+ are slightly different. (effective dope is not simple Gaussian like depth profile)

HPK could successfully produced working LGAD with a few types of compensation parameters.

Performed a couple of Irradiation Campaign at CYRIC 1B (reference), 1.5B+0.55P, 2.5B+1.5P, 5B+4.05P, 10B+9.2P B:Boron P:Phosphorus



- ♦ Tested different compensation ratio
 - ♦ 1B (reference)
 - ♦ 1.5B+0.55P : No visible improvement
 - ♦ 2.5B+1.5P : No visible improvement
 - ♦ 5B+4.05P : See slight improvement (~50V)
 - ♦ 10B+9.2P : No significant signal observed
- ♦ What does this mean?



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 - \rightarrow acceptance and donor removal roughly the same.



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 $c_{\rm A} \, [{\rm cm^2}]$

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 - ♦ Large Compensation works, because...
 - \rightarrow larger doping concentration have smaller acceptor removal
 - ♦ However larger compensation have risk of reduction of signal size
 - \rightarrow larger implantation makes smaller signal size



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- ♦ Small compensation doesn't work, because....
 - \rightarrow acceptance and donor removal roughly the same.
- ♦ Large Compensation works, because...
 - \rightarrow larger doping concentration have smaller acceptor removal
- Output to the second second
 - \rightarrow larger implantation makes smaller signal size

We have new compensation sample with Carbon → Shipped to JSI for irradiation.

 10^{-13}

 10^{-15}

 $c_{\rm A} \, [{\rm cm^2}]$



Partially-Activated Boron

- ♦ If non-activated Boron are remaining:
 - ♦ Probably Oi is cleaned up by Bi+Oi->BiOi process.
- Opped larger Boron but baked with lower temperature not su to activate all Boron. (i.e. lots of Bi with some Bs)
 - ♦ First prototype shows very low Vbd before irradiation. (i.e. too much active Bs) : x2.5 Boron doped, baked at 500°C
 - ♦ No signal observed.
 - ♦ Second prototype : 1B completely baked. Dope additional 0.5 or 1 Boron without baking. (i.e. 1B+0.5PAB, 1B+1PAB)

 Image: PAB2022



S.Oosterhoff et. al. Solid-State Electronics, 28(5) 1985 IJClab Seminar



Partial Activate

Interstitial Boron



Partially activated Bolons (PAB)



Partially-Activated Boron results

- ♦ As a results of PAB samples :
 - ♦ All different type of PAB samples don't show significant improvement.
 - ♦ May be assumption was wrong?
 - * Recently observed very high Oxygen contamination in the Epi layer by SIMS.
 - ♦ Not enough Non-Active Boron?
 - ♦ Does this work for the wafers with smaller Oxygen contamination?





What we expected

Reality

Bs

Bi BiO

Bs

Bs

Bi

BiO

Bs

BiO

Oxygen

Conclusion

ACLGAD with 80um pitch strip sensor Good S/N ratio : 99.98% at 1e-4 noise rate ACLGAD with 100um x 100um pixel sensor Larger signal than strip sensor!!

20um thick ACLGAD successfully developed We achieved ~20ps level time resolution! → Need to test pixelated LGAD

LGAD detector with Radiation tolerance Tested Compensation and Partially activated Boron : both are not promising →Next Compensation with carbon

Future

- ♦ Improvement of radiation tolerance (con't)
 - ♦ Test Compensation + Carbon sample
- - ♦ Gain uniformity is important for larger sensor.
 - Producing KEK R&D and EIC prototype masks
- ASIC development
 A
 - ♦ Collaborating with Si-Ge ASIC (Uni. Geneva)
 - ♦ There is 100um pitch pixel ASIC to be connected to our AC-LGAD
 - ♦ ATLAS/CMS/EIC producing their own ASIC for the colliders.
 - Possible to adopt smaller detector cap for pixelated AC-LGAD?
- Ultimate goal is monolithic AC-LGAD



<u>Large size prototype</u> <u>Gain Uniformity</u>

EIC prototype 3cm length 500um pitch strip

R&D prototype 2cm x 2cm 100um pitch pixel

New Application to Collider detector



Why accelerator experiment?

- Non-Accelerator Experiment
 - Cosmic Microwave Background (CMB)
 - **COBE and WMAP** measured temperature uniformity of CMB. These measurement indicate existence of **Dark Matter/Energy** as well as age of the universe.
 - Search for WIMP Dark Matter
 - XENON1T, LUX etc.. Under ground experiment
 - Fermi-LAT, AMS-02 etc... Experiment at Satellite or International Space Station.
- Accelerator Experiment ullet
 - To measure observed phenomena precisely, we need to precisely control the
 - Once we succeed the production, we can measure the phenomena very precisely.
 - But we need to create huge energy/mass phenomena (10s GeV to a few TeV)
 - \rightarrow Need huge accelerator





How big? How much data?

41



Two approaches to have good spatial resolution

♦ Fine pitch electrode approach

- ✤ For High occupancy experiment like hadron collider.
- ♦ Reduce crosstalk (charge sharing)
 - ♦ High n+ implant resistivity
- Pros. : smaller occupancy and smaller data size like digital readout
- ♦ Cons. : Limitation of spatial resolution by electrode size. # of channels get huge...

Fine pitch strip with narrow Al (to reduce inter strip cap.)



- <u>Charge sharing approach</u>
 - For lepton collider or other low occupancy colliders.
 - Reconstruct particle position using charge sharing (charge fraction to next channels)
 - Relatively low n+ implant resistivity
 - Pros. : Very good spatial resolution if high resolution ADC used.
 - Cons. : Smaller signal size. Need high resolution ADC.



HPK pad and BNL sensor approach

Is Strip type electrode possible?

* For collider experiments, outer layers should use Strip type electrode to reduce readout channels.



Successfully developed Good S/N 80um pitch strip detector!

Is Strip type electrode possible?

✤ For collider experiments, outer layers should use Strip type electrode to reduce readout channels.



Successfully developed Good S/N 80um pitch strip detector! However, the signal size is much smaller than pixel sensors



Why so small signal?

How much effect of interstrip capacitance?

Significantly smaller signal compared with pad type detector. **How much signal attenuation in the strip?**

This might affect to the signal size un-uniformity and delay of signal readout.

Inter strip capacitance (Cint) effect

Strip sensor with cut line

Strip sensor which has different electrode

Cutline

length (to study inter electrode cap.)







Where signal disappeared?

Inter strip capacitance (Cint) effect



Position reconstruction by fine pitch approach

orma.

- HPK 80um pitch strip sensor with highest implant resistivity (E-b type)
 - \diamond Position resolution : 23um(80um/ $\sqrt{12}$) is expected in case of binary readout 20GeV
- Testbeam @ Tohoku University (ELPH) •

4 layer of Telescope (25um x 500um pixel) Trigger by scintilator Specify region (ROI)

Amplitude distribution with residual



Position reconstruction using charge sharing

♦ Fermilab group is measuring our sample at Fermilab TestBeam Facility (FTBF) : 120GeV proton beam





♦ Permanent setup in FTBF

- ♦ Movable : slide in and out of beamline as needed, parasitic use of beam
- ♦ Environmental controls : sensor temperature (-25°C to 20°C), and humidity, monitoring
- ♦ Time reference with ~10ps resolution (Photeck PMT240 : MCP)
- ♦ DAQ : high bandwidth, high ADC resolution 8-channel scope (LeCroy WR8208)



Tested : 2x2 pad (500um x 500um electrode size) Three different thickness : 50um, 30um and 20um

Position reconstruction using charge sharing

- - ♦ Fermilab testbeam at Feb 2021, HPK ACLGAD (Pad type)
 - \diamond 500um \Box pad sensor with C-2 type instead of best type E-b
 - ♦ Timing resolution 37ps
 - Position resolution in middle 500um area : 15um resolution including tracker resolution.









50

Removal of Dopant

 \diamond Active dopant will reduce by exponential function by fluence (Φ)

 $N_A(\emptyset) = N_A(0) \cdot e^{-C_A \emptyset}$ $N_D(\emptyset) = N_D(0) \cdot e^{-C_D \emptyset}$

Any idea of CA and CD from past measurement?

CD=2.4 x 10⁻¹³ cm² for phosphorus and CA=2.0 x 10⁻¹³ cm² for boron in very high resistivity p-type and n-type materials (>1kΩcm).
→ How about lower resistivity ? (like 1 x 10¹⁶ cm⁻³ p+ concentration)

Compensated effective p+ gain layer will change by following formula

$$N_A(\emptyset) - N_D(\emptyset) = N_A(0) \cdot e^{-C_A \emptyset} - N_D(0) \cdot e^{-C_D \emptyset}$$

Donor removal









Radiation tolerance results of Compensation LGAD

Three different conditions are compared \otimes

- ♦ Boron and Phosphorus doping
 - ♦ 2.5B+1.5P
 - ♦ 1.5B+0.55P
 - ♦ 1B (reference)
- ♦ 3 different fluence points (non-irrad, 6e14, 3e15 neq/cm²)
- Result shows not very promising \otimes
 - \diamond All three samples show very similar IV.
 - ♦ This probably means CA=CD

 $N_A(\emptyset) - N_D(\emptyset) = N_A(0) \cdot e^{-C_A \emptyset} - N_D(0) \cdot e^{-C_D \emptyset}$ $\overline{N_A(\emptyset) - N_D(\emptyset)} = (N_A(0) - N_D(0)) \cdot e^{-C_A \emptyset}$ reference $N_A(\emptyset) = N_A(0) \cdot e^{-C_A\emptyset}$

Reduction of effective p+ must be the same as non-compensated case



Next step:

Compensation with Carbon dope should be promising Samples will be ready Carbon effect : by late summer

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53

Idea for monolithic AC-LGAD detector

Hybrid Type AC-LGAD detector Monolithic type AC-LGAD detector **SOI** wafer Low resistivity Si SiO2 **Readout ASIC** GND High resistivity Si **Bump deposition** Bump bonding -**Current development** P-welN-wel P-welN-wel P-welN-well P-welN-well n+ p+ P-Bulk P-bulk